



22-Dec-2017

PCN #:P-17-015262

Subject:Molding One Roof

Description of Change: TE Empalme Consolidation Project Molding Process. Dear customer, we are proud to announce that TE Connectivity, Automotive Business Unit is in the process of a Consolidation Project in the Empalme location the objective is to consolidate Plant 1 (Molding & Mechatronics) and Plant 4 (Assembly) into a single building, in the same industrial park. This notification includes only the first stage of the molding process move.

Reason: Product [improvement.To](#) provide our customers the highest quality products, this will drive to a Vertical Integration, Safety Systems improvements, Warehouse optimization, and excellent customer experience.

Impact of Change:form - fit - function

Key Dates:

Contact By Date:27-Apr-2018

Implementation Date:27-Apr-2018

Product Affected

1-1924944-1

2-1326327-8

776428-1

(Alias Part Numbers:

"820P-37461")

2-2203356-7

2138475-1

1557456-1

9-2203356-2

1924942-3

Product Affected

4-2203654-7

1488541-1

1438726-2

7-1438842-2

4-1924225-3

1-1438726-5

2203356-3

2272010-2

1-1924941-6

2-1438640-2

1-1924425-9

184022-1

776523-1

1438426-1

1-1326328-2

1924779-1

776164-6

6-1924225-7

1587392-7

184216-1

4-776728-1

8-1438841-3

2203535-1

6-1438842-8

776495-3

1924941-6

6-1924939-5

9-2203356-1

1924943-3

9-1438842-0

1-776267-5

776438-2

776428-2

(Alias Part Numbers:

"820P-37520")

1456820-1

9-2203356-3

2098864-3

7-2203541-4

1-1587042-5

Product Affected

3-1438842-5
6-776729-1
184060-1
1587268-4
184008-1
4-1924939-1
2311107-1
1438726-1
1587270-4
1438983-1
6-776729-0
5-776728-1
2-2203654-9
1642058-3
1587270-5
2203654-3
776266-4
6-1924425-6
7-2203542-0
1-776267-1
9-2203356-9
2-1924225-9
1-1456315-1
4-776729-1
3-1326729-3
4-2203356-4
2-2203654-5
776729-1
1732630-2
2098491-1
5-1924225-9
1924940-1
776406-1
1924117-2
7-1326726-9
3-1326727-3
7-1326726-7
3-1326727-2
3-1326727-1
2-1326729-2

Product Affected

7-1326728-9
7-1326728-8
1326729-1
4-1924939-2
1-1587042-0
6-776729-3
2203654-6
638082-2
4-776728-6
776429-3
1924941-5
1-1438841-3
2-1438640-3
184341-1
1-1924941-4
3-1438640-5
3-776728-6
2203654-4
1924943-1
8-1438842-7
4-1326339-5
1924943-6
1-1924944-7
776266-2
2098863-3
3-1924939-7
7-1438841-5
2138338-1
5-2203654-0
776429-2
2098627-2
1924944-9
776523-2
1456823-4
2-1924939-6
776428-4
2-1924939-2
6-1924939-6
5-2203654-6
1-2203654-3

Product Affected

2-2203654-3
9-1438842-6
1-1924940-8
638514-1
2299308-2
4-1438842-5
2098864-1
2203654-9
9-1438842-4
9-1438841-6
3-2203654-7
1924117-4
3-2203356-1
6-1438841-7
776267-2
2138338-7
776538-1
5-1924225-5
5-776728-2
776261-4
184207-1
9-1438841-7
1924941-7
3-1924225-7
2-1924939-4
7-1924425-3
4-1438841-0
2035560-1
6-2203541-4
1924944-8
776523-3
3-1326339-6
1438841-1
1924939-1
1-776266-2
5-2203356-6
6-1924225-2
776267-1
184334-1
1-2203654-4

