

# APPROVAL SHEET

# MULTILAYER CERAMIC CAPACITORS

Ultra-small Series (6.3V to 50V)

0201 Size

NP0, X7R, X5R Dielectrics

**RoHS Compliance** 

\*Contents in this sheet are subject to change without prior notice.



#### 1. INTRODUCTION

MLCC consists of a conducting material and electrodes. To manufacture a chip-type SMT and achieve miniaturization, high density and high efficiency, ceramic condensers are used.

0201 MLCC is performed by high precision technology achieve high capacitance in unit size and ensure the stability and reliability of products.

## 2. FEATURES

- b. High capacitance in unit size.
- c. High precision dimensional tolerances.
- d. Suitable used in high-accuracy automatic mounting machine.

## 3. APPLICATIONS

- a. Miniature microwave module.
- b. Portable equipments (ex. Mobile phone, PDA).
- c. High frequency circuits.

#### 4. HOW TO ORDER

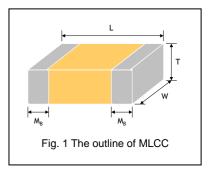
| <u>0201</u>                     | <u>B</u>                         | <u>102</u>   | <u>K</u>   | <u>250</u>   | <u>C</u>   | I                |
|---------------------------------|----------------------------------|--|--|--|--|------------------|
| Size                            | <u>Dielectric</u>                | <u>Capacitance</u>   | <u>Tolerance</u>   | Rated voltage  | <u>Termination</u>   | <u>Packaging</u> |
| Inch (mm)<br><b>0201</b> (0603) | N=NP0<br>(C0G)<br>B=X7R<br>X=X5R | Two significant digits followed by no. of zeros. And R is in place of decimal point. | <b>B</b> =±0.1pF<br><b>C</b> =±0.25pF<br><b>D</b> =±0.5pF<br><b>F</b> =±1% | Two significant digits followed by no. of zeros. And R is in place of decimal point. | L=Ag/Ni/Sn (for NP0 dielectric) C=Cu/Ni/Sn (for X7R, X5R dielectric) | T=7" reeled      |
|                                 | <b>X</b> =701                    | eg.:<br>0R5=0.5pF<br>1R0=1.0pF<br>102=10x10 <sup>2</sup><br>=1000pF                  | G=±2%<br>J=±5%<br>K=±10%<br>M=±20%<br>Z=-20/+80%                           | 6R3=6.3 VDC<br>100=10 VDC<br>160=16 VDC<br>250=25 VDC<br>500=50 VDC                  | ASIX dielectric)   |                  |



## **5. EXTERNAL DIMENSIONS**

|   | Size<br>Inch (mm) | L (mm)    | W (mm)    | T (mm)/Syr | nbol | М <sub>в</sub> (mm) |
|---|-------------------|-----------|-----------|------------|------|---------------------|
| ĺ | 0201 (0603)       | 0.60±0.03 | 0.30±0.03 | 0.30±0.03  | L    | 0.15±0.05           |

<sup>\*</sup> Reflow soldering only.



## **6. GENERAL ELECTRICAL DATA**

| Size                           |  | 0201                          |                            |  |
|--------------------------------|--|-------------------------------|----------------------------|--|
| Dielectric                     | NP0  | X7R                           | X5R                        |  |
| Capacitance*                   | 0.3pF to 100pF   | 100pF to 10nF                 | 100pF to 0.47µF            |  |
|                                | Cap≤5pF: B (±0.1pF), C (±0.25pF)   |                               |                            |  |
| Capacitance tolerance**        | 5pF <cap<10pf: (±0.25pf),d(±0.5pf)<br="" c="">Cap≥10pF: F (±1%), G (±2%), J (±5%),</cap<10pf:> | J (±5%), K (±10%), M (±20%)   | J (±5%),K (±10%), M (±20%) |  |
|                                | K (±10%)   |                               |                            |  |
| Rated voltage (WVDC)           | 16V, 25V, 50V  | 6.3V, 10V, 16V, 25V, 50V      | 6.3V, 10V, 16V, 25V, 50V   |  |
| To:: 5 / Ot                    | Cap<30pF, Q≥400+20C  | No.                           |                            |  |
| Tan δ / Q*                     | Cap≥30pF, Q≥1000   | Note 1                        |                            |  |
| Insulation resistance at Ur    | ≥10GΩ  | ≥10GΩ or RxC≥5000             | ΩxF whichever is less      |  |
| Operating temperature          | -55 to +125  | C                             | -55 to +85℃                |  |
| Capacitance change ±30ppm ±15% |  | 5%                            |                            |  |
| Termination                    |  | Ni/Sn (lead-free termination) |                            |  |

