



PRODUCT SPECIFICATION

PRODUCT: CERAMIC DISC CAPACITOR
SAFETY RECOGNIZED

TYPE: AC SERIES

CUSTOMER: _____

DOC. NO.: POE-D11-00-E-07

Ver.: 7

APPROVED BY CUSTOMER

VENDOR :

WALSIN TECHNOLOGY CORPORATION

566-1, KAO SHI ROAD, YANG-MEI
TAO-YUAN, TAIWAN

PAN OVERSEAS (GUANGZHOU) ELECTRONIC CO.,LTD.

NO.277,HONG MING ROAD,EASTERN SECTION,
GUANG ZHOU ECONOMIC AND TECHNOLOGY
DEVELOPMENT ZONE,CHINA

MAKER : PAN OVERSEAS (GUANGZHOU) ELECTRONIC CO.,LTD.

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Record of change

Date	Version	Description	page
2008.6.3	1	1. D23-00-E-01(before) → POE-D11-00-E-01(1 st edition)	
2008.8.22	2	1 Complete lead code 2. Add last SAP code “ H” for halogen and Pb free , epoxy resin..	20 3
2008.12.12	3	1.Complete the 13 th to 17 th codes of SAP P/N. 2. Page layout adjustment.	4
2009.7.16	4	1 Change PSA & POE logo to Walsin & POE logo. 2.Complete Marking statement. 3. Revised standard NO. of SEV, SEMKO, FIMKO, NEMKO, DEMKO and KEMA. Revised recognized NO. of FIMKO, NEMKO, DEMKO ,KEMA and CQC. 4. Downsize : YP0AC101K080** → YP0AC101K060 ** YP0AC102K100** → YP0AC102K080** YV0AC152M080** → YV0AC152M060**	9 11 6
2009.9.14	5	1. “Protrusion length”: “+0.5 to-1.0” revised to “2.0max (Or the end of lead wire may be inside the tape.)”	9
2009.12.24	6	1. Marking 2. Correct recognized No 3. Revised the Figure of impulse voltage test(Item 7.3.14) according to the standard IEC 60384-14 ed.3	10 11 14
2011/1/13	7	1. Review SAP P/N about diameter code: YP0AC151K080*→ YP0AC151K060* YP0AC221K080*→ YP0AC221K060* YP0AC331K080*→ YP0AC331K060* YP0AC561K080*→ YP0AC561K070* YP0AC681K090*→ YP0AC681K070* YP0AC821K100*→ YP0AC821K080* YU0AC152M100*→ YU0AC152M080* 2. Delete “AT” taping type. 3. Add test item “Temperature Cycle ”. 4. Add item 10 “Drawing of internal structure and material list”	6 4,5,8,9 15 20

1. Part number for SAP system

(Ex.) YV 0AC 472 M 100 L 20 C 7 B
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩

① Temperature characteristic (identified code)

CODE	CH(NP0)	SL	YP (Y5P)	YV(Y5V)	YU (Y5U)
Cap. Change	0±60PPM/°C	-1000~+350PPM/°C (+20°C~+85°C)	±10%	-80% ~ +30%	-55% to +20%

② TYPE (identified by 3-figure code) : 0AC = AC TYPE (X1/Y2)
③ Capacitance (identified by 3-figure code) : EX.221=220pF
④ Capacitance tolerance (identified by code) : C:±0.25pF,D:±0.5pF,J:±5%,K:±10%,M:±20%
⑤ Nominal body diameter dimension (identified by 3-figure code)
⑥ Lead Style : Refer to “2. Mechanical”.
⑦ Packing mode and lead length (identified by 2-figure code)

Taping Code	Description
AF	Ammo box and product pitch : 15.0 mm
AM	Ammo box and product pitch : 25.4 mm

Bulk Code	Description
3E	Lead length : 3.5mm
04	Lead length : 4.0mm
4E	Lead length : 4.5mm
20	Lead length : 20.0mm

⑧ Length tolerance

Code	Description
A	±0.5 mm (only for kink lead type)
B	±1.0 mm
C	Min.
D	Taping special purpose

⑨ Pitch

Code	Description
7	7.5±1 mm
0	10±1 mm

⑩ Epoxy Resin Code

Code	Description
B	Pb free, Epoxy Resin
H	Halogen and Pb free , epoxy resin.

