

TE Connectivity
501 Oakside Avenue
Redwood City, CA 94063-3800
Cage code 06090 & 362Y2

TE Connectivity
AV. PRODUCCION NO. 20
BAJA CALIFORNIA NORTE
Mexico, 22424
Cage code SU473



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April 04, 2022

Last Revision 2nd March 2022, Updated 4th April 2022 to update TE Connectivity Stop Shipment effective immediately.

Attn: Purchasing and Quality Departments

Subject: Update to Quality Alert/NOE-22/021 - **Updated communication on NAVAIR CONDITIONAL REMOVAL OF STOP SHIPMENT**

Dear TE Connectivity (TE) Customer,

We regret to send you this notification but after discussion with NAVAIR (QA) on 3/28/2022, TE Connectivity (TE) has gained further clarity regarding the NOTIFICATION OF CONDITIONAL REMOVAL OF STOP SHIPMENT communicated to you in the notice of escape update on March 2nd, 2022

TE would firstly like to apologize to all our internal customers for the disruption this has caused and is advising on the following changes:

- NAVAIR has recently provided additional clarity, stating that the conditional release stop shipment was only intended as a recommendation to use TE Connectivity parts identified in their notification on 02/28/2022 to release inventory at customers, when alternate qualified sources do not exist, in circumstances where these parts are already installed, and in instances where the parts have already entered the supply chain.
- This recommendation is based on the assessed low risk derived from third party test data, OEMs shared data, the overall pedigree of the supplier and no evidence of field failures.
- All impacted product currently in containment at customers can only be “used as is” with a government sign off by the program manager and a waiver.
- TE has no alternative but to cease shipments until product is re-certified as a qualified product to the applicable NAVAIR release specification unless a waiver with a government sign-off is provided by the customer via a signed DD1694 form. A template for this form can be found in Appendix A.
- New NOE’s and GIDEPs will be released to reflect this new guidance.
- All material outlined in NOE’s and GIDEPs is not considered qualified until TE Connectivity successfully passes qualification testing later this year.

TE is advising for product shipped between March 2nd, 2022 and March 25th, 2022: **See Appendix B**

- TE recommends that you conduct a risk assessment to determine what impact, this has on your end- application.
- Upon completion of your risk assessment, if your product is ultimately destined for the U.S. Government and you wish to use the existing inventory, you will require a waiver with a government sign-off via a signed DD1694 form. A template for this form can be found in **Appendix A.**



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- If your application does not require MIL-SPEC qualified product, please contact your TE Customer Service representative to disposition the inventory and receive TE's commercially equivalent product.
- If neither option addresses your needs and you wish to return the impacted product, please contact your TE Customer Service representative to initiate the RMA process.

If you need any additional information or support to complete your risk assessment or if you have any additional questions, please contact your TE Account Manager or,

US Customers for Wire products - TE Product Manager Americas - Patrick Murphy, (patrick.murphy@te.com)

EMEA/APAC customers for Wire products - TE Product Manager EMEA/APAC – James Rice (james.rice@te.com)

TE Global ISG Quality Leader - Helen Smith, (hsmith@te.com)

Sincerely,

A handwritten signature in black ink, appearing to read 'Helen Smith', with a small dot below it.

Helen Smith
Snr Manager, Global ISG Quality Leader

Appendix A



DD1694 Form.pdf

Appendix B:

Customer Parts Shipped between March 2nd, 2022 and March 25th, 2022



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Continuation of previous NOE.

TE Connectivity (TE) is updating you on the stop shipment status effective from September 1st, 2021, and communicated to you in the last revision dated October 18th, 2021 for all SAE AS81044 and NEMA WC27500 products from both the Redwood City, CA and Tijuana, MX plants

I. Information contained in the last NOE that has not changed:

Description of Non-conformity

In July 2019 SAE AS81044 REV. B was released, the new revision requires all conductors sold to this specification must come from a supplier on the QPL listing; Section 3.4.1 Conductor Material "All conductors shall be qualified and shall meet the material requirements of AS29606". The QA required implementation date was no later than July 2020.

TE Connectivity did not follow the requirements of the SAE AS81044 Rev B specification to move to QPL sourcing of conductor for M81044 products and cables manufactured to NEMA WC27500 in July 2020.

Although the conductor source is non-qualified, the conductors received and used have met the requirements of AS29606. This nonconformity impacts products manufactured from both its Redwood City, CA (Cage Code: 06090) and Tijuana, Mexico (Cage Code: SU473) Wire & Cable Plants. Specific parts impacted include M81044/6, /9 and /12.

Identification of Product Impacted

See attached Part Number lists included.

Containment and Corrective action

TE has notified NAVAIR and implemented the following containment actions as of September 01, 2021:

- Segregated raw material in quarantine area at manufacturing site.
- Segregated finished goods in-stock and work-in-progress at quarantine area.
- Stopped shipments to all Customers

TE is actively working with NAVAIR to complete required actions and move back to a QPL source conductor. Additionally, TE is in the process of completing a full root cause analysis and plans to implement corrective actions to help ensure that this issue does not occur again,



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Disposition of Nonconformity

TE recommends that you conduct a risk assessment to determine what impact, if any, this NOE has on your end-applications.

To assist you in completing your risk assessment, TE would like to share with you, that all conductors supplied after July 2020 meet the performance requirements of SAE AS29606. TE Connectivity requires conductor suppliers to meet and conform to its internal requirements called out in TE Connectivity's conductor purchase specification WCPS 3017 and its corresponding slash sheets 3017/17, /21, /42, /58 and /77. A comparison of SAE AS29606 and WCPS 3017 and 3017 slash sheet requirements can be provided demonstrating that TE's internal requirements for conductor is equal to or tighter than the performance requirements called out in SAE AS29606.

Upon completion of your risk assessment, if your product is ultimately destined for the U.S. Government and you wish to use the existing inventory, TE can assist you with your waiver application to the Contracting Officer for the Program. If your application does not require MIL-SPEC qualified product, please contact your TE Customer Service representative to disposition the inventory and receive TE's commercially equivalent product. If neither option addresses your needs and you wish to return the impacted product, please contact your TE Customer Service representative.

II. New Scope & Additional information included:

TE Connectivity (TE) has also identified 64-part numbers related to braid wires that have supplier changes. AS22759/33 & /35 and AS85485/10 removed from scope.

A summary of the impacted part numbers is listed on page 9 & 10

The change has been classified as Major, based on the SAE AS85485 specification details and guidance provided by NAVAIR QA.

The evaluation of these changes prior to implementation has been supported in QC test reports. These reports are available for review upon request.

All braid wires supplied to TE Connectivity were purchased to meet the specification as defined in AS85485 Clause 3.3.1 with supplied braid wires meeting the material requirements of AS29606.



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As part of our root cause and corrective action analysis for the previously reported issues, TE Connectivity performed a comprehensive review of TE manufactured products and conductor suppliers that are QPL to the following SAE specifications (AS81044, AS22759, AS85485, WC27500).

The purpose of this review was to determine if there were additional changes to the conductor source of supply that have been implemented to TE Wire and Cable QPL Products since the last time Qualification or Retention of Qualification testing was performed that had also missed the correct notification process.

A summary of the findings and the impacted products are listed in Tables 1

Specifications and slash sheets

AS81044/5, /6, /7, /8, /9, /10, /11, 12, /13

AS22759/16, /18, /32, /34, /41, /42,

/43, /44, /45, /46

AS85485/5, /6, /9

WC27500 all designs due to changes for AS81044 and AS22759 will have impacted WC27500 cable configurations



Table 1 Summary of Conductor Supplier/Source Changes

SAE Base Spec	Slash Sheet	Last Time Qualified	Description of Change	Implemented	Type of Change	Change Class	Test Report	Comments
AS81044	/5, /6, /7, /8, /9, /10, /11, /12, /13	08/14/2017 01820201.AK/8-14-2017	Ret. of Qual only used one conductor supplier (IWG) in 2017 requalification. In 2017 TE was using 3 conductor suppliers (IWG, CN & ACCEL)	Multiple changes between suppliers from 2017 to 2021 included using conductor from Omega wire	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with performance specification of AS29606 1236 PN's have changed supplier at least once from 2017-2021
AS22759	/16, /18, /32, /34, /41, /43, /44, /45, /46	05/30/2015 01620205.S/5-30-2015 & AS22759/16- & /18-Feb-2021 Report-0620204-AA	Ret. of Qual used three conductor suppliers (ACCEL, CN & OMEGA) in 2015 requalification. In 2021 on as 22759/16- & 18- only TE is using 5 conductor suppliers (ACCEL, CN, OMEGA, FISK & IWG)	131 changes between suppliers in 2015 to 2021. Conductor not qualified in 2015 to 2021 (FISK 182 PN's & IWG 398 PN's)	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with performance specification of AS29606 1846 PN's have changed supplier at least once from 2015-2021
AS85485	/5, /6, /9	01/23/2013 05120201.AJ/1-23-13	Ret. of Qual used one conductor supplier (CN) in 2013 requalification. In 2013 TE is using 3 conductor suppliers (ACCEL, CN, & IWG)	Multiple changes between suppliers from 2013 to 2021 included using conductor from Omega wire (7 PN's 2021)	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with performance specification of AS29606 133 PN's have changed supplier at least once from 2013-2021

SAE Base Spec	Slash Sheet	Last Time Qualified	Description of Change	Implemented	Type of Change	Change Class	Test Report	Comments
WC 27500	N/A	As Per AS81044 & AS22759	As per affected AS81044 & AS22759	Multiple changes between suppliers from 2017 to 2021	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with the performance specification of AS29606

Identification of Product Impacted

See attached Part Number lists included.

Containment and Corrective action

TE has notified NAVAIR and implemented the following containment actions as of September 01, 2021:

- Segregated raw material in quarantine area at manufacturing site.
- Segregated finished goods in-stock and work-in-progress at quarantine area.
- Stopped shipments to all Customers

TE is actively working with NAVAIR to complete required actions and move back to a QPL source conductor.,



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TE has determined the root cause of the issue, and necessary corrective actions to help ensure this issue does not occur again. These have been reviewed and approved by NAVAIR.

TE is actively working with NAVAIR to requalify the products impacted in this NOE.

All conductors used to manufacture Wire and Cable products impacted meet the TE WCPS-3017 and the performance requirements of AS29606.

This is a non-compliance to the QPL notification process. All products supplied have met characteristic requirements established in TE's internal specifications.

A review of Customer complaints, QC acceptance testing and internal non conformances show no failures have been recorded for products using these conductors.

Disposition of Nonconformity

TE recommends that you conduct a risk assessment to determine what impact, if any, this NOE has on your end-applications.

To assist you in completing your risk assessment, TE would like to share with you, that all conductors supplied meet the performance requirements of SAE AS29606. TE Connectivity requires conductor suppliers to meet and conform to its internal requirements called out in TE Connectivity's conductor purchase specification WCPS 3017 and its corresponding slash sheets 3017/17, /21, /42, /58 and /77. A comparison of SAE AS29606 and WCPS 3017 and 3017 slash sheet requirements can be provided demonstrating that TE's internal requirements for conductor is equal to or tighter than the performance requirements called out in SAE AS29606.

Upon completion of your risk assessment, if your product is ultimately destined for the U.S. Government and you wish to use the existing inventory, TE can assist you with your waiver application to the Contracting Officer for the Program. If your application does not require MIL-SPEC qualified product, please contact your TE Customer Service representative to disposition the inventory and receive TE's commercially equivalent product. If neither option addresses your needs and you wish to return the impacted product, please contact your TE Customer Service representative.



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If you need any additional information or support to complete your risk assessment or if you have any additional questions, please contact your TE Account Manager or,

US Customers - TE Product Manager Americas - Patrick Murphy, (patrick.murphy@te.com) and
EMEA/APAC customers - TE Product Manager EMEA/APAC - James Rice, (james.rice@te.com)
TE Global ISG Quality Leader - Helen Smith, hsmith@te.com

Sincerely,

A handwritten signature in black ink, appearing to read 'Helen Smith', with a stylized flourish at the end.

Helen Smith
Snr Manager, Global ISG Quality Leader



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Additional Braid Wire Parts affected by Supplier Change

Top parent	Parent Description	Type	Base Mil PN (Primary)	Mil spec Part Number
117938-001	55FB1411-22-7L-OCS1925	Cable	85485/5	M85485/8-22T1A
147339-000	55FB1534-24-FLT3-OCS2173	Cable	85485/10	M85485/12-24U3A
148742-001	55FB1411-16-7L-OCS1925	Cable	85485/5	M85485/8-16T1A
149505-000	55FB1534-24-FLT3-OCS2882	Cable	85485/10	M85485/12-24U3A
168601-000	55FB1511-14-7L-OCS2173	Cable	85485/9	M85485/12-14T1A
202321-000	55FB1521-22-FLT2-OCS2882	Cable	85485/9	M85485/12-22T2A
232474-000	55FB1424-24-FLT2-OCS1925	Cable	85485/6	M85485/8-24U2A
246715-001	55FB1411-18-7L-OCS1925	Cable	85485/5	M85485/8-18T1A
268470-001	55FB1411-20-7L-OCS1925	Cable	85485/5	M85485/8-20T1A
466845-000	55FB1511-16-7L-OCS2882	Cable	85485/9	M85485/12-16T1A
556681-000	55FB1511-16-7L-OCS2173	Cable	85485/9	M85485/12-16T1A
837359-000	55FB1521-22-FLT2-OCS2173	Cable	85485/9	M85485/12-22T2A
700291-000	55FB1511-14-7L-OCS2882	Cable	85485/9	M85485/12-14T1A
163843-000	55FB1511-20-7L-OCS2173	Cable	85485/9	M85485/12-20T1A
190395-000	55FB1511-18-7L-OCS2173	Cable	85485/9	M85485/12-24U2A
676889-000	55FB1524-24-FLT2-OCS2173	Cable	85485/10	M85485/12-24U2A
770449-000	55FB1524-24-FLT2-OCS2882	Cable	85485/10	M85485/12-24U2A
970771-000	55FB1511-20-7L-OCS2882	Cable	85485/9	M85485/12-20T1A
974335-000	55FB1511-18-7L-OCS2882	Cable	85485/9	M85485/12-18T1A
CL4898-000	55FB1411-22-7L-OCS1925-L016	Cable	85485/5	M85485/8-22T1A
CL5451-000	55FB1411-22-7L-OCS1925-L156	Cable	85485/5	M85485/8-22T1A
174775-000	55FB1511-22-7L-OCS2173	Cable	85485/9	M85485/12-22T1A
317572-001	55FB1414-24-7L-OCS1925	Cable	85485/6	M85485/8-24U1A
658483-000	55FB1514-24-7L-OCS2173	Cable	85485/10	M85485/12-24U1A
810477-000	55FB1511-22-7L-OCS2882	Cable	85485/9	M85485/12-22T1A
966933-000	55FB1514-24-7L-OCS2882	Cable	85485/10	M85485/12-24U1A
059091-000	55FB1541-20-FLT4-OCS2882	Cable	85485/9	M85485/12-20T4A
161507-000	55FB1511-10-7L-OCS2882	Cable	85485/9	M85485/12-10T1A
239305-000	55FB1521-16-FLT2-OCS2173	Cable	85485/9	M85485/12-16T2A
373809-000	55FB1541-20-FLT4-OCS2173	Cable	85485/9	M85485/12-20T4A
391919-000	55FB1411-12-7L-OCS1925	Cable	85485/5	M85485/12-20T4A
486075-000	55FB1451-20-FLT5-OCS1925	Cable	85485/5	M85485/8-20T5A
528797-000	55FB1541-22-FLT4-OCS2882	Cable	85485/9	M85485/12-22T4A



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Braid Wire Parts affected by Supplier Change continued

Top parent	Parent Description	Type	Base Mil PN (Primary)	Mil spec Part Number
551527-000	55FB1531-20-FLT3-0CS2173	Cable	85485/9	M85485/12-20T3A
558221-000	55FB1531-14-FLT3-0CS2173	Cable	85485/9	M85485/12-14T3A
666515-001	55FB1431-22-FLT3-0CS1925	Cable	85485/5	M85485/8-22T3A
702575-000	55FB1521-16-FLT2-0CS2882	Cable	85485/9	M85485/12-16T2A
744189-000	55FB1541-22-FLT4-0CS2173	Cable	85485/9	M85485/12-22T4A
793588-001	55FB1421-20-FLT2-0CS1925	Cable	85485/5	M85485/8-20T2A
830043-000	55FB1531-20-FLT3-0CS2882	Cable	85485/9	M85485/12-20T3A
C22523-000	55FB1531-14-FLT3-0CS2882	Cable	85485/9	M85485/12-14T3A
CP8019-000	55FB1541-20-FLT4-0CS2173-5CF/1	Cable	85485/9	M85485/12-20T4A
F21887-000	55FB1521-18-FLT2-0CS2882	Cable	85485/9	M85485/12-18T2A
EK8868-000	55FB7122-24-FLT2-0CS2173	Special Cable	85485/10	M85485/12-24V2A
019558-001	55FB1431-20-FLT3-0CS1925	Cable	85485/5	M85485/8-20T3A
222937-000	55FB1551-22-FLT5-0CS2882	Cable	85485/9	M85485/12-22T5A
620321-000	55FB1551-22-FLT5-0CS2173	Cable	85485/9	M85485/12-22T5A
739077-000	55FB1421-16-FLT2-0CS1925	Cable	85485/5	M85485/8-16T2A
925199-000	55FB1531-16-FLT3-0CS2173	Cable	85485/9	M85485/12-16T3A
CJ8612-000	55FB1521-14-FLT2-0CS2882	Cable	85485/9	M85485/12-14T2A
013463-000	55FB1531-22-FLT3-0CS2173	Cable	85485/9	M85485/12-22T3A
099213-000	55FB1531-22-FLT3-0CS2882	Cable	85485/9	M85485/12-22T3A
118484-001	55FB1421-22-FLT2-0CS1925	Cable	85485/5	M85485/8-22T2A
178805-001	55FB1411-14-7L-0CS1925	Cable	85485/5	M85485/8-14T1A
232474-000	55FB1424-24-FLT2-0CS1925	Cable	85485/6	M85485/8-24U2A
373705-000	55FB1521-20-FLT2-0CS2173	Cable	85485/9	M85485/12-20T2A
609279-000	55FB1521-20-FLT2-0CS2882	Cable	85485/9	M85485/12-20T2A
711085-000	55FB1544-24-FLT4-0CS2173	Cable	85485/10	M85485/12-24U4A
729283-000	55FB1544-24-FLT4-0CS2882	Cable	85485/10	M85485/12-24U4A
850757-000	55FB1521-18-FLT2-0CS2173	Cable	85485/9	M85485/12-18T2A
908651-000	55FB1511-12-7L-0CS2173	Cable	85485/9	M85485/12-12T1A
968536-001	55FB1434-24-FLT3-0CS1925	Cable	85485/6	M85485/8-24U3A
EM4102-000	55FB1521-20-FLT2-0CS2173-L002	Cable	85485/9	M85485/12-20T2A