<sup>\*</sup> Measured at 30~70% related humidity.

NP0: Apply 1.0±0.2Vrms, 1.0MHz±10% at the condition of 25℃ ambient temperature.

X7R, X5R: Apply 1.0±0.2Vrms, 1.0kHz±10%(0201/6.3V,Cap≥224 : 0.5±0.2Vrms, 1.0kHz±10%) at the condition of 25℃ ambient temperature.

Note 1: X7R/X5R

| Rated vol. | D.F.  | Exception of D.F. |              |  |  |
|------------|-------|-------------------|--------------|--|--|
| ≥50V       | ≤3%   |                   |              |  |  |
| 25V        | ≤3.5% | ≤5%               | 0201≥0.01uF  |  |  |
| 16V        | ≤3.5% | ≤5%               | 0201≥0.01uF  |  |  |
| 10V        | ≤5%   | ≤10%              | 0201≥0.012uF |  |  |
| 100        | ≥5%   | ≤15%              | 0201≥0.1uF   |  |  |
| 6.3V       | ≤10%  | ≤15%              | 0201≥0.1uF   |  |  |

<sup>\*\*</sup> Preconditioning for Class II MLCC: Perform a heat treatment at 150±10°C for 1 hour, then leave in a mbient condition for 24±2 hours before measurement.



## 7. CAPACITANCE RANGE

|             | SIZE             |    | 0201 |    |
|-------------|------------------|----|------|----|
|             | DIELECTRIC       |    | NP0  |    |
| RAT         | ED VOLTAGE (VDC) | 16 | 25   | 50 |
|             | 0.3pF (0R3)      |    | L^   | L^ |
|             | 0.4pF (0R4)      |    | L^   | L^ |
|             | 0.5pF (0R5)      |    | L^   | L^ |
|             | 1.0pF (1R0)      |    | L^   | L^ |
|             | 1.2pF (1R2)      |    | L^   | L^ |
|             | 1.5pF (1R5)      |    | L^   | L^ |
|             | 1.8pF (1R8)      |    | L^   | L^ |
|             | 2.2pF (2R2)      |    | L^   | L^ |
|             | 2.7pF (2R7)      |    | L^   | L^ |
|             | 3.0pF (3R0)      |    | L^   | L^ |
|             | 3.3pF (3R3)      |    | L^   | L^ |
|             | 3.9pF (3R9)      |    | L^   | L^ |
| -           | 4.0pF(4R0)       |    | L^   | L^ |
| ၁၁          | 4.7pF (4R7)      |    | L^   | L^ |
| ita         | 5.6pF (5R6)      |    | L^   | L^ |
| Capacitance | 6.8pF (6R8)      |    | L^   | L^ |
| Ca          | 8.2pF (8R2)      |    | L^   | L^ |
|             | 10pF (100)       |    | L^   | L^ |
|             | 12pF (120)       |    | L^   | L^ |
|             | 15pF (150)       |    | L^   | L^ |
|             | 18pF (180)       |    | L^   | L^ |
|             | 22pF (220)       |    | L^   | L^ |
|             | 27pF (270)       |    | L^   | L^ |
|             | 33pF (330)       |    | L^   | L^ |
|             | 39pF (390)       |    | L^   | L^ |
|             | 47pF (470)       |    | L^   | L^ |
|             | 56pF (560)       |    | L^   |    |
|             | 68pF (680)       |    | L^   |    |
|             | 82pF (820)       |    | L^   |    |
|             | 100pF (101)      | L^ | L^   |    |

