# **Crystal Oscillator (SPXO)**

- Package size (3.2 mm × 2.5 mm × 1.05 mm)
- · Fundamental mode SPXO
- · Output: LVDS
- · Reference weight Typ.26 mg

## [1] Product Number / Product Name / Marking

(1-1) Product Number / Ordering Code

## X1G0053511006xx

Last 2 digits code(xx) defines Quantity.

The standard is "00", 2 000 pcs/Reel.

(1-2) Product Name / Model Name

## SG3225VEN 156.250000MHz DJGA

[2] Operating Range

Parameter	Symbol	Specifications			Unit	Conditions
Farameter	Symbol	Min.	Тур.	Max.	Offic	Conditions
Cumply valtage	$V_{CC}$	2.375	2.5	2.625	V	-
Supply voltage	GND	0	-	0	V	-
Operating temperature range	T_use	-40	-	85	°C	-
LVDS load condition	L_LVDS	-	100	-	Ω	Connected between OUT and ŌŪT

## [3] Frequency Characteristics

(Unless stated otherwise [2] Operating Range)

Doromotor	Davameter Cumbal		Specifications	3	l loit	Conditions
Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions
Output frequency	fo	-	156.250000	-	MHz	-
Frequency tolerance *1	f_tol	-50	-	+50	×10 <sup>-6</sup>	T_use

 $<sup>^*</sup>$ 1 Frequency tolerance includes Initial frequency tolerance, Frequency / temperature characteristics, Frequency / voltage coefficient, and aging (10 years, +25  $^{\circ}$ C).

## [4] Electrical Characteristics

(Unless stated otherwise [2] Operating Range)

[4] Electrical Characteristics (Onless stated otherwise [2] Operating in						
Parameter	Symbol	9	Specification	s	Unit	Conditions
Parameter	Symbol	Min.	Тур.	Max.	Offic	Conditions
Start-up time	t_str	-	-	10	ms	t = 0 at 90 % Vcc
Current consumption	I <sub>CC</sub>	-	•	25	mA	OE = Vcc, L_LVDS = $100 \Omega$
Disable current	I_dis	-	-	15	mA	OE = GND
	$V_{OD}$	250	350	450	mV	$Vod_1$ , $Vod_2$
Output voltage	$dV_{OD}$	-	•	50	mV	VOD1 - VOD2
Output voltage	Vos	1.15	1.25	1.35	V	Vosı, Vos <sub>2</sub>
	dV <sub>OS</sub>	-	-	50	mV	Vos 1 - Vos 2
Rise time	tr	-	•	0.3	ns	At 20 % to 80 % output swing
Fall time	tf	-	•	0.3	ns	At 80 % to 20 % output swing
Symmetry	SYM	45	50	55	%	At output crossing point
Input voltage	$V_{IH}$	70 % Vcc	1	-	V	OE Terminal
Input voltage	$V_{IL}$	-	•	30 % Vcc	V	OE Terminal
Output disable time (OE)	tstp_oe	-		100	ns	OE terminal HIGH → LOW
Output enable time (OE)	tsta_oe	-	-	500	ns	OE terminal LOW → HIGH

[ For other general specifications, please refer to the attached Full Data Sheet below ]

# Low Phase Jitter Crystal Oscillator: SG3225 / 5032 / 7050VEN

#### **Features**

Crystal oscillator (SPXO)

Frequency range (fo): 25 MHz to 500 MHz

LVDS Output:

Supply voltage: 2.5 V Typ. / 3.3 V Typ. -40 °C to +105 °C Operating temperature:

Low phase jitter: 60 fs Typ. (fo = 156.25 MHz)



## **Applications**

- Network equipment (Router, Switch, Optical module, etc.)
- Data center
- Test and Measurement Equipment, Factory Automation
- High Speed Converters like ADC and DAC

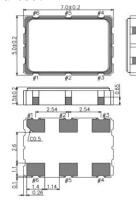
#### **Description**

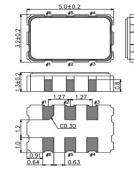
5G will increase the communication traffic exponentially. A 5G communication network requires high-speed and wide-band, while keeping the noise level to a minimum. This can be achieved with a high frequency low jitter reference clock for the communication equipment. Using the above XO, customers can input a high frequency reference (up to 500 MHz) with extremely low phase jitter and power, from a fundamental mode crystal to achieve excellent phase noise.