2. Mechanical

Encapsulation : Epoxy resin, flammability UL94 V-0

Available lead code(unit: mm)

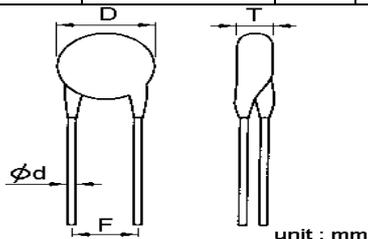
Lead type	SAP P/N (13-17)digits	Old P/N (Ref. to "3.1 old P/N")	Pitch (F)	Lead Length (L)	Packing	Lead Configuration
Lead style : L Type L Straight long lead	L20C7	L7	7.5 ± 1.0	20 min.	Bulk	
	L20C0	L0	10 ± 1.0	20 min.		
Lead style : B Type B Straight long lead	BAFD7	L7F	Refer to "4. Taping format"		Tap. Ammo	
	BAMD7	L7M				
	BAMD0	L0M				
Lead style : L Type L Straight short lead	L03B7	S7	7.5 ± 1.0	3.0 ± 1.0	Bulk	
	L4EB7	S7	7.5 ± 1.0	4.5 ± 1.0		
	L05B7	P16	7.5 ± 1.0	5.0 ± 1.0		
	L03B0	S0	10 ± 1.0	3.0 ± 1.0		
	L4EB0	S0	10 ± 1.0	4.5 ± 1.0		
	L05B0	A	10 ± 1.0	5.0 ± 1.0		
Lead style : D Type D Vertical kink lead	D3EA7	D2	7.5 ± 1.0	3.5 ± 0.5	Bulk	
	D04A7	D7	7.5 ± 1.0	4.0 ± 0.5		
	D3EA0	D3	10 ± 1.0	3.5 ± 0.5		
	D04A0	D0	10 ± 1.0	4.0 ± 0.5		
	DAFD7	D7F	Refer to "4. Taping format"		Tap. Ammo	
	DAMD7	D7M				
DAMD0	D0M					
Lead style : X Type X Outside kink lead	X3EA7	Q2	7.5 ± 1.0	3.5 ± 0.5	Bulk	
	X04A7	X7	7.5 ± 1.0	4.0 ± 0.5		
	X05B7	X2	7.5 ± 1.0	5.0 ± 1.0		
	X3EA0	Q3	10 ± 1.0	3.5 ± 0.5		
	X04A0	X0	10 ± 1.0	4.0 ± 0.5		
	X05B0	X3	10 ± 1.0	5.0 ± 1.0		
	XAFD7	X7F	Refer to "4. Taping format"		Tap. Ammo	
	XAMD7	X7M				
XAMD0	X0M					
Lead style : H Type H Inside kink lead	H3EA7	H2A	7.5 ± 1.0	3.5 ± 0.5 mm	Bulk	
	H3EA0	H3A	10.0 ± 1.0	3.5 ± 0.5 mm		
	HAMD7	H7M	Refer to "4. Taping format"		Tap. Ammo	
	HAMD0	H0M				

 * Lead diameter Φd : $0.60 +0.1/-0.05$

 * e (Coating **extension** on leads): 3.0mmMax for straight lead lead style; Not exceed the kink for kink lead.

3. Part numbering/T.C/Capacitance/ Tolerance/Diameter :

POE Part. No.		T.C.	Capacitance	Tolerance	Dimensions (unit : mm)				
SAP P/N	Old P/N (Refer to 3.1 Old P/N)				D (max)	T (max)	F		φd
						Bulk type	Taping type		
CH0AC***C060*	AC06CH***C*	CH (NP0)	2, 3,4, 5(pF)	±0.25pF	7.0	5.0	7.5±1, 10±1	7.5±1 (AFD7) or 10±1 (AMD0)	0.60 +0.10 - 0.05
CH0AC***D060*	AC06CH***D*		6,7,8,9,10(pF)	±0.5pF	7.0				
CH0AC***J060*	AC06CH***J*		12,15(pF)	±5%	7.0				
CH0AC***J070*	AC07CH***J*		18,20,22, 24(pF)	±5%	8.0				
CH0AC***J080*	AC08CH***J*		27,30,33,(pF)	±5%	9.0				
CH0AC390J090*	AC09CH390J*		36,39(pF)	±5%	10.0				
CH0AC470J100*	AC10CH470J*		47(pF)	±5%	11.0				
SL0AC***J060*	AC06SL***J*	SL	10,12,15,18,20,22,2 4,27,30,33, 36,39,47,50,51(pF)	±5%	7.0				
SL0AC***J070*	AC07SL***J*		56,62, 68,75(pF)	±5%	8.0				
SL0AC820J080*	AC08SL820J*		82pF	±5%	9.0				
SL0AC101J090*	AC09SL101J*		100pF	±5%	10.0				
YP0AC101K060*	AC06B101K*	Y5P	100 pF	±10%	7.0				
YP0AC151K060*	AC06B151K*		150 pF	±10%	7.0				
YP0AC221K060*	AC06B221K*		220 pF	±10%	7.0				
YP0AC331K060*	AC06B331K*		330 pF	±10%	7.0				
YP0AC471K060*	AC06B471K*		470 pF	±10%	7.0				
YP0AC561K070*	AC07B561K*		560pF	±10%	8.0				
YP0AC681K070*	AC07B681K*		680 pF	±10%	8.0				
YP0AC821K080*	AC08B821K*		820 pF	±10%	9.0				
YP0AC102K080*	AC08B102K*		1000 pF	±10%	9.0				
YU0AC102M060*	AC06E102M*		Y5U	1000 pF	±20%				
YU0AC152M080*	AC080E152M*	1500 pF		±20%	9.0				
YU0AC222M080*	AC08E222M*	2200 pF		±20%	9.0				
YU0AC332M100*	AC10E332M*	3300 pF		±20%	11.0				
YU0AC392M120*	AC12E392M*	3900 pF		±20%	13.0				
YU0AC472M120*	AC12E472M*	4700 pF		±20%	13.0				
YV0AC102M060*	AC06F102M*	Y5V	1000 pF	±20%	7.0				
YV0AC152M060*	AC06F152M*		1500 pF	±20%	7.0				
YV0AC222M060*	AC06F222M*		2200 pF	±20%	7.0				
YV0AC332M080*	AC08F332M*		3300 pF	±20%	9.0				
YV0AC392M100*	AC11F392M*		3900 pF	±20%	11.0				
YV0AC472M100*	AC10F472M*		4700 pF	±20%	11.0				
YV0AC682M120*	AC12F682M*		6800 pF	±20%	13.0				
YV0AC103M140*	AC14F103M*		10000 pF	±20%	15.0				



