INCH-POUND

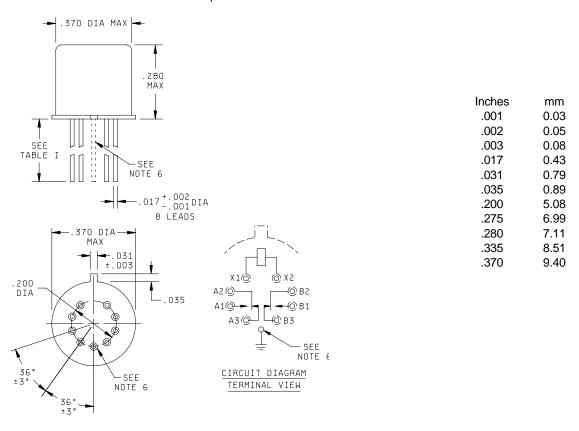
MIL-PRF-39016/9J 8 November 2004 SUPERSEDING MIL-PRF-39016/9H 15 November 1989

PERFORMANCE SPECIFICATION SHEET

RELAYS, ELECTROMAGNETIC, ESTABLISHED RELIABILITY, DPDT, LOW LEVEL TO 1.0 AMPERE

This specification sheet is approved for use by all Departments and Agencies of the Department of Defense.

The complete requirements for acquiring the relays described herein shall consist of this specification sheet and the latest issue of MIL-PRF-39016.

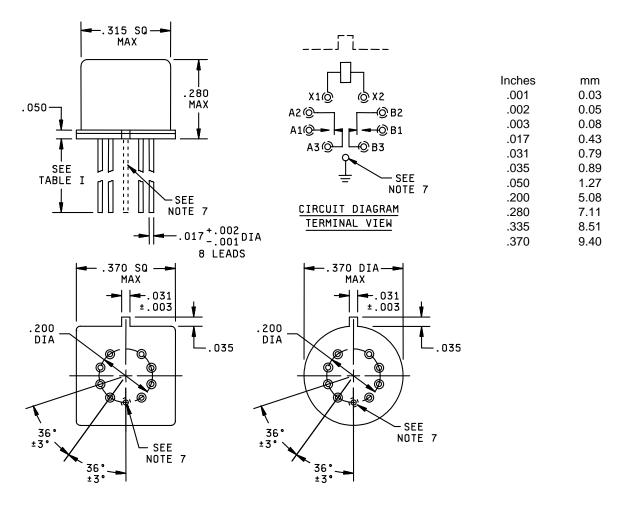


NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. Unless otherwise specified, tolerance is $\pm .010$ (0.25 mm).
- 4. Coil symbol optional in accordance with MIL-STD-1285.
- 5. Circuit diagram shown on part is the terminal view.
- $6. \ \ \text{The grounding pin shown is a noninsulated case ground applicable to -085 through -091}.$

FIGURE 1. <u>Dimensions and configuration</u>.

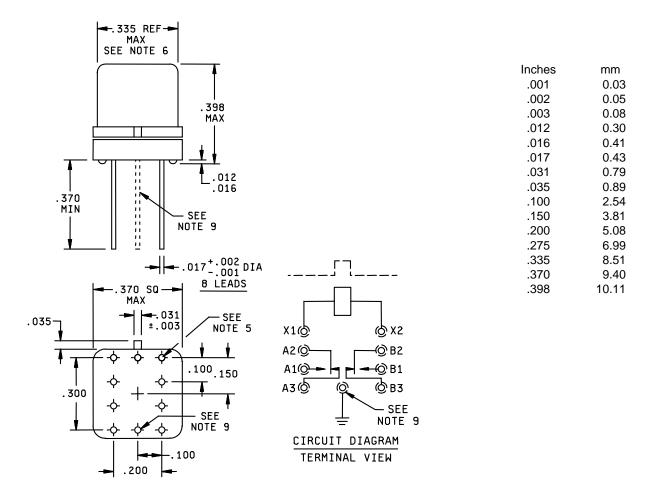
AMSC N/A FSC 5945



NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. Unless otherwise specified, tolerance is $\pm .010$ (0.25 mm).
- 4. Coil symbol optional in accordance with MIL-STD-1285.
- 5. Circuit diagram shown on part is the terminal view.
- 6. Shape optional within the envelope dimension.
- 7. The grounding pin shown is a noninsulated case ground applicable to -092 through -098.

