



Product Change Notification

Current Date: 06-Dec-2020

TE Connectivity

Product Change Notification: P-20-020147

PCN Date: 04-DEC-20

Customer: TTI, Inc. (1305175)

Location: Maisach-gernlinden

Agreement: TTI001

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Industrial Mini I/O and RJ45 Connector

Description of Changes

Packaging change. Cushion material change from Foam to EPE.

Before and After change

Before



After



Other attachments:

[Drop Test report](#)
Reason for Changes:

Product improvement. Packaging change. EPE material is readily available and cost effective.

Estimated Dates:

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

07-DEC-2020

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1827525-1	NO		TYC1827525-1				
1903526-1	NO						
2013595-1	NO		TYC2013595-1	"41.039.00"			
2013595-3	NO		TYC2013595-3				
2040008-1	NO		TYC2040008-1				
2069250-1	NO		TYC2069250-1				



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Location: Maisach-gernlinden

Agreement: Agreement Unknown

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2069250-1	NO		TYC2069250-1				



TEST RECORD Tyco Electronics AMP GUANGDONG LTD.	Title of Test <input type="checkbox"/> Vibration <input checked="" type="checkbox"/> Free Drop Test <input type="checkbox"/> Transportation		Test Number CPK-2009006	
	Tester Hero Cheng		Date Started 26/Sep/2020	Date Complete 28/Sep/2020
	Checker Trusting Zhang			
Requester QE(Qiulian Ning)	Test Location Test Lab, Tyco / AMP Guangdong Ltd		Product Weight 2.06 kg	Quantity per Box 50 pcs/box
Product Description PN 2069250-1 INDUSTRIAL MINI I/O PLUG			Part No 2069250-1	No of Boxes 1

TEST PROCEDURE:

- ISTA 1Ap
 10kg less than ; 760mm, 10-19kg less than ;610mm
 (10 locations ; 1-corner, 2-btm edge(W), 3-btm-edge(L), 4-edge(H), 5,6,7,8,9,10-6 panels)
- ISTA 2A
 10kg less than ; 970mm, 10-19kg less than ;810mm
 (10 locations ; 1-corner, 2-btm edge(W), 3-btm-edge(L), 4-edge(H), 5,6,7,8,9,10-6 panels)
- 109-132-2 Tyco Electronics, Test specification
 Up to 9.06kg incl. ; Assurance level -1(609mm),level-2(381mm),level-3(229mm)
 (6 locations ; 1-btm, 2-btm edge(W), 3-btm-edge(L),4-btm corner, 5-btm corner,6-top)
- JIS Z 0200
 Up to 10kg incl. ; Assurance level -1(800mm),level-2(600mm),level-3(400mm)
 (10 locations ; 1-corner, 2-btm edge(W), 3-btm-edge(L), 4-edge(H), 5,6,7,8,9,10-6 panels)

CONDITIONS:

Drop height 760 mm
 Temperature 26.3 degrees
 Humidity 60%
 Box Size 350L-300W-148H (mm)
 Box Type RSC FOL
 Impact Surface Concrete floor
 Remarks weather : Sunny

PRODUCT DESCRIPTION:

Pkg method: 1 pc/tray x25=25 pcs/inner box x 2 =50 pcs/box .

The detail packaging instruction is according to PS 107-68875 Rev H.

---Test result: There was no products damaged and defect after drop test.

---The corner of shipping box impacted were extremely distorted, but not damaged

RESULTS:

Test Result: **Passed** **Failed**

NG Ratio

0.0 % , 0 pcs (NG) / 50 pcs (OK) : 1 BOX



Photo

