

Vishay BCcomponents

# Automotive Grade EMI Suppression Safety Capacitor, Ceramic Disc, Class X1, 760 V<sub>AC</sub>, Class Y1, 500 V<sub>AC</sub>



## LINKS TO ADDITIONAL RESOURCES





QUICK REFERENCE DATA				
DESCRIPTION	VALUE			
Ceramic Class	2			
Ceramic Dielectric	Y5U			
Voltage (V <sub>AC</sub> )	500 760			
Min. Capacitance (pF)	470			
Max. Capacitance (pF)	4700			
Mounting	Rad	dial		

### **OPERATING TEMPERATURE RANGE**

-55 °C to +125 °C

### **TEMPERATURE CHARACTERISTICS**

Class 2: Y5U

# SECTIONAL SPECIFICATIONS

Climatic category (according to EN 60058-1) Class 2: 40 / 125 / 21

## COATING

According to UL 94 V-0 Epoxy resin, isolating, flame retardant

## APPROVALS

IEC 60384-14 UL 60384-14 DIN EN 60384-14 CSA E60384-1:03, CSA E60384-14:09 CQC (IEC 60384-14)

# PACKAGING

Bulk, tape and reel, taped ammopack

Revision: 28-Jan-2022

# FEATURES

- AEC-Q200 qualified
- Withstands 85 / 85 / 1000 h test
- Can pass 1000 temperature cycles (from -55 °C to +125 °C)
- Can pass 10 kV pulses (10 per polarity)
- Complying with IEC 60384-14
- High reliability
- Singlelayer AC disc safety capacitors
- PPAP (AIAG version) is available
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

### APPLICATIONS

- X1, Y1 according to IEC 60384-14
- Application as Y capacitors for EMI suppression and primary-secondary coupling on battery chargers for PHEV/EV
- Application as filter capacitors on DC/DC converters for PHEV/EV and HEV
- EMI / RFI suppression and filtering

### DESIGN

The capacitor consists of a ceramic disc which is copper plated on both sides. Connection leads are made of tin plated copper-clad steel having a diameter of 0.6 mm or 0.8 mm.

The capacitors may be supplied with straight and vertical kink leads having a lead spacing of 10.0 mm and 12.5 mm. Encapsulation is made of flame retardant epoxy resin in accordance with UL 94 V-0.

### **CAPACITANCE RANGE**

470 pF to 4700 pF

### RATED VOLTAGE UR

IEC 60384-14: (X1): 760 V<sub>AC</sub>, 50 Hz (Y1): 500 V<sub>AC</sub>, 50 Hz 1500 V<sub>DC</sub>

### **TEST VOLTAGE**

Component test (100 %): 4000  $V_{AC}$ , 50 Hz, 2 s Random sampling test (destructive test): 4000  $V_{AC}$ , 50 Hz, 60 s

Voltage proof of coating (destructive test): 4000  $V_{AC}$ , 50 Hz, 60 s

# INSULATION RESISTANCE

 $\geq$  10 000 M $\Omega$ 

# **CAPACITANCE TOLERANCE** ± 20 % (code M)

### DISSIPATION FACTOR

Class 2: max. 2.5 % (1 kHz)

e3 RoHS COMPLIANT HALOGEN FREE

FREE GREEN (5-2008)

Document Number: 28563

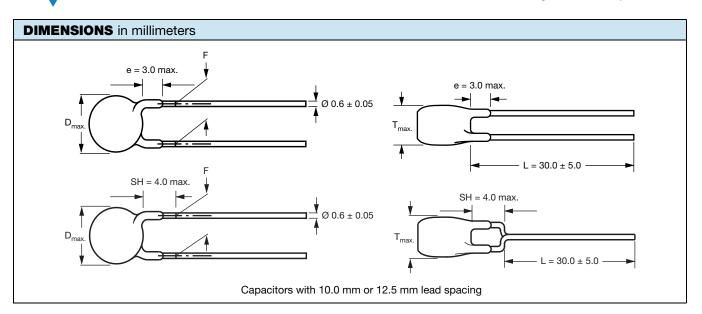
1 For technical questions, contact: <u>cdc@vishay.com</u>

