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Lead (Pb)-Bearing Thick Film, Rectangular High Value Chip Resistor



FEATURES

HALOGEN FREE

- High resistance values (up to 470M)
- · Suitable for voltage dividers and hybrids
- Lead (Pb)-bearing termination plating on Ni barrier layer
- · Metal glaze on high quality ceramic
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

STANDARD ELECTRICAL SPECIFICATIONS										
MODEL	CASE SIZE INCH	CASE SIZE METRIC	POWER RATING P ₇₀ W	LIMITING ELEMENT VOLTAGE U _{max.} AC _{RMS} /DC V	TEMPERATURE COEFFICIENT ppm/K	TOLERANCE %	RESISTANCE RANGE Ω	SERIES		
D11/CRCW0603-HR	0603	RR 1608M	0.10	75	± 500	± 5	11M to 470M	E24		
D12/CRCW0805-HR	0805	RR 2012M	0.125	150	± 500	± 5	11M to 470M	E24		
D25/CRCW1206-HR	1206	RR 3216M	0.25	200	± 500	± 5	11M to 470M	E24		

Notes

- These resistors do not feature a limited lifetime when operated within the limits of rated dissipation, permissible operating voltage, and
 permissible film temperature. However, the resistance typically increase due to the resistor's film temperature over operating time, generally
 known as drift. The drift may exceed the stability requirements of an individual application circuit and thereby limits the functional time
- Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material

TECHNICAL SPECIFICATIONS							
PARAMETER	UNIT	D11/CRCW0603-HR	D12/CRCW0805-HR	D25/CRCW1206-HR			
Rated dissipation at P ₇₀ ⁽¹⁾	W	0.1	0.125	0.25			
Operating voltage U _{max.} AC _{RMS} /DC	V	75	150	200			
Voltage coefficient (2)	%/V		< 100M: < 0.1 ppm/V > 100M: < 0.3 ppm/V				
Insulation voltage U _{ins} (1 min)	V	100	200	300			
Insulation resistance	Ω	> 109					
Operating temperature range	°C	- 55 to + 155					
Weight	mg	2	5.5	10			

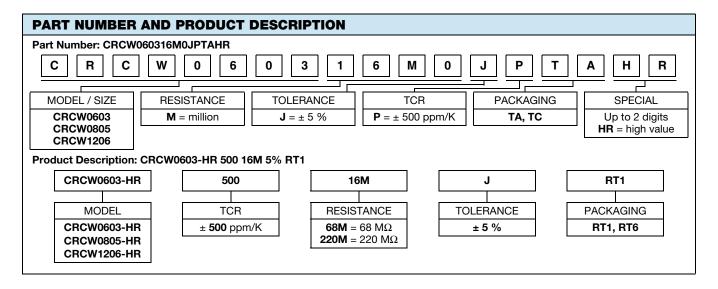
Notes

⁽¹⁾ The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded

⁽²⁾ Voltage coefficient was tested according to 10 V measurements

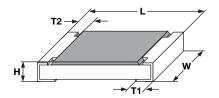


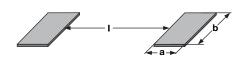
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PACKAGING									
MODEL	CODE	QUANTITY	CARRIER TAPE	WIDTH	PITCH	REEL DIAMETER			
CDCW0602 LID	TA = RT1 5000			0	4	180 mm/7"			
CRCW0603-HR	TC = RT6	20 000		8 mm	4 mm	330 mm/13"			
CRCW0805-HR	TA = RT1	5000	Paper tape acc. to IEC 60068-3	8 mm	4 mm	180 mm/7"			
CRCW0605-FIR	TC = RT6	20 000	Type I			330 mm/13"			
CRCW1206-HR	TA = RT1 5000			0	4	180 mm/7"			
	TC = RT6	20 000		8 mm	4 mm	330 mm/13"			