Product Affected

184311-1

1832825-6

4-776728-3

6-1587042-1

2-1924939-5

1438640-9

7-1924425-4

9-1438841-0

3-1438842-8

6-776729-2

776522-3

6-776728-0

1411001-8

3-1326339-7

1411001-2

(Alias Part Numbers:

"V23542-G1508-A112")

184097-1

1587041-4

184408-2

2098865-2

1642058-4

776429-4

1-1924941-0

184214-1

5-2203356-3

2-2203356-2

4-776728-7

1-1924943-6

1-1924940-7

1326055-3

776539-4

184408-1

8-2203356-9

1924943-5

6-1924939-0

1488750-1

1924900-4

9-1438842-1

4-1438842-9

Product Affected

4-1924939-8
1-638514-6
1326339-1
6-2203541-6
1438841-2
8-2203356-1
5-776728-4
2203654-8
6-1924425-1
1732911-2
2138314-1
3-1326328-4
9-2203356-0
6-1438841-0
6-1924225-1
1-2203654-5
2098489-1
9-1438841-4
1-776262-1
1456315-9
4-1924939-9
1732893-4
1438426-3
1924292-6
1924900-1
3-1437854-1
(Alias Part Numbers:
"103625")
8-2203356-8
2203542-1
8-1587042-7
1832826-6
9-1438842-3
1-1924939-5
1456823-2
4-1587041-6
1924941-4
4-1326339-7
3-2203654-8
776534-4

Product Affected

(Alias Part Numbers:

"8202612469")

1438842-1

9-1438841-3

6-2203542-9

5-776728-9

776495-1

9-2203356-5

3-1438841-2

6-1924425-7

1456016-2

(Alias Part Numbers:

"130025602404")

1-2203654-0

3-1924939-2

1456823-1

1326339-6

1924941-1

1-2203654-7

1924940-7

2098318-3

4-1438841-5

1924944-6

5-1438842-0

5-1438842-5

2-776729-6

6-2203542-2

4-2203654-9

776262-5

5-1924939-9

3-1924939-8

7-2203541-5

6-1454396-0

(Alias Part Numbers:

"0101190"

"101190")

6-1924225-5

2-1587041-4

5-1438841-9

3-1438640-4

Product Affected

4-776729-0

6-776728-9

1-1924941-5

2138113-1

2-1438842-2

184409-1

638157-1

3-2203356-3

2299312-1

2035378-1

6-1438841-6

6-2203541-5

1488846-4

2098863-7

4-1454396-1

(Alias Part Numbers:

"108104D")

776438-3

2098866-3

1-1924939-0

4-2203654-1

7-1438842-0

2-1438842-7

638157-2

638087-1

2098237-1

2-776728-5

1642781-3

1832631-1

5-776728-0

1-1438841-7

2098863-6

2138475-2

4-1924939-6

1-1924941-2

7-2203541-3

8-1438842-8

5-2203654-9

2098237-3

1587041-1

Product Affected

776534-1

7-776729-2

2138731-1

4-2203356-7

6-2203542-1

3-2203654-2

3-1438842-9

1-1438726-7

6-1438842-9

7-1924425-1

3-776728-8

3-1924939-6

1411001-7

1326339-8

3-1438640-2

776433-3

4-2203654-2

8-2203356-2

4-1437290-6

(Alias Part Numbers:

"4001753202")

1924942-4

5-1438842-4

4-2203654-3

1-776261-2

4-2203356-6

1326110-1

776438-1

2098966-1

1456016-3

(Alias Part Numbers:

"130025602405")

9-1438841-5

3-776729-0

1437882-8

(Alias Part Numbers:

"109640A"

"X109640A")

1924941-2

2035024-1

Product Affected

4-1438842-7

3-1438640-9

6-1438841-8

1326328-6

2247003-3

184002-1

1411001-9

2-1924939-3

1-776728-4

2-2203356-5

9-1438842-9

184004-1

2272991-1

2203654-7

638194-1

1488846-6

6-1438841-3

2320479-1

2208408-2

1587269-4

776261-2

2-1924939-7

4-1438842-8

1-776262-5

5-1924425-8

1-638514-2

1-1438841-2

1456315-2

6-2203356-1

7-1438841-4

776266-1

7-1438842-1

1456016-4

(Alias Part Numbers:

"130025602406")

1-1411001-0

1-1326110-0

5-1924425-3

776531-1

7-1924225-2

Product Affected

5-2203356-9

1438640-4

2208408-1

776262-4

638444-9

2098319-1

6-1924225-6

4-2203654-6

1-1456315-2

5-1587042-1

7-1438841-1

1587268-1

1-776267-4

1411367-1

2098863-1

1587269-1

1557667-1

1456315-1

638085-1

776427-4

(Alias Part Numbers:

"820P-37811")

4-2203542-7

1642021-4

2098966-6

2098237-2

1-1924943-7

5-2138644-5

1924940-6

9-1438842-7

2288274-2

2098865-1

3-1924939-1

2-2203356-4

4-1924939-5

7-1438841-6

1-1438640-3

2203654-5

6-1924225-3

776427-2

Product Affected

(Alias Part Numbers:

"8202614013")

9-1438841-9

1-2203356-9

1326328-5

2-1438640-4

1924944-1

9-2203356-7

5-2203542-0

4-1924939-0

2-2203356-1

776522-1

1-1587042-6

6-1924225-8

776523-4

3-1438640-1

1557129-2

2098863-5

776262-1

2203654-1

2138564-1

776438-4

776495-2

2299308-1

1924942-2

9-1438842-2

9-2203356-6

5-1437854-0

(Alias Part Numbers:

"104055")

1732821-3

2138338-5

4-1437290-5

(Alias Part Numbers:

"4001753201")

1924941-3

6-2203356-9

9-1438842-8

1832809-6

776433-1

Product Affected

5-2203356-5

5-2203654-7

184212-2

1-1326327-1

6-1924425-5

6-776729-4

6-2203542-8

5-2203654-8

3-1438640-8

776534-3

6-2203541-3

184452-1

9-1326726-8

5-1438842-6

2-1924939-9

7-1924425-2

8-2203356-0

5-776729-8

2-1438640-1

1456016-1

(Alias Part Numbers:

"130025602403")

1924944-4

2098372-1

776429-1

(Alias Part Numbers:

"820P-37699")

9-1326728-8

4-1924939-4

1-638514-4

5-2203541-6

1924943-7

776522-4

7-776729-0

1-776266-1

9-1438842-5

8-1438842-9

776428-3

3-1587041-7

1456506-2

Product Affected

4-2203356-3

1587042-1

1587042-2

1924942-5

1924943-2

3-1326339-5

6-776728-8

5-2203654-1

1-1924944-0

5-1924939-5

5-2203541-7

1326339-7

1438848-1

5-2203356-4

776539-2

2138314-7

4-776728-9

184026-1

6-1924939-2

1-2203654-1

6-1587042-2

9-1454396-3

(Alias Part Numbers:

"X109644C")

2-2138644-5

2138565-1

7-1924225-0

1-1924944-5

1-2203356-6

1-1456315-5

6-1924425-9

1-2203356-7

6-1924425-0

4-1924939-3

6-2203356-5

2-1924425-8

2203541-1

1-2208408-1

7-1438841-3

7-1438841-2

Product Affected

1-776261-1
5-2272352-5
776538-3
5-1924939-4
6-2203356-2
4-2203654-4
1-1438726-6
6-776729-6
1924944-2
2098863-2
7-1924225-1
1-2203356-4
1-1587042-7
2098863-4
1924941-9
4-1924225-8
8-1438841-5
3-776728-4
8-1438841-9
6-2203356-0
184115-1
5-1587041-6
9-1326729-8
4-1326339-1
2203356-7
1-1456315-7
3-1438640-3
1-1924943-8
1-1924939-6
4-2203542-8
5-2203356-2
6-2203654-0
4-776728-0
776427-3
1-1438726-8
1456315-3
6-1924225-0
3-1924939-4
1-638514-0
5-2203356-1