|             | SIZE          |     |    |    |    | 02 | 01  |    |     |    |    |
|-------------|---------------|-----|----|----|----|----|-----|----|-----|----|----|
|             | DIELECTRIC    | X7R |    |    |    |    |     |    | X5R |    |    |
| R           | ATED VOLTAGE  | 6.3 | 10 | 16 | 25 | 50 | 6.3 | 10 | 16  | 25 | 50 |
|             | 100pF (101)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
|             | 120pF (121)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
|             | 150pF (151)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
|             | 180pF (181)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
|             | 220pF (221)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
|             | 270pF (271)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
|             | 330pF (331)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
|             | 390pF (391)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
|             | 470pF (471)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
|             | 560pF (561)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
|             | 680pF (681)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
|             | 820pF (821)   |     |    | L  | L  | L  |     |    | L   | L  | L  |
| ė           | 1,000pF (102) | L   | L  | L  | L  | L  |     | L  | L   | L  | L  |
| Capacitance | 1,500pF (152) | L   | L  | L  |    |    |     | L  | L   |    |    |
| ğ           | 2,200pF (222) | L   | L  | L  |    |    |     | L  | L   |    |    |
| ар          | 3,300pF (332) | L   | L  | L  |    |    |     | L  | L   |    |    |
| S           | 4,700pF (472) | L   | L  | L  |    |    |     | L  | L   |    |    |
|             | 6,800pF (682) | L   | L  |    |    |    |     | L  |     |    |    |
|             | 8,200pF (822) | L   | L  |    |    |    |     | L  |     |    |    |
|             | 0.010µF (103) | L   | L  | L  |    |    | L   | L  |     |    |    |
|             | 0.015µF (153) |     |    |    |    |    | L   | L  |     |    |    |
|             | 0.022µF (223) |     |    |    |    |    | L   | L  |     |    |    |
|             | 0.033µF (333) |     |    |    |    |    | L   | L  |     |    |    |
|             | 0.047µF (473) |     |    |    |    |    | L   | L  |     |    |    |
|             | 0.068µF (683) |     |    |    |    |    | L   | L  |     |    |    |
|             | 0.082µF (823) |     |    |    |    |    | L   | L  |     |    |    |
|             | 0.10µF (104)  |     |    |    |    |    | L   | L  |     |    |    |
|             | 0.22µF (224)  |     |    |    |    |    | L   |    |     |    |    |
|             | 0.47µF (474)  |     |    |    |    |    | L   |    |     |    |    |

- 1. The letter in cell is expressed the symbol of product thickness.
- 2. The letter in cell with "A" mark is expressed product with Ag/Ni/Sn terminations.

## **8. PACKAGING DIMENSION AND QUANTITY**

| Sino        | Thiskness (mm)/Cumb   |   | Paper tape |          |  |
|-------------|-----------------------|---|------------|----------|--|
| Size        | Thickness (mm)/Symbol |   | 7" reel    | 13" reel |  |
| 0201 (0603) | 0.30±0.03             | L | 15K        | 70k      |  |

