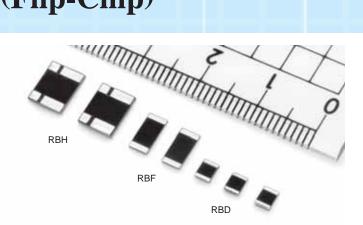
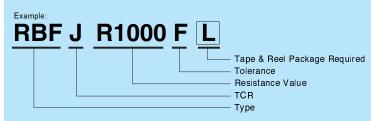
Ultra-Precision SMT Current Sense Resistor (Flip-Chip)

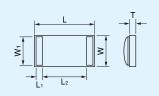


Composition of Type Number

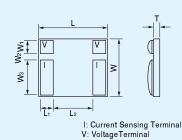


Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. The fifth R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

Configuration

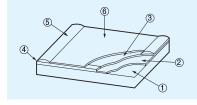


Type	RBD RBF					
L	3.2±0.1	6.3±0.1				
W	2.5±0.1 3.2±0.1					
L ₁	0.5±0.2 0.7±0.2					
L ₂	2.1±0.2 4.7±0.2					
W ₁	2.4±0.2 3.0±0.2					
Т	0.635±0.1					
Dimensions in mm						



Type	RBH				
L	7.5±0.1				
W	6.0±0.1				
L ₁	1.4±0.2				
L ₂	4.4±0.2				
W ₁	1.4±0.2				
W ₂	0.7±0.2				
Wз	3.6±0.2				
Т	0.8±0.1				
Dimensions in mm					

Construction



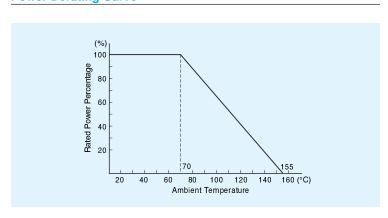
- 1 Ceramic Substrate (High-Purity Alumina)
- ② Heat-Resistant Bonding Layer
- 3 Metal Foil (Etched to Pattern)
- 4 Metal Plating
- (5) Solder
- 6 Solder-Resist

TCR, Resistance Range, Tolerance, Rated Power

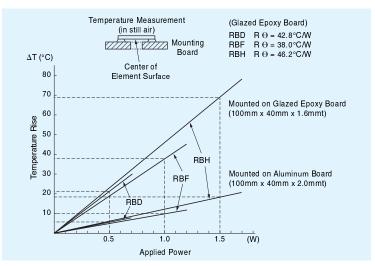
Туре	TCR (ppm/°C) -55°C to +125°C	Resistance Range (Ω)	Resistance Tolerance (%)	Rated Power (W) at 70°C	
	0±50 (H)	0.005 to 0.01	±5 (J)		
RBD	0±25 (J)	0.01 to 0.1	±1 (F) ±2 (G) ±5 (J)	0.5	
	0±10 (C) 0±25 (J)	0.1 to 1	±0.5 (D) ±1 (F) ±2 (G) ±5 (J)		
	0±50 (H)	0.005 to 0.01	±5 (J)		
RBF	0±25 (J)	0.01 to 0.1	±1 (F) ±2 (G) ±5 (J)	1	
	0±10 (C) 0±25 (J)	0.1 to 1	±0.5 (D) ±1 (F) ±2 (G) ±5 (J)		
RBH -	0±50 (H)	0.001 to 0.01	±1 (F) ±2 (G) ±5 (J)	1.5	
	0±10 (C) 0±25 (J)	0.01 to 0.1	±0.5 (D) ±1 (F) ±2 (G) ±5 (J)	1.5	

Symbols parenthesized are for type number composition.

Power Derating Curve



Temperature of Resistor Surface

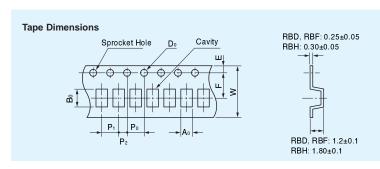


Please use board made of metal for continuous use with 2W at 70°C. Please keep the temperature of board less than 90°C when using the glazed epoxy board.