** The minimum thickness of coating (reinforced insulation) is 0.4mm.

Graph (ex.)

unit : mm

3.1 Old P/N :

(Ex.) A C 10 F 472 M L 7 F
 TPYE (1) (2) (3) (4) (5) (6) (7)

(1)Nominal body diameter dimension

(2)Temperature characteristic (identified code):

CH(NP0): 0 ± 60 PPM/ $^{\circ}$ C, SL: +350~-1000PPM/ $^{\circ}$ C, B(Y5P): $\pm 10\%$,
 E(Y5U):-55% ~ +20%, F(Y5V) :-80% ~ +30%

(3)Capacitance (identified by 3-figure code)

(4)Capacitance tolerance (identified by code): C: ± 0.25 pF,D: ± 0.5 pF,J: $\pm 5\%$,K: $\pm 10\%$,M: $\pm 20\%$

(5)Lead style (configuration) (identified by code) —

L: straight long lead

S: straight short lead

D: vertical kink lead

X: outside kink lead

B: inside kink lead

(6)Lead Space:

7=7.5 \pm 1.0 mm

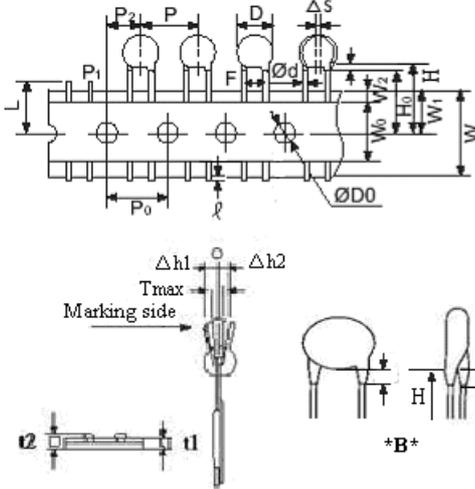
0=10 \pm 1.0 mm

(7)Taping type or other code

Code	Pitch component
F	15.0 mm
M	25.4 mm
No code	BULK

4. Taping Format

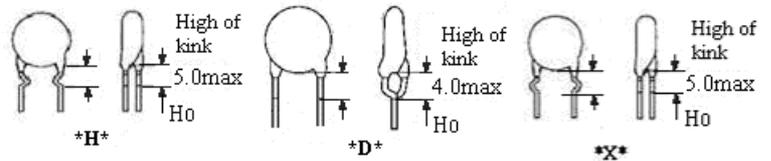
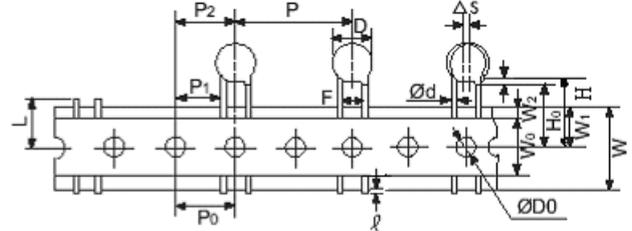
- 15mm pitch/lead spacing 7.5mm taping