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TECHNICAL	TECHNICAL DATA					
CAPACITANCE	CAPACITANCE	BODY	BODY	LEAD SPACING	PART NUMBER	
C (pF)	TOLERANCE (%)	DIAMETER D <sub>max.</sub> (mm)	THICKNESS T <sub>max.</sub> (mm)	F (mm) ± 1 mm	MISSING DIGITS SEE ORDERING CODE BELOW	
Y5U				· · · · · · · · · · · · · · · · · · ·		
470		8.0		10 or 12.5	AY1471M31Y5UC6###	
680		9.0		10 or 12.5	AY1681M35Y5UC6###	
1000		9.5		10 or 12.5	AY1102M37Y5UC6###	
1500		10.5		10 or 12.5	AY1152M41Y5UC6###	
2200	± 20	12.0	7.0	10 or 12.5	AY1222M47Y5UC6###	
2700		13.5		10 or 12.5	AY1272M53Y5UC6###	
3300		14.5		10 or 12.5	AY1332M57Y5UC6###	
3900		15.5		10 or 12.5	AY1392M61Y5UC6###	
4700		16.5	1	10 or 12.5	AY1472M65Y5UC6###	

ORDERING CODE										
###	15 <sup>th</sup> to 17	' <sup>th</sup> digit	Lead cont	figuration		Available	configuratio	ns see below		
Example	AY1	222	м	47	Y5U	С	6	U	L	0
	Series	Capacitance value	Tolerance code	Size code	Temperature coefficient	Compact design	Lead wire diameter	Packaging / lead length	Lead style	Lead spacing
							6 = 0.6 8 = 0.8	3 = bulk T = tape and reel U = ammopack	L = straight V = inline kink	0 = 10.0 X = 12.5

### LEADSPACING 10.0 mm AND 12.5 mm

PACKAGING						
CAPACITANCE		BODY DIAMETER	F	PACKAGING QUANTITIES		
VALUE	SIZE CODE	D <sub>max.</sub> (mm)	BULK	REEL	АММО	
470 pF to 2200 pF	31 to 47	12.0	1000	500	500	
2700 pF to 4700 pF	53 to 65	16.5	500	500	500	

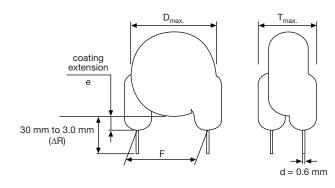
#### Note

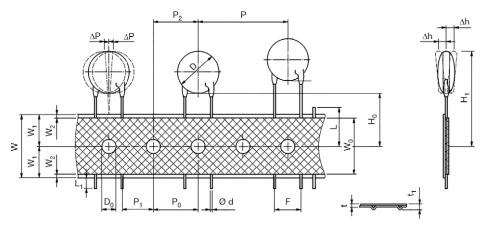
• The capacitors are supplied in bulk packaging (cardboard boxes), in tape on reel in ammopack



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## STRAIGHT LEADS





The hole pitch 12.7 mm for lead spacing 10.0 mm (0.4") or 12.5 mm (0.49")

CYMPOL	PARAMETER	DIMENSIONS (mm)	
SYMBOL	PARAMETER	10 mm OR 12.5 mm	
D <sup>(1)</sup>	Body diameter	16.5 max.	
d	Lead diameter	$0.6 \pm 0.05$	
Р	Pitch of component	25.4 ± 1	
P <sub>0</sub> <sup>(2)</sup>	Pitch of sprocket hole	12.7 ± 0.3	
P <sub>1</sub> <sup>(3)</sup>	Distance, hole center to lead	7.7 or 6.5 ± 1.0	
P <sub>2</sub> <sup>(3)</sup>	Distance, hole to center of component	12.7 ± 1.5	
F	Lead spacing	10.0 or 12.5 (+ 0.6/- 0.4)	
Δh	Average deviation across tape	± 1.0 max.	
ΔP	Average deviation in direction of reeling	± 1.0 max.	
W	Carrier tape width	18.0 + 1/- 0.5	
W <sub>0</sub>	Hold-down tape width	5.0 min.	
W <sub>1</sub>	Position of sprocket hole	9.0 + 0.75/- 0.5	
W2	Distance of hold-down tape	3.0 max.	
H <sub>1</sub>	Maximum component height	40	
H <sub>0</sub>	Height to seating plane	20.0 ± 0.5 (16.0 ± 0.5 for kinked)	
L	Length of cut leads	11.0 max.	
L <sub>1</sub>	Length of lead protrusion	1.0 max.	
D <sub>0</sub>	Diameter of sprocket hole	4.0 ± 0.2	
t	Total tape thickness	0.9 max.	