Unit: pieces



## 9. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

| No. | Item                                   |  | Test Condition   |          | Requirements                 |  |                             | irements  |
|-----|--|--|--|----------|------------------------------|--|-----------------------------|---|
| 1.  | Visual and<br>Mechanical               |  |  |          | * No remarka<br>* Dimensions |  |                             | vidual specification sheet.   |
| 2.  | Capacitance                            | Class I: NP0                                     |  |          | * Shall not ex               | ceed the   | limits give                 | en in the detailed spec.  |
| 3.  | Q/ D.F.<br>(Dissipation                | 1 1  | 1.0±0.2Vrms, 1MHz±10%<br>1.0±0.2Vrms, 1KHz±10%   |          | NP0: Cap<br>X7R, X5R         |  | 1000; Ca                    | p<30pF, Q≥400+20C   |
|     | Factor)                                | Class II: X7R                                    |  |          | Rated vol.                   | D.F.   | Exception                   | on of D.F.  |
|     |  | =  | s, 1kHz±10%**  | (C 2) () | ≥50V                         | ≤3%  |                             |   |
|     |  | 0.5±0.2VII                                       | ns, 1.0kHz±10% : 0201 ≥0.22 uF(  | (6.37)   | 25V                          | ≤3.5%  | ≤5%                         | 0201≥0.01uF   |
|     |  |  |  |          | 16V                          | ≤3.5%  | ≤5%                         | 0201≥0.01uF   |
|     |  |  |  |          | 10V                          | ≤5%  | ≤10%                        | 0201≥0.012uF  |
|     |  |  |  |          | 100                          | 25%  | ≤15%                        | 0201≥0.1uF  |
|     |  |  |  |          | 6.3V                         | ≤10%   | ≤15%                        | 0201≥0.1uF  |
| 4a. | Dielectric<br>Strength                 | * Duration: 1                                    |  | ۸        | * No evidend                 | e of dama  | ge or flas                  | sh over during test.  |
|     |  | Charge and                                       | discharge current less than 50m/   | Α.       |                              |  |                             |   |
| 5.  | Insulation                             | To apply rated                                   | d voltage for max. 120 sec.  |          | ≥10GΩ or R                   | <c≥500ω-f< th=""><th>F whiche</th><th>ver is smaller.</th></c≥500ω-f<> | F whiche                    | ver is smaller.   |
|     | Resistance                             |  |  |          | Class II (X5F                | R, X6S, X7   | 'R, Y5V)                    |   |
|     |  |  |  |          | Rated voltage                |  | _                           | ulation resistance  |
|     |  |  |  |          | 6.3V; 10V:                   | 0201≥47nl  | F ≥10                       | 00 Ω-F  |
|     |  |  |  |          |                              |  |                             |   |
| 6.  | Town over true                         | With no elect                                    | riaal laad   |          |                              |  |                             |   |
| 0.  | Temperature<br>Coefficient             | T.C.   | Operating Temp   | 1        | T.C.                         | Canacita   | ince Chai                   | 0.00  |
|     | 000111010111                           | NP0 (C0G)  | -55~125℃ at 25℃  | 1        | NP0 (C0G)                    | Within ±3  |                             | -   |
|     |  | X7R  | -55~125℃ at 25℃  | -        | X7R                          | Within ±1  |                             |   |
|     |  | X5R  | -55~85℃ at 25℃   | ]        | X5R                          | Within ±1  | 15%                         |   |
| 7.  | Adhesive<br>Strength of<br>Termination | * Pressurizing * Test time: 10                   | •  |          | * No remarka                 | able dama  | ge or rem                   | noval of the terminations.  |
| 8.  | Vibration                              | * Vibration fre                                  | equency: 10~55 Hz/min.   |          | * No remarka                 | able dama  | ge.                         |   |
|     | Resistance                             | perpendicula                                     | hrs. (Two hrs each in three mutua  |          | * Cap chang                  | e and Q/D  | l.F.: To m                  | eet initial spec.   |
| 9.  | Solderability                          | 8  | perature: 235±5℃<br>e: 2±0.5 sec.  |          | 95% min. co                  | verage of  | all metali                  | zed area.   |
| 10. | Bending Test                           | of the pressu<br>the deflection<br>maintained fo | * Dipping time: 2±0.5 sec.  * The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm per second unt the deflection becomes 1 mm and then the pressure shall be maintained for 5±1 sec.  * Measurement to be made after keeping at room temp. for |          |                              | within ±12<br>±30%<br>tance char                                       | ±0.5pF v<br>.5%<br>nge mear | whichever is larger.  Inside the change of capacitance under  The capacitance measured before |

