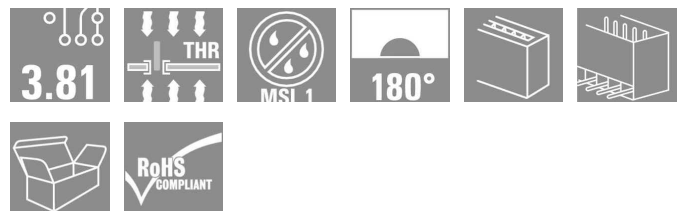


OMNIMATE Signal - series BC/SC 3.81 SC-SMT 3.81/05/180G 3.2SN BK BX

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com



High-temperature-resistant pin header (SC-SMT 180G) in 3.81-mm pitch (0.15 inch)

- Plugging direction is perpendicular to PCB (standing)
- Closed (G) .
- Packed either in box (BX) or on anti-static roll (tape-on-reel, RL)
- Pin length of either 1.5 mm or 3.2 mm

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

- 320 V (IEC) / 300 V (UL)
- 14.9 A (IEC) / 10 A (UL)

General ordering data

Type	SC-SMT 3.81/05/180G 3.2SN BK BX
Order No.	1863010000
Version	PCB plug-in connector, male header, closed side, Reflow solder connection, 3.81 mm, No. of poles: 5, 180°, Solder pin length (l): 3.2 mm, tinned, Black, Box
GTIN (EAN)	4032248428144
Qty.	50 pc(s).
Product data	IEC: 320 V / 17.5 A UL: 300 V / 10 A
Packaging	Box

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Technische Daten

Dimensions and weights

Net weight 1.36 g

System parameters

Product family	OMNIMATE Signal - series BC/SC 3.81	Mounting onto the PCB	Reflow solder connection
Outgoing elbow	180°	Pitch in mm (P)	3.81 mm
Pitch in inches (P)	0.15 inch	No. of poles	5
Solder pin length (l)	3.2 mm	Pin dimensions	d = 1.0 mm, Octagonal
Can be coded	Yes	Number of solder pins per pole	1
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+	0.1 mm
L1 in mm	15.24 mm	L1 in inches	0.6 inch
Insulation resistance	10 ³ Ω	Touch-safe protection acc. to DIN VDE 0470	IP 20
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch		

Material data

Insulating material	LCP GF	Colour	Black
Insulating material group	IIIa	UL 94 flammability rating	V-0
CTI	≥ 175	Contact material	Cu-Leg
Contact surface	tinned	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	120 °C	Max. relative humidity during storage	80 %

DIN IEC rating data

Rated current, min. no. of poles (Tu=20°C)	17.5 A	Rated current, max. no. of poles (Tu=20°C)	13.9 A
Rated current, number of poles (Tu=40°C), min	17 A	Rated current, number of poles (Tu=40°C), max.	12.4 A
Rated voltage for surge voltage class pollution degree III/3	160 V	Rated impulse voltage for surge voltage classcontamination degree III/3	2.5 kV
Rated voltage for surge voltage class pollution degree III/2	160 V	Rated impulse voltage for surge voltage classpollution degree III/2	2.5 kV
Rated voltage for surge voltage class pollution degree II/2	320 V	Rated impulse voltage for surge voltage classpollution degree II/2	2.5 kV
Short-time withstand current resistance	3 x 1s with 76 A		

CSA rating data

Institute (CSA)		Rated voltage (Use group B)	300 V
Rated current (use group B)	10 A	Rated voltage (use group D)	300 V
Rated current (use group D)	10 A		

UL 1059 rating data

Rated voltage (use group B)	300 V	Rated current (use group B)	10 A
Rated voltage (use group D)	300 V	Rated current (use group D)	10 A

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Technische Daten

Classifications

ETIM 3.0	EC001284	UNSPSC	30-21-18-10
eClass 5.1	27-26-07-04	eClass 6.2	27-26-07-04
eClass 7.1	27-44-04-02		

Notes

- Notes
- Rated current related to rated cross-section & min. No. of poles.
 - Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
 - P on drawing = pitch

