

# DATA SHEET

## GENERAL PURPOSE CHIP RESISTORS

RC1206  
5%, 1%  
RoHS compliant



## SCOPE

This specification describes RC1206 series chip resistors with lead-free terminations made by thick film process.

## APPLICATIONS

- All general purpose application

## FEATURES

- RoHS compliant
  - Products with lead free terminations meet RoHS requirements
  - Pb-glass contained in electrodes
  - Resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production
- Halogen Free Epoxy

## ORDERING INFORMATION - GLOBAL PART NUMBER & I2NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

### YAGEO BRAND ordering code

### GLOBAL PART NUMBER (PREFERRED)

RC1206 X R - XX XXXX L  
                   (1) (2) (3) (4)           (5)   (6)

#### (1) TOLERANCE

F =  $\pm 1\%$

J =  $\pm 5\%$  (for Jumper ordering, use code of J)

#### (2) PACKAGING TYPE

R = Paper taping reel

#### (3) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec

#### (4) TAPING REEL

07 = 7 inch dia. Reel

10 = 10 inch dia. Reel

13 = 13 inch dia. Reel

#### (5) RESISTANCE VALUE

There are 2~4 digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. 1K2, not 1K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

#### (6) OPTIONAL CODE

L = optional symbol (Note)

| Resistance rule of global part number |   |
|---------------------------------------|---|
| Resistance code rule                  | Example   |
| 0R                                    | 0R = Jumper   |
| XRXX<br>(1 to 9.76 $\Omega$ )         | 1R = 1 $\Omega$<br>1R5 = 1.5 $\Omega$<br>9R76 = 9.76 $\Omega$ |
| XXRX<br>(10 to 97.6 $\Omega$ )        | 10R = 10 $\Omega$<br>97R6 = 97.6 $\Omega$                     |
| XXXXR<br>(100 to 976 $\Omega$ )       | 100R = 100 $\Omega$   |
| XKXX<br>(1 to 9.76 K $\Omega$ )       | 1K = 1,000 $\Omega$<br>9K76 = 9760 $\Omega$                   |
| XMXX<br>(1 to 9.76 M $\Omega$ )       | 1M = 1,000,000 $\Omega$<br>9M76 = 9,760,000 $\Omega$          |

### ORDERING EXAMPLE

The ordering code of a RC1206 chip resistor, value 56  $\Omega$  with  $\pm 1\%$  tolerance, supplied in 7-inch tape reel is: RC1206FR-0756R(L).

### NOTE

1. All our RSMD products meet RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
2. On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER / I2NC can be added (both are on customer request)

**PHYCOMP BRAND ordering codes**

Both GLOBAL PART NUMBER (preferred) and I2NC (traditional) codes are acceptable to order Phycomp brand products.

**GLOBAL PART NUMBER (PREFERRED)**

For detailed information of GLOBAL PART NUMBER and ordering example, please refer to page 2.

**I2NC CODE****2322 / 2350    XXX XXXXX L**

(1)                      (2)                      (3)                      (4)

| TYPE/<br>I206 | START<br>IN <sup>(1)</sup> | TOL.<br>(%) | RESISTANCE<br>RANGE | PAPER / PE TAPE ON REEL (units) <sup>(2)</sup> |                      |           |
|---------------|----------------------------|-------------|---------------------|--|----------------------|-----------|
|               |                            |             |                     | 5,000  | 10,000/not preferred | 20,000    |
| RC01          | 2322                       | ±5%         | 1 to 10 MΩ          | 711 61xxx                                      | 711 51xxx            | 711 81xxx |
| RC02          | 2322                       | ±1%         | 1 to 10 MΩ          | 724 6xxxx                                      | 724 7xxxx            | 724 8xxxx |
| HRC01         | 2350                       | ±5%         | 11 to 22 MΩ         | 520 10xxx                                      | -                    | -         |
| Jumper        | 2322                       | -           | 0 Ω                 | 711 91032                                      | 711 91005            | 711 92004 |

(1) The resistors have a 12-digit ordering code starting with 2322 / 2350.

