



08-Jul-2024

PCN #: P-24-026494

Subject : Process Change Notification - Alternate Manufacturing Process Equipment of Spec 80 Material

Description of Change : TE Connectivity is providing a process change notification concerning the compound resin material used to manufacture TE's Specification 80 (Spec 80) products. This material is used in the insulation layer(s) in Specification 80 single-wall and dual-wall wire and cable constructions. Effective August 2024, TE will be using Flex compound resin material provided by its supplier that has been manufactured from an alternative production equipment. The functionality, design and productivity of this processing equipment was deemed similar if not equivalent to the existing equipment used to manufacture the compound resin material that has been used previously. To ensure no change to fit, form or function were incurred because of the change, an internal validation was conducted. Based on testing performed on constructions specified in TE's Specification 80, minimal to no change in the performance of the wire and cable were observed and requirements from internal specifications were met.

Reason for Change: Product improvement. The addition of a second production equipment serves to assist with our supplier's manufacturing capacity and to improve lead-time delivery of the compound resin material used to manufacture impacted W&C product.

Key Dates :

Contact By Date:05-Sep-2024

Implementation Date:05-Sep-2024

Product Affected	Alias Part Number	Substitute Part Number	AliasSub Part Number
001152-000	1-1199146-8, EPD64686A-US		
003023-000	1-1190023-7, 9532A1314-9CS2269		
006775-000	9-1190051-9, 5028A1014-X		
016884-000	8-1190131-8, 9530D5114-9CS446		
018877-000	5-1190147-1, 55A6009-26-9-90CS2061		
032001-000	1-1190248-0, 44A9079-22-F542-0		
032015-000	2-1190248-1, 82A0111-22-9		
033571-000	1190260-3, 5021E3331-0CS931		
034313-000	7-1190265-4, EPD52107A-X-0		
035059-000	2-1190271-0, 82A0111-24-6		
035917-000	3-1190277-2, PRO-EPD-MPP-10129		
045963-000	2-1190353-2, 5028A1314-91		
046025-000	6-1190353-2, EPD-RWC-14927		

047673-000	1-1190366-8, 35C0211-22-5		
053255-000	7-1190406-1, EPD-ROK-10324		
062554-000	1-1199484-9, 5028N1312-0-RWC		
063377-000	8-1190478-6, 5026G1317-9		
067995-000	4-1190512-1, 5024A1312-9-F177		
074877-000	2-1190560-1, EPD51631A-X- OCS2626-2		
075719-000	1-1190566-4, 9530A1314-2		
087601-003	4-1197851-0, EPD32840C-US		
093747-000	6-1190687-9, 5028A1314-95		
099019-000	1190726-1, 82A1121-20-9/96-9		
100393-000	3-1190735-5, 82A0121-22-0/9		
102833-000	5-1190752-8, 7524E5114-9		
105055-000	1190768-5, 5028A3318-9CS1552		
105199-000	1190769-6, 5026A1314-92		
105323-000	9-1190769-3, EPD-RWC-12005		
108953-000	9-1190795-1, 7528A5314-0CS2505		
110036-000	6-1190803-5, 7528A1317-9CS840		
110173-000	6-1190804-7, EPD52622A-X-0		
112849-000	3-1190823-3, 82A0111-24-92		
116476-000	5-1199162-1, 5028A1314-0-L025		
119421-000	8-1190868-2, PRO-EPD-JKB-10028		
119627-000	10560-20-0CS1881, 4-1190870-0		
121451-000	1-1190884-7, 5024A3314-0CS2208		
123617-000	2-1190899-1, 7530A5314-9		
127135-000	2-1190924-7, 82A1111-20-9-96		
129619-000	3-1190941-6, EPD51417A-X-0		
139105-000	8-1191008-4, EPD52692A-X-0		
139767-000	5-1191013-8, PRO-EPD-DVC-10017		
144599-000	2-1191045-6, 82A1121-22-2/6-9		
145927-000	7-1191054-8, EPD47168A		
146079-000	9-1191055-2, 5028A1314-92		
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168075-000	7-1191223-2, 82A1111-16-9-90		
169754-000	7-1199952-9, EPD4695A-US		
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171879-000	2-1191250-8, 7524D5110-9		
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174341-000	1191268-4		
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191299-000	5-1191387-2, EPD52790A-L330		
194551-000	4-1191411-5, EPD52246A-X-0		
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199911-000	7-1191447-9, 55A6164-24-0		
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201363-000	7-1191459-0, EPD60303B-US		
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205797-000	5-1191491-6, 9530E1014-9		
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207826-000	4-1191506-3, 5026A1314-3		

