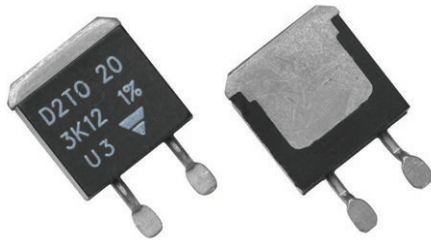
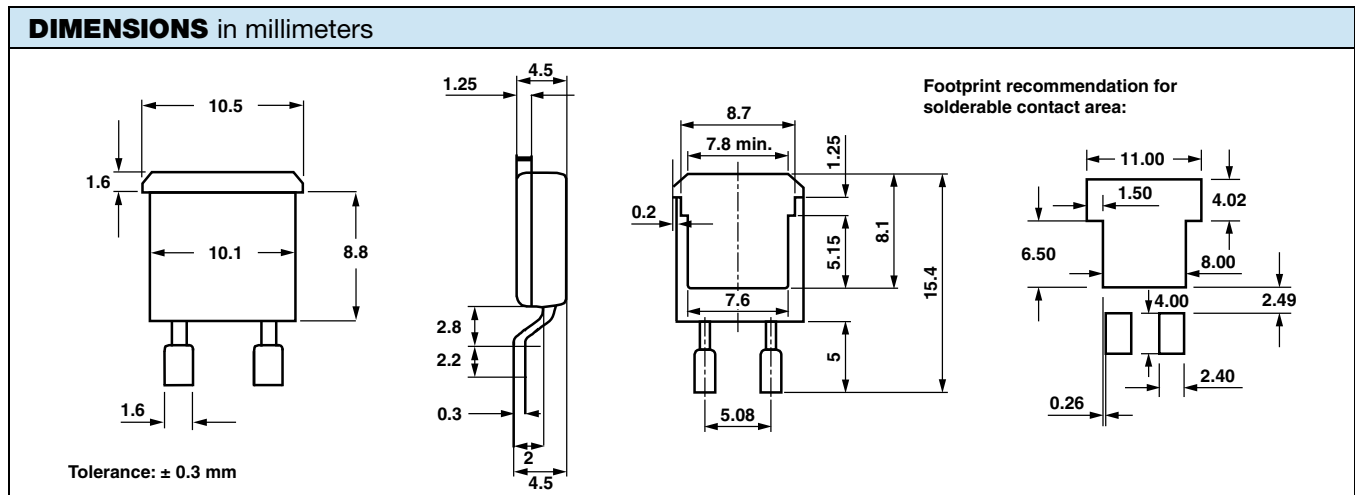


Surface Mount Power Resistor Thick Film Technology


**RoHS
COMPLIANT**
FEATURES

- AEC-Q200 qualified
- 20 W at 25 °C case temperature
- Surface mounted resistor - TO-263 (D²PAK) style package
- Wide resistance range from 0.01 Ω to 550 kΩ
- Non inductive
- Resistor isolated from metal tab
- Solder reflow secure at 270 °C/10 s
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

DESIGN SUPPORT TOOLS AVAILABLE

Notes

- For the assembly on board, we recommend the lead (Pb)-free thermal profile as per J-STD-020C
- Power dissipation is 3.1 W at an ambient temperature of 25 °C when mounted on a double sided copper board using FR4 HTG, 70 μm of copper, 39 mm x 30 mm x 1.6 mm, with thermal vias

| STANDARD ELECTRICAL SPECIFICATIONS | | | | | | | |
|------------------------------------|--------|-----------------------|--|-------------------------------------|------------------|-------------------------------------|--------------------------|
| MODEL | SIZE | RESISTANCE RANGE Ω | RATED POWER $P_{25\text{ °C}}$ W | LIMITING ELEMENT VOLTAGE U_L V | TOLERANCE ± % | TEMPERATURE COEFFICIENT ± ppm/°C | CRITICAL RESISTANCE Ω |
| D2TO20 | TO-263 | 0.01 to 550K | 20 | 500 | 1, 2, 5, 10 | 150, 250, 700, 1100 | 12.5K |