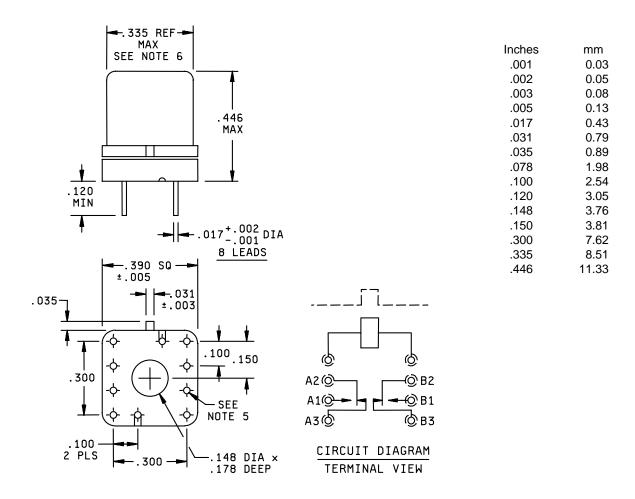
FIGURE 2. Dimensions and configuration (square or round).



NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. Unless otherwise specified, tolerance is $\pm .010$ (0.25 mm).
- 4. Spreader mounting pads shall comply with the requirements of A-A-55485, A-55485/05-003, or A-55485/05-013.
- 5. Dimensions and tolerance shown for the bottom view of the spreader mounting pad are for the center-to-center locations of the holes in the spreader mounting pad.
- 6. Shape optional within the envelope dimension.
- 7. Coil symbol optional in accordance with MIL-STD-1285.
- 8. Circuit diagram shown on part is the terminal view.
- 9. The grounding pin shown is a non-insulated case ground applicable to -099 through -105.

FIGURE 3. Dimensions and configuration relay with spreader mounting pad attached.



NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. Unless otherwise specified, tolerance is $\pm .010$ (0.25 mm).
- 4. Spreader mounting pads shall comply with the requirements of A-A-55485, A-55485/05-014.
- 5. Dimensions and tolerance shown for the bottom view of the spreader mounting pad are for the center-to-center locations of the holes in the spreader mounting pad.
- 6. Shape optional within the envelope dimension.
- 7. Coil symbol optional in accordance with MIL-STD-1285.
- 8. Relays shall have a plus (+) sign placed on the circuit diagram as shown.
- 9. Circuit diagram shown on part is the terminal view.

FIGURE 4. <u>Dimensions and configuration relay (square or round)</u> with spreader mounting pad (.100 x .300 terminal spacing) attached.

REQUIREMENTS:

CONTACT DATA:

Load ratings:

High level (relay case grounded):

Resistive:

1.0 ampere at 28 V dc.

250 milliamperes at 115 V ac 60 and 400 Hz case not grounded.

100 milliamperes at 115 V ac 60 and 400 Hz case grounded.

Inductive load: 0.2 ampere at 28 V dc with 0.32 henry inductance.

Lamp: 0.10 ampere at 28 V dc.

Low level: 10 to 50 μA at 10 to 50 mV dc or peak ac.

Intermediate current: Applicable.

Contact resistance or voltage drop:

Initial: 0.10 ohm maximum (0.125 ohm maximum with figure 3 spreader mounting pad attached and 0.150 ohm maximum with figure 4 spreader mounting pad attached:

High level:

During life: Not more than 5 percent of open circuit voltage.