 Lead Code: ***BAFD7 & *DAFD7 & *XAFD7**


- 25.4mm pitch/lead spacing 10.0mm taping

 Lead Code: ***DAMD0 & *XAMD0 & *HAMDO & *BAMD0**

- 25.4mm pitch/lead spacing 7.5mm taping

 Lead code: ***DAMD7 & *XAMD7 & *HAMD7 & *BAMD7**


POE Part Number		*BAFD7	*DAFD7 *XAFD7	*BAMD7 *DAMD7 *HAMD7 *XAMD7	*BAMD0 *DAMD0 *HAMDO *XAMD0
Item	Symbol	Dimensions (mm)	Dimensions (mm)	Dimensions (mm)	Dimensions (mm)
Pitch of component	P	15.0	15.0	25.4	25.4
Pitch of sprocket	P0	15.0±0.3	15.0±0.3	12.7±0.3	12.7±0.3
Lead spacing	F	7.5±1.0	7.5±1.0	7.5±1.0	10.0±1.0
Length from hole center to component center	P2	7.5±1.5	7.5±1.5	12.7±1.5	12.7 ± 1.5
Length from hole center to lead	P1	3.75±1.0	3.75±1.0	8.95±1.0	7.7±1.5
Body diameter	D	See the “3. Part numbering/T.C/Capacitance/ Tolerance/Diameter”			
Deviation along tape, life or right	ΔS	0±2.0			
Carrier tape width	W	18.0 +1/-0.5			
Position of sprocket hole	W1	9.0±0.5			
Lead distance between the kink and center of sprocket hole	H0	---	18.0+2.0/-0	18.0+2.0/-0 (For: *DAMD7 / *XAMD7)	18.0+2.0/-0 (For: *DAMD0 / *HAMDO / *XAMD0)
Lead distance between the bottom of body and the center of sprocket hole	H	20.0+1.5/-1.0	---	20.0+1.5/-1.0 (For: *BAMD7)	20.0+1.5/-1.0 (For: *BAMD0)
Protrusion length	ℓ	2.0max (Or the end of lead wire may be inside the tape.)			
Diameter of sprocket hole	D0	4.0±0.2			
Lead diameter	ϕd	0.60 +0.1/-0.05			
Total tape thickness	t1	0.6±0.3			
Total thickness, tape and lead wire	t2	1.5 max.			
Deviation across tape	Δh1/Δh2	2.0 max.			
Portion to cut in case of defect	L	11.0 max.			
Hole-down tape width	W0	11.5min			
Hole-down tape distortion	W2	1.5±1.5			
Coating extension on leads	e	3.0 max for straight lead style; Not exceed the kink leads for kink lead.			
Body thickness	T	See the “3. Part numbering/T.C/Capacitance/ Tolerance/Diameter”			

5. Marking :

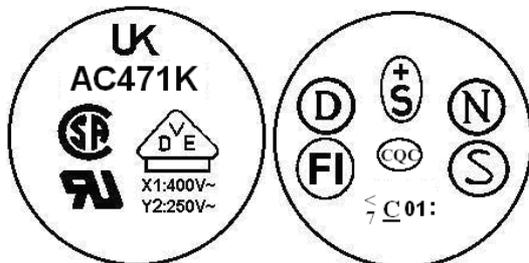
1. Type Designation	AC
2. Nominal Capacitance	3-digit-system
3. Capacitance Tolerance	C:±0.25pF, D:±0.5pF, J:±5%, K:±10%, M:±20%
4. Company Name Code(Trade mark)	UK
5. Manufactured Date	Abbreviation ex.

6. Approved Monogram

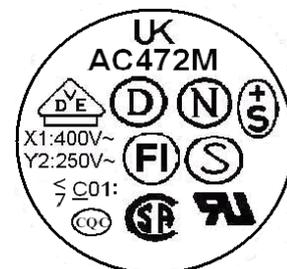
(1) VDE approval mark		IEC 60384-14 3rd (2005). Class Code : X1 : 400V~ , Y2 : 250V~
(2) UL approval mark		(7) FIMKO approval mark
(3) CSA approval mark		(8) SEV approval mark
(4) SEMKO approval mark		(9) CQC approval mark
(5) NEMKO approval mark		
(6) DEMKO approval mark		

Ex.:

Two sides:



One side:



* Marking by the stamp or laser.

* The marking can be printed on either one side or two side of coating body.

 * "**C01**", Marked with code " _ " stand for Halogen and Pb free ; No marked with " _ " stand for Pb free.

6. Scope

THIS SPECIFICATION APPLIES TO CERAMIC INSULATED CAPACITORS DISK TYPE USED IN ELECTRONIC EQUIPMENT.

1. VDE/SEV/SEMKO/FIMKO/NEMKO/DEMKO/KEMA/UL/CSA recognized capacitor for Antenna coupling and AC line-by-pass.X1, Y2 Capacitor based on IEC 60384-14 3rd Edition (2005) “UL (AC250V), CSA recognized for across-the-line, line-by-pass” and antenna-isolation

2.Approval Standard and Recognized No.