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AS81044

<i>Part Number</i>	<i>Part Description</i>	<i>Base Mil PN (Primary)</i>	<i>Part Number</i>	<i>Part Description</i>	<i>Base Mil PN (Primary)</i>
004579-000	44AM1121-18-9/96-9CS2275	81044/12	265087-000	81044/10-22-9	81044/10
060616-000	44AM4131-18-MST3-9CS2275	81044/12	341130-000	81044/11-24-7	81044/11
144627-000	44AM4141-18-MST4-9CS2275	81044/12	356312-000	81044/11-24-2	81044/11
153711-000	44AM1111-18-9-9CS2275	81044/12	563357-000	44AM4122-24-6/9-9CS2275	81044/11
240275-000	44AM4121-18-9/96-9CS2275	81044/12	890304-000	81044/11-24-0	81044/11
265041-001	81044/9-18-9	81044/9	282399-000	81044/11-18-9	81044/11
265112-000	81044/9-18-0	81044/9	519815-000	81044/11-18-2	81044/11
265262-000	81044/9-18-2	81044/9	168513-000	81044/12-14-45	81044/12
282219-003	81044/12-18-9	81044/12	274725-000	44B4121-14-9/96-9CS2275	81044/12
282377-003	81044/12-18-0	81044/12	282230-000	81044/12-14-0	81044/12
282378-003	81044/12-18-2	81044/12	282231-000	81044/12-14-2	81044/12
282528-001	81044/12-18-1	81044/12	282232-000	81044/12-14-6	81044/12
282529-001	81044/12-18-3	81044/12	282294-001	81044/12-14-9	81044/12
282530-001	81044/12-18-4	81044/12	284770-000	81044/12-14-5	81044/12
282531-003	81044/12-18-5	81044/12	285121-000	81044/12-14-3	81044/12
282532-003	81044/12-18-6	81044/12	285122-000	81044/12-14-7	81044/12
282533-000	81044/12-18-7	81044/12	286313-000	44AM1121-14-6/9-9CS2275	81044/12
282534-000	81044/12-18-8	81044/12	287031-000	81044/12-14-1	81044/12
299519-000	44AM1121-18-6/9-9CS2275	81044/12	287048-002	81044/12-14-4	81044/12
515777-000	44AM1131-18-MST3-9CS2275	81044/12	287054-000	81044/12-14-8	81044/12
877819-000	44A0121-18-9/96CS2275	81044/12	334291-000	44AM4121-14-9/96-9CS2275	81044/12
921497-000	44AM1811-18-9-9CS2275	81044/9	403662-000	81044/12-14-2CS3005	81044/12
948753-000	81044/9-18-5	81044/9	435789-000	44B1121-14-9/96-9CS2275	81044/12
971601-000	81044/9-18-9CS1464	81044/9	447337-000	44AM1141-14-MST4-9CS2275	81044/12
C62418-000	81044/12-18-9-L097CS3005	81044/12	672452-000	44AM4131-14-MST3-9CS2275	81044/12
CY3460-000	44AM1141-18-MSL4-9CS2275	81044/12	688097-000	81044/12-14-92	81044/12
EH6704-000	44AM1821-18-9/96-9CS2275	81044/9	720125-000	44AM1121-14-0/9-9CS356	81044/12
EH6723-000	44AM1831-18-MST3-9CS2275	81044/9	734991-000	44AM1121-14-9/96-9CS2275	81044/12
EH7556-000	44A0131-18-9/93/96CS2275	81044/12	739053-000	44AM1111-14-9-9CS2275	81044/12
EK7003-000	81044/12-18-9-L384	81044/12	773625-000	44AM1131-14-MST3-9CS2275	81044/12
EM5751-000	81044/12-18-9-L016	81044/12	779149-000	81044/12-14-15	81044/12
072911-000	44A0121-16-6/9CS2275	81044/12	847643-000	81044/12-14-0-1KF/1	81044/12
138517-000	44AM1121-16-9/96-9CS2275	81044/12	A78920-000	81044/12-14-6CS3005	81044/12
140983-000	81044/12-16-4-1KF/1	81044/12	CJ9321-000	81044/12-14-0-5CF/1	81044/12
154875-000	44AM1121-16-0/9-9CS356	81044/12	CM3166-000	44B1121-14-0/2-9CS356	81044/12
155145-000	44AM1131-16-3/6/9-9CS2275	81044/12	007603-000	44AM1121-18-0/9-9CS356	81044/12
161521-000	44AM1811-16-9-9CS2275	81044/9	035941-000	44AM1121-18-1/7-9CS356	81044/12



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177103-000	44AM1131-16-MST3-9CS2275	81044/12	037787-000	81044/12-18-90	81044/12
182957-000	44AM1831-16-MST3-9CS2275	81044/9	060616-000	44AM4131-18-MST3-9CS2275	81044/12
228713-000	44AM4131-16-MST3-9CS2275	81044/12	076037-000	81044/12-18-914	81044/12
262029-001	81044/6-16-9	81044/6	121679-000	81044/12-18-901	81044/12
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CJ1802-000	44A0111-22-9-12CS3144-L193	81044/12	180885-000	81044/12-16-82	81044/12



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CJ9323-000	81044/9-10-0-5CF/1	81044/9		CJ1811-000	44A0111-22-9-19CS3144-L193	81044/12
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225000-000	81044/9-12-8	81044/9		CN9908-000	81044/12-22-9-BARREL	81044/12
265044-003	81044/9-12-9	81044/9		CS2137-000	81044/12-22-0-BRL-L117	81044/12
265792-000	81044/9-12-0	81044/9		CS2138-000	81044/12-22-2-BRL-L117	81044/12
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397883-000	81044/9-12-6	81044/9		CS2140-000	81044/12-22-9-BRL-L117	81044/12



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709517-000	81044/9-12-2	81044/9		CU2539-000	44AM4161-22-MST6-9CS3330	81044/12
733705-000	44A0831-12-9/93/96CS2275	81044/9		CU7284-000	81044/12-22-2CS3334	81044/12
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C67553-000	44B1811-12-9-9CS2275	81044/9		CX0091-000	81044/12-22-9-L285	81044/12
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CL1387-000	81044/9-12-54	81044/9		CZ0935-000	44AM3121-22-9/96C2275L079	81044/12
CR8772-000	81044/9-12-9CS1464	81044/9		CZ5419-000	44AM3111-22-9CS2275-L079	81044/12
CW5861-000	81044/9-12-92	81044/9		CZ7017-000	44B1121-22-9/96-9CS2826	81044/12
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663883-000	81044/9-0-5	81044/9		EK3427-000	44AC1151-22-MST5-9CS2275	81044/12
CV6391-000	81044/9-0-2	81044/9		EP5833-000	44AC1131-22-MST3-9CS2275	81044/12
068604-000	81044/9-4-5-5CF/1	81044/9		F20753-000	44AM1121-22-MT29CS2275-L049	81044/12
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265930-000	81044/9-4-5	81044/9		214563-000	44AM4141-12-MST4-9CS2275	81044/12
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607481-000	81044/9-4-13	81044/9		249877-000	44B1121-12-F097-9CS356	81044/12
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099939-000	81044/9-2-2	81044/9		282255-003	81044/12-12-9	81044/12
265096-001	81044/9-2-9	81044/9		283746-001	81044/12-12-5	81044/12
891278-000	81044/9-2-0	81044/9		283747-000	81044/12-12-6	81044/12



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Part Number	Part Description	Base Mil PN (Primary)	Part Number	Part Description	Base Mil PN (Primary)
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084446-000	22759/32-18-3	22759/32	216418-001	22759/32-30-2	22759/32
090339-000	22759/32-18-7	22759/32	216419-001	22759/32-30-6	22759/32
094255-000	55A4831-18-MST3-9CS2275	22759/34	216431-002	22759/32-30-9	22759/32
104055-000	22759/34-18-6	22759/34	249897-000	22759/32-30-8	22759/32
109454-000	22759/32-18-1	22759/32	446506-000	22759/32-30-1	22759/32
132367-000	22759/34-18-3	22759/34	491037-001	22759/32-30-4	22759/32
141561-000	55A4821-18-9/96-9CS2275	22759/34	632749-000	22759/32-30-5	22759/32
158551-000	55A1141-18-MST4-9CS2275	22759/32	682655-000	22759/32-30-29	22759/32
174927-000	22759/34-18-1	22759/34	779080-000	22759/32-30-3	22759/32
216158-000	22759/32-18-6	22759/32	844453-001	22759/32-30-0	22759/32
216296-002	22759/32-18-9	22759/32	933943-000	22759/32-30-09	22759/32
218205-001	22759/34-18-9	22759/34	C46868-000	55A3121-30-6/9CS2275	22759/32
267129-000	22759/34-18-7	22759/34	D03000-000	55A1111-30-9-9CS2275A	22759/32
289172-000	22759/34-18-5	22759/34	D44126-000	55A4121-30-6/9-9CS2275	22759/32
295308-000	22759/32-18-8	22759/32	D74923-000	55A1141-30-MSL4-9CS2275	22759/32
328111-000	55A4121-18-9/96-9CS2275	22759/32	041675-000	55A1141-28-MSL4-9CS2275	22759/32
334317-000	55A0131-18-9/93/96CS2275	22759/32	107613-000	55A1121-28-6/9-9CS2275	22759/32
354843-000	55A1131-18-MST3-9CS2275	22759/32	216326-000	22759/32-28-0	22759/32
375527-000	22759/32-18-5	22759/32	216327-000	22759/32-28-2	22759/32
389999-000	55A6259-18-9-9CS2275	22759/34	216388-000	22759/32-28-5	22759/32
467315-000	22759/34-18-2	22759/34	216389-000	22759/32-28-6	22759/32
481888-000	22759/34-18-0	22759/34	216390-000	22759/32-28-9	22759/32
516465-000	55A1821-18-9/96-9CS2275	22759/34	289737-000	55A1111-28-9-9CS2275	22759/32
526843-000	22759/32-18-4	22759/32	370660-000	22759/32-28-7	22759/32
539061-000	22759/32-18-2	22759/32	480857-000	22759/32-28-3	22759/32
547017-000	55A0121-18-9/96CS2275	22759/32	507179-000	22759/32-28-94	22759/32
563965-000	55A1111-18-9-9CS2275	22759/32	829202-000	22759/32-28-4	22759/32
593613-000	22759/34-18-4	22759/34	868639-000	22759/32-28-8	22759/32
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636955-000	55A4131-18-MST3-9CS2275	22759/32	CV7557-000	22759/32-28-1	22759/32
641643-000	55A1811-18-9-9CS2275	22759/34	014389-000	22759/32-14-1	22759/32
773277-000	55A0821-18-9/96CS2275	22759/34	048507-000	22759/32-14-13	22759/32
811607-000	55A1121-18-9/96-9CS2275	22759/32	093935-000	22759/32-14-7	22759/32
838195-000	55A1831-18-MST3-9CS2275	22759/34	165219-000	22759/32-14-4	22759/32
846585-000	55A1121-18-6/9-9CS2275	22759/32	167389-000	55A1111-14-9-9CS2275	22759/32
889095-000	55A0821-18-6/9CS2275	22759/34	189855-000	55A1121-14-9/96-9CS2275	22759/32
890023-000	22759/32-18-93	22759/32	216365-001	22759/32-14-9	22759/32



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ER3548-000	22759/18-18-9	22759/18		552513-000	22759/32-14-10	22759/32
016629-000	55A1141-16-MST4-9CS2275	22759/32		556001-000	55A1121-14-9/6-9CS2275	22759/32
018787-000	22759/34-16-4	22759/34		668418-000	55A1121-14-9/96-3CS2275	22759/32
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216283-000	22759/32-16-6	22759/32		935571-000	55A4121-14-9/96-9CS2275	22759/32
216370-000	22759/32-16-0	22759/32		974813-000	22759/32-14-8	22759/32
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218687-000	22759/34-16-3	22759/34		EG3487-000	22759/32-14-29	22759/32
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677107-000	55A2121-16-6/9-9CS2275	22759/32		563965-000	55A1111-18-9-9CS2275	22759/32
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CF3688-000	55A7147-12-9-9CS2275	22759/45		ER0593-000	55A4823-12-6/9-9CS2275	22759/41
CR9886-000	22759/45-12-4	22759/45		067149-000	55A6213-10-9-9CS2275A	22759/41
EP6997-000	22759/45-12-5	22759/45		122971-000	55A0823-10-9/96CS2348	22759/41
EP6999-000	22759/45-12-2	22759/45		218654-001	22759/41-10-9	22759/41
EP7001-000	22759/45-12-0	22759/45		242960-000	22759/41-10-0	22759/41
842833-000	22759/45-24-9	22759/45		383527-000	22759/41-10-9CS2091	22759/41
E94805-000	55A7147-24-9-9CS2275	22759/45		666379-000	22759/41-10-9CS2341	22759/41
EM7038-000	22759/45-24-0	22759/45		573829-000	22759/41-2-9	22759/41
EM7039-000	22759/45-24-2	22759/45		757127-000	22759/41-2-9CS2341	22759/41
ER0467-000	22759/45-24-6	22759/45		932801-000	22759/41-2-5D	22759/41
F18348-000	55A1123-24-9/96-9CS2275	22759/45		101843-001	22759/41-01-9	22759/41
081455-000	55A7285-22-MST5-9-9CS2275	22759/45		435349-000	55A6127-0-5D/5D6CS2275	22759/41
103515-000	55A0133-22-9/93/96CS2275	22759/45		732271-000	22759/41-01-5D	22759/41
116095-000	55A6842-22-9/96-9CS2275	22759/45		CF9113-000	55A6127-0-5D/5D6CS2275-1KF	22759/41
207867-000	55A4123-22-9/96-9CS2275	22759/45		048586-000	22759/41-02-9	22759/41



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256581-000	55A7329-22-MST4-9CS2348	22759/45		602187-000	22759/41-02-5D	22759/41
302431-000	55A3123-22-9/96CS2275	22759/45		CA6842-000	22759/41-02-9CS3139	22759/41
328043-000	55A6831-22-9/96-9CS2275	22759/45		023237-000	55A1823-24-6/9-9CS2275	22759/41
392737-000	55A6832-22-MST3-9CS2348	22759/45		218655-001	22759/41-24-9	22759/41
532885-000	55A6843-22-MST3-9CS2275	22759/45		256515-000	55A1813-24-9-9CS2275	22759/41
583271-000	55A6841-22-9-9CS2275	22759/45		363575-000	55A1843-24-MSL4-9CS2275	22759/41
626987-000	55A0143-22-MST4CS2275	22759/45		738289-000	55A1833-24-MST3-9CS2275	22759/41
717933-000	55A1133-22-MST3-9CS2275	22759/45		759309-000	55A4823-24-6/9-9CS2275	22759/41
754265-000	55A0123-22-9/96CS2275	22759/45		CZ1049-000	55A6213-24-9-9CS2275	22759/41
812455-000	55A1123-22-9/96-9CS2275	22759/45		E39825-000	55A6214-24-92/96-9CS2275	22759/41
834471-000	55A6831-22-9/96-9CS2348	22759/45		EF4719-000	55A1823-24-9/96-9CS2275	22759/41
873341-000	55A7327-22-MST5-9CS2275	22759/45		200504-000	55A1823-8-9/96-9CS2275	22759/41
937625-000	22759/45-22-9	22759/45		215380-000	55A0823-8-6/9CS2275	22759/41
C56090-000	55A7147-22-9-9CS2275	22759/45		218673-001	22759/41-8-9	22759/41
CB8255-000	22759/45-22-5	22759/45		525043-000	55A4843-8-MST4-9CS2275	22759/41
CP7523-000	55A6874-22-2/6-9CS2275	22759/45		887125-000	55A0833-8-9/93/96CS2275	22759/41
EG1283-000	22759/45-22-2	22759/45		CW2910-000	55A1833-8-MST3-9CS2275	22759/41
EP0228-000	55A1123-22-6/9-9CS2275	22759/45		CW2911-000	55A0843-8-MST4CS2275	22759/41
EP9873-000	55A1143-22-MST4-9CS2275	22759/45		D18041-000	22759/41-8-2CS3139	22759/41