After life: 0.20 ohm maximum (0.225 ohm maximum with figure 3 spreader mounting pad attached and 0.250 ohm maximum with figure 4 spreader mounting pad attached).

Low level:

During life: 33 ohms maximum.

After life: 0.15 ohm maximum (0.175 ohm maximum with figure 3 spreader mounting pad attached and 0.200 ohm maximum with figure 4 spreader mounting pad attached).

Intermediate current:

During: 1 ohm maximum.

After: 0.20 ohm maximum (0.225) ohm maximum with figure 3 spreader mounting pad attached and 0.250 ohm maximum with figure 4 spreader mounting pad attached).

Contact bounce: 1.5 milliseconds maximum (applicable to failure rate level "L").

Contact stabilization time: 2.0 milliseconds maximum (applicable to failure rate levels "M", "P", and "R").

Overload (high level only): Two times rated current. Not applicable to ac load ratings.

COIL DATA: See table I.

Operate time: 2.0 ms maximum over temperature range with rated coil voltage. Release time: 1.5 ms maximum over temperature range from rated coil voltage.

ELECTRICAL DATA:

Insulation resistance: 10,000 megohms minimum at 500 V dc, except the resistance between coil and case at high temperature shall be 1,000 megohms minimum.

Dielectric withstanding voltage:

	Sea level V rms (60 Hz)	Post intermediate current life test Sea level V rms (60 Hz)	Altitude V rms (60 Hz)
Between case, frame, or enclosure and all contacts in the energized and de-energized positions.	500	500	
Between case, frame, or enclosure and coils.	500	500	125
Between all contacts and coils.	500	500	All terminals
Between open contacts in the energized and de-			to case
energized positions.	500	375	
Between contact poles.	500	500	
Between coils of dual coil relays.	N/A	N/A	

ENVIRONMENTAL DATA:

Temperature range: -65°C to +125°C.

Vibration (sinusoidal): MIL-STD-202, method 204. Contact chatter shall not exceed 10 microseconds maximum for closed contacts, and 1 microsecond maximum closure for open contacts.

Vibration (random): MIL-STD-202, method 214, test condition IG. Contact chatter shall not exceed 10 microseconds maximum for closed contacts, and 1 microsecond maximum closure for open contacts. Applicable to qualification and group C testing only.

Shock (specified pulse): MIL-STD-202, method 213, test condition B (75 g's). Contact chatter shall not exceed 10 microseconds maximum for closed contacts, and 1 microsecond maximum closure for open contacts.

Magnetic interference: Applicable.

Resistance to soldering heat: Applicable.

Acceleration: Applicable.

Salt atmosphere (corrosion): In accordance with MIL-STD-750, method 1041.

PHYSICAL DATA:

Terminal strength: MIL-STD-202, method 211.

Terminal strength: Test condition A, 1 pound pull.

Bend test: Test condition C, ½ pound load.

Terminal twist test: As specified in MIL-PRF-39016.

Solderability: Applicable.

Dimensions and configuration: See figures 1, 2, 3, and 4.

Weight: 2.55 grams (0.09 ounce) maximum. Figure 3: 2.80 grams (0.099 ounce) maximum with spreader pad mounting attached. Figure 4: 3.26 grams (0.115 ounce) maximum with spreader mounting pad attached.

Seal: Hermetic.

Internal moisture: Applicable.

Minimum marking: Military part number, "J" with the date code (example J0430), circuit diagram, manufacturer's name or source code.

LIFE TEST REQUIREMENTS:

High level: 100,000 cycles per relay.

Low level: 100,000 cycles plus 900,000 cycles mechanical life.

Part or Identifying Number (PIN): M39016/9- (dash number from table I and suffix letter, designating failure rate level).