(2) The subsequent 4 or 5 digits indicate the resistor tolerance and packaging.

(3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of I2NC".

(4) "L" is optional symbol <sup>(Note)</sup>.

**ORDERING EXAMPLE**

The ordering code of a RC02 resistor, value 56 Ω with ±1% tolerance, supplied in tape of 10,000 units per reel is: 232272465609(L) or RC1206FR-0756R(L).

**NOTE**

1. All our RSMD products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
2. On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER / I2NC can be added (both are on customer request)

Last digit of I2NC

Resistance decade <sup>(3)</sup>                      Last digit

|                  |   |
|------------------|---|
| 0.01 to 0.0976 Ω | 0 |
| 0.1 to 0.976 Ω   | 7 |
| 1 to 9.76 Ω      | 8 |
| 10 to 97.6 Ω     | 9 |
| 100 to 976 Ω     | 1 |
| 1 to 9.76 KΩ     | 2 |
| 10 to 97.6 KΩ    | 3 |
| 100 to 976 KΩ    | 4 |
| 1 to 9.76 MΩ     | 5 |
| 10 to 97.6 MΩ    | 6 |

|          |        |   |             |
|----------|--------|---|-------------|
| Example: | 0.02 Ω | = | 0200 or 200 |
|          | 0.3 Ω  | = | 3007 or 307 |
|          | 1 Ω    | = | 1008 or 108 |
|          | 33 KΩ  | = | 3303 or 333 |
|          | 10 MΩ  | = | 1006 or 106 |

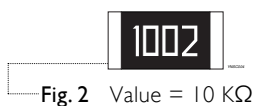
## MARKING

### RC1206



E-24 series: 3 digits

First two digits for significant figure and 3rd digit for number of zeros



Both E-24 and E-96 series: 4 digits

First three digits for significant figure and 4th digit for number of zeros

For further marking information, please see special data sheet "Chip resistors marking".

## CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the two external terminations (matte tin on Ni-barrier) are added. See fig.3

## DIMENSIONS

| Table I    |                 |
|------------|-----------------|
| TYPE       | RC1206          |
| L (mm)     | $3.10 \pm 0.10$ |
| W (mm)     | $1.60 \pm 0.10$ |
| H (mm)     | $0.55 \pm 0.10$ |
| $l_1$ (mm) | $0.45 \pm 0.20$ |
| $l_2$ (mm) | $0.40 \pm 0.20$ |

## OUTLINES

For dimension see Table I

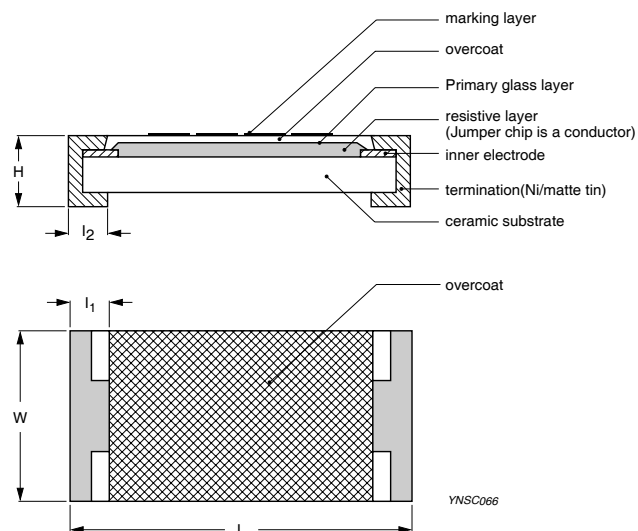


Fig. 3 Chip resistor outlines

**ELECTRICAL CHARACTERISTICS**

Table 2

| CHARACTERISTICS                 | RC1206 1/4 W                  |
|---------------------------------|-------------------------------|
| Operating Temperature Range     | -55 °C to +155 °C             |
| Maximum Working Voltage         | 200 V                         |
| Maximum Overload Voltage        | 400 V                         |
| Dielectric Withstanding Voltage | 500 V                         |
| Resistance Range                | 5% (E24) 1 Ω to 22 MΩ         |
|                                 | 1% (E24/E96) 1 Ω to 10 MΩ     |
|                                 | Zero Ohm Jumper < 0.05 Ω      |
| Temperature Coefficient         | 1 Ω ≤ R ≤ 10 Ω ±200 ppm/°C    |
|                                 | 10 MΩ ≤ R ≤ 22 MΩ ±200 ppm/°C |
|                                 | 10 Ω < R ≤ 10 MΩ ±100 ppm/°C  |
| Jumper Criteria                 | Rated Current 2 A             |
|                                 | Maximum Current 10 A          |