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AS85485

Part Number	Part Description	Base Mil PN (Primary)	Part Number	Part Description	Base Mil PN (Primary)
246715-001	55FB1411-18-7L-0CS1925	85485/5	178805-001	55FB1411-14-7L-0CS1925	85485/5
148742-001	55FB1411-16-7L-0CS1925	85485/5	246715-001	55FB1411-18-7L-0CS1925	85485/5
739077-000	55FB1421-16-FLT2-0CS1925	85485/5	069372-001	55FB1431-16-FLT3-0CS1925	85485/5
117938-001	55FB1411-22-7L-0CS1925	85485/5	148742-001	55FB1411-16-7L-0CS1925	85485/5
118484-001	55FB1421-22-FLT2-0CS1925	85485/5	243723-001	55FB1441-16-FLT4-0CS1925	85485/5
454676-001	55FA0431-22-FLT3CS1924	85485/5	287949-000	55FA0441-16-FLT4CS1924	85485/5
471876-001	55FA0421-22-7L/7L6CS1924	85485/5	336374-000	55FA0421-16-7L/7L6CS1924	85485/5
666515-001	55FB1431-22-FLT3-0CS1925	85485/5	739077-000	55FB1421-16-FLT2-0CS1925	85485/5
178805-001	55FB1411-14-7L-0CS1925	85485/5	005752-001	55FA0441-20-FLT4CS1924	85485/5
908287-001	55FB1411-10-7L-0CS1925	85485/5	019558-001	55FB1431-20-FLT3-0CS1925	85485/5
190395-000	55FB1511-18-7L-0CS2173	85485/9	207425-000	55FB1441-20-A865CS1925	85485/5
850757-000	55FB1521-18-FLT2-0CS2173	85485/9	268470-001	55FB1411-20-7L-0CS1925	85485/5
893363-000	55FB1541-18-FLT4-0CS2173	85485/9	346123-001	55FA0431-20-FLT3CS1924	85485/5
974335-000	55FB1511-18-7L-0CS2882	85485/9	486075-000	55FB1451-20-FLT5-0CS1925	85485/5
F21887-000	55FB1521-18-FLT2-0CS2882	85485/9	793588-001	55FB1421-20-FLT2-0CS1925	85485/5
005021-000	55FB1541-16-FLT4-0CS2173	85485/9	856715-000	55FA0421-20-7L/7L6CS1924	85485/5
239305-000	55FB1521-16-FLT2-0CS2173	85485/9	117938-001	55FB1411-22-7L-0CS1925	85485/5
422390-000	55FB1541-16-FLT4-0CS2882	85485/9	118484-001	55FB1421-22-FLT2-0CS1925	85485/5
466845-000	55FB1511-16-7L-0CS2882	85485/9	139042-000	55FA0441-22-FLT4CS1924	85485/5
556681-000	55FB1511-16-7L-0CS2173	85485/9	164441-000	55FB1451-22-FLT5-0CS1925	85485/5
702575-000	55FB1521-16-FLT2-0CS2882	85485/9	454676-001	55FA0431-22-FLT3CS1924	85485/5
778367-000	55FA0521-16-7L/7L6CS2172	85485/9	471876-001	55FA0421-22-7L/7L6CS1924	85485/5
925199-000	55FB1531-16-FLT3-0CS2173	85485/9	666515-001	55FB1431-22-FLT3-0CS1925	85485/5
EG4079-000	55FA0531-16-FLT3CS2172	85485/9	CL4898-000	55FB1411-22-7L-0CS1925-L016	85485/5
013463-000	55FB1531-22-FLT3-0CS2173	85485/9	CL5451-000	55FB1411-22-7L-0CS1925-L156	85485/5
099213-000	55FB1531-22-FLT3-0CS2882	85485/9	908287-001	55FB1411-10-7L-0CS1925	85485/5
155023-000	55FA0521-22-7L/7L6CS2881	85485/9	391919-000	55FB1411-12-7L-0CS1925	85485/5
174775-000	55FB1511-22-7L-0CS2173	85485/9	168601-000	55FB1511-14-7L-0CS2173	85485/9
202321-000	55FB1521-22-FLT2-0CS2882	85485/9	558221-000	55FB1531-14-FLT3-0CS2173	85485/9
387615-000	55FA0541-22-FLT4CS2881	85485/9	700291-000	55FB1511-14-7L-0CS2882	85485/9
458779-000	55FA0521-22-7L/7L6CS2172	85485/9	C22523-000	55FB1531-14-FLT3-0CS2882	85485/9
528797-000	55FB1541-22-FLT4-0CS2882	85485/9	CJ8612-000	55FB1521-14-FLT2-0CS2882	85485/9
732445-000	55FA0541-22-FLT4CS2172	85485/9	E12169-000	55FB1541-14-FLT4-0CS2882	85485/9
744189-000	55FB1541-22-FLT4-0CS2173	85485/9	EG4080-000	55FA0531-14-FLT3CS2172	85485/9
810477-000	55FB1511-22-7L-0CS2882	85485/9	EG9594-000	55FA0521-14-7L/7L6CS2172	85485/9
829509-000	55FA0531-22-FLT3CS2172	85485/9	190395-000	55FB1511-18-7L-0CS2173	85485/9
837359-000	55FB1521-22-FLT2-0CS2173	85485/9	850757-000	55FB1521-18-FLT2-0CS2173	85485/9
EM9390-000	55FA0531-22-FLT3C2172L002	85485/9	893363-000	55FB1541-18-FLT4-0CS2173	85485/9
168601-000	55FB1511-14-7L-0CS2173	85485/9	974335-000	55FB1511-18-7L-0CS2882	85485/9



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558221-000	55FB1531-14-FLT3-0CS2173	85485/9		C95168-000	55FA0521-18-7L/7L6CS2172	85485/9
C22523-000	55FB1531-14-FLT3-0CS2882	85485/9		F21887-000	55FB1521-18-FLT2-0CS2882	85485/9
CJ8612-000	55FB1521-14-FLT2-0CS2882	85485/9		005021-000	55FB1541-16-FLT4-0CS2173	85485/9
EG4080-000	55FA0531-14-FLT3CS2172	85485/9		239305-000	55FB1521-16-FLT2-0CS2173	85485/9
EG9594-000	55FA0521-14-7L/7L6CS2172	85485/9		422390-000	55FB1541-16-FLT4-0CS2882	85485/9
908651-000	55FB1511-12-7L-0CS2173	85485/9		466845-000	55FB1511-16-7L-0CS2882	85485/9
161507-000	55FB1511-10-7L-0CS2882	85485/9		517635-000	55FA0541-16-FLT4CS2172	85485/9
EM4102-000	55FB1521-20-FLT2-0CS2173-L002	85485/9		556681-000	55FB1511-16-7L-0CS2173	85485/9
F47088-000	55FA0541-20-FLT4CS2881	85485/9		702575-000	55FB1521-16-FLT2-0CS2882	85485/9
013463-000	55FB1531-22-FLT3-0CS2173	85485/9		778367-000	55FA0521-16-7L/7L6CS2172	85485/9
099213-000	55FB1531-22-FLT3-0CS2882	85485/9		925199-000	55FB1531-16-FLT3-0CS2173	85485/9
155023-000	55FA0521-22-7L/7L6CS2881	85485/9		EG4079-000	55FA0531-16-FLT3CS2172	85485/9
174775-000	55FB1511-22-7L-0CS2173	85485/9		059091-000	55FB1541-20-FLT4-0CS2882	85485/9
202321-000	55FB1521-22-FLT2-0CS2882	85485/9		163843-000	55FB1511-20-7L-0CS2173	85485/9
222937-000	55FB1551-22-FLT5-0CS2882	85485/9		195629-000	55FA0521-20-7L/7L6CS2881	85485/9
387615-000	55FA0541-22-FLT4CS2881	85485/9		300933-000	55FA0531-20-FLT3CS2881	85485/9
458779-000	55FA0521-22-7L/7L6CS2172	85485/9		373705-000	55FB1521-20-FLT2-0CS2173	85485/9
528797-000	55FB1541-22-FLT4-0CS2882	85485/9		373809-000	55FB1541-20-FLT4-0CS2173	85485/9
620321-000	55FB1551-22-FLT5-0CS2173	85485/9		397875-000	55FA0531-20-FLT3CS2172	85485/9
732445-000	55FA0541-22-FLT4CS2172	85485/9		486721-000	55FA0541-20-FLT4CS2172	85485/9
744189-000	55FB1541-22-FLT4-0CS2173	85485/9		551527-000	55FB1531-20-FLT3-0CS2173	85485/9
810477-000	55FB1511-22-7L-0CS2882	85485/9		609279-000	55FB1521-20-FLT2-0CS2882	85485/9
829509-000	55FA0531-22-FLT3CS2172	85485/9		775451-000	55FB1551-20-FLT5-0CS2882	85485/9
837359-000	55FB1521-22-FLT2-0CS2173	85485/9		830043-000	55FB1531-20-FLT3-0CS2882	85485/9
EM9390-000	55FA0531-22-FLT3C2172L002	85485/9		877741-000	55FA0521-20-7L/7L6CS2172	85485/9
161507-000	55FB1511-10-7L-0CS2882	85485/9		886781-000	55FB1551-20-FLT5-0CS2173	85485/9
908651-000	55FB1511-12-7L-0CS2173	85485/9		970771-000	55FB1511-20-7L-0CS2882	85485/9
				CP8019-000	55FB1541-20-FLT4-0CS2173-5CF/1	85485/9

WC27500

All conductor changes for AS81044 and AS22759 will have impacted WC27500 cable configurations

TE Connectivity
501 Oakside Avenue
Redwood City, CA 94063-3800
Cage code 06090 & 362Y2

TE Connectivity
AV. PRODUCCION NO. 20
BAJA CALIFORNIA NORTE
Mexico, 22424
Cage code SU473



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April 04, 2022

Last Revision 2nd March 2022, Updated 4th April 2022 to update TE Connectivity Stop Shipment effective immediately.

Attn: Purchasing and Quality Departments

Subject: Update to Quality Alert/NOE-22/021 - **Updated communication on NAVAIR CONDITIONAL REMOVAL OF STOP SHIPMENT**

Dear TE Connectivity (TE) Customer,

We regret to send you this notification but after discussion with NAVAIR (QA) on 3/28/2022, TE Connectivity (TE) has gained further clarity regarding the NOTIFICATION OF CONDITIONAL REMOVAL OF STOP SHIPMENT communicated to you in the notice of escape update on March 2nd, 2022

TE would firstly like to apologize to all our internal customers for the disruption this has caused and is advising on the following changes:

- NAVAIR has recently provided additional clarity, stating that the conditional release stop shipment was only intended as a recommendation to use TE Connectivity parts identified in their notification on 02/28/2022 to release inventory at customers, when alternate qualified sources do not exist, in circumstances where these parts are already installed, and in instances where the parts have already entered the supply chain.
- This recommendation is based on the assessed low risk derived from third party test data, OEMs shared data, the overall pedigree of the supplier and no evidence of field failures.
- All impacted product currently in containment at customers can only be “used as is” with a government sign off by the program manager and a waiver.
- TE has no alternative but to cease shipments until product is re-certified as a qualified product to the applicable NAVAIR release specification unless a waiver with a government sign-off is provided by the customer via a signed DD1694 form. A template for this form can be found in Appendix A.
- New NOE’s and GIDEPs will be released to reflect this new guidance.
- All material outlined in NOE’s and GIDEPs is not considered qualified until TE Connectivity successfully passes qualification testing later this year.

TE is advising for product shipped between March 2nd, 2022 and March 25th, 2022: **See Appendix B**

- TE recommends that you conduct a risk assessment to determine what impact, this has on your end- application.
- Upon completion of your risk assessment, if your product is ultimately destined for the U.S. Government and you wish to use the existing inventory, you will require a waiver with a government sign-off via a signed DD1694 form. A template for this form can be found in **Appendix A.**



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- If your application does not require MIL-SPEC qualified product, please contact your TE Customer Service representative to disposition the inventory and receive TE's commercially equivalent product.
- If neither option addresses your needs and you wish to return the impacted product, please contact your TE Customer Service representative to initiate the RMA process.

If you need any additional information or support to complete your risk assessment or if you have any additional questions, please contact your TE Account Manager or,

US Customers for Wire products - TE Product Manager Americas - Patrick Murphy,
(patrick.murphy@te.com)

EMEA/APAC customers for Wire products - TE Product Manager EMEA/APAC – James Rice
(james.rice@te.com)

TE Global ISG Quality Leader - Helen Smith, (hsmith@te.com)

Sincerely,

A handwritten signature in black ink, appearing to read 'Helen Smith', with a stylized flourish at the end.

Helen Smith
Snr Manager, Global ISG Quality Leader

Appendix A



DD1694 Form.pdf

Appendix B:

Customer Parts Shipped between March 2nd, 2022 and March 25th, 2022



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Continuation of previous NOE.

TE Connectivity (TE) is updating you on the stop shipment status effective from September 1st, 2021, and communicated to you in the last revision dated October 18th, 2021 for all SAE AS81044 and NEMA WC27500 products from both the Redwood City, CA and Tijuana, MX plants

I. Information contained in the last NOE that has not changed:

Description of Non-conformity

In July 2019 SAE AS81044 REV. B was released, the new revision requires all conductors sold to this specification must come from a supplier on the QPL listing; Section 3.4.1 Conductor Material "All conductors shall be qualified and shall meet the material requirements of AS29606". The QA required implementation date was no later than July 2020.

TE Connectivity did not follow the requirements of the SAE AS81044 Rev B specification to move to QPL sourcing of conductor for M81044 products and cables manufactured to NEMA WC27500 in July 2020.

Although the conductor source is non-qualified, the conductors received and used have met the requirements of AS29606. This nonconformity impacts products manufactured from both its Redwood City, CA (Cage Code: 06090) and Tijuana, Mexico (Cage Code: SU473) Wire & Cable Plants. Specific parts impacted include M81044/6, /9 and /12.

Identification of Product Impacted

See attached Part Number lists included.

Containment and Corrective action

TE has notified NAVAIR and implemented the following containment actions as of September 01, 2021:

- Segregated raw material in quarantine area at manufacturing site.
- Segregated finished goods in-stock and work-in-progress at quarantine area.
- Stopped shipments to all Customers

TE is actively working with NAVAIR to complete required actions and move back to a QPL source conductor. Additionally, TE is in the process of completing a full root cause analysis and plans to implement corrective actions to help ensure that this issue does not occur again,



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Disposition of Nonconformity

TE recommends that you conduct a risk assessment to determine what impact, if any, this NOE has on your end-applications.

To assist you in completing your risk assessment, TE would like to share with you, that all conductors supplied after July 2020 meet the performance requirements of SAE AS29606. TE Connectivity requires conductor suppliers to meet and conform to its internal requirements called out in TE Connectivity's conductor purchase specification WCPS 3017 and its corresponding slash sheets 3017/17, /21, /42, /58 and /77. A comparison of SAE AS29606 and WCPS 3017 and 3017 slash sheet requirements can be provided demonstrating that TE's internal requirements for conductor is equal to or tighter than the performance requirements called out in SAE AS29606.

Upon completion of your risk assessment, if your product is ultimately destined for the U.S. Government and you wish to use the existing inventory, TE can assist you with your waiver application to the Contracting Officer for the Program. If your application does not require MIL-SPEC qualified product, please contact your TE Customer Service representative to disposition the inventory and receive TE's commercially equivalent product. If neither option addresses your needs and you wish to return the impacted product, please contact your TE Customer Service representative.

II. New Scope & Additional information included:

TE Connectivity (TE) has also identified 64-part numbers related to braid wires that have supplier changes. AS22759/33 & /35 and AS85485/10 removed from scope.

A summary of the impacted part numbers is listed on page 9 & 10

The change has been classified as Major, based on the SAE AS85485 specification details and guidance provided by NAVAIR QA.

The evaluation of these changes prior to implementation has been supported in QC test reports. These reports are available for review upon request.

All braid wires supplied to TE Connectivity were purchased to meet the specification as defined in AS85485 Clause 3.3.1 with supplied braid wires meeting the material requirements of AS29606.



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As part of our root cause and corrective action analysis for the previously reported issues, TE Connectivity performed a comprehensive review of TE manufactured products and conductor suppliers that are QPL to the following SAE specifications (AS81044, AS22759, AS85485, WC27500).

The purpose of this review was to determine if there were additional changes to the conductor source of supply that have been implemented to TE Wire and Cable QPL Products since the last time Qualification or Retention of Qualification testing was performed that had also missed the correct notification process.

A summary of the findings and the impacted products are listed in Tables 1

Specifications and slash sheets

AS81044/5, /6, /7, /8, /9, /10, /11, 12, /13

AS22759/16, /18, /32, /34, /41, /42,

/43, /44, /45, /46

AS85485/5, /6, /9

WC27500 all designs due to changes for AS81044 and AS22759 will have impacted WC27500 cable configurations



Table 1 Summary of Conductor Supplier/Source Changes

SAE Base Spec	Slash Sheet	Last Time Qualified	Description of Change	Implemented	Type of Change	Change Class	Test Report	Comments
AS81044	/5, /6, /7, /8, /9, /10, /11, /12, /13	08/14/2017 01820201.AK/8-14-2017	Ret. of Qual only used one conductor supplier (IWG) in 2017 requalification. In 2017 TE was using 3 conductor suppliers (IWG, CN & ACCEL)	Multiple changes between suppliers from 2017 to 2021 included using conductor from Omega wire	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with performance specification of AS29606 1236 PN's have changed supplier at least once from 2017-2021
AS22759	/16, /18, /32, /34, /41, /43, /44, /45, /46	05/30/2015 01620205.S/5-30-2015 & AS22759/16- & /18-Feb-2021 Report-0620204-AA	Ret. of Qual used three conductor suppliers (ACCEL, CN & OMEGA) in 2015 requalification. In 2021 on as 22759/16- & 18- only TE is using 5 conductor suppliers (ACCEL, CN, OMEGA, FISK & IWG)	131 changes between suppliers in 2015 to 2021. Conductor not qualified in 2015 to 2021 (FISK 182 PN's & IWG 398 PN's)	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with performance specification of AS29606 1846 PN's have changed supplier at least once from 2015-2021
AS85485	/5, /6, /9	01/23/2013 05120201.AJ/1-23-13	Ret. of Qual used one conductor supplier (CN) in 2013 requalification. In 2013 TE is using 3 conductor suppliers (ACCEL, CN, & IWG)	Multiple changes between suppliers from 2013 to 2021 included using conductor from Omega wire (7 PN's 2021)	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with performance specification of AS29606 133 PN's have changed supplier at least once from 2013-2021

SAE Base Spec	Slash Sheet	Last Time Qualified	Description of Change	Implemented	Type of Change	Change Class	Test Report	Comments
WC 27500	N/A	As Per AS81044 & AS22759	As per affected AS81044 & AS22759	Multiple changes between suppliers from 2017 to 2021	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with the performance specification of AS29606

Identification of Product Impacted

See attached Part Number lists included.

Containment and Corrective action

TE has notified NAVAIR and implemented the following containment actions as of September 01, 2021:

- Segregated raw material in quarantine area at manufacturing site.
- Segregated finished goods in-stock and work-in-progress at quarantine area.
- Stopped shipments to all Customers

TE is actively working with NAVAIR to complete required actions and move back to a QPL source conductor.,



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TE has determined the root cause of the issue, and necessary corrective actions to help ensure this issue does not occur again. These have been reviewed and approved by NAVAIR.