						Coil voltages						Over temperature					
		Da	ash number	s <u>2</u> /			(V do	V dc) <u>3</u> / At +25°C						range			
Lead	Lead	Lead	Spreader	Lead	Spreader				Coil	Speci-	Speci-	Speci-	Speci-	Speci-	Speci-		
length	length	length	mounting	length	mounting				resist-	fied	fied	fied	fied	fied	fied		
1.500	.187	.500	pads	.500	pads	Fig.	Rated	Max	ance	pickup	hold	dropout	pickup	hold	dropout		
min	+.040	min	<u>5</u> /	min	with				ohms	value	value	value	value	value	value		
<u>4</u> /	010			with	ground				±10%	(voltage)	(voltage)	(voltage)	(voltage)	(voltage)	(voltage)		
				ground	<u>5</u> /					(V dc)	(V dc)	(V dc)	(V dc)	(V dc)	(V dc)		
013	019	057		085			5.0	5.8	50	2.7	1.4	0.22	3.5	2.3	0.14		
014	020	058		086			6.0	8.0	98	3.5	2.0	0.28	4.5	3.2	0.18		
015	021	059		087			9.0	12	220	5.3	3.0	0.54	6.8	4.9	0.35		
016	022	060		088			12	16	390	7.0	4.0	0.63	9.0	6.5	0.41		
017	023	061		089		1	18	24	880	10.5	6.0	0.91	13.5	10.0	0.59		
018	024	062		090			26.5	32	1,560	14.2	8.0	1.37	18.0	13.0	0.89		
051	052	063		091			30.0	36	2,500	17.7	10.0	1.50	22.0	16.0	1.0		
037	043	064		092			5.0	5.8	50	2.7	1.4	0.22	3.5	2.3	0.14		
038	044	065		093			6.0	8.0	98	3.5	2.0	0.28	4.5	3.2	0.18		
039	045	066		094			9.0	12	220	5.3	3.0	0.54	6.8	4.9	0.35		
040	046	067		095			12	16	390	7.0	4.0	0.63	9.0	6.5	0.41		
041	047	068		096		2	18	24	880	10.5	6.0	0.91	13.5	10.0	0.59		
042	048	069		097			26.5	32	1,560	14.2	8.0	1.37	18.0	13.0	0.89		
055	056	070		098			30.0	36	2,500	17.7	10.0	1.50	22.0	16.0	1.0		
			071		099		5.0	5.8	50	2.7	1.4	0.22	3.5	2.3	0.14		
			072		100		6.0	8.0	98	3.5	2.0	0.28	4.5	3.2	0.18		
			073		101		9.0	12	220	5.3	3.0	0.54	6.8	4.9	0.35		
			074		102		12	16	390	7.0	4.0	0.63	9.0	6.5	0.41		
			075		103	3	18	24	880	10.5	6.0	0.91	13.5	10.0	0.59		
			076		104		26.5	32	1,560	14.2	8.0	1.37	18.0	13.0	0.89		
			077		105		30.0	36	2,500	17.7	10.0	1.50	22.0	16.0	1.0		
			106				5.0	5.8	50	2.7	1.4	0.22	3.5	2.3	0.14		
			107				6.0	8.0	98	3.5	2.0	0.28	4.5	3.2	0.18		
			108				9.0	12	220	5.3	3.0	0.54	6.8	4.9	0.35		
			109				12	16	390	7.0	4.0	0.63	9.0	6.5	0.41		
			110			4	18	24	880	10.5	6.0	0.91	13.5	10.0	0.59		
			111				26.5	32	1,560	14.2	8.0	1.37	18.0	13.0	0.89		
			112				30.0	36	2,500	17.7	10.0	1.50	22.0	16.0	1.0		

See footnotes next page.