#### Notes

<sup>(1)</sup> See "Technical Data" table

<sup>(2)</sup> Cumulative pitch error: ± 1 mm/20 pitches

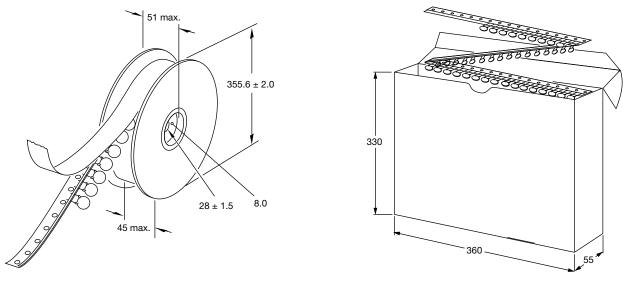
<sup>(3)</sup> Obliquity maximum 3°

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### **REEL AND TAPE DATA** in millimeters



Reel with capacitors on tape

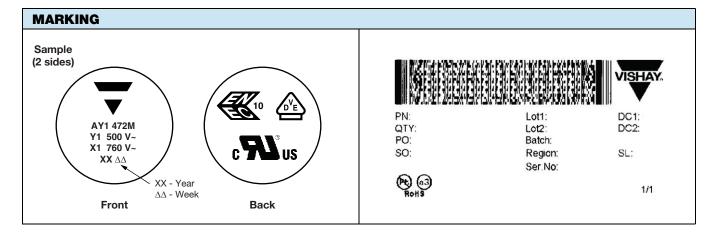
Ammopack with capacitors on tape

APPROVALS				
IEC 60384-14 - Safety tests This approval together with CB test certificate s	substitutes all national approvals	).		
CB Certificate				
Y1-capacitor: CB test certificate:	US-26163-UL	470 pF to 4.7 nF	500 V <sub>AC</sub>	(1)
X1-capacitor: CB test certificate:	US-26163-UL	470 pF to 4.7 nF	760 V <sub>AC</sub>	
VDE				•
Y1-capacitor: VDE marks approval:	40012673	470 pF to 4.7 nF	500 V <sub>AC</sub>	$\sqrt{\sqrt{2}}$
X1-capacitor: VDE marks approval:	40012673	470 pF to 4.7 nF	760 V <sub>AC</sub>	$\sum_{D \in E}$
DIN EN 60384-14 VDE 0565-1-1:2006-04 - Safe	ety tests			
Underwriters Laboratories Inc./Canadian Sta	andards Association			
Y1-capacitor: UL-test certificate:	E183844	470 pF to 4.7 nF	500 V <sub>AC</sub>	B B B
X1-capacitor: UL-test certificate:	E183844	470 pF to 4.7 nF	760 V <sub>AC</sub>	
UL 60384-14, CSA E60384-1:03 2 <sup>nd</sup> edition, CS	A E60384-14:09 2 <sup>nd</sup> edition			
Across-the-line, antenna-coupling and line-by-p	bass component			
CQC				
Y1-capacitor: CQC test certificate:	CQC05001015032	470 pF to 4.7 nF	500 V <sub>AC</sub>	600
X1-capacitor: CQC test certificate:	CQC05001015032	470 pF to 4.7 nF	760 V <sub>AC</sub>	