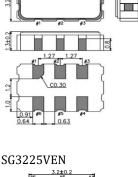
## **Outline Drawing and Terminal Assignment**

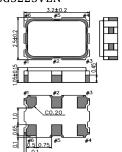
Connection OE N.C. (Open or V<sub>CC</sub>) GND OUT

#### SG7050VEN SG5032VEN



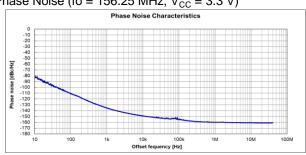






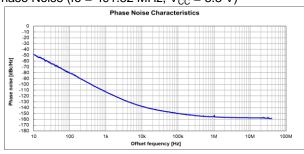
#### **Typical Performance**

Phase Noise (fo = 156.25 MHz,  $V_{CC}$  = 3.3 V)



Phase Jitter (12 kHz to 20 MHz): 60 fs Typ.

Phase Noise (fo = 491.52 MHz,  $V_{CC}$  = 3.3 V)



Phase Jitter (12 kHz to 20 MHz): 30 fs Typ.

#### [1] Product Number / Product Name

#### (1-1) Product Number

SG3225VEN: X1G005351xxxx00 (fo ≤ 200 MHz)

X1G005521xxxx00 (fo > 200 MHz)

SG5032VEN: X1G005541xxxx00 (fo > 200 MHz) SG7050VEN: X1G005331xxxx00 (fo ≤ 200 MHz)

X1G005561xxxx00 (fo > 200 MHz)

(Please contact Epson for details)

#### (1-2) Product Name (Standard Form)

1)Model

2Output (V: LVDS)

**3**Frequency

4 Supply voltage

**5**Frequency tolerance

**©**Operating temperature

①Internal identification code

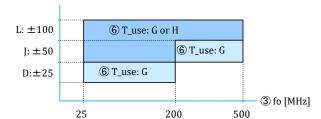
("A" is default)

Supply voltage					
D	D 2.5 V Typ.				
С	3.3 V Typ.				

⑤Frequency tolerance						
D	$\pm 25 \times 10^{-6}$					
J	±50 × 10 <sup>-6</sup>					
	+100 × 10 <sup>-6</sup>					

6Operating temperature						
G -40 °C to +85 °C						
Н	-40 °C to +105 °C					

## Available code for ©Operating temperature ⑤ f\_tol [x 10<sup>-6</sup>]



Please note that the available code for 6 Operating temperature (T\_use) depends on 3 Frequency (fo) and 5 Frequency tolerance (f\_tol).

#### [2] Absolute Maximum Ratings

Parameter	Symbol	Specification			Unit	Conditions
Farameter	Symbol	Min.	Тур.	Max.	Offic	Conditions
Maximum supply voltage	V <sub>cc</sub>	-0.5	-	4	V	fo ≤ 200 MHz
waxiindin suppiy voitage		-0.5	-	5	V	fo > 200 MHz
Input voltage	Vin	-0.5	-	$V_{CC} + 0.5$	V	OE terminal
Storage temperature range	T_stg	-55	-	125	°C	

## [3] Operating Range

Parameter	Cymbol	Specification			l lmi4	Constitions
	Symbol	Min.	Тур.	Max.	Unit	Conditions
Supply voltage	V <sub>cc</sub>	2.375	2.5	2.625	V	Suffix: D
Cappiy voltage	• 66	3.135	3.3	3.465	V	Suffix: C
Supply voltage	GND	0.0	0.0	0.0	V	
Operating temperature range	T use	-40	+25	+85	٥C	Suffix: G
Operating temperature range	1_use	-40	+25	+105	٥C	Suffix: H
LVDS load condition	L_LVDS		100		Ω	Connected between OUT and OUT

<sup>\*</sup> Power supply startup time (0 %V<sub>CC</sub>→90 %V<sub>CC</sub>) should be more than 150 μs

 $<sup>^*</sup>$  A 0.1  $\mu F$  and a 10  $\mu F$  bypass capacitor should be connected between  $V_{CC}$  and GND pins located close to the device

[4] Frequency Characteristics

(Unless stated otherwise [ 3 ] Operating Range)

Parameter	Cumple of	Specification			Unit	Conditions
Parameter	Symbol	Min.	Тур.	Max.	Offic	Conditions
Output frequency *1	fo	25	-	500	MHz	SG3225VEN / SG7050VEN
Cutput frequency 1	10	200.000001	-	500	MHz	SG5032VEN
	f_tol	-25	-	+25	×10 <sup>-6</sup>	*2 Suffix: D fo ≤ 200 MHz, T_use: G
Frequency tolerance		-50	-	+50	×10 <sup>-6</sup>	*3 Suffix: J T_use: G  *3 Suffix: J fo ≤ 200 MHz, T_use: H
		-100	-	+100	×10 <sup>-6</sup>	*3 Suffix: L T_use: H