- 1/ Each relay possesses high level and low level capabilities. However, relays previously tested or used above 10 mA resistive at 6 V dc maximum or peak ac open circuits not recommended for subsequent use in low level applications.
- 2/ The suffix letter L, M, P, or R, to designate the applicable failure rate level, shall be added to the applicable listed dash number. Failure rate level (percent per 10,000 cycles): L, 3.0; M, 1.0; P, 0.1; R, 0.01. Example, 013L - - -077R.
- 3/ CAUTION: The use of any coil voltage less than the rated coil voltage will compromise the operation of the relay.
- 4/ 1.500 leads are inactive for new design.
- 5/ Relays supplied with spreader mounting pads (-071 through -077, -099 through -105, and -106 through -112) shall have the spreader mounting pad rigidly attached.

QUALIFICATION INSPECTION:

Qualification inspection and sample size: See table II.

TABLE II. Qualification inspection and sample size. 1/

	_	
Single submission	G	roup submission
18 units plus 1 open unit for	M39016/9-062	18 units plus 1 open unit for
level L at C = 0 <u>2</u> /	or	level L at C = 0 2/
33 units plus 1 open unit for	M39016/9-069	33 units plus 1 open unit for
level M at C = 0 <u>2</u> /		level M at C = 0 <u>2</u> /
Qualification inspection as		Qualification inspection as
applicable		applicable
	M39016/9-057	2 units each PIN
	M39016/9-058	Qualification inspection,
	M39016/9-059	Q1.
	M39016/9-060	
	M39016/9-061	
	M39016/9-063	1 unit terminal strength and
	M39016/9-090	solderability
	or	_
	M39016/9-064	
	M39016/9-065	
	M39016/9-066	
	M39016/9-067	
	M39016/9-068	
	M39016/9-070	1 unit terminal strength and
	M39016/9-097	solderability

- <u>1</u>/ Figure 1 only For retention of qualification or extension of qualification to lower failure rate levels, all life test data accumulated on MIL-PRF-39016/11, /15, /16, /20, and /21 may be used in addition to MIL-PRF-39016/9 data. Qualification to figure 1 automatically qualifies round relays to figure 2.
 - Figure 2 only For retention of qualification or extension of qualification to lower failure rate levels, all life test data accumulated on MIL-PRF-39016/11, /15, /16, /20, and 21 may be used in addition to MIL-PRF-39016/9 data. Prior to performance of retention of qualification testing, the relay manufacturer shall pre-select the sampling plan.
- The number of units required for qualification testing shall be increased as required in Q5, MIL-PRF-39016, if the contractor elects to test the number of units permitting one or more failures. Prior to performance of qualification testing, the relay manufacturer shall pre-select the sampling plan.

Initial qualification of relays supplied with spreader mounting pads (-071 through -077 and -099 through -105 and -106 through -112) shall be tested as specified below:

Perform the following tests as specified in the qualification inspection table of MIL-PRF-39016, in the order shown below:

Before installation of spreader mounting pad: Screening, visual and mechanical examination (internal), thermal shock, resistance to solvents, vibration (sinusoidal), vibration (random), shock (specified pulse), acceleration, terminal strength, magnetic interference (when specified), capacitance (when specified), coil life (applicable to continuous duty relays only), resistance to soldering heat, salt spray (corrosion), overload (applicable to high level relays only), life, terminal strength, and intermediate current.

After installation of spreader mounting pad, perform the following tests as specified in the qualification inspection table of MIL-PRF-39016, in the order shown below:

Insulation resistance, dielectric withstanding voltage, static contact resistance, specified pickup, hold, or dropout values (voltages), coil resistance, operate and release time, contact dynamic characteristics, coil transient suppression (when specified), solderability, seal, visual and mechanical inspection (external).

Qualification inspection (reduced testing for previously qualified relays) for relays supplied with spreader mounting pads (-071 through -077, -099 through -105, and -106 through -112): Two units of the 26.5-volt rated coil voltage (-076 or -104 and -111) shall be tested as specified below:

Before installation of spreader mounting pad, perform the following tests as specified in the qualification inspection table of MIL-PRF-39016 in the order shown below:

For failure rate level L only: Screening.