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PER	FORMANCE				
NO.	ITEMS		SPECIFICATION	TEST METHOD	
1	Visual and mechanical examination		No visible damage. The marking shall be legible. Dimensions are within specification.	Capacitors shall be visible evidence of Dimensions shall b calipers or microm	e measured with
2	Capacitance		Within the specified tolerance.	The capacitance sl at 25 °C ± 3 °C, 75 1.0 V <sub>RMS</sub> ± 0.2 V <sub>RM</sub>	% RH maximum with
3	Dissipation fact	tor (D.F.)	2.5 % max.		tor shall be measured % RH maximum with <sub>IS</sub> , 1 kHz.
4	Insulation resist	tance (I.R.)	10 GΩ min.		ce shall be measured charging at 500 V <sub>DC</sub> .
5	Dielectric streng (between lead v	÷	No damage.	4000 V <sub>AC</sub> are applied 50 mA max. (destruction)	
6	Temperature ch	naracteristic	Within specification.	each step specified The capacitance ch	nall be measured at d in table below. nange from the value of seed the limit specified.
				Step	Temperature
				1	25 °C ± 3 °C
				2	-30 °C ± 3 °C
				3	25 °C ± 3 °C
				4	85 °C ± 3 °C
				5	25 °C ± 3 °C
7	High temperature operation life Capacitance change Dissipation factor		No visible damage. The marking shall be legible.	The specimen capacitors shall be submitted to an endurance test of 1000 h + 48 h / - 0 h in a chamber at	
			± 15 % max.		a voltage of 760 $V_{AC}$ .
			5 % max. at 1 V, 1 kHz	Pre-treatment: capacitor shall be bac at 125 °C $\pm$ 3 °C for 1 h before initial measurements.	
		Insulation resistance	3 G $\Omega$ min. at 500 V $_{DC}$ , 60 s		ndition for 24 h $\pm$ 2 h
		Dielectric strength (between lead wires)	No failure at 4000 V <sub>AC</sub> , 60 s	before measureme	nts.

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NO.	ITEMS	1	SPECIFICATION	TEST METHOD	
8	Life test	External appearance	No visible damage. The marking shall be legible.	Test voltage: 4000 $V_{AC}$ , 60 s Impulse voltage: each individual capacitor shall be subjected to a 10 kV impulse for ten times each polarity. Before the capacitors are applied to life test.	
		Capacitance change	± 15 % max.	$ \begin{array}{c} 100 \% \\ 90 \% \\ 50 \% \\ 30 \% \\ \hline                                  $	
		Dissipation factor	5 % max. at 1 V, 1 kHz	$\begin{array}{c c} & 0 \% &   \begin{array}{c} T_1 \\ T_1 \\ \hline T_2 \end{array}   \end{array}$	
				The specimen capacitors shall be submitted to an endurance test of 1000 h + 48 h / - 0 h in a chamber at 105 % + $2%$ with a unknow of $1500$ V	
		Insulation resistance	3 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s	<ul> <li>125 °C ± 3 °C with a voltage of 1500 V<sub>A</sub></li> <li>Pre-treatment: capacitor shall be backed at 125 °C ± 3 °C for 1 h before initial measurements.</li> </ul>	
		Dielectric strength (between lead wires)	No failure at 4000 V <sub>AC</sub> , 60 s	Post-treatment: capacitors shall be placed at room condition for 24 h $\pm$ 2 h before measurements.	
9	Humidity test (under steady	External appearance	No visible damage.	Ambient temperature: 40 °C ± 2 °C Relative humidity: 90 % to 95 % RH	
	state)	Capacitance change	± 20 %	Duration: 500 h + 48 h / - 0 h Without loading	
		Dissipation factor	5 % max. at 1 V, 1 kHz	Pre-treatment: capacitor shall be stored at 40 °C $\pm$ 2 °C for 24 h $\pm$ 5 h before initia	
		Insulation resistance	3 G $\Omega$ min. at 500 V_DC, 60 s	measurements.	
		Dielectric strength (between lead wires)	No failure at 4000 V <sub>AC</sub> , 60 s	<ul> <li>Post-treatment: capacitor shall be stored for 2 h at room conditions before final measurements.</li> </ul>	
10	10 Humidity test (under load	External appearance	No visible damage. The marking shall be legible.	Ambient temperature: 40 °C ± 2 °C Relative humidity: 90 % to 95 % RH Duration: 500 h ± 48 h / - 0 h	
	state)	Capacitance change	± 15 %	Loading voltage: 760 V <sub>AC</sub> Pre-treatment: capacitor shall be stored	
		Dissipation factor	5 % max. at 1 V, 1 kHz	at 40 °C $\pm$ 5 °C for 24 h $\pm$ 2 h before initia measurements.	
		Insulation resistance	3 GΩ min. at 500 V <sub>DC</sub> , 60 s	Post-treatment: capacitor shall be store for 2 h at room conditions before final measurements.	
		Dielectric strength (between lead wires)	No failure at 4000 V <sub>AC</sub> , 60 s		