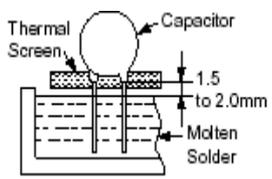
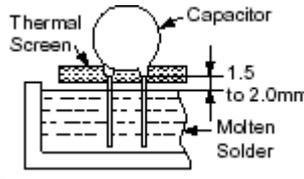
Safety Standard	Standard No.	Subclass	w.v.	Recognized No.
UL	UL 1414	X,Y	250VAC	E146544
CSA	C22.2 NO.1-04	X,Y	250VAC	1363528(LR 92203-1)
VDE (ENEC)	IEC60384-14 (ed. 3) 2005	X1	400VAC	40001829
		Y2	250VAC	
SEV	IEC60384-14 (ed. 3) 2005	X1	400VAC	09.1153
		Y2	250VAC	
SEMKO	IEC60384-14 (ed. 3) 2005	X1	400VAC	600117
		Y2	250VAC	
FIMKO	IEC60384-14 (ed. 3) 2005	X1	400VAC	NCS/FI 24754
		Y2	250VAC	
NEMKO	IEC60384-14 (ed. 3) 2005	X1	400VAC	P09210633
		Y2	250VAC	
DEMKO	IEC60384-14 (ed. 3) 2005	X1	400VAC	314839-01
		Y2	250VAC	
KEMA	IEC60384-14 (ed. 3) 2005	X1	400VAC	2123149.01
		Y2	250VAC	
CQC	GB/T 14472-1998	X1	400VAC	CQC080010026519
		Y2	250VAC	
KTL	K60384-14	X1	400VAC	SU03017-4001A
		Y2	250VAC	SU03017-4002A

7. Specification and test method

- (1) Operating Temperature Range : -25 to +125°C (-25 to +85°C in case of the standard of UL / CSA)
 (2) Performance Tests

Item		Specification	Testing Method												
1	Dielectric Strength	Between lead wires No failure.	The capacitors shall not be damage when AC2600V are applied between the lead wires for 60 sec.												
		Body Insulation No failure.	First the terminal of capacitor shall be connected together. Then a metal foil shall be closely wrapped around the body of the capacitor distance of about 3 to 4 mm from each terminal. Then the capacitor shall be inserted into a container filled with metal balls of about 1 mm diameter. Finally, AC2600V is applied for 60 sec. between the capacitor lead wires and metal balls.												
2	Insulation Resistance(I.R.)	10000MΩ min.	The insulation resistance shall be measured with 500±50VDC with 60±5sec. of charging.												
3	Capacitance	Within specified tolerance													
4	Dissipation Factor(D.F.) or Q	Char. Specification	B&E&F: The capacitance shall be measured at 20±2°C with 1kHz±20% and 5V(rms.) or less. CH&SL: The capacitance shall be measured at 25°C with 1MHz±20% and 1.0±0.2Vrms												
		B,E		D.F ≤ 2.5%											
		F		D.F ≤ 5.0%											
		CH,SL	Q: 30pF&above: ≥ 1000 Below 30PF: ≥ 400+20×C												
5	Temperature Characteristic	Char. Capacitance Change	The capacitance measurement shall be made at each step specified in table 1. (Table 1)												
		B		Within ± 10%											
		E		Within ± $\frac{2}{5}$ %											
		F		Within -80 ~ +30%											
		CH		0±60ppm/°C											
		SL		-1000~+350 ppm/°C (+20°C ~ +85°C)											
			<table border="1"> <thead> <tr> <th>Step</th> <th>Temperature</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>+20±2°C</td> </tr> <tr> <td>2</td> <td>-25±2°C</td> </tr> <tr> <td>3</td> <td>+20±2°C</td> </tr> <tr> <td>4</td> <td>+85±2°C</td> </tr> <tr> <td>5</td> <td>+20±2°C</td> </tr> </tbody> </table>	Step	Temperature	1	+20±2°C	2	-25±2°C	3	+20±2°C	4	+85±2°C	5	+20±2°C
Step	Temperature														
1	+20±2°C														
2	-25±2°C														
3	+20±2°C														
4	+85±2°C														
5	+20±2°C														
			Pr-treatment : Capacitor shall be stored at 85±2°C for 1 hour. Then placed at room condition for 1(※)24±2 hours before measurement												
6	Robustness of Termination	Tensile Lead wire shall not cut off capacitor shall not be broken.	With the termination in its normal position the specimen is held by its body in such a manner that the axis of the termination is vertical : the tensile force of 10N shall be applied to the termination in the direction of its axis and acting in a direction away from the body of the specimen.												
		Bending Lead wire shall not cut off capacitor shall not be broken.	With the termination in its normal position the specimen is held by its body in such a manner that the axis of the termination is vertical : a mass applying a force of 5N is then suspended from the end of the termination. The body of the specimen is then inclined within a period of 2 to 3 sec., through an angle of approximately 90° in the vertical plane and then resumed to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.												