**FOOTPRINT AND SOLDERING PROFILES**

For recommended footprint and soldering profiles, please see the special data sheet “Chip resistors mounting”.

**PACKING STYLE AND PACKAGING QUANTITY**

Table 3 Packing style and packaging quantity

| PRODUCT TYPE | PACKING STYLE         | REEL DIMENSION | QUANTITY PER REEL |
|--------------|-----------------------|----------------|-------------------|
| RC1206       | Paper Taping Reel (R) | 7" (178 mm)    | 5,000 units       |
|              |                       | 10" (254 mm)   | 10,000 units      |
|              |                       | 13" (330 mm)   | 20,000 units      |

**NOTE**

1. For paper tape and reel specification/dimensions, please see the special data sheet “Packing” document.

**FUNCTIONAL DESCRIPTION****POWER RATING**

RC1206 rated power at 70°C is 1/4 W

**RATED VOLTAGE**

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{P \times R}$$

or max. working voltage whichever is less

Where

V=Continuous rated DC or  
AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)

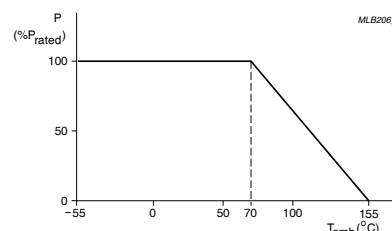


Fig. 4 Maximum dissipation (P) in percentage of rated power as a function of the operating ambient temperature ( $T_{amb}$ )

**TESTS AND REQUIREMENTS****Table 4** Test condition, procedure and requirements

| TEST  | TEST METHOD              | PROCEDURE   | REQUIREMENTS                           |
|---|--------------------------|---|--|
| Life/<br>Operational Life/<br>Endurance   | MIL-STD-202G-method 108A | 1,000 hours at 70±5 °C applied RCWV   | ±(2%+0.05 Ω)                           |
|   | IEC 60115-1 4.25.1       | 1.5 hours on, 0.5 hour off, still air required  | <100 mΩ for Jumper                     |
|   | JIS C 5202-7.10          |   |  |
| High<br>Temperature<br>Exposure/<br>Endurance at<br>upper category<br>temperature | MIL-STD-202G-method 108A | 1,000 hours at maximum operating temperature  | ±(1%+0.05 Ω)                           |
|   | IEC 60115-1 4.25.3       | depending on specification, unpowered   | <50 mΩ for Jumper                      |
|   | JIS C 5202-7.11          | No direct impingement of forced air to the parts<br>Tolerances: 125±3 °C  |  |
| Moisture<br>Resistance  | MIL-STD-202G-method 106F | Each temperature / humidity cycle is defined at 8   | ±(2%+0.05 Ω)                           |
|   | IEC 60115-1 4.24.2       | hours (method 106F), 3 cycles / 24 hours for 10d  | <100 mΩ for Jumper                     |
|   |                          | with 25 °C / 65 °C 95% R.H, without steps 7a &<br>7b, unpowered<br><br>Parts mounted on test-boards, without<br>condensation on parts<br><br>Measurement at 24±2 hours after<br>test conclusion |  |
| Thermal Shock   | MIL-STD-202G-method 107G | -55/+125 °C   | ±(0.5%+0.05 Ω) for 10 KΩ to<br>10 MΩ   |
|   |                          | Note: Number of cycles required is 300. Devices<br>unmounted  | ±(1%+0.05 Ω) for others                |
|   |                          | Maximum transfer time is 20 seconds. Dwell time<br>is 15 minutes. Air – Air   | <50 mΩ for Jumper                      |
| Short time<br>overload  | MIL-R-55342D-para 4.7.5  | 2.5 times RCWV or maximum overload voltage  | ±(2%+0.05 Ω)                           |
|   | IEC60115-1 4.13          | whichever is less for 5 sec at room temperature   | <50 mΩ for Jumper<br>No visible damage |
| Board Flex/<br>Bending  | IEC60115-1 4.33          | Device mounted on PCB test board as described,  | ±(1%+0.05 Ω)                           |
|   |                          | only 1 board bending required   | <50 mΩ for Jumper                      |
|   |                          | 3 mm bending<br>Bending time: 60±5 seconds<br>Ohmic value checked during bending  | No visible damage                      |