TE is actively working with NAVAIR to requalify the products impacted in this NOE.

All conductors used to manufacture Wire and Cable products impacted meet the TE WCPS-3017 and the performance requirements of AS29606.

This is a non-compliance to the QPL notification process. All products supplied have met characteristic requirements established in TE's internal specifications.

A review of Customer complaints, QC acceptance testing and internal non conformances show no failures have been recorded for products using these conductors.

Disposition of Nonconformity

TE recommends that you conduct a risk assessment to determine what impact, if any, this NOE has on your end-applications.

To assist you in completing your risk assessment, TE would like to share with you, that all conductors supplied meet the performance requirements of SAE AS29606. TE Connectivity requires conductor suppliers to meet and conform to its internal requirements called out in TE Connectivity's conductor purchase specification WCPS 3017 and its corresponding slash sheets 3017/17, /21, /42, /58 and /77. A comparison of SAE AS29606 and WCPS 3017 and 3017 slash sheet requirements can be provided demonstrating that TE's internal requirements for conductor is equal to or tighter than the performance requirements called out in SAE AS29606.

Upon completion of your risk assessment, if your product is ultimately destined for the U.S. Government and you wish to use the existing inventory, TE can assist you with your waiver application to the Contracting Officer for the Program. If your application does not require MIL-SPEC qualified product, please contact your TE Customer Service representative to disposition the inventory and receive TE's commercially equivalent product. If neither option addresses your needs and you wish to return the impacted product, please contact your TE Customer Service representative.



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If you need any additional information or support to complete your risk assessment or if you have any additional questions, please contact your TE Account Manager or,

US Customers - TE Product Manager Americas - Patrick Murphy, (patrick.murphy@te.com) and
EMEA/APAC customers - TE Product Manager EMEA/APAC - James Rice, (james.rice@te.com)
TE Global ISG Quality Leader - Helen Smith, hsmith@te.com

Sincerely,

A handwritten signature in black ink, appearing to read 'Helen Smith', with a stylized flourish at the end.

Helen Smith
Snr Manager, Global ISG Quality Leader



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Additional Braid Wire Parts affected by Supplier Change

Top parent	Parent Description	Type	Base Mil PN (Primary)	Mil spec Part Number
117938-001	55FB1411-22-7L-OCS1925	Cable	85485/5	M85485/8-22T1A
147339-000	55FB1534-24-FLT3-OCS2173	Cable	85485/10	M85485/12-24U3A
148742-001	55FB1411-16-7L-OCS1925	Cable	85485/5	M85485/8-16T1A
149505-000	55FB1534-24-FLT3-OCS2882	Cable	85485/10	M85485/12-24U3A
168601-000	55FB1511-14-7L-OCS2173	Cable	85485/9	M85485/12-14T1A
202321-000	55FB1521-22-FLT2-OCS2882	Cable	85485/9	M85485/12-22T2A
232474-000	55FB1424-24-FLT2-OCS1925	Cable	85485/6	M85485/8-24U2A
246715-001	55FB1411-18-7L-OCS1925	Cable	85485/5	M85485/8-18T1A
268470-001	55FB1411-20-7L-OCS1925	Cable	85485/5	M85485/8-20T1A
466845-000	55FB1511-16-7L-OCS2882	Cable	85485/9	M85485/12-16T1A
556681-000	55FB1511-16-7L-OCS2173	Cable	85485/9	M85485/12-16T1A
837359-000	55FB1521-22-FLT2-OCS2173	Cable	85485/9	M85485/12-22T2A
700291-000	55FB1511-14-7L-OCS2882	Cable	85485/9	M85485/12-14T1A
163843-000	55FB1511-20-7L-OCS2173	Cable	85485/9	M85485/12-20T1A
190395-000	55FB1511-18-7L-OCS2173	Cable	85485/9	M85485/12-24U2A
676889-000	55FB1524-24-FLT2-OCS2173	Cable	85485/10	M85485/12-24U2A
770449-000	55FB1524-24-FLT2-OCS2882	Cable	85485/10	M85485/12-24U2A
970771-000	55FB1511-20-7L-OCS2882	Cable	85485/9	M85485/12-20T1A
974335-000	55FB1511-18-7L-OCS2882	Cable	85485/9	M85485/12-18T1A
CL4898-000	55FB1411-22-7L-OCS1925-L016	Cable	85485/5	M85485/8-22T1A
CL5451-000	55FB1411-22-7L-OCS1925-L156	Cable	85485/5	M85485/8-22T1A
174775-000	55FB1511-22-7L-OCS2173	Cable	85485/9	M85485/12-22T1A
317572-001	55FB1414-24-7L-OCS1925	Cable	85485/6	M85485/8-24U1A
658483-000	55FB1514-24-7L-OCS2173	Cable	85485/10	M85485/12-24U1A
810477-000	55FB1511-22-7L-OCS2882	Cable	85485/9	M85485/12-22T1A
966933-000	55FB1514-24-7L-OCS2882	Cable	85485/10	M85485/12-24U1A
059091-000	55FB1541-20-FLT4-OCS2882	Cable	85485/9	M85485/12-20T4A
161507-000	55FB1511-10-7L-OCS2882	Cable	85485/9	M85485/12-10T1A
239305-000	55FB1521-16-FLT2-OCS2173	Cable	85485/9	M85485/12-16T2A
373809-000	55FB1541-20-FLT4-OCS2173	Cable	85485/9	M85485/12-20T4A
391919-000	55FB1411-12-7L-OCS1925	Cable	85485/5	M85485/12-20T4A
486075-000	55FB1451-20-FLT5-OCS1925	Cable	85485/5	M85485/8-20T5A
528797-000	55FB1541-22-FLT4-OCS2882	Cable	85485/9	M85485/12-22T4A



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Braid Wire Parts affected by Supplier Change continued

Top parent	Parent Description	Type	Base Mil PN (Primary)	Mil spec Part Number
551527-000	55FB1531-20-FLT3-0CS2173	Cable	85485/9	M85485/12-20T3A
558221-000	55FB1531-14-FLT3-0CS2173	Cable	85485/9	M85485/12-14T3A
666515-001	55FB1431-22-FLT3-0CS1925	Cable	85485/5	M85485/8-22T3A
702575-000	55FB1521-16-FLT2-0CS2882	Cable	85485/9	M85485/12-16T2A
744189-000	55FB1541-22-FLT4-0CS2173	Cable	85485/9	M85485/12-22T4A
793588-001	55FB1421-20-FLT2-0CS1925	Cable	85485/5	M85485/8-20T2A
830043-000	55FB1531-20-FLT3-0CS2882	Cable	85485/9	M85485/12-20T3A
C22523-000	55FB1531-14-FLT3-0CS2882	Cable	85485/9	M85485/12-14T3A
CP8019-000	55FB1541-20-FLT4-0CS2173-5CF/1	Cable	85485/9	M85485/12-20T4A
F21887-000	55FB1521-18-FLT2-0CS2882	Cable	85485/9	M85485/12-18T2A
EK8868-000	55FB7122-24-FLT2-0CS2173	Special Cable	85485/10	M85485/12-24V2A
019558-001	55FB1431-20-FLT3-0CS1925	Cable	85485/5	M85485/8-20T3A
222937-000	55FB1551-22-FLT5-0CS2882	Cable	85485/9	M85485/12-22T5A
620321-000	55FB1551-22-FLT5-0CS2173	Cable	85485/9	M85485/12-22T5A
739077-000	55FB1421-16-FLT2-0CS1925	Cable	85485/5	M85485/8-16T2A
925199-000	55FB1531-16-FLT3-0CS2173	Cable	85485/9	M85485/12-16T3A
CJ8612-000	55FB1521-14-FLT2-0CS2882	Cable	85485/9	M85485/12-14T2A
013463-000	55FB1531-22-FLT3-0CS2173	Cable	85485/9	M85485/12-22T3A
099213-000	55FB1531-22-FLT3-0CS2882	Cable	85485/9	M85485/12-22T3A
118484-001	55FB1421-22-FLT2-0CS1925	Cable	85485/5	M85485/8-22T2A
178805-001	55FB1411-14-7L-0CS1925	Cable	85485/5	M85485/8-14T1A
232474-000	55FB1424-24-FLT2-0CS1925	Cable	85485/6	M85485/8-24U2A
373705-000	55FB1521-20-FLT2-0CS2173	Cable	85485/9	M85485/12-20T2A
609279-000	55FB1521-20-FLT2-0CS2882	Cable	85485/9	M85485/12-20T2A
711085-000	55FB1544-24-FLT4-0CS2173	Cable	85485/10	M85485/12-24U4A
729283-000	55FB1544-24-FLT4-0CS2882	Cable	85485/10	M85485/12-24U4A
850757-000	55FB1521-18-FLT2-0CS2173	Cable	85485/9	M85485/12-18T2A
908651-000	55FB1511-12-7L-0CS2173	Cable	85485/9	M85485/12-12T1A
968536-001	55FB1434-24-FLT3-0CS1925	Cable	85485/6	M85485/8-24U3A
EM4102-000	55FB1521-20-FLT2-0CS2173-L002	Cable	85485/9	M85485/12-20T2A



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<i>Part Number</i>	<i>Part Description</i>	<i>Base Mil PN (Primary)</i>	<i>Part Number</i>	<i>Part Description</i>	<i>Base Mil PN (Primary)</i>
004579-000	44AM1121-18-9/96-9CS2275	81044/12	265087-000	81044/10-22-9	81044/10
060616-000	44AM4131-18-MST3-9CS2275	81044/12	341130-000	81044/11-24-7	81044/11
144627-000	44AM4141-18-MST4-9CS2275	81044/12	356312-000	81044/11-24-2	81044/11
153711-000	44AM1111-18-9-9CS2275	81044/12	563357-000	44AM4122-24-6/9-9CS2275	81044/11
240275-000	44AM4121-18-9/96-9CS2275	81044/12	890304-000	81044/11-24-0	81044/11
265041-001	81044/9-18-9	81044/9	282399-000	81044/11-18-9	81044/11
265112-000	81044/9-18-0	81044/9	519815-000	81044/11-18-2	81044/11
265262-000	81044/9-18-2	81044/9	168513-000	81044/12-14-45	81044/12
282219-003	81044/12-18-9	81044/12	274725-000	44B4121-14-9/96-9CS2275	81044/12
282377-003	81044/12-18-0	81044/12	282230-000	81044/12-14-0	81044/12
282378-003	81044/12-18-2	81044/12	282231-000	81044/12-14-2	81044/12
282528-001	81044/12-18-1	81044/12	282232-000	81044/12-14-6	81044/12
282529-001	81044/12-18-3	81044/12	282294-001	81044/12-14-9	81044/12
282530-001	81044/12-18-4	81044/12	284770-000	81044/12-14-5	81044/12
282531-003	81044/12-18-5	81044/12	285121-000	81044/12-14-3	81044/12
282532-003	81044/12-18-6	81044/12	285122-000	81044/12-14-7	81044/12
282533-000	81044/12-18-7	81044/12	286313-000	44AM1121-14-6/9-9CS2275	81044/12
282534-000	81044/12-18-8	81044/12	287031-000	81044/12-14-1	81044/12
299519-000	44AM1121-18-6/9-9CS2275	81044/12	287048-002	81044/12-14-4	81044/12
515777-000	44AM1131-18-MST3-9CS2275	81044/12	287054-000	81044/12-14-8	81044/12
877819-000	44A0121-18-9/96CS2275	81044/12	334291-000	44AM4121-14-9/96-9CS2275	81044/12
921497-000	44AM1811-18-9-9CS2275	81044/9	403662-000	81044/12-14-2CS3005	81044/12
948753-000	81044/9-18-5	81044/9	435789-000	44B1121-14-9/96-9CS2275	81044/12
971601-000	81044/9-18-9CS1464	81044/9	447337-000	44AM1141-14-MST4-9CS2275	81044/12
C62418-000	81044/12-18-9-L097CS3005	81044/12	672452-000	44AM4131-14-MST3-9CS2275	81044/12
CY3460-000	44AM1141-18-MSL4-9CS2275	81044/12	688097-000	81044/12-14-92	81044/12
EH6704-000	44AM1821-18-9/96-9CS2275	81044/9	720125-000	44AM1121-14-0/9-9CS356	81044/12
EH6723-000	44AM1831-18-MST3-9CS2275	81044/9	734991-000	44AM1121-14-9/96-9CS2275	81044/12
EH7556-000	44A0131-18-9/93/96CS2275	81044/12	739053-000	44AM1111-14-9-9CS2275	81044/12
EK7003-000	81044/12-18-9-L384	81044/12	773625-000	44AM1131-14-MST3-9CS2275	81044/12
EM5751-000	81044/12-18-9-L016	81044/12	779149-000	81044/12-14-15	81044/12
072911-000	44A0121-16-6/9CS2275	81044/12	847643-000	81044/12-14-0-1KF/1	81044/12
138517-000	44AM1121-16-9/96-9CS2275	81044/12	A78920-000	81044/12-14-6CS3005	81044/12
140983-000	81044/12-16-4-1KF/1	81044/12	CJ9321-000	81044/12-14-0-5CF/1	81044/12
154875-000	44AM1121-16-0/9-9CS356	81044/12	CM3166-000	44B1121-14-0/2-9CS356	81044/12
155145-000	44AM1131-16-3/6/9-9CS2275	81044/12	007603-000	44AM1121-18-0/9-9CS356	81044/12
161521-000	44AM1811-16-9-9CS2275	81044/9	035941-000	44AM1121-18-1/7-9CS356	81044/12



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177103-000	44AM1131-16-MST3-9CS2275	81044/12	037787-000	81044/12-18-90	81044/12
182957-000	44AM1831-16-MST3-9CS2275	81044/9	060616-000	44AM4131-18-MST3-9CS2275	81044/12
228713-000	44AM4131-16-MST3-9CS2275	81044/12	076037-000	81044/12-18-914	81044/12
262029-001	81044/6-16-9	81044/6	121679-000	81044/12-18-901	81044/12
265042-002	81044/9-16-9	81044/9	144627-000	44AM4141-18-MST4-9CS2275	81044/12
265263-000	81044/9-16-2	81044/9	173817-000	44B1141-18-MST4-9CS2275	81044/12
265316-000	81044/9-16-5	81044/9	228059-000	81044/12-18-904	81044/12
265719-000	81044/9-16-0	81044/9	240275-000	44AM4121-18-9/96-9CS2275	81044/12
282220-000	81044/12-16-0	81044/12	281251-000	81044/12-18-709	81044/12
282221-001	81044/12-16-1	81044/12	282219-003	81044/12-18-9	81044/12
282222-003	81044/12-16-2	81044/12	282528-001	81044/12-18-1	81044/12
282223-003	81044/12-16-3	81044/12	282529-001	81044/12-18-3	81044/12
282224-003	81044/12-16-4	81044/12	282532-003	81044/12-18-6	81044/12
282225-001	81044/12-16-5	81044/12	282533-000	81044/12-18-7	81044/12
282226-003	81044/12-16-6	81044/12	284756-000	81044/12-18-92	81044/12
282227-000	81044/12-16-7	81044/12	285046-000	81044/12-18-908	81044/12
282228-002	81044/12-16-8	81044/12	285087-000	81044/12-18-906	81044/12
282229-005	81044/12-16-9	81044/12	285089-000	81044/12-18-95	81044/12
320547-000	44A0131-16-3/6/9CS2275	81044/12	285090-000	81044/12-18-97	81044/12
325847-000	44A0131-16-9/93/96CS2275	81044/12	285091-000	81044/12-18-98	81044/12
451317-000	44AM1111-16-9-9CS2275	81044/12	299519-000	44AM1121-18-6/9-9CS2275	81044/12
498371-000	44AM4121-16-9/96-9CS2275	81044/12	337505-000	44AM3131-18-9/93/96CS2275	81044/12
511269-002	81044/9-16-6	81044/9	459317-000	81044/12-18-913	81044/12
603169-000	44AM3121-16-9/96CS2275	81044/12	515777-000	44AM1131-18-MST3-9CS2275	81044/12
654537-000	44AM1121-16-6/9-9CS2275	81044/12	523717-000	81044/12-18-609	81044/12
670713-000	44A0141-16-MST4CS2275	81044/12	528555-000	81044/12-18-915	81044/12
736325-000	44AM3131-16-MST3-CS2275	81044/12	528851-000	81044/12-18-917	81044/12
768675-000	81044/9-16-9CS1464	81044/9	563977-000	81044/12-18-902	81044/12
893755-000	44A0121-16-9/96CS2275	81044/12	613253-000	81044/12-18-912	81044/12
902667-000	44AM1141-16-MST4-9CS2275	81044/12	615623-000	44B1111-18-9-9CS2275	81044/12
990495-000	44AM1821-16-9/96-9CS2275	81044/9	650971-000	81044/12-18-31	81044/12
CL1388-000	81044/9-16-54	81044/9	676915-000	81044/12-18-903	81044/12
CW7580-000	81044/12-16-9-L329	81044/12	677704-000	44B1151-18-MST5-3CS2275	81044/12
EF7877-000	44AC1121-16-9/96-9CS2275	81044/12	718829-000	81044/12-18-907	81044/12
012751-000	44A0121-22-9/96CS2275	81044/12	741647-000	81044/12-18-91	81044/12
067093-000	44AM1811-22-9-9CS2275	81044/9	764879-000	81044/12-18-96	81044/12
081937-000	44AM1121-22-6/9-9CS2275	81044/12	782381-000	81044/12-18-916	81044/12
107967-000	44AM1131-22-3/6/9-9CS2275	81044/12	812589-000	44AM1141-18-MST4-9CS2275	81044/12
146439-000	44AM1111-22-9-9CS2275	81044/12	817806-000	81044/12-18-54	81044/12
150635-000	44AM1141-22-MSL4-9CS2275	81044/12	819669-000	81044/12-18-94	81044/12
208381-000	44AM1121-22-2/6-9CS2275	81044/12	846823-000	81044/12-18-18	81044/12
228339-000	44AM1141-22-MST4-9CS2275	81044/12	870861-000	81044/12-18-905	81044/12