For failure rate levels M, P, and R: Vibration (sinusoidal) test duration shall be 10 minutes, vibration (random), and screening.

After installation of spreader mounting pad, perform the following tests as specified in the qualification inspection table of MIL-PRF-39016 in the order shown below:

Insulation resistance, dielectric withstanding voltage, static contact resistance, specified pickup, hold, and dropout values (voltages), coil resistance, operate and release time, contact dynamic characteristics, coil transient suppression (when specified), solderability, seal, visual and mechanical inspection (external).

Figure 3 only - If the relays produced for MIL-PRF-39016/9 are similar in construction and design except for the diodes and coils, as applicable, to the relays produced for MIL-PRF-39016/15, MIL-PRF-39016/20, or MIL-PRF-39016/21, then reduced testing for qualification of MIL-PRF-39016/9 relays may be performed concurrent with or subsequent to successful qualification of MIL-PRF-39016/15, MIL-PRF-39016/20, or MIL-PRF-39016/21.

Group A testing for relays supplied with spreader mounting pads (-071 through -077, -099 through -105, and -106 through -112) shall be tested as specified below:

Perform seal test immediately, preceding the A2 electrical tests. Relay leads shall be formed and the spreader mounting pad removed before the seal test. After the seal test, the spreader mounting pad shall be rigidly attached to the relay and the remaining group A tests performed.

Qualification inspection (reduced testing) and sample size: See table III.

Figure 1 only - If the relays produced for MIL-PRF-39016/9 are similar in construction and design except for the diodes and coil assembly, as applicable, to the relays produced for MIL-PRF-39016/11, /15, /16, /20, or /21, then reduced testing for qualification of MIL-PRF-39016/9 relays may be performed concurrent with or subsequent to successful qualification of MIL-PRF-39016/11, /15, /16, /20, or /21. For reduced testing, see table III.

Figure 2 only - If the relays produced for MIL-PRF-39016/9 are similar in construction and design except for the diodes and coil assembly, as applicable, to the relays produced for MIL-PRF-39016/11, /15, /16, /20, or /21, then reduced testing for qualification of MIL-PRF-39016/9 relays may be performed concurrent with or subsequent to successful qualification of MIL-PRF-39016/11, /15, /16, /20, or /21.

TABLE III. Qualification inspection (reduced testing).

Inspection
2 units each coil voltage - Q1 of qualification
inspection table.
1 unsealed sample unit for internal examination.

SUPERSESSION DATA:

Supersession data: See table IV.

TABLE IV. Supersession data. 1/

Superseded	New PIN	- 1	Superseded	PIN	Superseded	PIN	Superseded	PIN
PIN	M39016/9-		PIN	M39016/9-	PIN	M39016/9-	PIN	M39016/9-
M5757/40-	<u>2</u> /		M5757/40-	<u>2</u> /	M39016/9-		M39016/9-	
001	014		025	018	001	013	078	071
002	015		026	020	002	014	079	072
003	016		027	021	003	015	080	073
004	017		028/	022	004	016	081	074
005	018		029	023	005	017	082	075
006	020		030	024	006	018	083	076
007	021		031	038	007	019	084	077
800	022		032	039	800	020		
009	023		033	040	009	021		
010	024		034	041	010	022		
011	038		035	042	011	023		
012	039		036	044	012	024		
013	040		037	045	025	037		
014	041		038	046	026	038		
015	042		039	047	027	039		
016	044		040	048	028	040		
017	045		041	013	029	0141		
018	046		042	037	030	042		
019	047		043	019	031	043		
020	048		044	043	032	044		
021	014		045	013	033	045		
022	015		046	037	034	046		
023	016		047	019	035	047		
024	017		048	043	036	048		
					049	051		
					050	052		
					053	055		
					054	056		

^{1/} Dash numbers -013 through -018, -037 through -042, -051, and -055 are inactive for new design and are for support of existing equipment designs only.