| MECHANICAL SPECIFICATIONS | |
|---------------------------|---------------|
| Mechanical Protection | Molded |
| Resistive Element | Thick film |
| Substrate | Alumina |
| Connections | Tinned copper |
| Weight | 2.2 g max. |

| ENVIRONMENTAL SPECIFICATIONS | |
|------------------------------|---|
| Temperature Range | -55 °C to 155 °C |
| Flammability | IEC 60695-11-5 2 applications 30 s separated by 60 s |

| TECHNICAL SPECIFICATIONS | |
|--|---|
| Power Rating and Thermal Resistance of the Component | 20 W at 25 °C (case temperature) $R_{TH(j-c)}$: 6.5 °C/W |
| Temperature Coefficient Standard | See Special Feature table ± 150 ppm/°C |
| Dielectric Strength IEC 60115-1 | 2000 V _{RMS} - 1 min - 10 mA max. (between terminals and board) |
| Insulation Resistance | ≥ 10 ⁶ MΩ |
| Inductance | ≤ 0.1 μH |

| DIMENSIONS | |
|------------------|-----------------------------------|
| Standard Package | TO-263 style (D ² PAK) |



| SPECIAL FEATURES | | | | |
|--|-----------------|--------------|--------------|--------------|
| Resistance Values | ≥ 0.010 | ≥ 0.045 | ≥ 0.1 | ≥ 0.5 |
| Tolerances | ± 1 % at ± 10 % | | | |
| Requirement Temperature Coefficient (TCR) (-55 °C +150 °C) IEC 60115-1 | ± 1100 ppm/°C | ± 700 ppm/°C | ± 250 ppm/°C | ± 150 ppm/°C |

| PERFORMANCE | | |
|---------------------------|--|------------------------------|
| TESTS | CONDITIONS | REQUIREMENTS |
| Momentary Overload | IEC 60115-1 §4.13 2 Pr 5 s for $R < 2 \Omega$ 1.5 Pr 5 s for $R \geq 2 \Omega$ US < 1.5 UL | ± (0.25 % + 0.005 Ω) |
| Load Life | IEC 60115-1 1000 h, 90/30 Pr at +25 °C | ± (1 % + 0.005 Ω) |
| High Temperature Exposure | AEC-Q200 REV D conditions: MIL-STD-202 method 108 1000 h, +175 °C, unpowered | ± (0.25 % + 0.005 Ω) |
| Temperature Cycling | Pre-conditioning 3 reflows according JESTD020D IEC 60068-2-14 test Na 1000 cycles, -55 °C/+175 °C Dwell time - 15 min | ± (0.5 % + 0.005 Ω) |
| Moisture Resistance | AEC-Q200 REV D conditions: MIL-STD-202 method 106 10 cycles, 24 h, unpowered | ± (0.5 % + 0.005 Ω) |
| Biased Humidity | AEC-Q200 REV D conditions: MIL-STD-202 method 103 1000 h, 85°C, 85 % RH | ± (1 % + 0.005 Ω) |
| Operational Life | AEC-Q200 REV D conditions: Pre-conditioning 3 reflows according JESTD020D MIL-STD-202 method 108 2000 h, 90/30, powered, +125 °C | ± (1 % + 0.005 Ω) |
| ESD Human Body Model | AEC-Q200 REV D conditions: AEC-Q200-002 25 kV _{AD} | ± (0.5 % + 0.005 Ω) |
| Vibration | AEC-Q200 REV D conditions: MIL-STD-202 method 204 5 g's for 20 min, 12 cycles test from 10 Hz to 2000 Hz | ± (0.5 % + 0.005 Ω) |
| Mechanical Shock | AEC-Q200 REV D conditions: MIL-STD-202 method 213 100 g's, 6 ms, 3.75 m/s 3 shocks/direction | ± (0.5 % + 0.005 Ω) |
| Board Flex | AEC-Q200 REV D conditions: AEC-Q200-005 Bending 2 mm/60 s | ± (0.25 % + 0.01 Ω) |
| Terminal Strength | AEC-Q200 REV D conditions: AEC-Q200-006 1.8 kgf/60 s | ± (0.25 % + 0.01 Ω) |