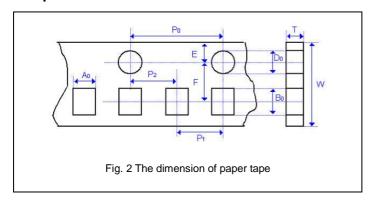
| No. | Item                       | Test Condition  |  |   |  | Requ  | irements   |
|-----|----------------------------|---|--|---|--|---|--|
| 11. | -                          | * Solder temperature: 260±5°C  * Dipping time: 10±1 sec  * Preheating: 120 to 150°C for 1 minute before imme capacitor in a eutectic solder.  * Before initial measurement (Class II only): Perform 150+0/-10°C for 1 hr and then set for 24±2 hrs at roce  * Measurement to be made after keeping at room ter 24±2 hrs.  | * C<br>se the M<br>><br>N<br>n temp. * C | * No remarkable damage.  * Cap change:  NP0: within ±2.5% or ±0.25pF whichever is larger.  X7R, X5R: within ±7.5%  Y5V: within ±20%  * Q/D.F., I.R. and dielectric strength: To meet initial requirements.  * 25% max. leaching on each edge. |  |   |  |
| 12. | Temperature                | * Conduct the five cycles according to the temperatu time.    Step   Temp. (°C)   Time (r     1   Min. operating temp. +0/-3   30±3     2   Room temp.   2~3     3   Max. operating temp. +3/-0   30±3     4   Room temp.   2~3     * Before initial measurement (Class II only): Perform     150+0/-10°C for 1 hr and then set for 24±2 hrs at room ter     * Measurement to be made after keeping at room ter     24±2 hrs. | n.) * C                                  | X7R, X5R: v<br>Y5V: within :  | ±2.5% o<br>vithin ±7.<br>±20%  | or ±0.25pF<br>5%  | whichever is larger.   |
| 13. | Humidity<br>(Steady State) | * Test temp.: 40±2°C * Humidity: 90~95% RH * Test time: 500+24/-0hrs. *Before initial measurement (Class II only): Perform 150+0/-10°C for 1 hr and then set for 24±2 hrs at r oc * Measurement to be made after keeping at room ter 24±2 hrs.  | n temp. p. for                           | Q/D.F. value NP0: Cap≥3 Cap<' X7R, X5R: Rated vol. ≥50V 25V 16V 10V 6.3V  | NPO: wi<br>X7R, X<br>Y5V: ≥¹<br>6.<br>:<br>0pF, Q≥3<br>10pF; Q≥<br>≤5%<br>≤5%<br>≤7.5%<br>≤15% | thin ±5.0' | n +30/-40%  F≤Cap<30pF, Q≥275+2.5C  In of D.F.    0201≥0.01uF   0201≥0.01uF   0201≥0.012uF   0201≥0.1uF   0201≥0.1uF |
|     |                            |   | * I.                                     |   |  |   | -F whichever is smaller.<br>«C≥10Ω-F   |