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NO.	ITEMS			SPECIFICATION	TEST METHOD
11	Biased humidity	External appe	arance	No visible damage. The marking shall be legible.	Loading voltage: 760 V <sub>AC</sub> Ambient temperature: 85 °C ± 3 °C Relative humidity: 85 % RH
		Capacitance of	change	± 15 %	Duration: 1000 h + 48 h / - 0 h
		Dissipation fa	ctor	5 % max. at 1 V, 1 kHz	<ul> <li>Pre-treatment: capacitor shall be stored at 40 °C ± 5 °C for 24 h ± 2 h, then place at room condition for 24 h ± 2 h before initial measurements.</li> </ul>
		Insulation resi	stance	3 G $\Omega$ min. at 500 V $_{DC}$ , 60 s	Post-treatment: capacitor shall be stored
		Dielectric stre (between lead	0	No failure at 4000 V <sub>AC</sub> , 60 s	for 24 h at room conditions before final measurements.
12	Termination strength	Pull test	External appearance	Lead wire should not be cut off, capacitor should not be broken.	As a figure, fix the body of capacitor, apply a tensile weight gradually to each lead wire in the radial direction of
			Capacitance change	Within specification	capacitor up to 20 N, and keep it for $10 \text{ s} \pm 1 \text{ s}$ .
			Dissipation factor	Within specification	
			Insulation resistance	Within specification	
		Bending test	External appearance	Lead wire should not be cut off, capacitor should not be broken.	<ul> <li>Bending each lead wire to 90° from the lead egress with 2.5 N force, then back to original position and bent again from the same direction.</li> <li>Totally 3 bends, 3 s each time.</li> <li>1 bend: bending to 90° the return to normal position is one bend.</li> <li>Start from 1.6 mm to 3.2 mm from the part body.</li> </ul>
13	Resistance to solder heat			No visible damage. The marking shall be legible.	The lead wire shall be immersed into the melted solder of $260 ^{\circ}\text{C} \pm 5 ^{\circ}\text{C}$ up to about 1.5 mm to 2 mm from the main body for 10 s $\pm$ 2 s. Inspect under 10 x magnification
				Within ± 10 %	Thermal Capacitor screen
		Dissipation factor	ctor	5 % max. at 1 V, 1 kHz	
		Insulation resi	stance	1 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s	Pre-treatment: Capacitor shall be stored at 125 °C $\pm$ 5 °C for 1 h, then placed at room condition for
		Dielectric stre (between leac	-	No failure at 4000 V <sub>AC</sub> , 60 s	<ul> <li>24 h ± 2 h before initial measurements.</li> <li>Post-treatment:</li> <li>Capacitor shall be stored for 24 h ± 2 h at room condition.</li> </ul>