| TEST                              | TEST METHOD                                  | PROCEDURE  | REQUIREMENTS   |
|-----------------------------------|--|--|--|
| Solderability                     |  |  |  |
| - Wetting                         | IPC/JEDECJ-STD-002B test B<br>IEC 60068-2-58 | Electrical Test not required<br>Magnification 50X<br>SMD conditions:<br>1 <sup>st</sup> step: method B, aging 4 hours at 155 °C<br>dry heat<br>2 <sup>nd</sup> step: leadfree solder bath at 245±3 °C<br>Dipping time: 3±0.5 seconds | Well tinned (≥95% covered)<br>No visible damage        |
| - Leaching                        | IPC/JEDECJ-STD-002B test D<br>IEC 60068-2-58 | Leadfree solder, 260 °C, 30 seconds<br>immersion time  | No visible damage                                      |
| - Resistance to<br>Soldering Heat | MIL-STD-202G-method 210F<br>IEC 60068-2-58   | Condition B, no pre-heat of samples<br>Leadfree solder, 270 °C, 10 seconds<br>immersion time<br>Procedure 2 for SMD: devices fluxed and<br>cleaned with isopropanol  | ±(1%+0.05 Ω)<br><50 mΩ for Jumper<br>No visible damage |

**REVISION HISTORY**

| REVISION  | DATE         | CHANGE NOTIFICATION | DESCRIPTION  |
|-----------|--------------|---------------------|--|
| Version 3 | Jul 15, 2008 | -                   | <ul style="list-style-type: none"><li>- Change to dual brand datasheet that describe RC1206 with RoHS compliant</li><li>- Description of "Halogen Free Epoxy" added</li><li>- Define global part number</li></ul>  |
| Version 2 | Sep 03, 2004 | -                   | <ul style="list-style-type: none"><li>- New datasheet for 1206 thick film 1% and 5% with lead-free terminations</li><li>- Replace the 1206 part of pdf files: RC01_11_21_31_5, RC02_12_22_32_10, and HRC01_5_4</li><li>- Test method and procedure updated</li><li>- PE tape added (paper tape will be replaced by PE tape)</li><li>- High ohmic products combined into standard products.</li></ul> |

*“Yageo reserves all the rights for revising the content of this datasheet without further notification, as long as the products itself are unchanged. Any product change will be announced by PCN.”*



## Composition of The Clear Text Code (R-Chip)

Version: 17 01-21-02

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17

x x x x x x x x x x x x x x x x x

## PHYCOMP Code

|    |                             |
|----|-----------------------------|
| 9C | Phycomp Thick Film Chip Res |
| 9T | Phycomp Thin Film Chip Res  |

