



17-Oct-2018

**PCN #:**P-18-016478

**Subject:**Ampseal 16 Component Mold Duplication (6 Molds) due to capacity constraints

**Description of Change:** We would like to inform you that six (6) Ampseal 16 component molds have been running at maximum capacity driven by large increases in demand and therefore we will be duplicating these component molds to increase capacity. The components are not sellable part numbers but they are components of the assemblies listed in this PCN. The 6 components are as follows: 2 position plug TPA; 2 position cap TPA; 12 position plug TPA; 6 position plug TPA; 2 position cap cover; and 12 position plug cover.

**Reason:** Product improvement. The new molds will follow a strict procedure before being released. We will be performing complete first article inspections on the duplicate components as well as performing specific testing to insure the highest quality with form, fit and function. No changes will occur to any of the components and they will be identical to the existing matching component. If you require a PPAP, please notify the responsible TE Sales Contact within 60 days after receipt of this PCN.

**Key Dates:**

**Contact By Date:**07-Jan-2019

**Implementation Date:**07-Jan-2019

**Product Affected**

776428-3

776522-2

776534-1

776437-2

776427-4

(Alias Part Numbers:

"820P-37811")

**Product Affected**

776437-3

776531-3

776534-4

(Alias Part Numbers:  
"8202612469")

776534-2

776428-2

(Alias Part Numbers:  
"820P-37520")

776533-3

776531-2

776433-3

776427-2

(Alias Part Numbers:  
"8202614013")

776533-2

776433-1

776531-1

776437-1

776428-1

(Alias Part Numbers:  
"820P-37461")

776427-1

776534-3

776533-1

776522-1

776433-2

776427-3

776428-4

776437-4

776522-3

776522-4

776533-4

The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product Information Center at 800-522-6752 or your TE Connectivity Sales Representative.