Cross-reference for Government logistical support: See table V.

^{2/} Complete PIN shall contain suffix letter L, M, P, or R to designate failure rate level (see 2/ of table I). A part with any failure rate supersedes the applicable MIL-R-5757 part.

TABLE V. Cross-reference for Government logistical support. 1/

Cuparaadad	New PIN	Cupport	Cur	معممطمط	PIN	Cupport		Cuparaadad	PIN	Cupport
Superseded PIN	M39016/9-	Support with		erseded PIN	M39016/9-	Support with		Superseded PIN	M39016/9-	Support with
M5757/40-	10139016/9-	PIN		9016/9-	10139016/9-	PIN		M39016/9-	10139016/9-	PIN
1015757/40-		M39016/9-	IVIS	9016/9-		M39016/9-		10139016/9-		M39016/9-
041	013	013		001	013	013 <u>1</u> /			070	063
001	013	013		001	013	013 <u>1</u> / 014 <u>1</u> //			070	071
001	014	014		002	014	014 <u>1</u> // 015 <u>1</u> /			071	071
002	013	015		003	016	013 <u>1</u> / 016 <u>1</u> /			072	072
003	010	017		005	017	010 <u>1</u> / 017 1/			074	073
005	018	018		006	018	017 <u>1</u> /			075	075
043	019	057		007	019	010 <u>1</u> / 057			076	076
006	020	058		800	020	058			077	077
007	021	059		009	021	059			085	085
008	022	060		010	022	060			086	086
009	023	061		011	023	061			087	087
010	024	062		012	024	062			088	088
045	013	013		025	037	013			089	089
021	014	014		026	038	014			090	090
022	015	015		027	039	015			091	091
023	016	016		028	040	016			092	085
024	017	017		029	041	017			093	086
025	018	018		030	042	018			094	087
047	019	057		031	043	057			095	088
026	020	058		032	044	058			096	089
027	021	059		033	045	059			097	090
028	022	060		034	046	060			098	091
029	023	061		035	047	061			099	099
030	024	062		036	048	062			100	100
042	037	063		049	051	051			101	101
011	038	014		050	052	063			102	102
012	039	015		053	055	051			103	103
013	040	016		054	056	063			104	104
014	041	017		078	071	071			105	105
015	042	018		079	072	072			106	106
044	043	057		080	073	073			107	107
016	044	058		081	074	074			108	108
017	045	059		082	075	075			109	109
018	046	060		083	076	076			110	110
019	047	061		084	077	077	_		111	111
020	048	062			057	057			112 	112
046	037	013 014			058	058 059				
031 032	038 039				059 060	059 060				
		015								
033	040	016	ı		061	061				

See footnote at end of table.

TABLE V. Cross-reference for Government logistical support.

Superseded		Support	Superseded		Support	Superseded		Support
PIN	M39016/9-	with	PIN	M39016/9-	with	PIN	M39016/9-	with
M5757/40-		PIN	M39016/9-		PIN	M39016/9-		PIN
		M39016/9-			M39016/9-			M39016/9-
034	041	017		062	062			
035	042	018		063	063			
048	043	057		064	057			
036	044	058		065	058			
037	045	059		066	059			
038	046	060		067	060			
039	047	061		068	061			
040	048	062		069	062			

^{1/} Dash numbers -013 through -018 are inactive for new design and are for support of existing designs only.

Referenced documents. In addition to MIL-PRF-39016, this document references the following:

A-A-55485, /5 MIL-PRF-39016/11, /15, /16, /20, or /21 MIL-STD-202 MIL-STD-750 MIL-STD-1285

Changes from previous issue: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodians:

Army - CR

Navy - EC

Air Force - 11

DLA - CC

Preparing activity: DLA - CC

(Project 5945-1248)

Review activities:

Army - AR

Navy - AS, MC, OS, SH

Air Force - 19, 99

NSA - NS

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at http://assist.daps.dla.mil.