Product Affected

6-2203356-4

5-776728-6

4-2203356-5

1-1456315-3

4-2203356-8

1438842-2

9-2203356-4

2-2203356-0

5-1924939-1

184220-1

4-1438842-6

184012-1

5-776728-5

2098966-2

5-1924225-7

1587392-8

6-2203356-7

2203356-8

5-1587041-7

1587041-2

184355-1

2-1438842-8

6-2203356-3

1-1438841-1

184212-1

1557128-2

2-2272352-5

2-2203654-6

4-776728-2

5-776728-8

776531-2

6-776729-5

1437839-1

(Alias Part Numbers:

"107322A")

1-776728-9

1-776262-4

2138260-1

1-2203654-2

1642021-3

Product Affected

2272006-2

3-2203654-5

3-1326328-9

4-1454396-7

(Alias Part Numbers:

"X109732A")

2098627-1

1456505-3

1924940-5

5-776729-5

2-2203356-6

776267-5

776539-3

4-2203654-8

3-1924939-5

4-1438640-4

1-638514-5

638514-8

6-1438841-5

6-2203356-6

4-2203654-5

1587042-4

776262-2

9-1587042-8

1-1924941-3

3-1924939-9

1438842-4

5-2306984-6

5-776728-7

1411001-1

(Alias Part Numbers:

"V23542-G1508-A115")

2203356-1

5-2203356-0

2138319-1

1-1924940-1

776261-1

3-776728-7

2-2203654-4

4-1438841-1

Product Affected

1-776262-2

6-1438842-3

3-776728-9

5-2203356-7

4-2203356-2

1924943-4

4-1438640-5

4-1587041-0

184124-1

8-1438841-4

776495-4

4-1437290-7

(Alias Part Numbers:

"4001753203")

776538-4

2098866-1

1-1438726-4

4-1437287-5

(Alias Part Numbers:

"130025602401")

5-1924939-6

2138314-5

776427-1

9-2203356-8

1924942-1

5-776728-3

7-1924425-5

184116-2

776433-2

1-1924119-7

1-1587042-3

1924941-8

1-2203356-5

2098966-3

1438316-1

2288274-1

776261-5

6-1924939-3

1456506-1

5-1924939-7

Product Affected

1-2203356-0

3-1438640-7

1-1438726-0

184322-1

5-2203356-8

776538-2

1-1587041-4

2098966-7

5-2306984-7

6-1924425-4

5-1326339-0

6-776729-7

2035024-2

2-1438841-5

1924940-8

1-1924941-8

1-1587042-4

4-1924939-7

2138731-2

638082-1

776531-3

1-1587041-5

638601-1

5-1587041-5

4-776728-4

2272006-1

2098318-1

6-1438841-2

6-1438842-7

9-1326727-8

6-776729-8

4-2203356-9

2-1438842-4

9-1438841-8

6-1587041-6

6-1419167-1

(Alias Part Numbers:

"V23542-G1416-A107")

5-1924225-3

4-1438842-0

Product Affected

2-776728-0

5-776729-9

3-2203654-4

2272010-1

1-2208408-2

4-1438842-1

1456505-1

6-1924939-1

3-1587042-9

1-1456315-4

776728-1

776266-5

2203654-2

1456820-4

6-776729-9

1-776267-2

1-2272352-5

1-1924941-1

1411001-6

776522-2

1557454-1

2203356-2

776534-2

7-2203541-2

1557455-1

5-2203654-3

4-1437287-6

(Alias Part Numbers:

"130025602402")

1438726-8

1-1924940-3

7-1924425-0

776539-1

1-2203356-2

1924940-3

2035239-1

5-1924939-0

1-776728-6

3-1924939-0

The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product Information Center at 800-522-6752 or your TE Connectivity Sales Representative.