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245409-000	44A0131-22-9/93/96CS2275	81044/12	877819-000	44A0121-18-9/96CS2275	81044/12
257196-000	44A0121-22-0/9CS356	81044/12	889443-000	81044/12-18-93	81044/12
262034-001	81044/6-22-9	81044/6	927089-000	44B1121-18-9/96-9CS2275	81044/12
262267-000	81044/6-22-2	81044/6	A76837-000	81044/12-18-6-L097CS3005	81044/12
263499-000	44AM3131-22-MST3CS2275	81044/12	C27620-000	44AM1121-18-MT29CS2275-L049	81044/12
265039-003	81044/9-22-9	81044/9	C62418-000	81044/12-18-9-L097CS3005	81044/12
265160-000	81044/9-22-2	81044/9	CA8633-000	44AM1131-18-MSL3-9CS2275	81044/12
265162-000	81044/9-22-4	81044/9	CF3682-000	44AM1111-18-0-9CS356	81044/12
265163-000	81044/9-22-6	81044/9	CL5939-000	44B1121-18-9/96-9CS2826	81044/12
265201-000	81044/9-22-0	81044/9	CM3224-000	81044/12-18-0CS3005	81044/12
282212-004	81044/12-22-0	81044/12	CM3225-000	81044/12-18-5CS3005	81044/12
282256-004	81044/12-22-9	81044/12	CN7088-000	44AM1121-18-2/6-9CS2275	81044/12
282313-000	81044/12-22-1	81044/12	CY3460-000	44AM1141-18-MSL4-9CS2275	81044/12
282314-003	81044/12-22-2	81044/12	D44546-000	81044/12-18-5-L097CS3005	81044/12
282315-003	81044/12-22-3	81044/12	E50897-000	81044/12-18-9CS3005	81044/12
282316-003	81044/12-22-6	81044/12	EH7556-000	44A0131-18-9/93/96CS2275	81044/12
282317-000	81044/12-22-7	81044/12	EK7003-000	81044/12-18-9-L384	81044/12
282318-003	81044/12-22-8	81044/12	EM5751-000	81044/12-18-9-L016	81044/12
282345-003	81044/12-22-4	81044/12	F53518-000	44B4131-18-MST3-9CS2275	81044/12
282416-003	81044/12-22-5	81044/12	006475-000	44B1121-16-F020-9CS356	81044/12
284073-000	81044/12-22-938	81044/12	018285-000	44B1121-16-98/901-9CS356	81044/12
403995-000	44AM4121-22-9/96-9CS2275	81044/12	034227-000	44B1121-16-924/925-9CS356	81044/12
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EH6723-000	44AM1831-18-MST3-9CS2275	81044/9	284065-000	81044/12-22-914	81044/12



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858964-000	81044/9-12-5	81044/9		CU7290-000	81044/12-22-0CS3334	81044/12
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663883-000	81044/9-0-5	81044/9		EK3427-000	44AC1151-22-MST5-9CS2275	81044/12
CV6391-000	81044/9-0-2	81044/9		EP5833-000	44AC1131-22-MST3-9CS2275	81044/12
068604-000	81044/9-4-5-5CF/1	81044/9		F20753-000	44AM1121-22-MT29CS2275-L049	81044/12
228682-000	81044/9-4-9-5CF/1	81044/9		F50848-000	44B4121-22-2/6-9CS2275	81044/12
259875-000	81044/9-4-45	81044/9		F55386-000	44AM1181-22-MST8-9CS2275	81044/12
265047-001	81044/9-4-9	81044/9		431287-000	81044/12-26-3CS2621	81044/12
265550-001	81044/9-4-0	81044/9		020767-000	44B4121-12-9/96-9CS2275	81044/12
265603-001	81044/9-4-2	81044/9		131187-000	44A0131-12-9/93/96CS2275	81044/12
265604-000	81044/9-4-3	81044/9		183183-000	44A0121-12-0/9CS356	81044/12
265805-000	81044/9-4-6	81044/9		184179-000	44AM4121-12-9/96-9CS2275	81044/12
265929-000	81044/9-4-1	81044/9		201249-000	44A0141-12-0/1/7/8CS356	81044/12
265930-000	81044/9-4-5	81044/9		214563-000	44AM4141-12-MST4-9CS2275	81044/12
498546-000	81044/9-4-2-5CF/1	81044/9		228351-000	44A0131-12-96/97/98CS356	81044/12
538293-000	81044/9-4-10	81044/9		244545-000	44AM1131-12-MST3-9CS2275	81044/12
607481-000	81044/9-4-13	81044/9		249877-000	44B1121-12-F097-9CS356	81044/12
818054-000	81044/9-4-0-5CF/1	81044/9		260643-000	44AM4121-12-6/9-9CS2275	81044/12
ER2791-000	44B4821-4-9/96-9CS2275	81044/9		276995-000	44AM4141-12-ELC4-9CS356	81044/12
099939-000	81044/9-2-2	81044/9		282255-003	81044/12-12-9	81044/12
265096-001	81044/9-2-9	81044/9		283746-001	81044/12-12-5	81044/12
891278-000	81044/9-2-0	81044/9		283747-000	81044/12-12-6	81044/12



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Part Number	Part Description	Base Mil PN (Primary)	Part Number	Part Description	Base Mil PN (Primary)
051623-000	55A1131-18-3/6/9-9CS2275	22759/32	031665-000	22759/32-30-7	22759/32
053207-001	22759/32-18-0	22759/32	201211-000	55A1121-30-6/9-9CS2275	22759/32
084446-000	22759/32-18-3	22759/32	216418-001	22759/32-30-2	22759/32
090339-000	22759/32-18-7	22759/32	216419-001	22759/32-30-6	22759/32
094255-000	55A4831-18-MST3-9CS2275	22759/34	216431-002	22759/32-30-9	22759/32
104055-000	22759/34-18-6	22759/34	249897-000	22759/32-30-8	22759/32
109454-000	22759/32-18-1	22759/32	446506-000	22759/32-30-1	22759/32
132367-000	22759/34-18-3	22759/34	491037-001	22759/32-30-4	22759/32
141561-000	55A4821-18-9/96-9CS2275	22759/34	632749-000	22759/32-30-5	22759/32
158551-000	55A1141-18-MST4-9CS2275	22759/32	682655-000	22759/32-30-29	22759/32
174927-000	22759/34-18-1	22759/34	779080-000	22759/32-30-3	22759/32
216158-000	22759/32-18-6	22759/32	844453-001	22759/32-30-0	22759/32
216296-002	22759/32-18-9	22759/32	933943-000	22759/32-30-09	22759/32
218205-001	22759/34-18-9	22759/34	C46868-000	55A3121-30-6/9CS2275	22759/32
267129-000	22759/34-18-7	22759/34	D03000-000	55A1111-30-9-9CS2275A	22759/32
289172-000	22759/34-18-5	22759/34	D44126-000	55A4121-30-6/9-9CS2275	22759/32
295308-000	22759/32-18-8	22759/32	D74923-000	55A1141-30-MSL4-9CS2275	22759/32
328111-000	55A4121-18-9/96-9CS2275	22759/32	041675-000	55A1141-28-MSL4-9CS2275	22759/32
334317-000	55A0131-18-9/93/96CS2275	22759/32	107613-000	55A1121-28-6/9-9CS2275	22759/32
354843-000	55A1131-18-MST3-9CS2275	22759/32	216326-000	22759/32-28-0	22759/32
375527-000	22759/32-18-5	22759/32	216327-000	22759/32-28-2	22759/32
389999-000	55A6259-18-9-9CS2275	22759/34	216388-000	22759/32-28-5	22759/32
467315-000	22759/34-18-2	22759/34	216389-000	22759/32-28-6	22759/32
481888-000	22759/34-18-0	22759/34	216390-000	22759/32-28-9	22759/32
516465-000	55A1821-18-9/96-9CS2275	22759/34	289737-000	55A1111-28-9-9CS2275	22759/32
526843-000	22759/32-18-4	22759/32	370660-000	22759/32-28-7	22759/32
539061-000	22759/32-18-2	22759/32	480857-000	22759/32-28-3	22759/32
547017-000	55A0121-18-9/96CS2275	22759/32	507179-000	22759/32-28-94	22759/32
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593613-000	22759/34-18-4	22759/34	868639-000	22759/32-28-8	22759/32
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636955-000	55A4131-18-MST3-9CS2275	22759/32	CV7557-000	22759/32-28-1	22759/32
641643-000	55A1811-18-9-9CS2275	22759/34	014389-000	22759/32-14-1	22759/32
773277-000	55A0821-18-9/96CS2275	22759/34	048507-000	22759/32-14-13	22759/32
811607-000	55A1121-18-9/96-9CS2275	22759/32	093935-000	22759/32-14-7	22759/32
838195-000	55A1831-18-MST3-9CS2275	22759/34	165219-000	22759/32-14-4	22759/32
846585-000	55A1121-18-6/9-9CS2275	22759/32	167389-000	55A1111-14-9-9CS2275	22759/32
889095-000	55A0821-18-6/9CS2275	22759/34	189855-000	55A1121-14-9/96-9CS2275	22759/32
890023-000	22759/32-18-93	22759/32	216365-001	22759/32-14-9	22759/32



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CW8047-000	55A4831-18-MT39CS2275L016	22759/34		223051-000	22759/32-14-6	22759/32
EH7545-000	55A0831-18-9/93/96CS2275	22759/34		249489-000	55A2121-14-6/9-9CS2275	22759/32
ER0919-000	22759/34-18-9-L104	22759/34		302901-000	55A4131-14-MST3-9CS2275	22759/32
ER0920-000	22759/34-18-96-L104	22759/34		312541-000	55A1131-14-MST3-9CS2275	22759/32
ER1233-000	55A3121-18-6/9CS2275	22759/32		395511-000	55A1141-14-MST4-9CS2275	22759/32
ER3544-000	22759/16-18-9	22759/16		401365-000	55A0131-14-MST3CS2275	22759/32
ER3548-000	22759/18-18-9	22759/18		552513-000	22759/32-14-10	22759/32
016629-000	55A1141-16-MST4-9CS2275	22759/32		556001-000	55A1121-14-9/6-9CS2275	22759/32
018787-000	22759/34-16-4	22759/34		668418-000	55A1121-14-9/96-3CS2275	22759/32
073863-000	55A1831-16-MST3-9CS2275	22759/34		707545-000	22759/32-14-3	22759/32
125305-000	55A4831-16-MST3-9CS2275	22759/34		767181-000	22759/32-14-5	22759/32
161305-000	55A1121-16-6/9-9CS2275	22759/32		771873-000	55A1131-14-3/6/9-9CS2275	22759/32
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677107-000	55A2121-16-6/9-9CS2275	22759/32		563965-000	55A1111-18-9-9CS2275	22759/32
706027-000	22759/34-16-5	22759/34		624771-000	55A4171-18-MST7-9CS2275	22759/32



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EG3494-000	22759/32-16-29	22759/32		161305-000	55A1121-16-6/9-9CS2275	22759/32
EJ1320-000	22759/34-16-9-L368	22759/34		162927-000	55A1121-16-9/96-9CS2275	22759/32
EM6443-000	55A0821-16-1/3CS356	22759/34		163855-000	55A1111-16-9-9CS2275	22759/32
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EP0212-000	22759/32-16-6-L353	22759/32		216283-000	22759/32-16-6	22759/32
EP0213-000	22759/32-16-5-L353	22759/32		216371-000	22759/32-16-5	22759/32
EP8414-000	22759/16-16-9	22759/16		257049-000	55A3121-16-9/96CS2275	22759/32
EP8417-000	22759/18-16-9	22759/18		297169-000	22759/32-16-3	22759/32
ER1241-000	55A3131-16-3/6/9CS2275	22759/32		301387-000	55A1131-16-MST3-9CS2275	22759/32
ER3430-000	55AC1121-16-9/96-9CS2275	22759/32		307046-000	22759/32-16-8	22759/32
009953-000	22759/45-12-9	22759/45		331441-000	55A7446-16-MST3-9CS2275	22759/32
218447-001	22759/41-12-9	22759/41		347371-000	55A1151-16-MSL5-9CS2275	22759/32
258347-000	55A1123-12-9/96-9CS2275	22759/45		377305-000	55A0131-16-9/93/96CS2275	22759/32
CS9644-000	22759/41-12-5	22759/41		412357-000	22759/32-16-13	22759/32
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EP6997-000	22759/45-12-5	22759/45		443835-000	55A1141-16-0/2/5/9-9CS356	22759/32
EP6999-000	22759/45-12-2	22759/45		457282-000	22759/32-16-1	22759/32
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023917-000	22759/32-22-90	22759/32		578587-000	55A4121-16-6/9-9CS2275	22759/32
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039751-000	55A0831-22-9/93/96CS2275	22759/34		606463-000	55A4141-16-MST4-9CS2275	22759/32
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112317-001	22759/32-22-8	22759/32		635571-000	22759/32-16-45	22759/32
142755-000	55A1841-22-MST4-9CS2275	22759/34		664297-000	55A3141-16-MST4CS2275-US	22759/32
150405-000	55A1121-22-905/906-9CS356	22759/32		677107-000	55A2121-16-6/9-9CS2275	22759/32
154369-000	55A3121-22-9/96CS2275	22759/32		701450-000	55A1111-16-9-3CS2275	22759/32
156160-001	22759/32-22-1	22759/32		712651-000	22759/32-16-2	22759/32
171416-000	55A1831-22-MST3-9CS2826	22759/34		721507-000	55A1131-16-3/6/9-9CS2275	22759/32
216112-002	22759/32-22-9	22759/32		747393-000	55A4131-16-MST3-9CS2275	22759/32
216202-001	22759/32-22-0	22759/32		828065-000	55A1131-16-0/2/9-9CS356	22759/32
216203-001	22759/32-22-3	22759/32		833629-000	55A2141-16-MSL4-9CS2275	22759/32
216208-001	22759/32-22-4	22759/32		880797-000	55A0131-16-3/6/9CS2275	22759/32
216288-002	22759/32-22-5	22759/32		886701-000	22759/32-16-10	22759/32
216325-001	22759/32-22-6	22759/32		919563-000	55A4121-16-9/96-9CS2275	22759/32
216375-002	22759/32-22-2	22759/32		933807-000	55A2141-16-MST4-9CS2275	22759/32
218203-002	22759/34-22-9	22759/34		984966-000	55A1131-16-MST3-3CS2275	22759/32
218562-000	22759/34-22-0	22759/34		998387-000	55A1161-16-MST6-9CS2275	22759/32
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255111-000	55A1811-22-9-9CS2275	22759/34		CZ5786-000	55A0121-16-9/96CS2275-5CF	22759/32
305292-001	22759/34-22-2	22759/34		D24190-000	55A0121-16-9/96CS2275-1KF	22759/32
312007-000	55A4141-22-MST4-9CS2275	22759/32		EG1258-000	55A4161-16-MST6-9CS2275	22759/32
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Part Number	Part Description	Base Mil PN (Primary)	Part Number	Part Description	Base Mil PN (Primary)
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739077-000	55FB1421-16-FLT2-0CS1925	85485/5	069372-001	55FB1431-16-FLT3-0CS1925	85485/5
117938-001	55FB1411-22-7L-0CS1925	85485/5	148742-001	55FB1411-16-7L-0CS1925	85485/5
118484-001	55FB1421-22-FLT2-0CS1925	85485/5	243723-001	55FB1441-16-FLT4-0CS1925	85485/5
454676-001	55FA0431-22-FLT3CS1924	85485/5	287949-000	55FA0441-16-FLT4CS1924	85485/5
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178805-001	55FB1411-14-7L-0CS1925	85485/5	005752-001	55FA0441-20-FLT4CS1924	85485/5
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005021-000	55FB1541-16-FLT4-0CS2173	85485/9	856715-000	55FA0421-20-7L/7L6CS1924	85485/5
239305-000	55FB1521-16-FLT2-0CS2173	85485/9	117938-001	55FB1411-22-7L-0CS1925	85485/5
422390-000	55FB1541-16-FLT4-0CS2882	85485/9	118484-001	55FB1421-22-FLT2-0CS1925	85485/5
466845-000	55FB1511-16-7L-0CS2882	85485/9	139042-000	55FA0441-22-FLT4CS1924	85485/5
556681-000	55FB1511-16-7L-0CS2173	85485/9	164441-000	55FB1451-22-FLT5-0CS1925	85485/5
702575-000	55FB1521-16-FLT2-0CS2882	85485/9	454676-001	55FA0431-22-FLT3CS1924	85485/5
778367-000	55FA0521-16-7L/7L6CS2172	85485/9	471876-001	55FA0421-22-7L/7L6CS1924	85485/5
925199-000	55FB1531-16-FLT3-0CS2173	85485/9	666515-001	55FB1431-22-FLT3-0CS1925	85485/5
EG4079-000	55FA0531-16-FLT3CS2172	85485/9	CL4898-000	55FB1411-22-7L-0CS1925-L016	85485/5
013463-000	55FB1531-22-FLT3-0CS2173	85485/9	CL5451-000	55FB1411-22-7L-0CS1925-L156	85485/5
099213-000	55FB1531-22-FLT3-0CS2882	85485/9	908287-001	55FB1411-10-7L-0CS1925	85485/5
155023-000	55FA0521-22-7L/7L6CS2881	85485/9	391919-000	55FB1411-12-7L-0CS1925	85485/5
174775-000	55FB1511-22-7L-0CS2173	85485/9	168601-000	55FB1511-14-7L-0CS2173	85485/9
202321-000	55FB1521-22-FLT2-0CS2882	85485/9	558221-000	55FB1531-14-FLT3-0CS2173	85485/9
387615-000	55FA0541-22-FLT4CS2881	85485/9	700291-000	55FB1511-14-7L-0CS2882	85485/9
458779-000	55FA0521-22-7L/7L6CS2172	85485/9	C22523-000	55FB1531-14-FLT3-0CS2882	85485/9
528797-000	55FB1541-22-FLT4-0CS2882	85485/9	CJ8612-000	55FB1521-14-FLT2-0CS2882	85485/9
732445-000	55FA0541-22-FLT4CS2172	85485/9	E12169-000	55FB1541-14-FLT4-0CS2882	85485/9
744189-000	55FB1541-22-FLT4-0CS2173	85485/9	EG4080-000	55FA0531-14-FLT3CS2172	85485/9
810477-000	55FB1511-22-7L-0CS2882	85485/9	EG9594-000	55FA0521-14-7L/7L6CS2172	85485/9
829509-000	55FA0531-22-FLT3CS2172	85485/9	190395-000	55FB1511-18-7L-0CS2173	85485/9
837359-000	55FB1521-22-FLT2-0CS2173	85485/9	850757-000	55FB1521-18-FLT2-0CS2173	85485/9
EM9390-000	55FA0531-22-FLT3C2172L002	85485/9	893363-000	55FB1541-18-FLT4-0CS2173	85485/9
168601-000	55FB1511-14-7L-0CS2173	85485/9	974335-000	55FB1511-18-7L-0CS2882	85485/9