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219381-000	8-1191618-5, 82A1111-20-9-90		
220727-000	4-1191627-4, 82A0111-14-2		
231519-000	7-1191700-9, CMC-0432-X-OCS2533-2		
237842-000	1-1198850-5, 82A0112-20-4		
242811-000	4-1191781-8, 82A0121-20-0/9		
244797-000	8-1191795-5, 82A0111-14-F868-9		
245136-000	4-1199905-8, 7530A5314-0CS2979		
245357-000	1191800-2, 82A0111-18-9		
246271-000	7-1191806-0, EPD-RWC-15042		
247135-000	7-1191812-0, 9527D1314-0CS1238		
247253-000	9-1197843-3, EPD-RWC-16073		
251107-000	4-1191840-2, 7528A5314-0CS2732		
254192-000	1198850-2, 82A0112-24-0		
255015-000	1191867-2, 5026A1314-02		
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257256-000	7-1191882-1, 9532A3314-9CS1245		
257678-000	2524J1311-0, 5-1199950-1		
259141-000	8-1191895-9, 82A0111-10-2		
262572-000	5-1198135-6, 9522A1311-0		
264389-000	7-1191945-0, 82A0111-12-92		
269221-000	9-1191986-7, 82A0111-24-5		
274401-000	2-1192032-2, 82A0111-20-9		
278357-000	9-1192060-1, 82A0111-14-9		
279775-000	5-1192070-7, 44A9079-22-A389CS806		
287925-000	2530A0314-9, 8-1192183-9		
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291939-000	5-1192213-3, 5026F1314-9		
292123-000	7-1192214-1, EPD-RWC-15397		
292915-000	4-1192220-7, 82A3121-22-9/90		
293675-000	6-1192225-3, EPD23072C-US		
294293-001	8-1192229-8, 7822D0331-0CS1519		
298183-000	1192258-4, 7528A5314-0CS2463		
300433-000	6-1192275-9, 7528A5314-9		
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303147-000	3-1192296-6, EPD-ROK-10326		
305609-000	1192314-9, EPD52955B		
306151-000	4-1192318-5, 82A1112-24-9-9		
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332063-000	1192509-5, 82A0111-12-90		
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343817-000	9-1197855-2, 82A1121-18-0/9-9		

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357754-000	4-1198846-4, EPD93546A-US		
357803-000	5-1192684-0, EPD5690-24-0		
357972-000	3-1197944-4, 82A1122-24-6/9-9		
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3T0303-001	8-1193015-8, EPD2925-24-0		
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440845-000	9-1193314-4, 7526A1311-0		
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574591-000	6-1194560-6, EPD52141A-X-0		
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D46039-000	5-1201307-8, 82A0112-14-9		
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D61573-000	2-1200631-7, PRO-5028P3314		
D64289-000	0022E0311-0-L106		
D75359-000	5-1201546-4, EPD72065A-US-L016		
D81556-000	2530A0314-9CS2979, 1200520-6		
E00120-000	5-1202119-9, 5024P1309-9		
E05038-000	1201246-8, PRO-7530F1331-0		
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E13427-000	8-1200586-8, EPD91157L-US		
E14638-000	8-1200625-9, EPD-RWC-17889		
E14792-000	82A0113-10-9		
E23693-000	5018D3311-0-L060, 1-1200413-7		
E25732-000	5026A1314-0CS2979, 7-1199753-5		
E26216-000	2-1200742-3, PRO-5026W1314-0		
E28841-000	0024A0311-2		
E33097-000	PRO-SOLARLOK-12-223-0		
E36857-000	1201312-8, EPD-RWC-18614-L072		
E50825-000	82A1122-16-9/96-9, 9-1200474-6		
E59512-000	4-1202074-1, 5026W1314-0		
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E70041-000	1201481-5, EPD24357B-US-L137		
E70818-000	7526D5314-0CS2979, 5-1200548-8		
E73405-000	82A0112-10-9, 4-1200557-6		
E83543-000	9-1201307-4, 82A0112-12-9		
E84747-000	5022A3311-0-1, 2-1200378-8		
E87229-000	4-1201229-7, EPD-RWC-18379		
E90379-000	5-1201703-1, EPD-RWC-19036		
EF4799-000	7524A1311-9-F891		
EG0196-000	82A0122-20-6/9		
EG0310-000	82A0132-22-2/6/9		
EG0321-000	82A1122-22-6/9-9		
EG0323-000	82A1122-20-6/9-9		
EG0328-000	82A1132-20-2/6/9-9		
EG1510-000	0022E0311-0-L344		
EG2159-000	EPD5701-28-0CS1641		
EG2706-000	CEC-RWC-22235-L016		
EG2732-000	CEC-RWC-22233-L016		
EG2733-000	CEC-RWC-22237-L016		
EG4699-000	7522B7331-0		
EG4835-000	EPD-RWC-22985CS1584		
EG5120-000	82A6015-22-9/96-9		
EG5123-000	82A6016-22-9/93/96-9		
EG5141-000	EPD-RWC-24080		
EG5423-000	EPD-RWC-19813		