| ASSEMBLY SPECIFICATIONS | | |
|--|--|--|
| For the assembly on board, we recommend the lead (Pb)-free thermal profile as per J-STD-020C | | |
| TESTS | CONDITIONS | REQUIREMENTS |
| Resistance to Soldering Heat | IEC 60115-1 IEC 60068-2-58 Solder bath method: 270 °C/10 s | ± (0.5 % + 0.005 Ω) |
| Moisture Sensitivity Level (MSL) | IPC/JEDEC® J-STD-020C 85 °C / 85 % RH / 168 h | Level: 1 + pass requirements of TCR overload and dielectric strength after MSL |



CHOICE OF THE BOARD

The user must choose the board according to the working conditions of the component (power, room temperature). Maximum working temperature must not exceed 175 °C. The dissipated power is simply calculated by the following ratio:

$$P = \frac{\Delta T}{R_{TH(j-c)} + R_{TH(c-h)} + R_{TH(h-a)}} \quad (1)$$

P: Expressed in W

ΔT: Difference between maximum working temperature and room temperature or fluid cooling temperature

R_{TH(j-c)}: Thermal resistance value measured between resistive layer and outer side of the resistor. It is the thermal resistance of the component: 6.5 °C/W.

R_{TH(c-h)}: Thermal resistance value measured between outer side of the resistor and upper side of the board. This is the thermal resistance of the solder layer.

R_{TH(h-a)}: Thermal resistance of the board.

Example:

R_{TH(c-h)} + R_{TH(h-a)} for D2TO20 power rating 2.5 W at ambient temperature +25 °C.

Thermal resistance R_{TH(j-c)}: 6.5 °C/W

Considering equation (1) we have:

$$\Delta T = 155 \text{ °C} - 25 \text{ °C} = 130 \text{ °C}$$

$$R_{TH(j-c)} + R_{TH(c-h)} + R_{TH(h-a)} = \Delta T/P = 130/2.5 = 52 \text{ °C/W}$$

$$R_{TH(c-h)} + R_{TH(h-a)} = 52 \text{ °C/W} - 6.5 \text{ °C/W} = 45.5 \text{ °C/W}$$

Single Pulse:

These informations are for a single pulse on a cold resistor at 25 °C (not already used for a dissipation) and for pulses of 100 ms maximum duration.

The formula used to calculate E is:

$$E = P \times t = \frac{U^2}{R} \times t$$

with:

E (J): Pulse energy

P (W): Pulse power

t (s): Pulse duration

U (V): Pulse voltage

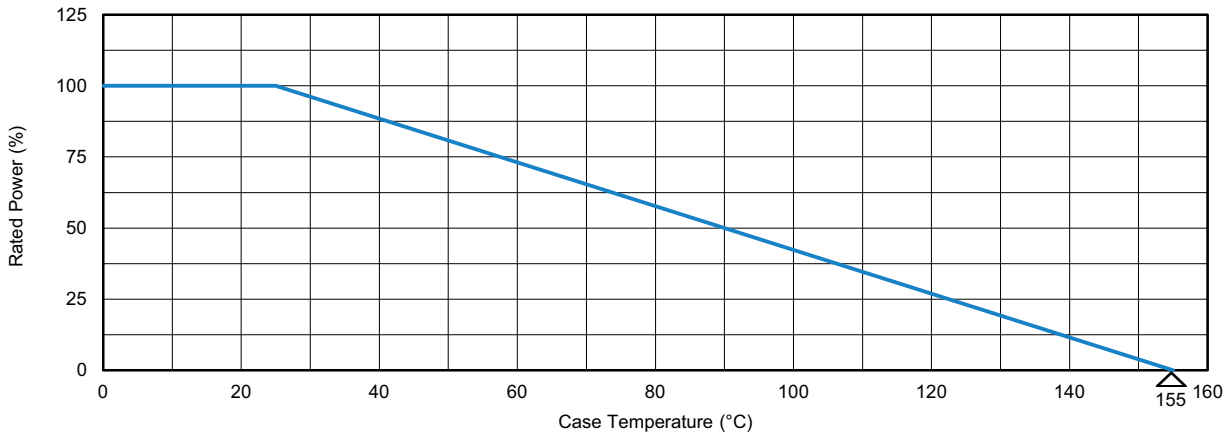
R (W): Resistor

The energy calculated must be less than that allowed by the graph.



POWER RATING

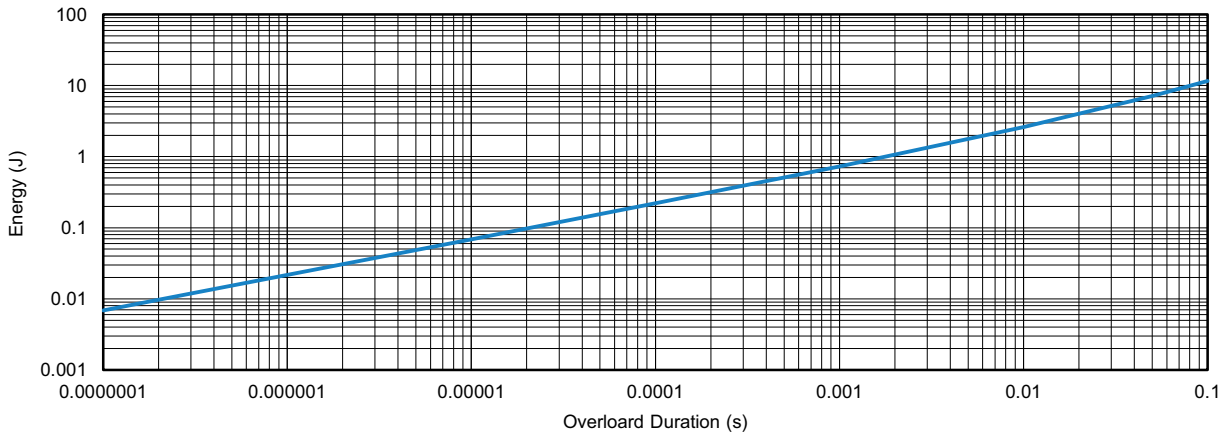
The temperature of the case should be maintained within the limits specified.



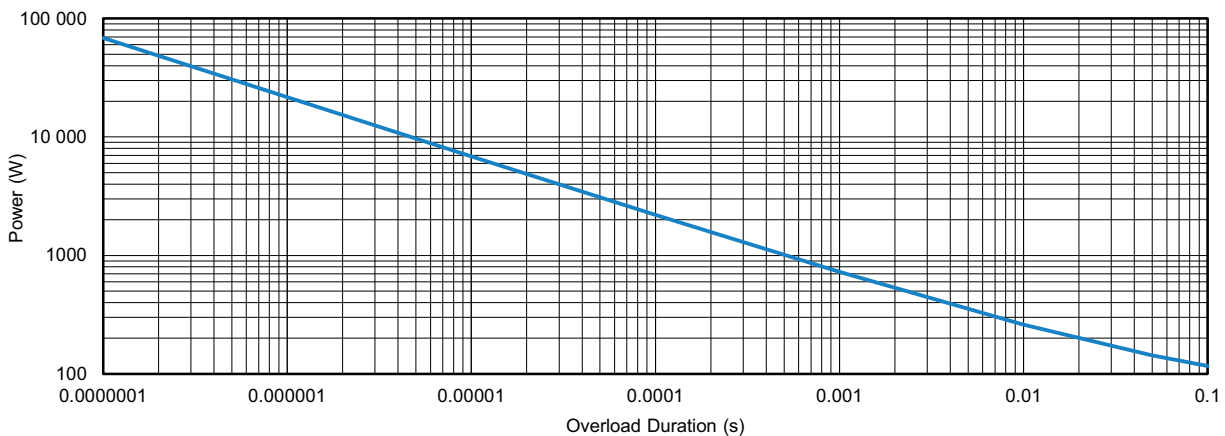
OVERLOADS

In any case the applied voltage must be lower than the maximum overload voltage of 750 V. The values indicated on the graph below are applicable to resistors in air or mounted onto a board.