<sup>\*1</sup> Please contact Epson for available frequencies

## [5] Electrical Characteristics

(Unless stated otherwise [ 3 ] Operating Range)

5 ] Electrical Characteristics (						I otherwise [ 3 ] Operating Range)
Parameter Svn		Symbol Specification				Conditions
r arameter	Symbol	Min.	Тур.	Max.	Unit	Conditions
Startup time	t_str	-	-	10	ms	t = 0 at 90 %V <sub>CC</sub>
Current consumption	I <sub>cc</sub>	-		25	mA	
Disable current	I_dis	-	-	15	mA	OE = GND
Rise time / Fall time	tr / tf	-	-	0.3	ns	20 % - 80 % of differential output peak to peak voltage
Symmetry	SYM	45	50	55	%	At output crossing point
	V <sub>OD</sub>	250	350	450	mV	
Output voltage	dV <sub>OD</sub>	-	-	50	mV	DC characteristics
	V <sub>os</sub>	1.15	1.25	1.35	V	
	dV <sub>os</sub>	-	-	50	mV	
lanut valtara	V <sub>IH</sub>	70 % V <sub>CC</sub>	-	-	V	OE terminal
Input voltage	$V_{IL}$	-	-	30 % V <sub>CC</sub>	V	OE terminal
Output disable time	tstp_oe	-	ı	100	ns	OE terminal HIGH → LOW
Output enable time	tsta_oe	-	1	200	ns	fo ≤ 200 MHz, OE terminal LOW → HIGH
Output enable time	isia_0e	-	1	500	ns	fo > 200 MHz, OE terminal LOW → HIGH
Phase jitter (fo = 25 MHz)	t <sub>PJ</sub>	ı	164.8	-	fs	Offset frequency 12 kHz to 5 MHz
Phase jitter (fo = 50 MHz)	t <sub>PJ</sub>	-	183.1	-	fs	
Phase jitter (fo = 100 MHz)	t <sub>PJ</sub>	-	96.1	150	fs	
Phase jitter (fo = 125 MHz)	t <sub>PJ</sub>	-	71.1	110	fs	Offset frequency 12 kHz to 20 MHz
Phase jitter (fo = 156.25 MHz)	t <sub>PJ</sub>	-	59.6	90	fs	
Phase jitter (fo = 212.5 MHz)	t <sub>PJ</sub>	-	36.2	80	fs	
Phase jitter (fo = 312.5 MHz)	t <sub>PJ</sub>	-	37.0	80	fs	
Phase jitter (fo = 491.52 MHz)	t <sub>PJ</sub>	-	29.2	60	fs	1

Spec No : SGxxxxVEN\_E\_Ver1.21

<sup>\*2</sup> Frequency tolerance includes Initial frequency tolerance, Frequency / temperature characteristics, Frequency / voltage coefficient and aging (5 years, +25 °C).

<sup>\*3</sup> Frequency tolerance includes Initial frequency tolerance, Frequency / temperature characteristics, Frequency / voltage coefficient and aging (10 years, +25 °C).

n = 50 pcs

n = 50 pcs

[6] Thermal resistance (For reference only)

Parameter	Symbol		Specification			Conditions
r alailletei	Symbol	Min.	Тур.	Max.	Unit	Conditions
Junction temperature	Tj	-	-	140	°C	
		-	97.9	-	°C/W	SG3225VEN
Junction to case	θјс	-	102.6	-	°C/W	SG5032VEN
		-	42.6	-	°C/W	SG7050VEN
		-	155.4	-	°C/W	SG3225VEN
Junction to ambient	θја	-	150.1	-	°C/W	SG5032VEN
		-	75.2	-	°C/W	SG7050VEN

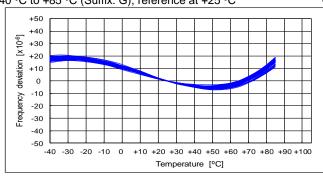
## [7] Typical Performance Characteristics (For reference only)

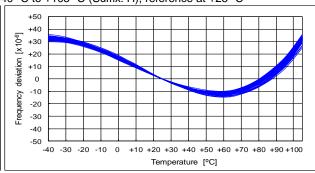
The following data shows typical performance characteristics