EG6866-000	CEC-RWC-24108		
EG7053-000	81A0112-24-0		
EG9445-000	EPD84497B-US-L109		
EG9451-000	7528G6314-9-E629		
EG9472-000	EPD97611A-US		
EG9500-000	EPD-RWC-24080-L352		
EG9943-000	44A7418-X-0-L016		
EH2804-000	5026C1334-9		
EH6869-000	CEC-RWC-22232-L016		
EH9712-000	5024A1311-0CS3440		
EH9713-000	7528A1317-0CS3440		
EJ1070-000	EPD43502D-US-L012		
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EJ2153-000	82A0111-22-9CS3440		
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EK0606-000	82A0132-22-9/93/96		
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EK1477-000	82A0112-12-6		
EK3701-000	82A0112-24-9-E609		
EK3702-000	82A0112-10-9-E609		
EK5817-000	82A3112-16-9		
EK5819-000	82A3122-22-9/9		
EK5821-000	82A3142-16-9/9/9/9		
EK7905-000	82A0121-22-2/9		
EK7906-000	82A0121-24-2/9		
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EL7176-000	CEC-RWC-24646		
EL7811-000	CEC-RWC-24730		
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EM0380-000	CEC-RWC-22234-L016		
EM3478-000	7520C1311-0		
EM3491-000	EPD6500-19-0CS1964-L079		
EM3519-000	EPD-RWC-24912-L118		
EM3527-000	EPD-RWC-24914-L118		
EM4012-000	82A0122-18-2/9		
EM4421-000	CEC-RWC-24951		
EM5361-000	82A0122-14-6/9		
EM5384-000	82A1112-18-9-9		
EM5700-000	EPD103019A-US-L299		
EM5885-000	82A0111-12-9-G110		
EM6366-000	CEC-RWC-25164		
EM6370-000	CEC-RWC-25166		
EM6758-000	CEC-RWC-25201		
EM6762-000	CEC-RWC-25202		
EM7108-000	5022D1312-9CS991-L016		
EM7368-000	EPD1557-24-0-L370		
EM7768-000	EPD-RWC-19813-L338		
EM7770-000	82A1111-18-9-9		
EM9136-000	82A0122-22-0/9		
EP0031-000	CEC-RWC-25439-L040		
EP0049-000	0024A0311-9-5CF/1		
EP0296-000	2024D1314-0-F871		
EP1716-000	7528A5314-0CS3510		
EP1717-000	7524A1311-9CS3510		
EP1725-000	82A6026-22-9/96-9CS3510		

EP4900-000	EPD-RWC-19813-L305		
EP6018-000	EPD-RYQ-23760		
EP6020-000	EPD-RYQ-23761		
EP7160-000	CEC-RWC-25439-L227		
EP7725-000	CEC-RWC-25683-L009		
EP7836-000	2024D1314-0-L078		
EP9664-000	82A0113-22-9		
EP9665-000	82A0113-20-9		
EP9666-000	82A0113-16-9		
EP9667-000	82A0113-12-9		
EP9990-000	EPD-RWC-19813-L021		
ER0620-000	82A0113-14-9		
ER0622-000	82A0113-18-9		
ER0656-000	82A0111-14-4		
ER1226-000	EPD-RWC-19941CS3524		
ER8528-000	82A0122-20-0/9		
ES2892-000	CEC-RWC-25963		
ES3304-000	82A0113-16-0		
ES3787-000	82A0121-12-0/2		
ES4519-000	EPD-ROK-10326-L109		
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F15851-000	82A6026-22-9/96-9-F871, 6-1199928-7		
F17005-000	EPD4695A-US-L072, 4-1200564-4		
F25943-000	81A1121-16-0/2-0, 5-1200880-1		
F27890-000	82A1121-20-2/6-9		
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F43658-000	2-1201310-4, EPD72065A-US-L040		
F44542-000	5028A1314-9CS2979, 6-1200365-1		
F45336-000	5-1201386-4, PRO-7528G6314-0		
F53858-000	3-1201308-0, 82A0122-24-6/9		
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F56182-000	4-1201265-2, 5022A1311-0-1KF/1		
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F61334-000	2-1201922-1, PRO-5030A1314-9		
F69464-000	3-1201890-9, 5024P1309-0CS2979		
F75827-000	EPD-RWC-10748, 1200933-4		
F75997-000	4-1200842-5, PRO-35C0211-22-9		
F75997W001	5-1201994-9		
F85907-000	EPD-ROK-10331-L085, 5-1200691-7		
F90605-000	7524E5312-9CS2979, 2-1200249-6		
F90715-000	5018D3311-0-L016, 5-1200412-3		
F94472-000	5026Q1309-0, 7-1201076-3		

The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product

Information Center at 800-522-6752 or your TE Connectivity Sales Representative.

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