## Size

|      |                                 |              |
|------|---------------------------------|--------------|
| 0201 | 0201 ( 0603 )                   |              |
| 0402 | 0402 ( 1005 )                   |              |
| 0603 | 0603 ( 1608 )                   |              |
| 0805 | 0805 ( 2012 )                   |              |
| 1210 | 1210 ( 3225 )                   |              |
| 1206 | 1206 ( 3216 )                   |              |
| 1218 | 1218 ( 3248 )                   |              |
| 2010 | 2010 ( 5025 )                   |              |
| 2512 | 2512 ( 6432 )                   |              |
| 4527 | 4527 ( 11070 )                  |              |
| AC34 | 0603 (1608) x 4 concave array   | ARC241 / 242 |
| AV34 | 0603 (1608) x 4 convex array    | ARV241 / 242 |
| AV22 | 0402 (1005) x 2 convex array    | ARV321 / 322 |
| AV24 | 0402 (1005) x 4 convex array    | ARV341       |
| AC24 | 0402 (1005) x 4 concave array   | ARC341       |
| AV28 | 0402 (1005) x 8 convex array    | ARV381 / 382 |
| RN31 | 10P8R in 1206 convex network    | RNA310       |
| RC21 | 10P4C4R in 1608 concave network | RCB210       |
| FR01 | 1206 (3216) Fusible             |              |
| FR21 | 0603 (1608) Fusible             |              |
| SR01 | 1206 (3216) Surge               |              |
| VR01 | 1206 (3216) High Voltage 5%     |              |
| VR02 | 1206 (3216) High Voltage 1%     |              |

## Power Rating

|    |        |           |             |                     |
|----|--------|-----------|-------------|---------------------|
| 1A | 1/16W  | 0.063 W   | 0402        | Upgraded from 1/16W |
| 1A | 1/10W  | 0.1 W     | 0603        |                     |
| 2A | 1/8 W  | 0.125 W   | 0805        |                     |
| 3A | 1/4 W  | 0.25 W    | 1206        |                     |
| 4A | 1/10 W | 0.1 W     | 0603        |                     |
| 5A | 1/3W   | 0.3W      | 1210        |                     |
| 7A | 1/20 W | 0.05 W    | 0201        |                     |
| 8A | 1/32 W | 0.03125 W | RNA310      |                     |
| 12 | 1/2 W  | 0.5 W     | 2010        |                     |
| 1W | 1 W    | 1 W       | 1218 / 2512 |                     |
| 2W | 2 W    | 2 W       |             |                     |

## Resistance Value

|      |                         |   |
|------|-------------------------|---|
| 0R00 | Jumper                  | 6 |
| R0xx | < 1R                    | 0 |
| Rxxx | < 1R                    | 7 |
| xRxx | 1R - 9.76R              | 8 |
| xxRx | 10R - 97.6R             | 9 |
| xxx0 | 100R - 976R             | 1 |
| xxx1 | 1K - 9.76K              | 2 |
| xxx2 | 10K - 97.6K             | 3 |
| xxx3 | 100K - 976K             | 4 |
| xxx4 | 1M - 9.76M              | 5 |
| xxx5 | 10M - 97.6M             | 6 |
| xxx6 | 100M+                   | 7 |
| Nxxx | marking code for RCB210 |   |

Example:

Rchip 0603 (RC22H), 10R0, 1%, 5K reel =

9C06031A10R0FKHFT

## R-chip Array

A = Array

V = Convex

3 = 0603

4 = 4 Res.

C = Concave

2 = 0402

2 = 2 Res.

## Packaging

|   |               |
|---|---------------|
| T | 5K Paper      |
| 3 | 10K Paper     |
| 4 | 20K Paper     |
| 5 | 4K Blister    |
| 6 | 5K Blister    |
| 7 | 50K Paper     |
| P | 25K Bulk Case |

## Special Coding

|    |              |
|----|--------------|
| HF | PPCK, Sn/Pb  |
| PF | 100% Sn 2372 |
| AF | NiAu         |

## TCR

|   |             |
|---|-------------|
| A | 25 ppm/°C   |
| B | 50 ppm/°C   |
| K | 100 ppm/°C  |
| L | 200 ppm/°C  |
| E | 250 ppm/°C  |
| M | 300 ppm/°C  |
| G | 500 ppm/°C  |
| P | 750 ppm/°C  |
| H | 1000 ppm/°C |
| I | 1500 ppm/°C |
| J | 2000 ppm/°C |
| N | 3000 ppm/°C |

## Tolerance

|   |         |
|---|---------|
| A | ±0.05%  |
| B | ±0.1%   |
| C | ±0.25%  |
| D | ±0.5 %  |
| F | ±1%     |
| G | ±2%     |
| J | ±5%     |
| N | 0 / 20% |
| R | 0 / 30% |