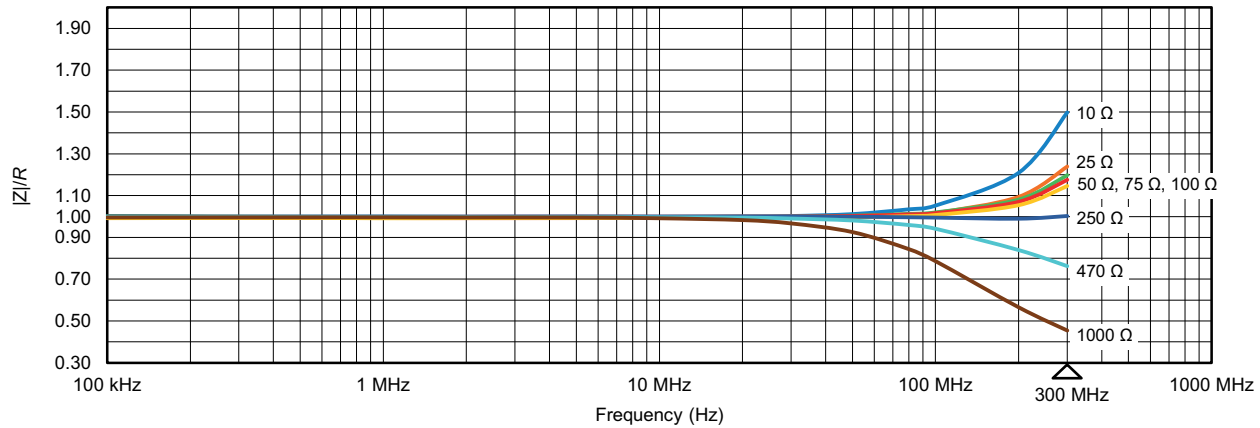
ENERGY CURVE



POWER CURVE



IMPEDANCE CURVE 10 Ω to 1 kΩ from 100 kHz to 300 MHz



PACKAGING

- Reel
- Tube
- Tape dimensions (mm) for reel:

MARKING

Model, style, resistance value (in Ω), tolerance (in %), manufacturing date, Vishay Sfernice trademark

| ORDERING INFORMATION | | | | | | |
|----------------------|------------|-------------|------------------|---|-------------------------------------|----------------|
| D2TO | 020 | C | 100 KΩ | ± 1 % | XXX | e3 |
| MODEL | STYLE | CONNECTIONS | RESISTANCE VALUE | TOLERANCE | CUSTOM DESIGN | LEAD (Pb)-FREE |
| | | | | F = ± 1 % G = ± 2 % J = ± 5 % K = ± 10 % | Optional on request: shape, etc. | |

SAP PART NUMBERING GUIDELINES

D
2
T
O
0
2
0
C
R
2
0
0
0
K
R
E
3

| GLOBAL MODEL | SIZE | LEADS | OHMIC VALUE | TOLERANCE | PACKAGING | LEAD (Pb)-FREE |
|--------------|------------|--------------------------|---|---|---|----------------------|
| D2TO | 020 | C = surface mount | The first four digits are significant figures and the last digit specifies the number of zeros to follow. R designates decimal point. 48R70 = 48.7 Ω 48701 = 48 700 Ω 10002 = 100 000 Ω R0100 = 0.01 Ω R6800 = 0.68 Ω 27000 = 2700 Ω = 2.7 kΩ | F = 1 % G = 2 % J = 5 % K = 10 % | R = reel 500 pieces T = tube 50 pieces | E3 = pure tin |



Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.