Approvals

Approvals

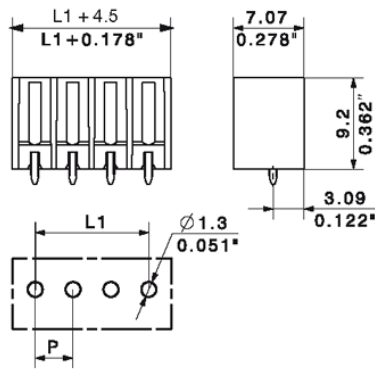


ROHS Conform

OMNIMATE Signal - series BC/SC 3.81 SC-SMT 3.81/05/180G 3.2SN BK BX

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Zeichnungen



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Mating connector (conditionally pluggable)

BCZ 3.81/270F



Female socket connectors with clamping-yoke screw system for connecting wires.

Three wire-outlet directions are available and provide flexible connection-level design options:

- 180° wire parallel to plugging direction
- 90° wire perpendicular and above plugging direction
- 270° wire perpendicular and below plugging direction

There are three housing shapes, covering many different requirements, to choose from:

- Standard housing without flange
- Flange with screw (F)
- Flange featuring Weidmüller's patented release latch (LR) for lock-and-release latching with no strain and no tools needed.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of customary connectors and offer space for labelling and coding.

- 0.20 - 1.5 mm² (IEC) / 28 - 16 AWG (UL)
- 250 V (IEC) / 300 V (UL)
- 17.5 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BCZ 3.81/05/270F SN OR BX	1940490000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248656349	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box
BCZ 3.81/05/270F SN GN BX	1799200000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248244096	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box
BCZ 3.81/05/270F SN BK BX	1799120000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248244010	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box

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Mating connector (conditionally pluggable)

BCZ 3.81/90F



Female socket connectors with clamping-yoke screw system for connecting wires.

Three wire-outlet directions are available and provide flexible connection-level design options:

- 180° wire parallel to plugging direction
- 90° wire perpendicular and above plugging direction
- 270° wire perpendicular and below plugging direction

There are three housing shapes, covering many different requirements, to choose from:

- Standard housing without flange
- Flange with screw (F)
- Flange featuring Weidmüller's patented release latch (LR) for lock-and-release latching with no strain and no tools needed.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of customary connectors and offer space for labelling and coding.

- 0.20 - 1.5 mm² (IEC) / 28 - 16 AWG (UL)
- 250 V (IEC) / 300 V (UL)
- 17.5 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BCZ 3.81/05/90F SN OR BX	1940010000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248656813	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box
BCZ 3.81/05/90F SN GN BX	1798880000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248243563	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box
BCZ 3.81/05/90F SN BK BX	1798800000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248243488	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box

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Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Mating connector (conditionally pluggable)

BCZ 3.81/180F



Female socket connectors with clamping-yoke screw system for connecting wires.

Three wire-outlet directions are available and provide flexible connection-level design options:

- 180° wire parallel to plugging direction
- 90° wire perpendicular and above plugging direction
- 270° wire perpendicular and below plugging direction

There are three housing shapes, covering many different requirements, to choose from:

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Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of customary connectors and offer space for labelling and coding.

- 0.20 - 1.5 mm² (IEC) / 28 - 16 AWG (UL)
- 250 V (IEC) / 300 V (UL)
- 17.5 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BCZ 3.81/05/180F SN GN BX	1793070000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248227150	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box
BCZ 3.81/05/180F SN OR BX	1941040000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248655809	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box
BCZ 3.81/05/180F SN BK BX	1792980000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248227068	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box

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Germany
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Fax: +49 5231 14-292083
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Mating connector (conditionally pluggable)

BCZ 3.81/180LR



Female socket connectors with clamping-yoke screw system for connecting wires.

