18-Jul-2018
PCN #:P-18-016097

Subject: One Roof - Connectors stage

Description of Change: Dear Customer, TE Connectivity Automotive Business Unit is in the fourth phase of a process Consolidation Project in the Empalme Campus, the objective is to consolidate Plant 1 (Molding & Mechatronics) and Plant 4 (Assembly) into a single building, in the same industrial park. The fourth phase involves migration of TE4 Connector Assembly processes to TE2 One Roof Building, As part of our ongoing activities to provide our customers the highest quality products, this will drive to a Vertical Integration, Safety Systems improvements, Warehouse optimization, and excellent customer experience. The building is being prepare to start moving in September 2018 through December 2018.

Reason: Dear Customer, we hereby inform you about a transfer of tools and/ or processes. The transfer follows a strict procedure, which fully maintains quality, ability to supply and form-fit-function of the concerned products. The new manufacturing location operates under a certified quality management system in accordance with standard automotive requirements. A TE-internal release test based on the relevant part specifications will be executed before delivery. Upon request, a PPAP Level 2 will be available if it concerns a transfer of a tool which produces a finished TE-product. A PPAP Level 1 will be available if it concerns a component of a TE-product, where the production location of the finished TE-product remains unchanged. If you require such a PPAP, please notify the responsible TE Sales Contact within 14 calendar days after receipt of this PCN

Impact of Change: Manufacturing location change

Key Dates:
Contact By Date:02-Nov-2018
Implementation Date:02-Nov-2018

Product Affected

4-1924939-2
1326353-1
6-776729-3
1924484-1
2203111-2
4-2272003-1
1924941-5
1438122-1
1-2203773-2
184341-1
1-2035363-0
1-1924941-4
917989-2
3-1438640-5
4-2098541-2
2203772-1
1924943-1
4-1326339-5
1-1924944-7
638817-8
1-1326132-0
1924639-1
2098067-2
2098627-2
2098541-5
2-2098923-0
1924639-2
1-2138685-5
2-1924939-2
917981-2
2138046-3
2-2203654-3
1-1924940-8
638514-1
184305-1
2289050-2
9-1438082-2
776932-3
2203654-9
1924117-4

Product Affected

1326122-3
2138338-7
184207-1
184393-1
776793-2
1488903-1
2272975-9
1924941-7
4-2272004-2
2-1924939-4
2098067-4
2098067-1
1-1924337-3
3-1326339-6
1438841-1
1924939-1
2138251-1
1438810-1
1924211-1
1456867-3
1-2208018-4
638397-1
1456987-3
2-638518-1
4-1438083-4
184334-1
184311-1
4-776728-3
776905-1
1-638514-3
2272926-3
2-1924941-0
184246-1
2203321-1
2138281-2
1411001-8
2203318-1
1456554-1
3-1326339-7
184097-1

Product Affected

1456471-2
638392-1
2098559-7
184408-2
638393-3
2098865-2
2098641-6
1-1924941-0
184400-1
184214-1
2306639-1
1-1924940-7
184000-1
638137-1
2203314-2
1326055-3
1326136-2
1326353-3
4-2098541-1
2098963-6
184408-1
2098923-5
1488750-1
1924900-4
4-1924939-8
184050-2
1-638514-6
1-2203529-5
1326339-1
1-1924067-5
6-2203541-6
1438841-2
2098963-2
2203321-6
1411169-1
1438761-6
184435-1
1670120-1
1-2208018-3
2203937-1

Product Affected

2138314-1
3-1326328-4
4-2272003-4
1-2309436-1
1438156-1
2098489-1
1456315-9
2203321-2
4-1924939-9
1438426-3
2098541-6
638014-1
1274412-1
1924292-6
1924900-1
3-1437854-1
(Alias Part Numbers:
"103625")
2-1438521-5
2203542-1
2098923-8
1-2098067-3
2-638517-1
5-1419168-8
(Alias Part Numbers:
"V23542-G1516-D101")
2203321-3
1-776905-3
4-1587041-6
1924941-4
4-1326339-7
2203516-7
2098269-4
6-2203542-9
2098923-1
1924212-1
1326509-1
4-1924067-2
184375-1
1456016-2

Product Affected

(Alias Part Numbers:
"130025602404")
2-1924941-1
2138873-4
1326339-6
1924941-1
1-2203654-7
1443966-1
4-1438083-3
1924944-6
1456315-6
2138250-1
1456989-3
1438399-1
184248-1
6-2203542-2
4-2203654-9
3-1438841-8
4-2098269-2
2098963-5
2288276-1
2098557-1
1-2300499-1
7-2203541-5
174975-2
1438766-1
638113-1
638517-5
638393-5
5-1438841-9
6-776728-9
1-1924941-5
184409-1
2-1438950-1
638157-1
776793-1
1326362-7
638518-5
1456989-4
184346-1