(7-1) Frequency / Temperature Characteristics

fo = 100 MHz-40 °C to +85 °C (Suffix: G), reference at +25 °C

n = 50 pcs-40 °C to +105 °C (Suffix: H), reference at +25 °C





fo = 125 MHz-40 °C to +85 °C (Suffix: G), reference at +25 °C

+20

+10

0

-10

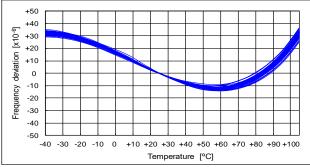
-30

-40

deviation

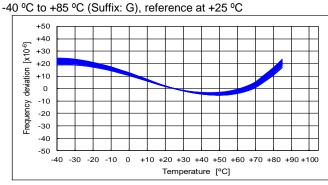
Frequency -20

+40 0 +30 × +20 -40 °C to +105 °C (Suffix: H), reference at +25 °C



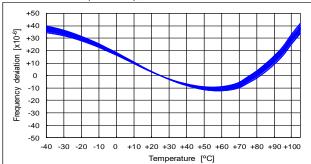
fo = 156.25 MHz

-40 °C to +105 °C (Suffix: H), reference at +25 °C



-40 -30 -20 -10 0 +10 +20 +30 +40 +50 +60 +70 +80 +90 +100

Temperature [°C]



Page 5 / 23 Spec No: SGxxxxVEN\_E\_Ver1.21

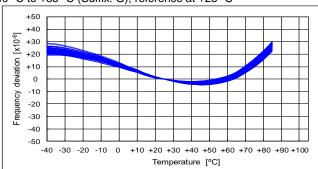
## (7-1) Frequency / Temperature Characteristics [cont'd]

fo = 212.5 MHz

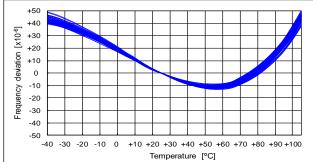
n = 50 pcs

n = 50 pcs

-40 °C to +85 °C (Suffix: G), reference at +25 °C



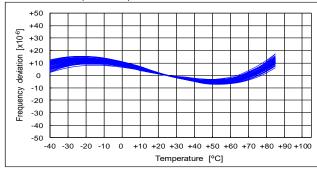
-40 °C to +105 °C (Suffix: H), reference at +25 °C

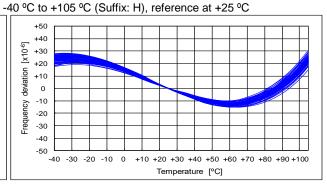


fo = 312.5 MHz

n = 50 pcs

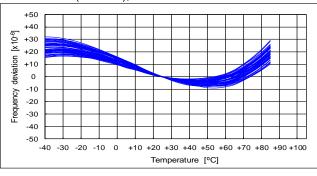


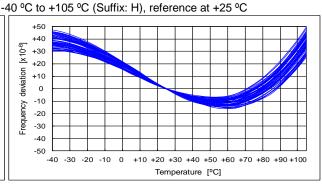




fo = 491.52 MHz

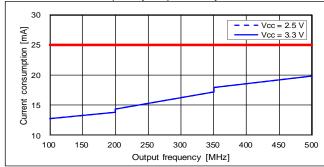
-40 °C to +85 °C (Suffix: G), reference at +25 °C

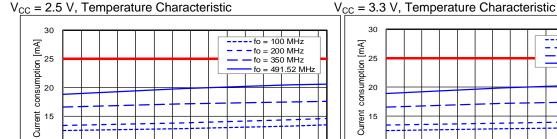




## (7-2) Current Consumption

T\_use = +25 °C, Frequency Dependency





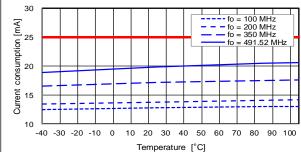
20 30 40 50

Temperature [°C]

10

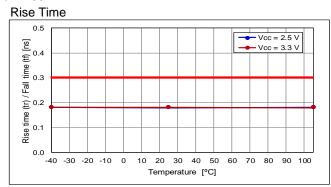
60 70 80 90 100

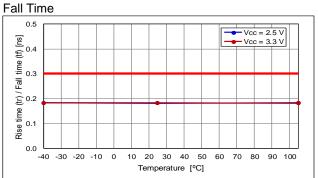
-40 -30 -20 -10 0



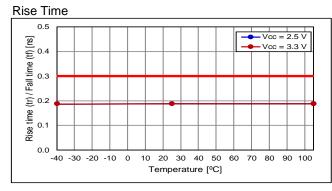
## (7-3) Rise Time / Fall Time Temperature Characteristic

