



01-Mar-2018

PCN #:P-18-015534

Subject:Ampseal 16 Series Connectors (NOTE: This PCN supersedes PCN P-17-015262)

Description of Change: Manufacturing location change. All the current Ampseal 16 assembly lines including automated, semi-automated, and manual assembly equipment, as well as all molding presses and molds located at the TE Automotive Plant #1 and #4 in Empalme, Mexico will be transferred to the TE ICT Plant #3 located only a few hundred feet away in the same campus (see attachment). All current resources will transfer with the equipment to maintain continuity and familiarity. This building already successfully manufactures a sizable amount of ICT products.

Reason: The reason is to consolidate all the Ampseal 16 components and assembly operations into the state of the art building for improved focus on quality and delivery of product. The transfer follows a strict procedure, which fully maintains quality, ability to supply, and form-fit-function. The new manufacturing location operates under a certified quality management system in accordance with standard automotive requirements. The move of the molds and mold presses will begin February 2018 and will continue through September 2018 with several connector families moving every month. Pre-move and post-move QIP/Critical dimensions will be measured for each mold move. If you require a PPAP, please notify the responsible TE Sales Contact within 14 calendar days after receipt of this PCN.

Impact of Change:Manufacturing location change

Key Dates:

Contact By Date:19-Mar-2018

Implementation Date:19-Mar-2018

Product Affected

776494-1

Product Affected

776434-3

776522-2

776494-2

776494-3

776430-2

776429-3

776437-3

776538-3

776537-2

776534-2

776429-4

776434-2

776535-3

776494-4

776488-1

(Alias Part Numbers:

"8202613276")

776524-3

776533-3

776524-1

(Alias Part Numbers:

"EG9731-000"

"AMP-0-0776524-1")

776495-4

776538-4

776539-4

776532-4

776539-1

776433-1

776531-1

776438-3

776532-2

776437-1

776428-1

(Alias Part Numbers:

"820P-37461")

776427-1

776534-3

776533-1

776429-2

Product Affected

776433-2

776536-2

776523-2

776536-4

776427-3

776428-4

776524-4

776524-2

776429-1

(Alias Part Numbers:

"820P-37699")

776487-2

776523-1

776538-2

776434-1

776536-1

776535-1

776522-4

776533-4

776428-3

776532-3

776534-1

776430-3

776430-1

(Alias Part Numbers:

"820P-37694")

776537-3

776437-2

776427-4

(Alias Part Numbers:

"820P-37811")

776487-1

776495-3

776438-2

776534-4

(Alias Part Numbers:

"8202612469")

776531-3

776538-1

776428-2

Product Affected

(Alias Part Numbers:

"820P-37520")

776537-1

776535-4

776433-3

776531-2

776488-2

776495-1

776532-1

776427-2

(Alias Part Numbers:

"8202614013")

776533-2

776535-2

776488-4

776539-2

776438-1

776523-3

776522-1

776523-4

776487-4

776536-3

776437-4

776438-4

776495-2

776539-3

776430-4

776488-3

776522-3

776487-3

The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product Information Center at 800-522-6752 or your TE Connectivity Sales Representative.