



28-Dec-2023

PCN #: P-23-025561

Subject : Mold tool modification base main

Description of Change : TE's mold vendor made a modification to the original mold tooling in the center section where the material is loaded and transfer molded. The modification consisted of adding an additional runner so that two cavities could be loaded within the tool without having to swap cavities out as often. The tool will continue to only run one cavity at a time. Additionally, shutoff gates were added to these runners to accomplish that. Please refer to the attached photos for better clarification. The physical cavities that produce the parts are unmodified.

Reason : Product improvement. This change prevents the molder from having to remove higher volume cavities from the tool as often. No form, fit, function changes will be seen with the component parts being molded. TE will perform a first article inspection in accordance with TE Mansfield OP-4111 and AS9102 Aerospace First Article Inspection Requirement.

Key Dates :

Contact By Date: 19-Jan-2024

Implementation Date: 19-Jan-2024

Product Affected	Alias Part Number	Substitute Part Number	AliasSub Part Number
6-2252011-1	K4001A3C2		
2-1616921-3	K400B1F		
7-1616941-3	K400B3C05		
6-1616998-5	K4001A1C1		
2252005-7	K4001A3C1		
4-1616959-0	K4001B3C		
2-1616975-4	K4001A3B01		
3-2252004-7	K4001B8C9		
6-1616965-1	K400A4C1		
6-1616998-6	K4001B1C1		
4-1616964-5	K400A1F1		
8-1616984-2	K4001B8C1		

1616068-6	K300B2C		
1616069-4	K400B5C		
4-1616968-6	K4001A2C01		
4-1616010-2	K400A4B		
8-1616968-4	K400B1D		
9-1616957-6	K400A4C		
6-1616945-7	K400A1F		
9-1616999-1	K4001A8C		
8-1616984-1	K4001B3C3		
9-2252011-6	K4001B8C11		
8-1616994-2	K4001B3C5		
6-1616968-5	K4001A3C		
4-1616959-8	K4001B7C		
4-1616988-2	K4001A3B02		
9-2252004-1	K4001A12C1		
6-2252011-0	K4001A1C3		
8-2252002-9	K4001A1C2		
1616069-1	K400A5C		

The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product Information Center at 800-522-6752 or your TE Connectivity Sales Representative.

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