



20-Oct-2016

**PCN #:**E-16-014876

**Subject:**23 Position AMPSEAL Header 776087 776228

**Description of Change:** In an effort to continuously provide quality product improvements, TE manufacturing will be changing the current flange seal material on the AMPSEAL headers in Jan 2017. The new material color will be opaque with the current material being black. The new seal material has a Shore hardness of approximately 40, vs the current Shore hardness of approximately 30, which will allow manufacturing to better control the height and width of the flange seal during application. The new stiffer material will not droop after application to the header flange so the new height will be 1.7 and the width of 2.4 will be maintained. The new material has been tested by Product Engineering and meets all testing described in Product Spec 108-1329

**Reason:** Product Improvement.

**Impact of Change:**form - fit - function

**Key Dates:**

**Contact By Date:**16-Jan-2017

**Implementation Date:**16-Jan-2017

**Product Affected**

776087-5

776087-2

776228-2

1-776228-5

1-776228-1

1-776228-4

1-776087-1

776087-1

**Product Affected**

776228-1

776228-4

1-776087-2

776228-5

1-776228-2

776087-4

1-776087-4

1-776087-5

The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product Information Center at 800-522-6752 or your TE Connectivity Sales Representative.