※ "room condition" temperature : 15~35°C, humidity : 45~75%, atmospheric pressure : 86~106kPa

Item		Specification	Testing Method
7	Solderability of leads	Lead wire should be soldered with uniform coating on the axial direction over 3/4 of the circumferential direction.	<p>The lead wire of capacitor should be dipped into molten solder for 2 ± 0.5 sec.</p> <p>The depth of immersion is up to about 1.5 to 2.0 mm from the root of lead wires.</p> <p>Temp. of solder : Lead free solder (Sn-3Ag -0.5Cu) 245 ± 5 °C</p>
8	Soldering Effect (Non-Preheat)	Appearance	No marked defect
		I.R.	1000MΩ min.
		Dielectric Strength	Per Item 1.
		Capacitance	B,E,F : Within $\pm 10\%$ SL,CH: Within $\pm 2.5\%$ or $\pm 0.25\text{pF}$, Whichever is large.
			<p>As shown in figure, the lead wires should be immersed in solder of 350 ± 10 °C or 260 ± 5 °C up to 1.5 to 2.0mm from the root of Terminal for 3.5 ± 0.5 sec (10 ± 1 sec for 260 ± 5 °C)</p>  <p>Pre-treatment: Capacitor shall be stored at 85 ± 2°C for 1hour.then placed at ^{**1}room condition for 24 ± 2hours before initial measurements.</p> <p>Post-treatment: Capacitor shall be stored for 1 to 2hours at ^{**1}room condition.</p>
8	Soldering Effect (On-Preheat)	Appearance	No marked defect.
		I.R.	1000MΩ min.
		Dielectric Strength	Per Item 1.
		Capacitance	B,E,F : Within $\pm 10\%$ SL,CH: Within $\pm 2.5\%$ or $\pm 0.25\text{pF}$, Whichever is large.
			<p>First the capacitor should be stored at $120 + 0 / -5$ °C for $60 + 0 / -5$sec.</p> <p>Then, as in figure , the lead wires should be immersed solder of $260 + / -5$ °C up to 1.5 to 2.0 mm from the root of terminal for $7.5 + 0 / -1$ sec.</p>  <p>Pre-treatment: Capacitor shall be stored at 85 ± 2°C for 1hour.then placed at ^{**1}room condition for 24 ± 2hours before initial measurements.</p> <p>Post-treatment: Capacitor shall be stored for 1 to 2hours at ^{**1}room condition.</p>

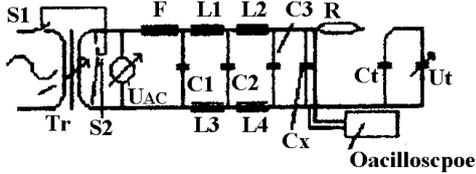
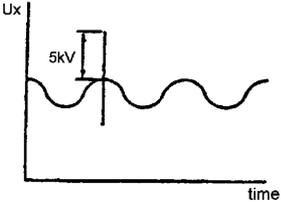
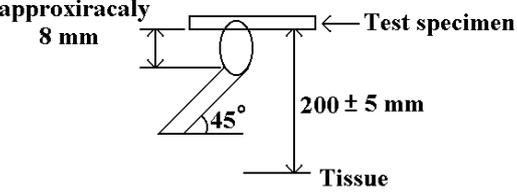
Item		Specification		Testing Method
9	Humidity (Under Steady State)	Appearance	No marked defect.	Set the capacitor for 500±12 hours at 40±2°C, in 90 to 95% humidity. Then capacitor shall be stored for 1 to 2 hours at room condition.
		Capacitance	B : Within ±10% E : Within ±20% F : Within ±30% SL&CH: Within±2.5% or ±0.25pF, Whichever is large.	
		D.F.	B,E : 5.0% max. F : 7.5% max.	
10	Humidity Loading	Q	SL&CH: Less than 30pF=> $Q \geq 100+10 \times C/3$ More than 30pF=> $Q \geq 200$	Apply the rated voltage for 500±12 hours at 40±2°C, in 90 to 95% humidity and set it for 1 to 2 hours at room condition.
		I.R.	B,E,F : 3000MΩ min. SL&CH: 1000MΩ min.	
11	Life	Appearance	No marked defect.	Impulse Voltage: Each individual capacitor shall be subjected to a 5kv impulses for three times. After the capacitors are applied to life test.
		Capacitance	B,E,F : Within ±20% SL&CH: Within±3% or ±0.3pF, Whichever is large.	
		I.R.	3000MΩ min. SL&CH: 1000MΩ min.	
		Dielectric Strength	Per Item 1.	

Cx (uF)	tr (uS)	td (uS)
0.01	1.2	46
0.1	1.5	47

Fig.

The specimen capacitors are placed in a circulating air oven for a period of 1000 hrs. The air in the oven is maintained at a temperature of 125±2°C. Throughout the test. The capacitors are subjected to a 425Vrms alternating voltage of mains frequency. Except that once each hour the voltage id increased to 1000Vrms for 0.1sec.