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558221-000	55FB1531-14-FLT3-0CS2173	85485/9		C95168-000	55FA0521-18-7L/7L6CS2172	85485/9
C22523-000	55FB1531-14-FLT3-0CS2882	85485/9		F21887-000	55FB1521-18-FLT2-0CS2882	85485/9
CJ8612-000	55FB1521-14-FLT2-0CS2882	85485/9		005021-000	55FB1541-16-FLT4-0CS2173	85485/9
EG4080-000	55FA0531-14-FLT3CS2172	85485/9		239305-000	55FB1521-16-FLT2-0CS2173	85485/9
EG9594-000	55FA0521-14-7L/7L6CS2172	85485/9		422390-000	55FB1541-16-FLT4-0CS2882	85485/9
908651-000	55FB1511-12-7L-0CS2173	85485/9		466845-000	55FB1511-16-7L-0CS2882	85485/9
161507-000	55FB1511-10-7L-0CS2882	85485/9		517635-000	55FA0541-16-FLT4CS2172	85485/9
EM4102-000	55FB1521-20-FLT2-0CS2173-L002	85485/9		556681-000	55FB1511-16-7L-0CS2173	85485/9
F47088-000	55FA0541-20-FLT4CS2881	85485/9		702575-000	55FB1521-16-FLT2-0CS2882	85485/9
013463-000	55FB1531-22-FLT3-0CS2173	85485/9		778367-000	55FA0521-16-7L/7L6CS2172	85485/9
099213-000	55FB1531-22-FLT3-0CS2882	85485/9		925199-000	55FB1531-16-FLT3-0CS2173	85485/9
155023-000	55FA0521-22-7L/7L6CS2881	85485/9		EG4079-000	55FA0531-16-FLT3CS2172	85485/9
174775-000	55FB1511-22-7L-0CS2173	85485/9		059091-000	55FB1541-20-FLT4-0CS2882	85485/9
202321-000	55FB1521-22-FLT2-0CS2882	85485/9		163843-000	55FB1511-20-7L-0CS2173	85485/9
222937-000	55FB1551-22-FLT5-0CS2882	85485/9		195629-000	55FA0521-20-7L/7L6CS2881	85485/9
387615-000	55FA0541-22-FLT4CS2881	85485/9		300933-000	55FA0531-20-FLT3CS2881	85485/9
458779-000	55FA0521-22-7L/7L6CS2172	85485/9		373705-000	55FB1521-20-FLT2-0CS2173	85485/9
528797-000	55FB1541-22-FLT4-0CS2882	85485/9		373809-000	55FB1541-20-FLT4-0CS2173	85485/9
620321-000	55FB1551-22-FLT5-0CS2173	85485/9		397875-000	55FA0531-20-FLT3CS2172	85485/9
732445-000	55FA0541-22-FLT4CS2172	85485/9		486721-000	55FA0541-20-FLT4CS2172	85485/9
744189-000	55FB1541-22-FLT4-0CS2173	85485/9		551527-000	55FB1531-20-FLT3-0CS2173	85485/9
810477-000	55FB1511-22-7L-0CS2882	85485/9		609279-000	55FB1521-20-FLT2-0CS2882	85485/9
829509-000	55FA0531-22-FLT3CS2172	85485/9		775451-000	55FB1551-20-FLT5-0CS2882	85485/9
837359-000	55FB1521-22-FLT2-0CS2173	85485/9		830043-000	55FB1531-20-FLT3-0CS2882	85485/9
EM9390-000	55FA0531-22-FLT3C2172L002	85485/9		877741-000	55FA0521-20-7L/7L6CS2172	85485/9
161507-000	55FB1511-10-7L-0CS2882	85485/9		886781-000	55FB1551-20-FLT5-0CS2173	85485/9
908651-000	55FB1511-12-7L-0CS2173	85485/9		970771-000	55FB1511-20-7L-0CS2882	85485/9
				CP8019-000	55FB1541-20-FLT4-0CS2173-5CF/1	85485/9

WC27500

All conductor changes for AS81044 and AS22759 will have impacted WC27500 cable configurations



8-D Corrective Action Discipline Worksheet

Response Owner: Helen Smith		TECHS Reference: CAR-8D-2021-0713		QPL Part Number(s): Per attached NAVAIR part numbers	
Customer: NAVAIR		Customer Reference: N/A		Customer Issue Date: 9/1/2021	
Customer Part Number(s): See attached part numbers		Trace Data: July 2020 to September 1st, 2021		Product Name: Conductor for M81044 products	
Issue Description: TE Connectivity did not timely change its conductor to a MIL-SPEC QPL'd supplier per AS81044. The specification was released in July 2019. Per SAE AS81044 REV. B Section 3.4.1 Conductor Material, it cites the following: "All conductors shall be qualified and shall meet the material requirements of AS29606" The implementation date for the change was July 31, 2020.					

Response History			
Complaint Submission Date: 16/08/2021	Initial 3-D Response Date: 01/09/2021	Initial 5-D Response Date: 9/28/2021	Final Response Date: N/A

Discipline 1 - Organize and Plan			
Name	Company - Title	Phone	Email
Helen Smith	Sr Mgr ISG Quality	+44-1793 573000	HLSMITH@te.com
Mark Stanton	Manager Product Engineering		
Robert Moore	Snr Principal Engineer		
Ken Buchert	Quality and Reliability Engineer		
Haitham Bseiso	Quality and Reliability Engineer		
Ruben Ortega	Plant Quality Manager		
Jose Cardenas	Supplier Quality Spvr		
Samuel Chen	Supplier Quality		
Cathy Dutton	Technical		
Daniel Dominguez Mendoza	Customer Quality Engineer		
Jerod Girton	Sr Mgr Project Management		
Victoria Judd	Mgr QPL Compliance		

15-Jul-2021

Request: 1532120

Action: 1615556

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Discipline 2 - Describe the Problem

Problem Description:

TE did not timely change its conductor to a MIL-SPEC QPL'd supplier per AS81044. The specification was released in July 2019. Per SAE AS81044 REV. B Section 3.4.1 Conductor Material, it cites the following: "All conductors shall be qualified and shall meet the material requirements of AS29606" The implementation date for the change was July 31, 2020.

TE Connectivity notified NAVAIR that it has been non-compliant with this requirement as TE Connectivity has been using conductors from a non-qualified source since July 2020 to manufacture specific M81044 wire products.

In July 2019 SAE AS81044 REV. B was released, the new revision has a new requirement that all conductors sold to this specification must be on the QPL list; Section 3.4.1 Conductor Material, "All conductors shall be qualified and shall meet the material requirements of AS29606". The Qualifying Activity required that any inventory shipped after July 31, 2020 comply with this requirement.

Although the conductor source is non-qualified, the conductors received and used have met the requirements of WCPS-3017 which aligns with the performance specification of AS29606. This nonconformity impacts products manufactured from both its Redwood City, CA (Cage Code: 06090) and Tijuana, Mexico (Cage Code: SU473) Wire & Cable Plants. Specific parts impacted include M81044/6, /9 and /12.

Potential Suspect Date Code Range (describe how range was derived):

Defined by missed date of conversion to MIL-SPEC QPL's Suppliers per the AS81044 specification change requirements. Suspect date code range = July 31, 2020 to September 1, 2021.

Extension of Scope due to audit and additional information to be included in this 8D

As part of our root cause and corrective action analysis for the previously reported issues, TE Connectivity performed a comprehensive review of TE manufactured products and conductor suppliers that are QPL to the following SAE specifications (AS81044, AS22759, AS85485, WC27500).

The purpose of this review was to determine if there were additional changes to the conductor source of supply that have been implemented to TE Wire and Cable QPL Products since the last time Qualification or Retention of Qualification testing was performed that had also missed the correct notification process.

A summary of the findings and the impacted products are listed in Tables 1

Specifications and slash sheets

AS81044/5, /6, /7, /8, /9, /10, /11, 12, /13
AS22759/16, /18, /32, /33, /34, /35, /41, /42,
/43, /44, /45, /46
AS85485/5, /6, /9 & /10
WC27500 all designs due to changes for
AS81044 and AS22759 will have
impacted WC27500 cable configurations

15-Jul-2021

Request: 1532120

Action: 1615556

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8-D Corrective Action Discipline Worksheet

Discipline 2 - Describe the Problem								
Table 1 Summary of Conductor Supplier/Source Changes								
SAE Base Spec	Slash Sheet	Last Time Qualified	Description of Change	Implemented	Type of Change	Change Class	Test Report	Comments
AS81044	All slash sheets affected	08/14/2017 01820201.AK/8-14-2017	Ret. of Qual only used one conductor supplier (IWG) in 2017 requalification. In 2017 TE was using 3 conductor suppliers (IWG, CN & ACCEL)	Multiple changes between suppliers from 2017 to 2021 included using conductor from Omega wire	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with performance specification of AS29606 1236 PN's have changed supplier at least once from 2017 -2021
AS22759	All slash sheets affected	05/30/2015 01620205.S/5-30-2015	Ret. of Qual used three conductor suppliers (ACCEL, CN & OMEGA) in 2021 requalification. In 2021 TE is using 5 conductor suppliers (ACCEL, CN, OMEGA, FISK & IWG)	131 changes between suppliers in 2021. Conductor not qualified in 2021 (FISK 182 PN's & IWG 398 PN's)	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with performance specification of AS29606 1846 PN's have changed supplier at least once from 2015 -2021
AS85485	All slash sheets affected	01/23/2013 05120201.AJ/1-23-13	Ret. of Qual used one conductor supplier (CN) in 2013 requalification. In 2013 TE is using 3 conductor suppliers (ACCEL, CN, & IWG)	Multiple changes between suppliers from 2013 to 2021 included using conductor from Omega wire (7 PN's 2021)	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with performance specification of AS29606 133 PN's have changed supplier at least once from 2013 -2021
SAE Base Spec	Slash Sheet	Last Time Qualified	Description of Change	Implemented	Type of Change	Change Class	Test Report	Comments
WC 27500	N/A	As Per AS81044 & AS22759	As per affected AS81044 & AS22759	Multiple changes between suppliers from 2017 to 2021	Conductor	Major	C of C's QC test data	All conductors were supplied to WCPS-3017 which aligns with the performance specification of AS29606

Potential Suspect Date Code Range (describe how range was derived):

TE Connectivity Defined the additional scope date range going back to the last QPL date on record

For AS81044 date code range is 14th August 2017 to 1st September 2021

For AS22759 date code range is 30th May 2015 to 1st September 2021

For AS85485 date code range is 1st January 2013 to 1st September 2021

For WC 27500 as per changes to AS81044 & AS22759 date code range dependant on cable configuration.

15-Jul-2021

Request: 1532120

Action: 1615556

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Discipline 3 - Containment Plan

Additional containment activities/comments:

On September 1, 2021 TE Connectivity has quarantined all on hand non-QPL'd conductors and finished good parts used in M81044/6, /9 and /12 products that are defined in the attached NAVAIR parts list until the expected qualification test results are available (under advisement from NAVAIR).

The quarantine covers manufactured and defined part numbers between July 31, 2020 to September 1, 2021.

Wire and Cable	Quantity (m)
Row Labels	Sum of Blocked Stock
Amermex	85,202
ANZ/SA	0
EMEA	98,220
India	0
Japan	0
Korea	0
Rt 230	18,359
RWC	231,567
TE Meas Hampton	0
Tijuana	2,424,271
Grand Total	2,857,620

EPS Devices	Quantity (PC)
Row Labels	Sum of Blocked Stock
Amermex	0
EMEA	0
India	1,997
Japan	0
Korea	0
TE BERKELEY VALE ENERGY W/H	5,090
TE Connectivity Br Ind Elet Lt	0
TE Connectivity India Pvt Ltd	0
TESOG CZ Whse EE Syrovice	0
Tijuana	873,605
Grand Total	880,692

Certified Material Markings/Identification Description (if applicable):

15-Jul-2021

Request: 1532120

Action: 1615556

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8-D Corrective Action Discipline Worksheet

Discipline 3 - Containment Plan

No certification label aligned to this 8D will be visible on the outside of the box. All box's and parts will be certified under the NAVAIR AS qualification by part number that TE carries.

15-Jul-2021

Request: 1532120

Action: 1615556

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8-D Corrective Action Discipline Worksheet

Discipline 4 - Describe the Cause

Multiple factors contributed at a Quality Management System level that resulted in not meeting the specified date of conversion to MIL-SPEC QPL's Suppliers per the AS81044 specification change requirements as defined July 31, 2020. The additional scope is also included

	Detection / Systemic (Why did it escape?)
WHY 1	Incoming Customer external changes communicated internal via e-mail person to person through departments
WHY 2	Lost visibility of the required change
WHY 3	Loss of resources across departments dealing with the change
WHY 4	Lack of hand-off through employee turnover.
Root Cause	Process is not closed loop back to the change request coordinator

	Detection (Why did it escape?)
WHY 1	No MIL-SPEC training for new ADM AS MIL-Spec personnel prior to assuming their roles
WHY 2	MIL-SPEC compliance in ADM AS MIL-Spec relied on decentralized, highly knowledgeable individuals, which was susceptible to gaps if key employees left the organization.
WHY 3	Centralized MIL-SPEC compliance team did not exist in ADM AS MIL-Spec unit to ensure continuity to project and compliance, especially when high turnover occurred.
Root Cause	No centralized MIL-SPEC compliance team for ADM AS MIL-Spec

15-Jul-2021

Request: 1532120

Action: 1615556

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8-D Corrective Action Discipline Worksheet

Additional Scope

Prevent	Occurrence (What caused the problem?) Changes to Conductor vendor without the approval and authorisation from NAVAIR as required in the various AS specifications
WHY 1	Vendor changes for conductor suppliers are classed as a commodity item, sourced via a TE purchase specification that aligned to AS29606 via the Conductor Purchase specification WCPS-3017
WHY 2	Changes to conductor source happened in isolation with purchasing only, part numbers stayed the same in the Bill of materials, just the supplier changed
WHY 3	Conductor part numbers were not identified as QPL components in TE systems that required NAVAIR approval and authorisation of change.
WHY 4	MIL-SPEC ID field within Central Part Registry (CPR) system did not identify/flag Conductor components
WHY 5	MIL-SPEC compliance in ADM AS MIL-Spec relied on decentralized, highly knowledgeable individuals, which was susceptible to gaps if key employees left the organization
Root Cause	AS MIL Spec requirements missed for conductor component source changes.

15-Jul-2021

Request: 1532120

Action: 1615556

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8-D Corrective Action Discipline Worksheet

Discipline 5 - Permanent Corrective Action Plan			
Corrective Action:	Responsibility Team	Planned Comp. Date	Actual Completion Date
1. TE Connectivity will complete the creation of Qualified Product List / MIL Spec training modules ADM QPL Compliance to be utilized as a requirement within the Learn@TE website for all roles defined within the procedure scope across the Aerospace Defense & Marine Business	Victoria Judd / Matt Spragins	9/24/2021	Done
2. TE Connectivity ADM will establish a center-led MIL-SPEC Compliance Team that will be responsible for leading all compliance efforts for the business unit's QPL'd products.	Victoria Judd	10/22/2021	Done
3. TE Connectivity will generate and administer training with engineering stakeholders on the proper application and maintenance of the MIL-SPEC ID field within our Central Part Registry (CPR) system. Proper application of this field will capture all Qualified Product List part numbers and subcomponents and will alert users of their QPL and/or Customer Controlled nature and advise that certain internal policies and/or customer change requirements apply	Victoria Judd	12/31/2021	Ongoing
4. Ensure that all QPL parts are identified in CPR.	Mitch Storry	10/01/2021	Done
5. TE Connectivity to determine a method to incorporate QPL training on the on-boarding training program.	Victoria Judd / Matt Spragins	11/12/2021	Ongoing
6. TE Connectivity to incorporate mandatory Quality Management Systems & QPL compliance training modules onto onboarding program for all new employees within the Learn@TE website and reoccurring training depending on defined roles & responsibilities across the Aerospace Defense & Marine Business Unit.	Victoria Judd	Dependant on Item 5	TBC
7. TE To implement system that locks off BOM's and sub level components to change (System approach)	Mitch Storry / Lien Helster	12/30/2021	Ongoing
8. Project system approach to customer notification of changes with Zero Escapes	David Baechtle	08/31/2022	Ongoing
9. TE to implement a project manager assigned to operations to be the initiator of the change management process and to review all changes within plants (Process in place)	Phil Kinney / Bo Yu	01/05/2021	Ongoing

15-Jul-2021

Request: 1532120

Action: 1615556

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8-D Corrective Action Discipline Worksheet

Discipline 5 - Permanent Corrective Action Plan			
10. Conductor QPL supplier list for all QPL part numbers to be owned by compliance team.	Victoria Judd / Procurement / Engineering	12/31/2021	Ongoing
11. All First Article for current conduct supply to be loaded to DM.TEC	Karen Duncan	12/14/2021	Ongoing

15-Jul-2021

Request: 1532120

Action: 1615556

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8-D Corrective Action Discipline Worksheet

Discipline 6 - Verification of Corrective Action

Updated 10/12/2021

1. Completed the creation of QPL training modules. **Completed 10/25/2021.**
2. TE Connectivity ADM established a center-led MIL-SPEC Compliance Team that will be responsible for leading all compliance efforts for the business unit's QPL'd products TE expects to cover new Hire open positions by **end December 2021**