Product Affected

2138144-1
2203537-1
638207-6
1456471-4
2203918-1
6-2203541-5
1488846-4
2098863-7
4-1454396-1
(Alias Part Numbers:
"108104D")
184270-1
2035363-2
184042-1
5-1419167-6
638393-7
638245-2
638286-2
2-776728-5
1924942-6
638817-9
2098863-6
2035360-3
184401-1
1-1924941-2
7-2203541-3
184406-1
2324011-1
638818-2
2035363-3
3-2098269-7
4-2098269-5
1-2098923-0
184355-2
2309644-3
1670120-2
638207-8
1438031-1
(Alias Part Numbers:
"V23542-G1516-A101")

Product Affected

1587041-1
7-776729-2
2138731-1
6-2203542-1
2138047-3
3-2203654-2
1-1438726-7
1-776905-2
776932-4
9-1419166-0
(Alias Part Numbers:
"V23542-G1408-A101")
6-2098922-6
1411001-7
1-2203515-1
1438545-1
638394-5
1326339-8
3-1438640-2
638849-7
5-1437287-0
(Alias Part Numbers:
"1300279")
1-2098067-4
4-2203654-2
4-1924292-1
4-1437290-6
(Alias Part Numbers:
"4001753202")
2-1924211-1
184042-2
1326226-3
7-776728-1
2098269-1
1326110-1
2098966-1
1456016-3
(Alias Part Numbers:
"130025602405")
917992-6

Product Affected

3-776729-0
917989-6
1437882-8
(Alias Part Numbers:
"109640A"
"X109640A")
1924941-2
2035024-1
3-1438640-9
184002-1
1411001-9
638394-1
4-1488991-1
1411169-4
7-776729-5
2035363-4
184004-1
1438454-1
1456987-5
1488846-6
1-1924067-4
174973-2
1642407-5
9-1419157-6
(Alias Part Numbers:
"V23542-G1410-A107")
7-2098922-2
184394-1
2320479-1
1326942-3
3-2098269-6
1924337-3
184020-1
1-638514-2
2098923-3
1456987-7
1456315-2
1-1924067-6
2035363-5
5-2098269-0

Product Affected

2035037-1
1488107-1
2098067-3
3-2098269-3
1456016-4
(Alias Part Numbers:
"130025602406")
4-2098269-6
174971-2
1-1411001-0
184396-1
2272975-7
2098923-9
2208408-1
184254-1
1-2208021-1
638444-9
2-1438454-1
4-2203654-6
1-1456315-2
2203781-2
917981-6
1411367-1
2098863-1
2296701-6
1557667-1
2306984-1
1456601-1
1456315-1
184016-1
6-1924939-9
2138274-1
4-2203542-7
1-1924067-2
2098966-6
1-1924943-7
1456315-5
1924940-6
2272419-1
1326226-2

Product Affected

2098865-1
3-1924939-1
184392-2
4-1924939-5
1-1437855-9
(Alias Part Numbers:
"108525A")
2098641-5
1924346-3
2098924-2
1326140-1
1-1456426-6
1326328-5
1924337-2
1924944-1
2297354-1
2-2098923-1
2035363-1
5-2203542-0
638817-3
1326362-1
1-2300499-2
1326122-1
2-2098923-2
1587255-1
2272431-1
1670118-1
1438794-2
184392-1
2098963-1
638939-5
1924942-2
2272431-2
917992-1
1326226-1
4-2272005-1
1732120-1
5-1437854-0
(Alias Part Numbers:
"104055")

Product Affected

2138338-5
1-1924067-9
1488573-1
1438794-1
1557636-1
4-1437290-5
(Alias Part Numbers:
"4001753201")
2-1438521-7
2098633-1
2309644-1
1456471-6
2138046-6
3-1437287-4
(Alias Part Numbers:
"0941972R01")
1326132-2
2296701-1
3-2098922-3
184212-2
1-1326327-1
1438082-1
6-776729-4
6-2203542-8
2-1924783-9
6-2203541-3
2035363-7
184452-1
1924212-2
2203318-2
2098559-6
1732120-2
638097-2
1-2098067-6
1456016-1
(Alias Part Numbers:
"130025602403")
638199-2
1924944-4
6-2309433-1

Product Affected

3-638517-0
2098641-1
1-638514-4
5-2203541-6
2203781-1
1-2296697-2
638079-1
174979-2
2098641-2
184046-1
(Alias Part Numbers:
"EM3604-000"
"AMP-0-0184046-1")
638147-1
1-1456426-1
3-1326339-5
6-776728-8
2203314-1
5-1924939-5
2098067-6
5-2203541-7
1326339-7
1438848-1
2138314-7
638245-1
4-2272004-1
917989-1
(Alias Part Numbers:
"0-0917989-1")
9-1454396-3
(Alias Part Numbers:
"X109644C")
1326964-1
1456987-1
4-2272173-1
2-1438521-4
2-638849-1
1-1924944-5
2098067-7
184399-1