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PER	PERFORMANCE				
NO.	ITEMS		SPECIFICATION	TEST METHOD	
14	Solderability	External appearance	95 % of terminations evenly covered with solder under 10 x magnification.	Method A at category 3, steam aging for 8 h $\pm$ 15 min. Solder and temperature:	
				a) Lead (Pb)-free solder (Sn-3Ag-0.5Cu) 245 °C ± 5 °C	
				<ul> <li>b) H63 eutectic solder 235 °C ± 5 °C</li> <li>dip lead wire into an ethanol solution</li> <li>of 25 % ± 0.5 % rosin and then into</li> <li>molten solder for 5 s + 0 s / - 0.5 s.</li> </ul>	
				Depth of immersion within 1.25 mm, immerse and withdraw at 25 mm/s ± 6 mm/s	
15	Vibration test	Visual	No visible damage. The marking shall be legible.	Resin (adhesive)	
		Capacitance change	Within ± 10 %	Solder the capacitor and gum up the body	
		Dissipation factor	5 % max. at 1 V, 1 kHz	to the test jig by resin (adhesive). The capacitor should be firmly soldered to the supporting lead wire. Vibration change from 10 Hz to 2000 Hz,	
		Insulation resistance	10 G $\Omega$ min. at 500 V $_{DC}$ , 60 s	then back to 10 Hz. Total amplitude: 1.5 mm with 5 <i>g</i> max., 12 cycles, 20 min for each mutually perpendicular directions, 3 directions.	
16	Mechanical shock	External appearance	No visible damage. The marking shall be legible.	Resin (adhesive)	
		Capacitance change	Within the specified tolerance.	Solder the capacitor and gum up the body	
		Dissipation factor	5 % max. at 1 V, 1 kHz	to the test jig by resin (adhesive). 3 shocks in 2 directions should be applied, totally 3 mutually perpendicular axes, 18 shocks.	
		Insulation resistance	10 G $\Omega$ min. at 500 V $_{DC}$ , 60 s	Shock from: half-sine Duration: 6 ms Acceleration: 100 g	
17	Resistance to solvents	External appearance	No visible damage. The marking shall be legible.	Leave parts in solvent for 3 to 8 min at 25 °C $\pm$ 5 °C, 1 min air-drying Rub parts against wet bristle 10 times (3 x for marking, 10 x for part damage)	
				Solvent 1: 1 part (by volume) of isopropyl alcohol, 3 parts (by volume) of mineral spirits	
				Solvent 2: Terpene defluxer	
				Solvent 3: 42 parts (by volume) of water, 1 part (by volume) of propylene glycol, 1 part (by volume) of monoethanolomine	



