



22-Mar-2018

PCN #:P-18-015636

Subject:Molding One Roof - Stage 2

Description of Change: TE Empalme Consolidation Project Molding Process. Dear customer, we are proud to announce that TE Connectivity, Automotive Business Unit is in the process of a Consolidation Project in the Empalme location the objective is to consolidate Plant 1 (Molding & Mechatronics) and Plant 4 (Assembly) into a single building, in the same industrial park. This notification includes only the first stage of the molding process move. (As a continuation of PCN P-17-015262)

Reason: Dear Customer, we hereby inform you about a transfer of tools and/or processes. The transfer follows a strict procedure, which fully maintains quality, ability to supply and form-fit-function of the concerned products. The new manufacturing location operates under a certified quality management system in accordance with standard automotive requirements. A TE-internal release test based on the relevant part specifications will be executed before delivery. Upon request, a PPAP Level 2 will be available if it concerns a transfer of a tool which produces a finished TE-product. A PPAP Level 1 will be available if it concerns a component of a TE-product, where the production location of the finished TE-product remains unchanged. If you require such a PPAP, please notify the responsible TE Sales Contact within 14 calendar days after receipt of this PCN

Impact of Change:Manufacturing location change

Key Dates:

Contact By Date:18-Jun-2018

Implementation Date:18-Jun-2018

Product Affected

5-1437854-0

(Alias Part Numbers:

Product Affected

"104055")

2-1443967-3

1-1924067-9

1438794-1

1-776231-2

1-776231-6

4-2272003-1

2098633-1

1456471-6

4-2098541-2

776230-4

1326132-2

638817-8

1-1326132-0

776280-6

1-776163-4

2098559-6

1732120-2

2-2138685-5

1-2138685-5

776163-5

638199-2

2247078-1

3-638517-0

1-2098559-2

2098641-1

2289050-2

638079-1

776286-1

770680-2

2098641-2

1326122-3

1-776339-1

184046-1

(Alias Part Numbers:

"EM3604-000"

"AMP-0-0184046-1")

638147-1

1-1456426-1

1-776231-1

Product Affected

4-2272004-2
638245-1
4-2272004-1
2247102-1
776273-2
1-1924337-3
776273-5
1924939-1
1438810-1
1456867-3
776275-1
4-2272173-1
2-638518-1
2-638849-1
179681-6
638518-8
1924227-2
776276-2
1-776276-2
1-776163-2
2247064-1
2203518-1
1456471-2
776163-4
776231-4
2098559-7
184240-1
776163-1
638393-3
2098641-6
776164-1
1732510-3
2098198-5
184000-1
638137-1
3-2098269-1
1557052-1
1326136-2
4-2098541-1
2098963-6

Product Affected

184050-2

4-1456426-2

1-1924067-5

179678-6

2247397-1

2098963-2

4-2272003-3

184435-1

776280-1

1670120-1

2203937-1

184006-1

2203937-4

776230-1

776163-2

4-2272003-4

1-776280-2

4-2272005-2

1-2309436-1

770680-3

184220-1

776279-1

1274412-1

5-2138685-5

2-638517-1

1832826-6

5-1419168-8

(Alias Part Numbers:

"V23542-G1516-D101")

2291594-1

638204-2

1-776279-2

1-1456426-5

2098269-4

2247092-1

638143-1

2098559-8

1443997-1

638134-5

776279-2

Product Affected

4-1924067-1
1326509-1
1456471-5
4-1924067-2
1-776275-2
184375-1
1732999-2
2098401-2
2-1924067-0
2138873-4
1326018-1
2247398-1
1438399-1
1732998-1
1-776180-6
4-2098269-2
2098963-5
1-776279-1
776286-2
1456821-1
2203973-1
1718981-1
776231-1
1326132-9
2098863-8
638119-1
2098557-1
638113-1
1-2203529-2
638517-5
1-776163-5
638393-5
2138873-5
1-1924067-3
1-1456426-2
1-776275-1
4-1456426-1
638518-5
4-1488991-2
2138144-1

Product Affected

638207-6

1456471-4

184010-1

414946-1

776273-4

4-2098269-7

638394-4

1438975-2

184270-1

184042-1

1-776163-6

5-1419167-6

638393-7

638245-2

638286-2

638817-9

776180-5

2098557-4

2324011-1

638818-2

3-2098269-7

638131-2

2098963-3

179679-6

4-2098269-5

776275-2

1432654-1

(Alias Part Numbers:

"VATS-0022")

1670120-2

638207-8

1438031-1

(Alias Part Numbers:

"V23542-G1516-A101")

1587335-1

2247007-1

770680-5

1-776163-1

776164-5

179680-5

Product Affected

1438545-1
184014-1
638394-5
638849-7
1-776230-4
4-1924292-1
184315-1
776231-5
184042-2
1326136-1
4-2098269-8
1326226-3
184034-1
2098269-1
1732998-2
2247048-1
1326140-3
4-2138685-1
1326018-2
638817-4
776180-4
638394-1
1-776231-5
4-1488991-1
4-2098269-1
4-2272173-3
1-1924067-1
1456602-2
776230-5
1438454-1
4-2098557-1
1-1924067-4
638134-4
1642407-5
1-776231-4
3-2098269-6
1924337-3
184020-1
3-2098269-8
1-1924067-6

Product Affected

1456950-2
5-2098269-0
1488107-1
4-2272003-5
3-2098269-3
4-2098269-6
174971-2
770680-1
2098559-5
184292-1
2247030-1
638134-3
1456471-1
2098641-7
776276-1
2-1438454-1
638128-2
1924292-1
4-2098641-2
638151-1
1924346-1
1456601-1
2203518-2
184016-1
1-776280-1
1-1438454-1
2289050-1
1-776230-2
2138274-1
2203937-5
770680-4
1-1924067-2
638141-1
1326226-2
2098256-7
3-2098269-2
1-776180-1
1-1437855-9
(Alias Part Numbers:
"108525A")

Product Affected

776164-4

2098641-5

184006-2

1924346-3

638247-1

776280-2

1-776276-1

1326140-1

184032-1

1-1456426-6

1326328-5

776230-2

1924337-2

776231-2

776164-2

1924292-5

776180-1

184116-1

1326132-1

638393-1

638817-3

1326132-4

1-776230-1

1326122-1

4-2272173-2

1924337-1

1587255-1

1670118-1

1438794-2

638116-1

776273-1

2098963-1

638939-5

4-2272003-2

1326226-1

2098557-7

4-1437287-7

(Alias Part Numbers:

"130025603205")

4-2272005-1

Product Affected

4-2098641-1

1732120-1

2138568-2

2138896-4

2138568-1

2138504-1

1-1326727-9

1326729-1

638832-3

(Alias Part Numbers:

"1000012806-0001")

The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product Information Center at 800-522-6752 or your TE Connectivity Sales Representative.