Product Affected

1-1456315-5
2098407-1
179681-6
638518-8
184346-2
1924227-2
184344-1
2272431-3
2272975-1
4-1924939-3
1438156-3
2203541-1
2035363-6
1456078-1
(Alias Part Numbers:
"1X2078701")
2035360-1
5-2272352-5
184240-1
5-1924939-4
917981-1
1-1438726-6
1732510-3
2098198-5
2272975-5
1924944-2
2098863-2
3-2098269-1
1557052-1
7-776729-4
1924941-9
4-1456426-2
184115-1
179678-6
4-1326339-1
1-1924943-8
1-1924939-6
184006-1
4-2203542-8
2138209-1

Product Affected

2203937-4
4-776728-0
1456315-3
4-2272005-2
1438759-1
3-1924939-4
1-638514-0
2203321-7
5-1924939-1
184220-1
184012-1
2098966-2
5-2138685-5
1587392-8
1924211-3
1438521-1
184355-1
2291594-1
1-1456426-5
184212-1
638143-1
2098559-8
7-776728-0
4-776728-2
4-1924067-1
6-1419166-1
(Alias Part Numbers:
"V23542-G1404-A107")
1456471-5
6-776729-5
2098401-2
2-1924067-0
2138260-1
2098541-1
1-2203654-2
2272006-2
2035037-2
3-2203654-5
2098923-7
4-1454396-7

Product Affected

(Alias Part Numbers:
"X109732A")
2098627-1
1924940-5
1438083-1
4-2203654-8
3-1924939-5
1-638514-5
638514-8
1718981-1
1326132-9
2098863-8
638119-1
1-1924941-3
2203919-1
1-2203529-2
1-2098067-5
5-2306984-6
1411001-1
(Alias Part Numbers:
"V23542-G1508-A115")
2138045-1
2272926-2
1-1924067-3
1-1456426-2
1-1924940-1
4-1438640-5
184124-1
4-1456426-1
4-1437290-7
(Alias Part Numbers:
"4001753203")
4-1488991-2
2098866-1
184010-1
414946-1
2035360-5
638394-4
4-1437287-5
(Alias Part Numbers:

Product Affected

"130025602401")
2288276-2
5-1924939-6
1438975-2
2138314-5
4-1437287-0
(Alias Part Numbers:
"0944252L01")
1924942-1
184116-2
1924941-8
2098966-3
1456987-4
5-1924939-7
2098557-4
3-1438640-7
184322-1
1-1587041-4
2098966-7
2098963-3
179679-6
5-2306984-7
1432654-1
(Alias Part Numbers:
"VATS-0022")
5-1326339-0
2035024-2
1-1924941-8
4-1924939-7
776932-1
638082-1
2272006-1
2203314-3
179680-5
184014-1
2287729-2
184315-1
1-2208021-2
1326136-1
6-1419167-1

Product Affected

(Alias Part Numbers:
"V23542-G1416-A107")
2203111-6
1411169-3
184034-1
184397-1
5-1438082-1
638392-2
3-2203654-4
1326140-3
4-2138685-1
184398-1
2272010-1
1-2208408-2
638817-4
2203324-2
2098924-8
776728-1
4-2272173-3
1456602-2
4-2098557-1
1411001-6
1-2098923-4
776905-8
7-2203541-2
3-2098269-8
184393-2
1456950-2
4-1437287-6
(Alias Part Numbers:
"130025602402")
1-1924940-3
4-2272003-5
1-2272975-1
184349-1
2286018-1
1456989-2
2035239-1
2098559-5
184292-1

Product Affected

5-1924939-0
2203111-7
1-1924944-1
2-1326327-8
1456471-1
1456989-1
1924942-3
4-2203654-7
2138414-1
1438726-2
184370-1
2272010-2
1924292-1
4-2098641-2
638151-1
638392-3
1-2296697-1
1924346-1
2138252-1
184022-1
2309644-4
1438426-1
1-1326328-2
1924779-1
1587392-7
184216-1
4-776728-1
5-1419166-6
1-1438454-1
2289050-1
1924941-6
6-1924939-5
2203937-5
1-776905-1
1456078-2
(Alias Part Numbers:
"1X2078702")
638141-1
7-2203541-4
2098256-7

Product Affected

3-2098269-2
184328-1
184060-1
184006-2
1587268-4
184008-1
2311107-1
2098681-1
184032-1
6-776729-0
1924292-5
184116-1
1326132-1
638393-1
1326132-4
2-2203654-9
1587270-5
4-2272173-2
2-1924940-3
1924337-1
7-2203542-0
1-1456315-1
6-1419166-2
(Alias Part Numbers:
"V23542-G1404-A108")
638116-1
184340-1
1452187-1
3-1326729-3
776729-1
4-2272003-2
2098491-1
2098557-7
4-1437287-7
(Alias Part Numbers:
"130025603205")
1326362-3
1924940-1
2-1438083-1
4-2098641-1

Product Affected

2098067-5
3-1326727-3
3-1326727-2
7-1326728-9
7-1326728-8
1-1326727-9
1326729-1
638832-3
(Alias Part Numbers:
"1000012806-0001")

The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product Information Center at 800-522-6752 or your TE Connectivity Sales Representative.

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