| No. | Item                         | Test Condition  |            |                   |                                       | Requ  | irements   |
|-----|------------------------------|---|------------|-------------------|---------------------------------------|---|--|
| 14. | Humidity Load<br>(Damp Heat) | * Test temp.: 40±2°C  * Humidity: 90~95%RH  * Test time: 500+24/-0 hrs.  * To apply voltage: rated voltage.  * Before initial measurement (Class II only): To apply test voltage for 1hr at 40°C and then set for 24±2 hrs a t room temp.  * Measurement to be made after keeping at room temp. for 24±2 hrs. | * (<br>* ( | Q/D.F. value      | :: NP0: wi<br>X7R, X<br>Y5V: ≥′<br>6. | ithin ±7.5°<br>5R: ≥10V<br>10V ≧<br>6.3V,<br>10V, within<br>.3V, within | % or ±0.75pF whichever is larger. , within ±12.5%, |
|     |                              |   | : 1        | Rated vol.        | D.F.                                  | Exceptio  | n of D F   |
|     |                              |   |            | ≥50V              | ≤6%                                   |   | 11010111   |
|     |                              |   |            | 25V               | ≤5%                                   | ≤10%  | 0201≥0.01uF  |
|     |                              |   |            | 16V               | ≤5%                                   | ≤15%  | 0201≥0.01uF  |
|     |                              |   |            | 10V               | ≤7.5%                                 | ≤15%  | 0201≥0.012uF                                       |
|     |                              |   |            | 100               | 37.576                                | ≤20%  | 0201≥0.1uF   |
|     |                              |   | į l        | 6.3V              | ≤15%                                  | ≤30%  | 0201≥0.1uF   |
|     |                              |   |            | 6.3V; 1           | 0V:0201                               | ≥47nF, R  | 2-F whichever is smaller.<br>cC≥5Ω-F               |
| 15. | High                         | * Test temp.:   | =          | No remarkal       |                                       | U   |  |
|     | Temperature                  | NP0, X7R: 125±3℃  | * (        | Cap change        |                                       |   | % or ±0.3pF whichever is larger.                   |
|     | Load<br>(Endurance)          | X5R,Y5V: 85±3℃<br>* To apply voltage:   |            |                   | X/K, X                                |   | , within ±12.5%,<br>≟0.1µF, within ±25%;           |
|     | (Lindurance)                 | (1) Cap.≥0.1uF : 100% of rated voltage  |            |                   |                                       |   | within ±25%  |
|     |                              | (2) 6.3V: 150% of rated voltage.  |            |                   | Y5V: ≥′                               | 10V, withi  |  |
|     |                              | (3) >6.3V: 200% of rated voltage.   | ĺ          |                   | 6.                                    | .3V, withir   | n +30/-40%   |
|     |                              | * Test time: 1000+24/-0 hrs.  | :          | Q/D.F. value      |                                       |   |  |
|     |                              | *Before initial measurement (Class II only): To apply test  |            | •                 | •                                     |   | SCap<30pF, Q≥275+2.5C                              |
|     |                              | voltage for 1hr at test temp. and then set for 24±2 hrs at room   | ١,         | Cap<<br>X7R, X5R: | iopr; Q≥                              | :200+10C  |  |
|     |                              | temp.   | 1          | Rated vol.        | D.F.                                  | Exceptio  | n of D.F.  |
|     |                              | *Measurement to be made after keeping at room temp. for   |            | ≥50V              | ≤6%                                   |   |  |
|     |                              | 24±2 hrs  |            | 25V               | ≤5%                                   | ≤10%  | 0201≥0.01uF  |
|     |                              |   |            | 16V               | ≤5%                                   | ≤15%  | 0201≥0.01uF  |
|     |                              |   |            | 10V               | ≤7.5%                                 | ≤20%  | 0201≥0.1uF   |
|     |                              |   | ١١         | 6.3V              | ≤15%                                  | ≤30%  | 0201≥0.1uF   |
|     |                              |   | *          |                   |                                       |   | -F whichever is smaller.                           |
|     |                              |   | <u> </u>   | 6.3V; 1           | UV:UZU1                               | ∠4/nr, K)   | (C≥10Ω-F   |

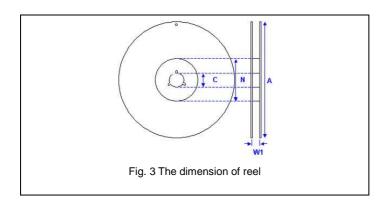


## **10. APPENDIXES**

#### **■ Tape & reel dimensions**

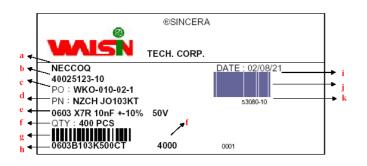


| Size           | 0201      |
|----------------|-----------|
| Thickness      | L         |
| $A_0$          | 0.38±0.05 |
| $B_0$          | 0.68±0.05 |
| Т              | 0.42±0.05 |
| $K_0$          | -         |
| W              | 8.00±0.10 |
| $P_0$          | 4.00±0.10 |
| 10xP₀          | 40.0±0.10 |
| $\mathbf{P}_1$ | 2.00±0.05 |
| $P_2$          | 2.00±0.05 |
| $D_0$          | 1.55±0.05 |
| $\mathbf{D}_1$ | -         |
| Е              | 1.75±0.05 |
| F              | 3.50±0.05 |