Performance

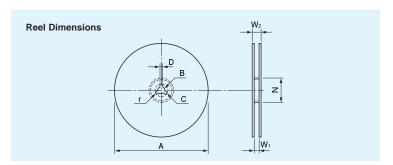
Parameters	Test Condition	ALPHA Specification ALPHA Typical Test Data		
Maximum Rated Operating Temperature Working Temperature Range		70°C -65°C to +155°C		
Thermal Shock Overload	-65°C/30 min. ↔ +155°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.1% ±0.1%	±0.03% ±0.03%	
Low Temperature Storage and Operation Substrate Bending Test	-65°C, No Load, 24 hrs.→Rated Voltage, 45 min. Substrate Bent 3mm, 60 sec.	±0.1% ±0.1%	±0.05% ±0.05%	
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmospheric: AC 200V, 1 min. DC 100V, 1 min. 260°C, 10 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	$\pm 0.05\%$ over 10,000M Ω $\pm 0.1\%$ $\pm 0.1\%$	±0.01% over 10,000MΩ ±0.03% ±0.03%	
Shock Vibration, High Frequency	100G, 6ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10Hz to 2,000Hz to 10Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.05% ±0.05%	±0.01% ±0.01%	
Life	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.1%	±0.05%	
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.05%	±0.01%	
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±0.1%	±0.05%	

Tape and Reel Package (based on EIA-481-1)



Type	Ao	Bo	W	F	E	P ₁	P ₂	Po	Do
RBD	2.85	3.7	8.0	3.5	1.75	4.0	2.0	4.0	ф1.5
	±0.1	±0.1	±0.2	±0.05	±0.1	±0.1	±0.05	±0.1	+0.1-0
RBF	3.4	6.7	12.0	5.5	1.75	4.0	2.0	4.0	ф1.5
	±0.1	±0.1	±0.2	±0.05	±0.1	±0.1	±0.05	±0.1	+0.1-0
RBH	6.3	7.8	16.0	7.5	1.75	8.0	2.0	4.0	ф1.5
	±0.1	±0.1	±0.2	±0.1	±0.1	±0.1	±0.1	±0.1	+0.1-0
Discount to the same									

Dimensions in mm



Туре	А	N	В	С	D	W1	W2	r
RBD	ф178	ф60	ф13	ф21	2.0	8.4	14.4	1.0
KDD	±2	min.	±0.5	±0.8	±0.5	+2.0-0	max.	±0.5
RBF	ф178	ф60	ф13	ф21	2.0	12.4	18.4	1.0
	±2	min.	±0.5	±0.8	±0.5	+2.0-0	max.	±0.5
RBH	ф178	ф60	ф13	ф21	2.0	17.0	19.4	1.0
	±2	min.	±0.5	±0.8	±0.5	±0.3	±0.1	±0.5
Deal Canadity DRU 1 000 piecestral DRD DRF 1 000 piecestral								

Reel Capacity RBH: 1,000 pieces/reel RBD, RBF: 4,000 pieces/reel

Dimensions in mm

Precaution in Using SMD Current Sense Resistors

Storage condition or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

Solder Reflow in Furnace

Recommended

- Peak Temperature: 245°C
- Holding time: 220°C (40sec.max.)
- · To cool gradually at room temperature.

2 Dipping in Solder (Wave or Still)

Recommended

- Temp. of Solder: 240°C to 250°C
- · Length of Dipping: 3 sec. to 4 sec.

3 Other

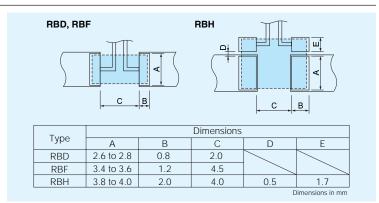
Soldering iron is never recommended. Corrosion-free flux such as rosin is recommended.

3. Cleaning

Use volatile cleaner such as methylalcohol or propylalcohol.

4. Circuit Board Design Solder Land Dimensions

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example at right.



2 Circuit Design

It is recommended that the circuit be drawn so that current may approach, cross and go away from the mounted resistor in one direction as illustrated below. Thicker copper foil should be used if possible.