Three wire-outlet directions are available and provide flexible connection-level design options:

- 180° wire parallel to plugging direction
- 90° wire perpendicular and above plugging direction
- 270° wire perpendicular and below plugging direction

There are three housing shapes, covering many different requirements, to choose from:

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- 0.20 - 1.5 mm² (IEC) / 28 - 16 AWG (UL)
- 250 V (IEC) / 300 V (UL)
- 17.5 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BCZ 3.81/05/180LR SN GN BX	1941620000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248698547	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box
BCZ 3.81/05/180LR SN OR BX	1941430000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248698356	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box
BCZ 3.81/05/180LR SN BK BX	1941810000	PCB plug-in connector, female plug, 3.81 mm, No. of poles: 5, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248698738	50 pc(s).	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box

Recommended reflow soldering profile

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 16

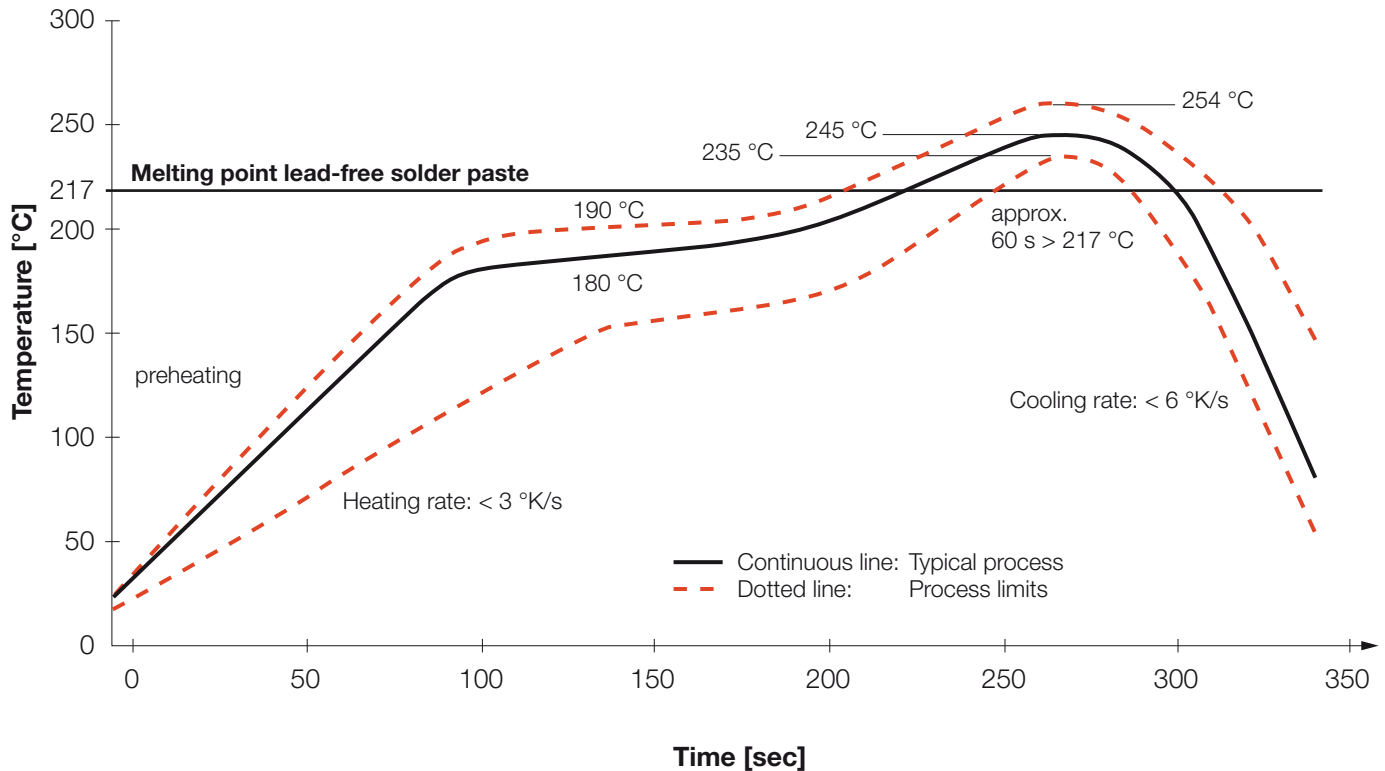
D-32758 Detmold

Germany

Fon: +49 5231 14-0

Fax: +49 5231 14-292083

www.weidmueller.com



Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.