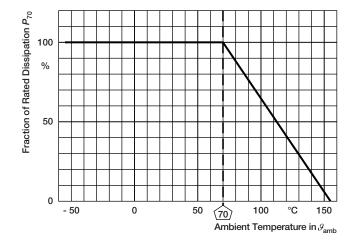
DIMENSIONS





SIZE DIMENSIONS in millimeters					SOLDER PAD DIMENSIONS in millimeters							
3	SIZE DIMENSIONS in millimeters					REFLOW SOLDERING			WAVE SOLDERING			
INCH	METRIC	L	L W H T1 T2 a		b	I	а	b	I			
0603	1608	1.55 + 0.10 - 0.05	0.85 ± 0.1	0.45 ± 0.05	0.3 ± 0.2	0.3 ± 0.2	0.5	0.9	1.0	0.9	0.9	1.0
0805	2012	2.0 + 0.20 - 0.10	1.25 ± 0.15	0.5 ± 0.10	0.3 + 0.20 - 0.10	0.3 ± 0.2	0.7	1.3	1.2	0.9	1.3	1.3
1206	3216	3.2 + 0.10 - 0.20	1.6 ± 0.15	0.55 ± 0.05	0.45 ± 0.2	0.4 ± 0.2	0.9	1.7	2.0	1.1	1.7	2.3





EN 60115-1 CLAUSE	IEC 60068-2 TEST	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (ΔR)		
CLAUSE	METHOD			STABILITY CLASS 2 OR BETTER		
			Stability for product types:			
			D/CRCW-HR	11 M Ω to 470 M Ω		
6.1	-	Measurements of resistance and tolerance	-	± 5 %		
8.1	-	Short-term overload	$U = 2.5 \text{ x } \sqrt{P_{70} \text{ x } R} \le 2 \text{ x } U_{\text{max.}};$ whichever is the less severe; 5 s	$\pm (0.5 \% R + 0.05 \Omega)$		
11.1.4.3	58 (Td)	Solderability	Solder bath method; Sn60Pb40	Good tinning (95 % covered); no visible damage		
6.2	-	Temperature coefficient of resistance	At (20/-55/20) °C and (20/125/20) °C	± 500 ppm/K		
7.1	-	Endurance at rated temperature 70 °C	$U = \sqrt{P_{70} \times R}$ or $U = U_{\text{max}}$. 1.5 h on; 0.5 h off; 70 °C; 1000 h 70 °C; 8000 h	± (2 % R + 0.1 Ω) ± (4 % R + 0.1 Ω)		
7.3	-	Endurance at maximum temperature	155 °C, 1000 h	± (2 % R + 0.1 Ω)		
10.4	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; 56 days (93 ± 3) % RH	± (2 % R + 0.1 Ω)		
10.3	-	Climatic sequence:				
10.3.4.2	2 (Ba)	Dry heat	125 °C; 16 h			
10.3.4.3	30 (Db)	Damp heat, cyclic	55 °C; 24 h; ≥ 90 % RH; 1 cycle			
10.3.4.4	1 (Aa)	Cold	-55 °C; 2 h	\pm (2 % R + 0.1 Ω)		
10.3.4.5	13 (M)	Low air pressure	1 kPa; 1 h; (25 ± 10) °C			
10.3.4.6	30 (Db)	Damp heat, cyclic	55 °C; 24 h; ≥ 90 % RH; 5 cycles			
10.3.4.7	-	DC load	$U = \sqrt{P_{70} \times R} \le U_{\text{max.}}$			

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TEST PRO	TEST PROCEDURES AND REQUIREMENTS						
EN 60115-1 CLAUSE	IEC 60068-2 TEST	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (△ <i>R</i>)			
CLAUSE	METHOD			STABILITY CLASS 2 OR BETTER			
			Stability for product types:				
			D/CRCW-HR	11 M Ω to 470 M Ω			
	14 (Na)	Rapid change of temperature	30 min. at -55 °C and 30 min. at 125 °C				
10.1			5 cycles	$\pm (0.5 \% R + 0.05 \Omega)$			
			1000 cycles	\pm (1 % R + 0.05 Ω)			
9.7	21 (Ue ₃)	Shear (adhesion)	RR 1608: 9 N RR 2012 and RR 3216: 45 N	No visible damage			
9.8	21 (Ue ₁)	Substrate bending	Depth 2 mm; 3 times	\pm (0.25 % R + 0.05 Ω) no visible damage, no open circuit in bent position			

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2-x, variety of environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3.



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