3. TE Connectivity generated training with engineering stakeholders on the proper application and maintenance of the MIL-SPEC ID field within our Central Part Registry (CPR) system. **Completed 9/30/2021.**



4. TE completed the identification of QPL parts in Central Part Registry. **Completed 10/25/2021**
5. Place Holder
6. Place Holder
7. Place Holder
8. Place Holder
9. Place Holder

15-Jul-2021

Request: 1532120

Action: 1615556

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8-D Corrective Action Discipline Worksheet

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Discipline 7 - Prevention of Recurrence	
Discipline 8 - Communicate Success	
TE Connectivity Team Leader Approval Helen Smith	Approval Date 9/28/2021

Revision	Date	Change	Approved
A	10/18/21	Added D6 item 2.	H Smith
B	15/11/2021	Added D5 Items 6,7,8,& 9	H Smith
C	14/12/2021	Additional Scope added	H Smith
D	14/12/2021	Added addition D5 actions	H Smith

15-Jul-2021

Request: 1532120

Action: 1615556

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8-D Corrective Action Worksheet –

Response Owner: Helen Smith		TECHS Reference: CAR-8D-2021-08-18		QPL Part Number(s): See list in D2	
Customer: NAVAIR		Customer Reference: N/A		Customer Issue Date: 9/1/2021	
Trace Data: N/A.		Customer Part Number(s): See attached part numbers			
Issue Description: Background:				Product Name: Multiple collated in D2	
<p>TE Connectivity did not submit a request for change and gain authorization from NAVAIR (QA) on the location change of its resin compound manufacturing facility from Menlo Park, CA to Redwood City, CA, prior to the move in November 2018 (see table of potential suspect production date), as well as modifications to certain manufacturing process parameters in accordance with the requirements set forth in: AS81044 para. 3.3, 3.3.1, 4.6.1 & 4.6.2.; SAE AS22759 para. 3.2, 3.2.1, 4.3.1, 4.5.1 & 4.5.2.; AS85485 para. 3.2, 4.5.1 & 4.5.2, 4.6.1.; AS35192, Cables manufactured and qualified to NEMA WC27500 para. 3.2, 3.3. which also includes shield terminators qualified to AS83519/2 that use M22759 wire.</p>					

Response History			
Complaint Submission Date:	Initial 3-D Response Date:	Initial 5-D Response Date:	Final Response Date:
08/19/2021	09/01/2021	9/28/2021	N/A

Discipline 1 - Organize and Plan			
Name	Company - Title	Phone	Email
Helen Smith	Sr Mgr. ISG Quality	+44-1793 573000	HLSMITH@te.com
Jacqueline H. Yim	Staff R&D / Product DEVL Engineer		
Mark Stanton	Engineering Manager WNC		
Ken Buchert	Quality Engineer Redwood City		
Mitch Story	Director Engineering		
Donald Nadeau	ADM Global QMS & QPL Compliance		
Haitham Bseiso	Quality Lead Redwood City		
Kishan Kulkarni	Manufacturing / Quality Engineering Mgr.		
Luis Rodriguez	Engineering Manager EPS		
Cathy Dutton	Technical Documentation Technician		
Patrick Murphy	WNC Product Management		
Robert Moore	Principle Engineer		
Victoria Judd	Manger QPL Compliance		
John Langan	General Council		
Craig Reeder	Product Development Engineer		
Domingo Lanz	Director Product Management		
Daniel Dominguez Mendoza	Customer Quality Engineer		

Discipline 2 - Describe the Problem
<p>Problem Description:</p> <p>TE Connectivity did not submit a request for change and gain authorization from NAVAIR (QA) on the location change of its resin compound manufacturing facility from Menlo Park, CA to Redwood City, CA, prior to the move in November 2018 (see table of potential suspect production date), as well as modifications to certain manufacturing process parameters in accordance with the requirements set forth in: AS81044 para. 3.3, 3.3.1, 4.6.1 & 4.6.2.; SAE AS22759 para. 3.2, 3.2.1, 4.3.1, 4.5.1 & 4.5.2.; AS85485 para. 3.2, 4.5.1 & 4.5.2, 4.6.1.; AS35192, Cables manufactured and qualified to NEMA WC27500 para. 3.2, 3.3. which also includes shield terminators qualified to AS83519/2 that use M22759 wire.</p> <p>The location and manufacturing process change(s) of the resin compound affects the products manufactured to the various slash sheets of SAE AS81044, AS22759 and AS85485, which are identified in the matrix below.</p>

Request: 1511837

Action:

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8-D Corrective Action Worksheet –

Discipline 2 - Describe the Problem

This also impacts AS83519/2 Shield Terminators that use M22759 wire leads, and cables manufactures and qualified to NEMA WC27500 as these cables are comprised of M81044 and M22759 wires. The impacted product is also identified in the matrix below.

The specific slash sheets include the following:

SAE Specification Relevant Slash Sheets

AS81044 /5, /6, /7, /8, /9, /10, /11, /12, /13

AS85485 /5, /6, /7, /8, /9, /10, /11, /12

AS22759 /16, /17, /18, /19, /32, /33, /34, /35, /41-43, /44-46, /51, /52, /53, /54

AS3519/2, &NEMA WC27500 Cables

Request: 1511837

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8-D Corrective Action Worksheet –

Discipline 2 - Describe the Problem

The following matrix provides a breakdown of the resin compound changes pertaining to the specific SAE specification and corresponding slash sheet

Compound Designator	SAE Specification	Slash Sheets	Wire Component	Classification of Resin Material Change		
				Mfg Location Change	Equipment Change	Mfg Process Change
A	AS81044	/8, /9, /10, /11, /12, /13	Primary Insulation – crosslinked extruded polyalkene	•	•	•
B	AS81044	/5, /6, /7	Primary Insulation – crosslinked extruded polyalkene	•	•	•
C	AS81044	/6, /9	Primary Insulation – crosslinked extruded polyalkene	•	•	•
D	AS81044	/5, /6, /7, /8, /9, /10, /12, /13	Jacket – crosslinked extruded polyvinylidene fluoride	•		
E	AS81044	/5, /6, /8, /9, /11, /12, /13	Jacket – crosslinked extruded polyvinylidene fluoride	•		
F	a) AS81044 b) WC 27500	a) /6, /9 b) -	a) Jacket – crosslinked extruded polyvinylidene fluoride b) Cable Jacket - crosslinked white extruded polyvinylidene fluoride (PVDF)	•	•	•
G	a) AS81044 b) WC 27500	a) /5, /6, /9 b) -	a) Jacket – crosslinked extruded polyvinylidene fluoride b) Cable Jacket - crosslinked white extruded polyvinylidene fluoride (PVDF)	•	•	•
H.1 & H.2	a) AS85485 b) AS22759 c) AS22759 d) WC 27500	a) /5, /6, /9, /10 b) /32, /33, /44-46 c) /34, /35, /41-43 d) -	a) Primary jacket – radiation-crosslinked modified ETFE b) Crosslinked, extruded, modified ETFE c) Jacket – crosslinked, extruded, modified ETFE d) Cable Jacket - white, crosslinked extruded, modified, ethylene-tetrafluoroethylene copolymer (XLETFE)	•		•
I.1 & I.2	a) AS85485 b) AS22759 c) AS22759 d) WC 27500	a) /9, /10 b) /32, /33, /44-46 c) /34, /35, /41-43 d) -	a) Primary jacket – radiation-crosslinked modified ETFE b) Crosslinked, extruded, modified ETFE c) Jacket – crosslinked, extruded, modified ETFE d) Cable Jacket - white, crosslinked extruded, modified, ethylene-tetrafluoroethylene copolymer (XLETFE)	•		•
J	AS22759	/34, /35, /41-43	Primary insulation – crosslinked, extruded, modified ETFE	•		
K	AS85485	/9, /10	Primary insulation – radiation-crosslinked polyvinylidene fluoride	•	•	•
L	AS85485	/5, /6, /9, /10	Filter layer – absorptive compound	•	•	•
M	AS22759	a) /51, /52 b) /53, /54	a) Crosslinked, extruded, modified ETFE b) Jacket – crosslinked, extruded modified ETFE	•		•
N	AS22759	a) /51, /52 b) /53, /54	a) Crosslinked, extruded, modified ETFE b) Jacket – crosslinked, extruded modified ETFE	•		•
O	AS22759	/53, /54	Primary insulation – crosslinked, extruded, modified ETFE	•		•
Compound Designator	SAE Specification	Slash Sheets	Wire Component	Classification of Resin Material Change		
P	WC 27500	-	Jacket - white, crosslinked extruded, modified, ethylene-tetrafluoroethylene copolymer (XLETFE)	Mfg Location Change	Equipment Change	Mfg Process Change
				•		•

Request: 1511837

Action:

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8-D Corrective Action Worksheet –

Discipline 2 - Describe the Problem					
Potential Suspect Date Code Range (describe how range was derived): Documented below:					
Table 1. Below provides first production dates and lot numbers of the resin compounds manufactured in the Redwood City Plant. First Production dates of wire products manufactured, using the migrated resin compounds					
Compound Designator	Affected SAE Specification and Slash Sheets (NEMA WC27500 Wire Codes, as applicable)	Wire Component	First date compound made in Redwood City	Lot # of first Redwood City compound production	First date issued to production order
A	AS81044/8, /9, /10, /11, /12, /13 (M27500 – MG, MH, MJ, MK, ML, MM)	Primary insulation – crosslinked extruded polyalkene	6/10/2019	1883693-1	2/14/2020
B	AS81044/5, /6, /7 (M27500 – MD, ME, MF)	Primary insulation – crosslinked extruded polyalkene	7/1/2019	1883690-1	8/3/2020
C	AS81044/6, /9 (M27500 – ME, MH)	Primary insulation – crosslinked extruded polyalkene	6/4/2019	1882826-1	9/1/2020
D	AS81044/5, /6, /7, /8, /9, /10, /12, /13 (M27500 – MD, ME, MF, MG, MH, MJ, MK, ML, MM)	Jacket – crosslinked extruded polyvinylidene fluoride	9/27/2019	1946486-1 & -2	11/27/2019
E	AS81044/5, /6, /8, /9, /11, /12, /13 (M27500 – MD, ME, MG, MH, MK, ML, MM)	Jacket – crosslinked extruded polyvinylidene fluoride	9/11/2019	1947596-1	10/1/2019
F	AS81044/6, /9 (M27500 – ME, MH)	Jacket – crosslinked extruded polyvinylidene fluoride	5/11/2019	1935966-1	12/5/2019
G	AS81044/5, /6, /9 (M27500 – MD, ME, MH)	Jacket – crosslinked extruded polyvinylidene fluoride	9/11/2020	1986196-1	5/13/2021
H.1	1. AS85485/5, /6, /9, /10 2. AS22759/32, /33, /44-46 (M27500 – SB, SC, SR, SS, ST) 3. AS22759/34, /35, /41-43 (M27500 – SD, SE, SM, SN, SP)	1. Primary jacket – radiation-crosslinked modified ETFE 2. Crosslinked, extruded, modified ETFE 3. Jacket – crosslinked, extruded, modified ETFE	7/27/2019	1942961-1 thru -11	8/28/2019
I.1	1. AS85485/9, /10 2. AS22759/32, /33, /44-46 (M27500 – SB, SC, SR, SS, ST) 3. AS22759/34, /35, /41-43 (M27500 – SD, SE, SM, SN, SP)	1. Primary jacket – radiation-crosslinked modified ETFE 2. Crosslinked, extruded, modified ETFE 3. Jacket – crosslinked, extruded, modified ETFE	7/16/2019	1934948-1 thru -47	7/18/2019
J	AS22759/34, /35, /41-43 (M27500 – SD, SE, SM, SN, SP)	Primary insulation – crosslinked, extruded, modified ETFE	8/22/2019	1944244-1 thru -4	8/30/2019
K	AS85485/9, /10	Primary insulation - radiation-crosslinked polyvinylidene fluoride	5/15/2019	1935968-1	1/6/2021

Request: 1511837

Action:

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8-D Corrective Action Worksheet –

Discipline 2 - Describe the Problem

Other potentially effected part numbers that need to be considered:
N/A

Compound Designator	Affected SAE Specification and Slash Sheets (NEMA WC27500 Wire Codes, as applicable)	Wire Component	First date compound made in Redwood City	Lot # of first Redwood City compound production	First date issued to production order
L	AS85485/5, /6, /9, /10	Filter layer – absorptive compound	8/9/2019	1941865-1 thru -7	2/25/2020
M	1. AS22759/51, /52, 2. AS22759/53, /54	1. Crosslinked, extruded, modified ETFE 2. Jacket – crosslinked, extruded, modified ETFE	3/30/2019	1927590-1	4/5/2019
N	1. AS22759/51, /52, 2. AS22759/53, /54	1. Crosslinked, extruded, modified ETFE 2. Jacket – crosslinked, extruded, modified ETFE	4/16/2019	1927686-1	7/10/2019
H.2	1. AS85485/5, /6, /9, /10 2. AS22759/32, /33, /44-46 (M27500 – SB, SC, SR, SS, ST) 3. AS22759/34, /35, /41-43 (M27500 – SD, SE, SM, SN, SP)	1. Primary jacket – radiation-crosslinked modified ETFE 2. Crosslinked, extruded, modified ETFE 3. Jacket – crosslinked, extruded, modified ETFE	6/3/2019	1928475-1	NA
I.2	1. AS85485/9, /10 2. AS22759/32, /33, /44-46 (M27500 – SB, SC, SR, SS, ST) 3. AS22759/34, /35, /41-43 (M27500 – SD, SE, SM, SN, SP)	1. Primary jacket – radiation-crosslinked modified ETFE 2. Crosslinked, extruded, modified ETFE 3. Jacket – crosslinked, extruded, modified ETFE	6/4/2019	1928474-1	7/19/2021
O	AS22759/53, /54	Primary insulation – crosslinked, extruded, modified ETFE	6/24/2020	1977834-1	6/26/2021

Table 1. First Production dates of resin compound manufactured from Redwood City Plant and Manufacturing use dates of the resin compound used in manufactured WC 27500 cable products, and first production date for cables

Compound Designator	WC 27500 Jacket Code		WC 27500 Jacket Material Description	First date compound made in Redwood City	Batch # of First RWC Compound Production	First date issued to production order
	Single Jacket	Double Jacket				
F	08	58	crosslinked white extruded polyvinylidene fluoride (PVDF)	5/11/2019	1935966-1	12/5/2019
G				9/11/2020	1986196-1	5/13/2021
P	23	73	white, crosslinked extruded, modified, ethylene-tetrafluoroethylene copolymer (XLETFE)	11/5/2019	1953250-1	NA
H.1				7/27/2019	1942961-1 Through -11	8/28/2019
I.1				7/16/2019	1934948-1 Through -47	7/18/2019
I.2				6/4/2019	1928474-1	7/19/2021
H.2				6/3/2019	1928475-1	NA

Request: 1511837

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8-D Corrective Action Worksheet –

Discipline 2 - Describe the Problem

Extension of scope added 08th December 2021

Table 3 Summary of Process Changes (AS81044, AS85485) MAJOR

SAE Base Spec	Slash Sheet	Last Time Qualified	Description of Change	Implemented	Type of Change	Spec Change Class	Test Report	Comments
AS81044	/8-/13	Retention of Qual 08/14/2017 01820201.AK/8-14-2017	Replace 380-M19685-48-9 [CH3511-000] with 380-M21342-04-9 [EN2846-000]	04/20/2018	Raw Resin Material replacement /change	Major	WC1803/600	Replacement due to changing EVA resin grade like for like new supplier
AS85485	/8 & /12	Retention of Qual 05120201.AJ/1-23-13	Resin Change Replace 488-M20114-09-0 [CH2743-000] with 488-M20412-05-0 [CV0213-000]	08/05/2013	Raw Resin Material replacement /change	Major	Qualified in Swindon & reported to NAVAIR 01/11/2021	Engineering looking for Validation report 05120201.AK
AS85485	/5, /6, /9, /10	Retention of Qual 05120201.AJ/1-23-13	Resin Change Replace 640-M20412-21-1 [CV1097-000] with 640-M19685-37-1 [CH3149-000]	12/16/2013	Raw Resin Material replacement /change	Major	QC Test Reports	Report in NOE Engineering looking for Validation report

Table 4 Summary of Process Changes (WC27500, AS22759, AS81044, AS85485) MINOR

SAE Base Spec	Slash Sheet	Last Time Qualified	Description of Change	Implemented	Type of Change	Change Class	Test Report	Comments
WC27500	Various	AS22759 AS81044	5 Braid set up changes	11/08/2017 to 02/24/21	Braid change within spec	Minor	QC Test Reports	Braid Changes within specification
AS22759 , AS81044, AS85485, WC27500	All	2013 to 2021	22 minor multiple changes include 6 x braid changes within specification 3 x Tape changes at braiding to protect layers from damage 2 x CC changes 1 x Temperature Change increase 12°C 2 x additional tests added 2 x layout for twisted wire components 6 x routing changes onto similar machines	2013 to 2021	Multiple different changes	Minor	QC Test Reports	CC Change 09/21/21 WC2109/600 CC Change 09/13/2021 WC2002/603
AS81044 AS22759	All	2013 2021	4 x Routing changes reroute all products from beam 18 to beam 14 and Cablers	24/03/2016 to 01/03/2018	Moved Routing	Minor	Beam 18-14	Second source contingent

Request: 1511837

Action:

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8-D Corrective Action Worksheet –

Discipline 3 - Containment Plan			
Initial Containment Plan Date: September 1st, 2021			
On September 1, 2021, TE Connectivity has contained/ quarantined all raw compounding materials, work in progress and finished goods used in AS81044, AS22759, AS85485, AS83519/2 and NEMA WC27500 part numbers that are defined in the attached NAVAIR parts list.			
Table above shows the TE location	TE Location	Quantity (m)	product quarantined by
	Row Labels	Sum of Total Stock	
	Hermosillo	87,964	
	India Connectors	69,641	
	Redwood City	224,601	
	TE Christchurch (NZ)	148	
	TE Japan	97,329	
	TE Korea	12,802	
	TE Rt230	18,620	
	TESOG CZ Whse	218,044	
	TESOG DE Whse	3,658	
	TESOG GB Whse	483	
	Tijuana	1,541,760	
Grand Total	2,275,050		
Additional containment activities/comments:			
Additionally, TE Connectivity issued a GIDEP and NOE concerning this issue to impacted customers, advising impacted customers to quarantine all AS81044, AS22759, AS85485, AS83519/2 and NEMA WC27500 part numbers provided in the attached parts list and await further instructions on the disposition of said inventory. This containment/ quarantine covers manufactured between April 5, 2019 to September 1, 2021.			
Certified Material Markings/Identification Description (if applicable):			
No certification label aligned to this 8D will be visible on the outside of the box. All boxes and parts will be certified under the NAVAIR AS qualification by part number that TE carries.			