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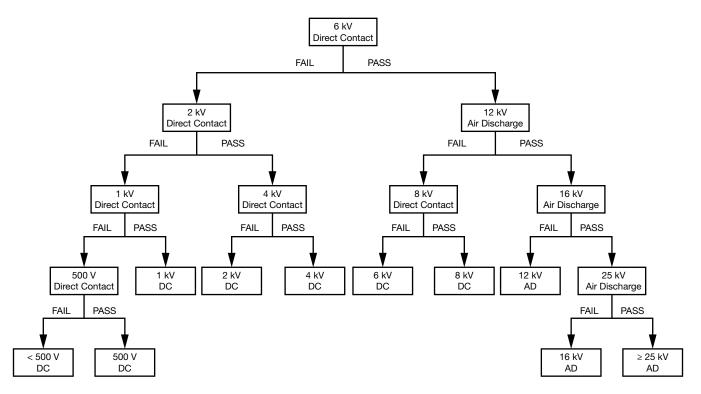
PERFORMANCE					
ITEMS		SPECIFICATION	TEST METHOD		
Temperature cycle	Capacitance change	Within ± 20 %	The capacitor should be run 1000 temperature cycles. Step as below: Step 1-55 °C + 0 °C / - 3 °C, dwell time ≤ 30 min		
	Dissipation factor	5 % max. at 1 V, 1 kHz	Step 2Transition time $\leq$ 1 min Step 3+125 °C + 3 °C / - 0 °C, dwell time $\leq$ 30 min Step 4Transition time $\leq$ 1 min		
	Insulation resistance	3 G $\Omega$ min at 500 V $_{DC}$ , 60 s	Pre-treatment:		
	Dielectric strength	No failure at 4000 V <sub>AC</sub> , 60 s	capacitor shall be stored at $125 \text{ °C} \pm 3 \text{ °C}$ for 1 h, then placed at room condition for 24 h $\pm$ 2 h before initial measurement.		
	External appearance	No visible damage. The marking shall be legible.	Post-treatment: capacitor shall be stored for 24 h $\pm$ 2 h at room condition.		
High temperature exposure	External appearance	No visible damage. The marking shall be legible.	Storage capacitor at 125 °C $\pm$ 3 °C for 1000 h + 48 h / - 0 h without loading.		
(storage)	Capacitance change	Within ± 20 %	Pre-treatment: capacitor shall be stored at $125 ^{\circ}\text{C} \pm 3 ^{\circ}\text{C}$ for 1 h, then placed at room condition for		
	Dissipation factor	5 % max. at 1 V, 1 kHz	24 h ± 2 h before initial measurement.		
	Insulation resistance	1 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s	<ul> <li>Post-treatment: capacitor shall be stored for 24 h ± 2 h at room condition.</li> </ul>		
ESD	External appearance	No visible damage. The marking shall be legible.	See chart "ESD Test Method" below		
	Capacitance change	Within ± 10 %			
	Dissipation factor	5 % max. at 1 V, 1 kHz			
	Insulation resistance	1 G $\Omega$ min. at 500 V_DC, 60 s			
	ITEMS Temperature cycle	Tremperature cycle       Capacitance change         Temperature cycle       Dissipation factor         Dissipation factor       Insulation resistance         Dielectric strength       External appearance         High temperature exposure (storage)       External appearance         Dissipation factor       Insulation resistance         Dissipation factor       Capacitance change         ESD       External appearance         External appearance       Dissipation factor         Dissipation factor       Insulation resistance         ESD       External appearance         Dissipation factor       Insulation resistance         Dissipation factor       Dissipation factor	ITEMS         SPECIFICATION           Temperature cycle         Capacitance change         Within ± 20 %           Dissipation factor         5 % max. at 1 V, 1 kHz           Insulation resistance         3 GΩ min at 500 V <sub>DC</sub> , 60 s           Dielectric strength         No failure at 4000 V <sub>AC</sub> , 60 s           External appearance         No visible damage. The marking shall be legible.           High temperature exposure (storage)         External appearance         No visible damage. The marking shall be legible.           Dissipation factor         5 % max. at 1 V, 1 kHz           Insulation resistance         1 GΩ min. at 500 V <sub>DC</sub> , 60 s           ESD         External appearance         No visible damage. The marking shall be legible.           ESD         External appearance         No visible damage. The marking shall be legible.           Capacitance change         Within ± 20 %           ESD         External appearance         No visible damage. The marking shall be legible.           Capacitance change         No visible damage. The marking shall be legible.           Capacitance change         No visible damage. The marking shall be legible.           Capacitance change         No visible damage. The marking shall be legible.           Dissipation factor         5 % max. at 1 V, 1 kHz		

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## ESD TEST METHOD



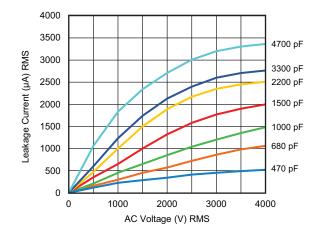
#### Notes

- DC means "direct contact discharge"
- AC means "air discharge"
- Classify the components according to the highest ESD voltage level survived during ESD testing

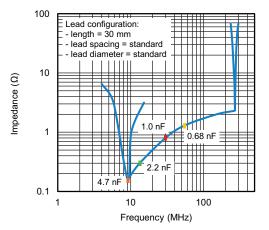


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## LEAKAGE CURRENT VS. VOLTAGE (Typical)



#### IMPEDANCE VS. FREQUENCY (Typical)



#### Note

 The capacitors meet the essential requirements of "EIA 198". Unless stated otherwise all electrical values apply at an ambient temperature of 25 °C ± 3 °C, at normal atmospheric conditions

RELATED DOCUMENTS		
General Information	www.vishay.com/doc?28536	
VDE Marks Approval	www.vishay.com/doc?22251	
UL Test Certificate	www.vishay.com/doc?22250	
CQC Test Certificate	www.vishay.com/doc?22248	

SAMPLE KIT	
Part Number	AY1-KIT-GA
Link	www.vishay.com/doc?28567



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