※ "room condition" temperature : 15~35°C, humidity : 45~75%, atmospheric pressure : 86~106kPa

Item	Specification	Testing Method
13 Active Flammability	The cheesecloth shall not be on fire.	<p>The specimens shall be individually wrapped in at least one but more than two complete layers of cheesecloth. The specimens shall be subjected to 20 discharges. The interval between successive discharges shall be 5sec. The U_{ac} shall be maintained for 2 min. after the last discharge.</p> <p>Fig.</p>  <p style="text-align: right;">Oacilloscpe</p> <p> $C_{1,2} : 1Mf \pm 10\%$ $C_3 : 0.03Mf \pm 5\% \ 10KV$ $L_{1-4} : 1.5Mh \pm 20\%$ 16A Rod core choke $R : 100\Omega \pm 2\%$ $C_t : 3Mf \pm 5\% \ 10KV$ $U_{ac} : U_r \pm 5\%$ $U_r : \text{Rated working voltage}$ $C_x : \text{Capacitor}$ $F : \text{Fuse, Rated } 10A$ $U_t : \text{Voltage applied to } C_t$ </p> 
14 Passive Flammability	The burning time shall not be exceeded the time 30 sec. The tissue paper shall not ignite.	<p>The capacitor under test shall be held in the flame in the position, which best promotes burning. Each specimen shall only be exposed once to the flame.</p> <p>Time of exposure to flame : 30 sec Length of flame : 12 ± 1 mm Gas burner : Length 35 mm min. Inside Dia. : 0.5 ± 0.1 mm Outside Dia. : 0.9 mm max. Gas : Butane gas Purity 95% min.</p> <p>Fig.</p>  <p> approxiracaly 8 mm ← Test specimen 45° 200 ± 5 mm Tissue </p>

Item		Specification		Testing Method															
15	Temperature Cycle	Appearance	No marked defect	The capacitor should be subjected to 5 temperature cycles, then consecutively to 2 immersion cycles. <Temperature Cycle time: 5 cycle> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Step</th> <th>Temperature(°C)</th> <th>Time(min)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-25+0/-3</td> <td>30</td> </tr> <tr> <td>2</td> <td>Room temp.</td> <td>3</td> </tr> <tr> <td>3</td> <td>125+3/-0</td> <td>30</td> </tr> <tr> <td>4</td> <td>Room temp.</td> <td>3</td> </tr> </tbody> </table> Pre-treatment: Capacitor shall be stored at 85±2°C for 1hour.then placed at *1 room condition for 24±2hours. Post-treatment: Capacitor shall be stored for 1 to 2hours at *1 room condition.	Step	Temperature(°C)	Time(min)	1	-25+0/-3	30	2	Room temp.	3	3	125+3/-0	30	4	Room temp.	3
		Step	Temperature(°C)		Time(min)														
		1	-25+0/-3		30														
		2	Room temp.		3														
		3	125+3/-0		30														
		4	Room temp.		3														
Char.	Cap. Change	DF / Q																	
SL, CH	≤ ±5%	$Q \geq 275 + 5/2C$ (C < 30pF) $Q \geq 350$ (C ≥ 30pF)																	
B	≤ ±10%	DF ≤ 5.0%																	
E,F	≤ ±20%	DF ≤ 7.5%																	
	I.R.	3000MΩ min.																	
	Dielectric strength	Per Item 1																	

※ “room condition” temperature : 15~35°C , humidity : 45~75%, atmospheric pressure : 86~106kPa

8. Packing specification :
8.1 Packing size:

	Box	Carton
Bulk	<p>(Four bags in a box)</p>	<p>(Eight boxes in a carton)</p>
Ammo taping		<p>(Ten boxes in a carton)</p>

8.2 Packing quantity:

	One bag	One box	One carton
Bulk	500pcs	2000pcs	16000pcs
Ammo taping (AF-Product pitch:15.0mm)	--	1000pcs	10000pcs
Ammo taping (AM-Product pitch:25.4mm)	--	500pcs	5000pcs

9. Notices:

9.1 Caution(Rating):

(1). Operating Voltage

Be sure to maintain the V_{p-p} value of the applied voltage or the V_{0-p} which contains DC bias within the rated voltage range.

When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use a capacitor within rated voltage containing this irregular voltage.

Voltage	DC Voltage	DC+AC Voltage	AC Voltage	Pulse Voltage (1)	Pulse Voltage (2)
Positional Measurement					

(2). Operating Temperature and Self-generated Heat

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or the like, it may have the self-generated heat due to dielectric-loss. Applied voltage should be the load such as self-generated heat is within 20°C on the condition of atmosphere temperature 25°C . When measuring, use a thermocouple of small thermal capacity-K of $\phi 0.1\text{mm}$ and be in the condition where capacitor is not affected by radiant heat of other components and wind of surroundings. Excessive heat may lead to deterioration of the capacitor's characteristics and reliability.