Request: 1511837

Action:

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8-D Corrective Action Worksheet –

Discipline 4 - Describe the Cause	
If applicable attach any problem-solving tools used to determine root cause:	
Prevent	Occurrence (What caused the problem?)
WHY 1	Menlo Park Migration project did not fully follow the migration process as defined in TEC-1028, which required NAVAIR notice and approval.
WHY 2	Although NAVAIR notification / approval was initially identified as a requirement in the project plan, loss of Resource over the migration project timeframe (4 project Managers) (Multiple engineers) contributed to a gap in the migration process.
WHY 3	Lack of hand-off during employee turnover. Assignments not handed over.
WHY 4	Absence of Training and Awareness in the process for new people assigned to the project
Root Cause	High Staff Turnover Poor Handover and absence of training TEC 1028 not followed
Protect	Detection (Why did it escape?)
WHY 1	No MIL-SPEC training for new ADM AS MIL-Spec personnel prior to assuming their roles
WHY 2	MIL-SPEC compliance in ADM AS MIL-Spec relied on decentralized, highly knowledgeable individuals, which was susceptible to gaps if key employees left the organization.
WHY 3	Centralized MIL-SPEC compliance team did not exist in ADM AS MIL-Spec unit to ensure continuity to project and compliance, especially when high turnover occurred.
Root Cause	No centralized MIL-SPEC compliance team for ADM AS MIL-Spec

Request: 1511837

Action:

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8-D Corrective Action Worksheet –

Discipline 5 - Permanent Corrective Action Plan			
	Responsibility	Estimated Completion Date	Status
1. TE Connectivity will complete the creation of migration projects training modules aligned with the TEC-1028 – Manufacturing Location Change procedure to be utilized as a requirement within the Request Tracking System for all roles defined within the procedure scope across the Aerospace Defense & Marine Business Unit.	Scott Good	1/6/2021	Done
2. TE Connectivity will complete the creation of Qualified Product List / MIL Spec training modules ADM QPL Compliance to be utilized as a requirement within the Learn@TE website for all roles defined within the procedure scope across the Aerospace Defense & Marine Business Unit.	Victoria Judd	10/22/2021	Done
3. TE Connectivity ADM will establish a center-led MIL-SPEC Compliance Team that will be responsible for leading all compliance efforts for the business unit's QPL'd products.	Victoria Judd / Matt Spragins	12/31/2021	Ongoing
4. TE Connectivity will generate and administer training with engineering stakeholders on the proper application and maintenance of the MIL-SPEC ID field within our Central Part Registry (CPR) system. Proper application of this field will capture all Qualified Product List part numbers and subcomponents and will alert users of their QPL and/or Customer Controlled nature and advise that certain internal policies and/or customer change requirements apply.	Mitch Storry	10/01/2021	Done
5. Ensure that all QPL parts are identified in CPR.	Mitch Storry	10/12/2021	Done
6. TE Connectivity will complete training with Engineering stakeholders through the TEC-1043 - Product Change Notification - Customer Notification for Product Design Change, Product Manufacturing Location Change, or Product Discontinuance procedure.	Daniel Domínguez Mendoza	06/30/2021	Done
8. TE Connectivity to determine a method to incorporate QPL training on the on-boarding training program.	Richard Howlett	01/31/2021	Ongoing
9. TE Connectivity to incorporate mandatory Quality Management Systems & QPL compliance training modules onto onboarding program for all new employees within the Learn@TE website and reoccurring training depending on defined roles & responsibilities across the Aerospace Defense & Marine Business Unit.	Richard Howlett	01/31/2021	Ongoing
10. TE Project Management to determine systemic approach to keep digital records of location change project management including PCN notifications and approvals from customers.	Jerod Girton	07/30/2022	Ongoing

Request: 1511837

Action:

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8-D Corrective Action Worksheet –

Discipline 5 - Permanent Corrective Action Plan			
11. AD&M Global migration process linking to TEC 407-523 with sustaining Project approval committee to manage migrations through gate process with Operations project manager assigned	Phil Kinney	TBD	Ongoing
12. TE To implement system that locks off BOM's and sub level components to change (System approach)	Mitch Storry / Lien Helster	TBD	Ongoing
13. Project system approach to customer notification of changes with Zero Escapes	David Baechtle	08/31/2022	Ongoing
14. TE to implement a project manager assigned to operations to be the initiator of the change management process and to review all changes within plants (Process in place)	Phil Kinney / Bo Yu	01/05/2022	Ongoing

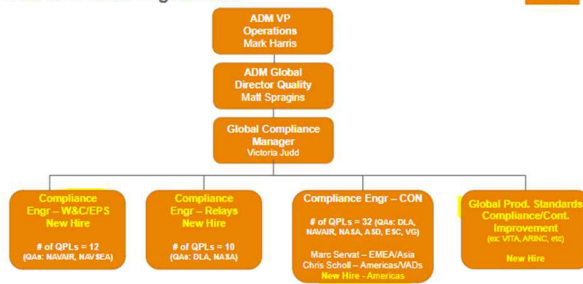
Discipline 6 - Verification of Corrective Action

- Updated 10/12/2021**
- TE Connectivity completed the creation of migration projects training modules aligned with the TEC-1028 – Manufacturing Location Change procedure. **Completed 1/6/2021.**



- Completed the creation of QPL training modules. **Completed 10/25/2021.**
- TE Connectivity ADM established a center-led MIL-SPEC Compliance Team that will be responsible for leading all compliance efforts for the business unit's QPL'd products. **Completed 9/24/2021.**

ADM QPL Team Organization



*Org. is based on the current state of activity

- TE expects to cover new Hire open positions by end of December 2021.

Request: 1511837

Action:

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8-D Corrective Action Worksheet –

Discipline 5 - Permanent Corrective Action Plan

- TE Connectivity generated training with engineering stakeholders on the proper application and maintenance of the MIL-SPEC ID field within our Central Part Registry (CPR) system. **Completed 9/30/2021.**



- TE completed the identification of QPL parts in Central Part Registry. **Completed 10/25/2021**
- TE Connectivity completed training with Engineering stakeholders through the TEC-1043 - Product Change Notification - Customer Notification for Product Design Change, Product Manufacturing Location Change, or Product Discontinuance procedure. **Completed 6/30/2021.**

Training Completion record

Training material: Global Quality Alert ADM #20-DEC-001, TEC-1043, TEC-1028, 102-21 and online quiz

ID	Completion date	Name	Completed quiz score >80%
1	12/14/20 10:07:41	Daniel Dominguez Mendoza	Yes
2	12/14/20 10:56:19	Martyn Reed	Yes
3	12/14/20 12:25:15	John Stilger	Yes
4	12/14/20 15:05:20	Timothy Licko	Yes
5	12/14/20 15:32:05	Jonathan Bauer	Yes
6	12/15/20 3:45:38	Helen Smith	Yes
7	12/15/20 10:50:35	Jacqueline Yim	Yes
8	12/18/20 2:10:12	Daniel Brice	Yes
9	12/18/20 3:33:44	Jonathan Eyles	Yes
10	12/21/20 0:57:57	Vincent Randall	Yes
107	3/9/21 18:01:37	Marco Antonio Duarte	Yes
108	3/11/21 5:53:46	Pete Connell	Yes
109	3/23/21 8:05:16	Craig Pretswell	Yes
110	4/7/21 0:08:34	Vigneshwara Babu	Yes
111	4/7/21 0:09:41	Gopi M	Yes
112	4/7/21 0:41:00	Kumara Swamy T N	Yes
113	4/8/21 5:25:37	Mohammed Irfanali	Yes
114	4/8/21 5:50:55	Naveenkumar Suresh	Yes
115	7/9/21 6:09:02	Mark Schubert	Yes
116	8/4/21 2:54:01	Andrew Day	Yes

Training records of first and last 10 entries

Discipline 7 - Prevention of Recurrence

Discipline 8 - Communicate Success

Request: 1511837

Action:

This Corrective Action Report (CAR) is based upon TE Connectivity understanding of pertinent data and may be subject to further investigation. It is offered as a courtesy to TE Connectivity customers to assist in the identification of a root cause and the institution of a corrective action plan. This CAR shall not be used for any other purpose, nor be disclosed to unauthorized third parties without the prior written consent of TE Connectivity. This CAR is issued without acknowledgement of any liability or obligation.



8-D Corrective Action Worksheet –

Discipline 7 - Prevention of Recurrence	
TE Connectivity Team Leader Approval Helen Smith	Approval Date 9/28/2021

Revision	Date	Change	Approved
D6 -Verification	10/12/2021	Updated D6 verifying corrective actions	Helen Smith
D6- Verification	10/15/2021	Updated evidence on D6	Helen Smith
D5- updates to D5	10/22/2021	Added numbers to D5. Added 4, 6 and 9	Helen Smith
Table Updates	10/26/2021	Tables align with NOE	Helen Smith
D5- updates to D5	11/10/2021	Added items 10,11,12 & 13	Helen Smith
D6-UpdateS	11/17/2021	Added training records	Helen Smith
Updated for D2	12/09/2021	Extended scope to include audit findings	Helen Smith
Updated D5	12/13/2021	Added number 14 ON Change management	Helen Smith

Request: 1511837

Action:

This Corrective Action Report (CAR) is based upon TE Connectivity understanding of pertinent data and may be subject to further investigation. It is offered as a courtesy to TE Connectivity customers to assist in the identification of a root cause and the institution of a corrective action plan. This CAR shall not be used for any other purpose, nor be disclosed to unauthorized third parties without the prior written consent of TE Connectivity. This CAR is issued without acknowledgement of any liability or obligation.

Table 4A -- Annealed Copper Conductors (Silver & Tin only)

Size	Stranding (# x AWG)		Allowable # of Missing Strands		Nom. Dia. Of Individual Strands (inch)		Diameter of Stranded Conductor (inch)				Max Resistance (ohms/1000 ft @ 20°C)				Min. Elongation (%)			
							Minimum		Maximum (General Purpose)		SCC (silver)		TCC (tin)					
	AS29606	WCPS3017 /17, /21, /42	AS29606	WCPS3017 /17, /21, /42	AS29606	WCPS3017 /17, /21, /42	AS29606	WCPS3017 /17, /21, /42	AS29606	WCPS3017 /17	AS29606	WCPS3017 /21, /42	AS29606	WCPS3017 /17	AS29606	WCPS3017 /21, /42	AS29606	WCPS3017 /17, /21, /42
26	19x38	19x38	0	0	0.0040	0.0040	0.0175	0.0180	0.0204	0.0190	0.0214	0.0200	38.4	37.6	41.3	40.5	6	10
24	19x36	19x36	0	0	0.0050	0.0050	0.0225	0.0230	0.0254	0.0240	0.0264	0.0244	24.3	23.8	26.2	25.7	6	10
22	19x34	19x34	0	0	0.0063	0.0063	0.0285	0.0290	0.0324	0.0300	0.0344	0.0310	15.1	14.9	16.2	15.9	10	10
20	19x32	19x32	0	0	0.0080	0.0080	0.0365	0.0370	0.0404	0.0380	0.0414	0.0390	9.19	9.19	9.88	9.88	10	10
18	19x30	19x30	0	0	0.0100	0.0100	0.0455	0.0460	0.0504	0.0470	0.0514	0.0480	5.79	5.79	6.23	6.23	10	10
16	19x29	19x29	0	0	0.0113	0.0113	0.0515	0.0520	0.0574	0.0530	0.0584	0.0540	4.52	4.52	4.81	4.81	10	10
14	19x27	19x27	0	0	0.0142	0.0142	0.0645	0.0650	0.0724	0.0670	0.0734	0.0670	2.88	2.88	3.06	3.06	10	10
12	37x28	37x28	0	0	0.0126	0.0126	0.0835	0.0840	0.0894	0.0860	0.0904	0.0860	1.90	1.90	2.02	2.02	10	10
10	37x26	37x26	0	0	0.0159	0.0159	0.106	0.106	0.112	0.108	0.114	0.108	1.19	1.19	1.26	1.26	10	10
8	133x29	133x29	0	0	0.0113	0.0113	0.158	0.158	0.169	0.162	0.173	0.162	0.658	0.658	0.701	0.701	10	10
6	133x27	133x27	0	0	0.0142	0.0142	0.198	0.198	0.213	0.204	0.217	0.204	0.418	0.418	0.445	0.445	10	10
4	133x25	133x25	0	0	0.0179	0.0179	0.250	0.250	0.268	0.257	0.274	0.257	0.264	0.264	0.280	0.280	10	10
2	665x30	665x30	2	2	0.0100	0.0100	0.320	0.320	0.340	0.331	0.340	0.331	0.170	0.170	0.183	0.183	10	10
1	817x30	817x30	2	2	0.0100	0.0100	0.360	0.360	----	----	0.380	0.372	----	----	0.149	0.146	10	10
0	1045x30	1045x30	3	3	0.0100	0.0100	0.395	0.405	0.425	0.418	0.425	0.418	0.108	0.108	0.116	0.116	10	10

Verify Tested or information from supplier

Table 4C -- High Strength Copper Alloy Conductors (Silver only)

Size	Stranding (# x AWG)		Allowable # of Missing Strands		Nom. Dia. Of Individual Strands (inch)		Diameter of Stranded Conductor (inch)				Max Resistance (ohms/1000 ft @ 20°C)	Min. Elongation (%)		Min. Breaking Strength (lbs)		
							Minimum		Maximum (General Purpose)							
AS29606	WCPS3017 /58, /77	AS29606	WCPS3017 /58, /77	AS29606	WCPS3017 /58, /77	AS29606	WCPS3017 /58, /77	AS29606	WCPS3017 /58, /77	AS29606	WCPS3017 /58, /77	AS29606	WCPS3017 /58, /77	AS29606	WCPS3017 /58, /77	
26	19x38	19x38	0	0	0.0040	0.0040	0.0175	0.0180	0.0204	0.0190	44.8	43.9	6	7	14.2	14.2
24	19x36	19x36	0	0	0.0050	0.0050	0.0225	0.0230	0.0254	0.0240	28.4	27.8	6	7	22.4	22.4
22	19x34	19x34	0	0	0.0063	0.0063	0.0285	0.0290	0.0324	0.0300	17.5	17.3	6	7	35.8	35.8
20	19x32	19x32	0	0	0.0080	0.0080	0.0365	0.0370	0.0404	0.0380	10.7	10.6	6	7	58.1	58.1

REQUEST FOR DEVIATION/WAIVER (RFD/RFW)				1. DATE (YYYYMMDD)		<i>Form Approved OMB No. 0704-0188</i>			
<p>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.</p> <p>PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THE ABOVE ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/ PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</p>						2. PROCURING ACTIVITY NUMBER			
						3. DODAAC			
4. ORIGINATOR		b. ADDRESS (<i>Street, City, State, Zip Code</i>)				5. (X one)			
a. TYPED NAME (<i>First, Middle Initial, Last</i>)						<input type="checkbox"/> DEVIATION	<input type="checkbox"/> WAIVER		
				6. (X one)		<input type="checkbox"/> MINOR	<input type="checkbox"/> CRITICAL		
				<input type="checkbox"/> MAJOR	<input type="checkbox"/>				
7. DESIGNATION FOR DEVIATION/WAIVER				8. BASELINE AFFECTED		9. OTHER SYSTEM/CONFIGURATION ITEMS AFFECTED			
a. MODEL/TYPE	b. CAGE CODE	c. SYS. DESIG.	d. DEV./WAIVER NO.	<input type="checkbox"/> FUNCTIONAL <input type="checkbox"/> PRODUCT	<input type="checkbox"/> ALLOCATED			<input type="checkbox"/> YES	<input type="checkbox"/> NO
10. TITLE OF DEVIATION/WAIVER									
11. CONTRACT NO. AND LINE ITEM				12. PROCURING CONTRACTING OFFICER					
				a. NAME (<i>First, Middle Initial, Last</i>)					
				b. CODE		c. TELEPHONE NO.			
13. CONFIGURATION ITEM NOMENCLATURE				14. CLASSIFICATION OF DEFECT					
				a. CD NO.		b. DEFECT NO.		c. DEFECT CLASSIFICATION	
				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> MINOR	<input type="checkbox"/> MAJOR	<input type="checkbox"/> CRITICAL	
15. NAME OF LOWEST PART/ASSEMBLY AFFECTED				16. PART NO. OR TYPE DESIGNATION					
17. EFFECTIVITY				18. RECURRING DEVIATION/WAIVER					
				<input type="checkbox"/> YES		<input type="checkbox"/> NO			
				19. EFFECT ON COST/PRICE				20. EFFECT ON DELIVERY SCHEDULE	
21. EFFECT ON INTEGRATED LOGISTICS SUPPORT, INTERFACE OR SOFTWARE									
22. DESCRIPTION OF DEVIATION/WAIVER									
23. NEED FOR DEVIATION/WAIVER									
24. CORRECTIVE ACTION TAKEN									
25. SUBMITTING ACTIVITY									
a. TYPED NAME (<i>First, Middle Initial, Last</i>)		b. TITLE			c. SIGNATURE				
		a. RECOMMEND			APPROVAL		DISAPPROVAL		
		b. APPROVAL		c. GOVERNMENT ACTIVITY					
<input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED									
d. TYPED NAME (<i>First, Middle Initial, Last</i>)		e. SIGNATURE				f. DATE SIGNED (YYYYMMDD)			
		h. GOVERNMENT ACTIVITY							
		g. APPROVAL		<input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED					
i. TYPED NAME (<i>First, Middle Initial, Last</i>)		j. SIGNATURE				k. DATE SIGNED (YYYYMMDD)			