| Size           | 0201          |               |  |  |  |  |
|----------------|---------------|---------------|--|--|--|--|
| Reel size      | 7"            | 13"           |  |  |  |  |
| С              | 13.0+0.5/-0.2 | 13.0+0.5/-0.2 |  |  |  |  |
| $\mathbf{W}_1$ | 8.4+1.5/-0    | 8.4+1.5/-0    |  |  |  |  |
| Α              | 178.0±0.10    | 330.0±1.0     |  |  |  |  |
| N              | 60.0+1.0/-0   | 100±1.0       |  |  |  |  |

#### Description of customer label

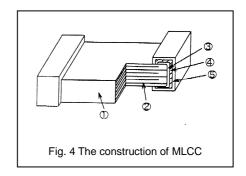


- a. Customer name
- b. WTC order series and item number
- c. Customer P/O
- d. Customer P/N
- e. Description of product
- f. Quantity
- g. Bar code including quantity & WTC P/N or customer
- h. WTC P/N
- i. Shipping date
- j. Order bar code including series and item numbers
- k. Serial number of label



#### Constructions

| No. | Name             |              | NP0          | X7R, X5R |
|-----|------------------|--------------|--------------|----------|
| 1   | Ceramic material |              | BaTiO₃ based |          |
| 2   | Inner electrode  |              | AgPd alloy   | Ni       |
| 3   |                  | Inner layer  | Ag           | Cu       |
| 4   | Termination      | Middle layer | Ni           |          |
| (5) |                  | Outer layer  | Sn (Matt)    |          |



#### ■ Storage and handling conditions

- (1) To store products at 5 to 40°C ambient temperature and 20 to 70%. related humidity conditions.
- (2) The product is recommended to be used within one year after shipment. Check solderability in case of shelf life extension is needed.

#### Cautions:

- a. The corrosive gas reacts on the terminal electrodes of capacitors, and results in the poor solderability.
   Do not store the capacitors in the ambience of corrosive gas (e.g., hydrogen sulfide, sulfur dioxide, chlorine, ammonia gas etc.)
- b. In corrosive atmosphere, solderability might be degraded, and silver migration might occur to cause low reliability.
- c. Due to the dewing by rapid humidity change, or the photochemical change of the terminal electrode by direct sunlight, the solderability and electrical performance may deteriorate. Do not store capacitors under direct sunlight or dewing condition. To store products on the shelf and avoid exposure to moisture.

#### Recommended soldering conditions

The lead-free termination MLCCs are not only to be used on SMT against lead-free solder paste, but also suitable against lead-containing solder paste. If the optimized solder joint is requested, increasing soldering time, temperature and concentration of  $N_2$  within oven are recommended.

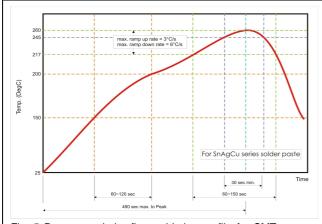


Fig. 5 Recommended reflow soldering profile for SMT process with SnAgCu series solder paste.

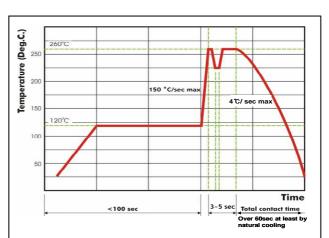


Fig. 6 Recommended wave soldering profile for SMT process with SnAgCu series solder.