(3). Test condition for withstanding Voltage

I. Test Equipment

Test equipment for AC withstanding voltage shall be used with the performance of the wave similar to 50/60 Hz sine waves.

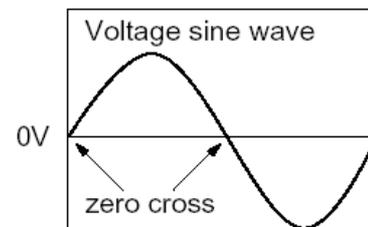
If the distorted sine wave or over load exceeding the specified voltage value is applied, the defective may be caused.

II. Voltage Applied Method

When the withstanding voltage is applied, capacitor's lead or terminal shall be firmly connected to the output of the withstanding voltage test equipment, and then the voltage shall be raised from near zero to the test voltage.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, test voltage should be applied with the *zero cross. At the end of the test time, the test voltage shall be reduced to near zero, and then capacitor's lead or terminal shall be taken off the output of the withstanding voltage test equipment.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, the surge voltage may arise, and therefore, the defective may be caused.



ZERO CROSS is the point where voltage sine wave pass 0V.- See the right figure.

(4). Fail-Safe

When capacitor would be broken, failure may result in a short circuit. Be sure to provide an appropriate fail-safe function like a fuse on your product if failure would follow an electric shock, fire or fume.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

9.2 Caution (Storage and operating condition):

Operating and storage environment

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40 degrees centigrade and 15 to 85 %. Use capacitors within 6 months.

"Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used."

9.3 Caution (Soldering and Mounting):

9.3.1 Vibration and impact:

Do not expose a capacitor or its leads to excessive shock or vibration during use.

9.3.2 Soldering:

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

When soldering capacitor with a soldering iron, it should be performed in following conditions.

Temperature of iron-tip: 400 degrees C. max.

Soldering iron wattage: 50W max.

Soldering time: 3.5 sec. max.

9.3.3 Cleaning (ultrasonic cleaning):

To perform ultrasonic cleaning, observe the following conditions.

Rinse bath capacity: Output of 20 watts per liter or less.

Rinsing time: 5 min maximum.

Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.

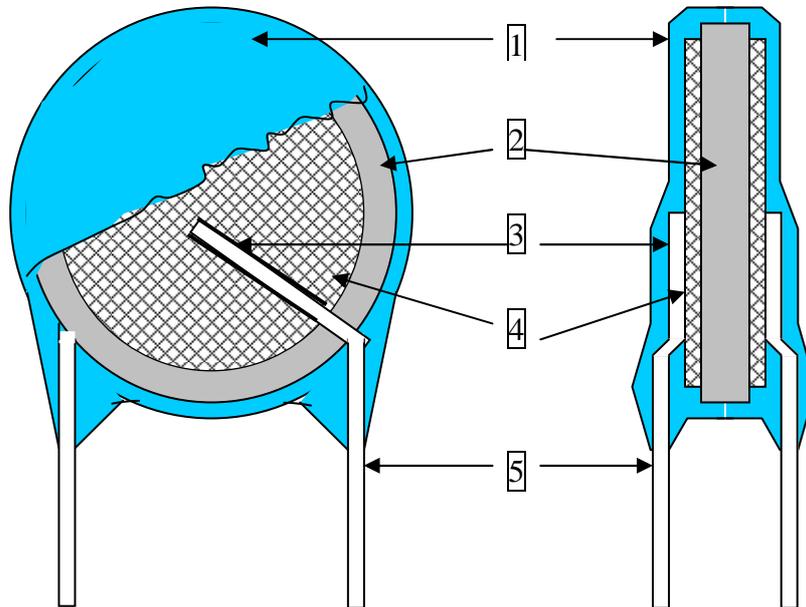
"Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used."

9.4 Caution (Handling):

Vibration and impact

Do not expose a capacitor or its leads to excessive shock or vibration during use.

"Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used."

10. Drawing of internal structure and material list:

Remarks :

No.	Part name	Material	Model/Type	Component
1	Insulation Coating	Epoxy polymer	1.EF-150C 2.EF-150(HF) 3.PCE-210 2.PCE-300(HF)	Epoxy resin、Pigment (Blue / UL 94 V-0 /) The minimum thickness of coating (reinforced insulation) is 0.4mm
2	Dielectric Element	Ceramic	CH/SL/Y5P/Y5U/Y5V	BaTiO ₃
3	Solder	Tin-silver	Sn96.5-Ag3-Cu0.5	Sn96.5-Ag3-Cu0.5
4	Electrodes	Ag	1.SP-160PL 2.SP-260PL	Silver 、Glass frit
5	Leads wire	Tinned copper clad steel wire	0.6+0.1/-0.05mm	Substrate metal: Fe & Cu Surface plating: Sn 100%(3~7μm)