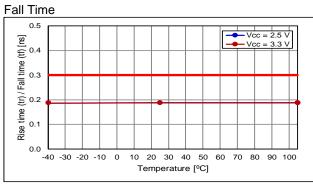
## fo = 100 MHz



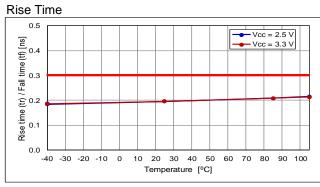


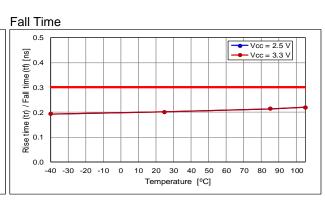
#### fo = 200 MHz



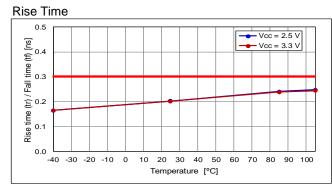


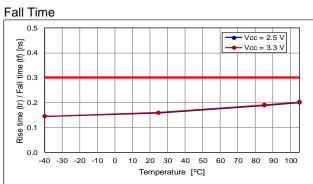
#### fo = 350 MHz



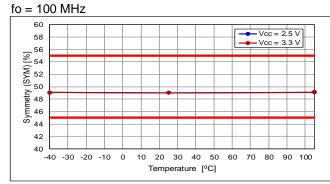


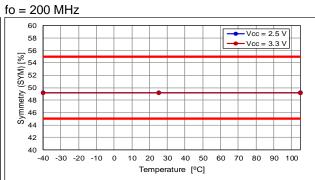
#### fo = 491.52 MHz

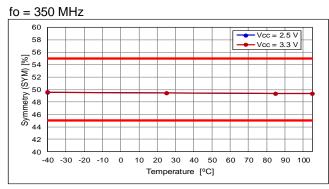


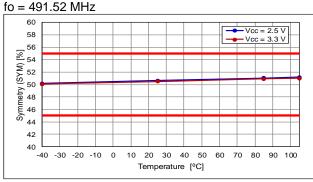


#### (7-4) Symmetry Temperature Characteristic

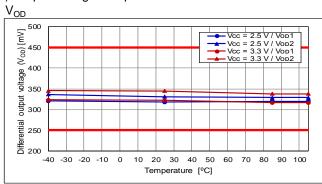


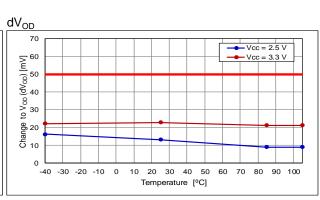


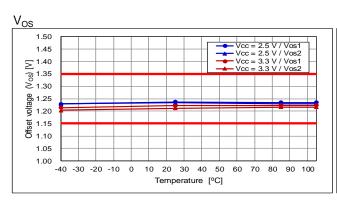


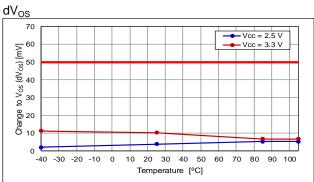


#### (7-5) Output Voltage Temperature Characteristic



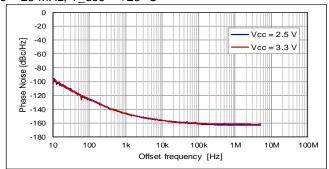






## (7-6) Phase Noise and Phase Jitter

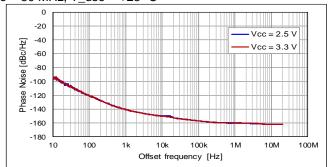




$V_{CC}$	Phase Jitter*
2.5 V	145 fs
3.3 V	165 fs

<sup>\*</sup> Offset frequency: 12 kHz to 5 MHz

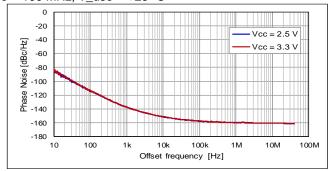
fo = 50 MHz, T\_use = +25 °C



V <sub>CC</sub>	Phase Jitter*	
2.5 V	177 fs	
3.3 V	183 fs	

<sup>\*</sup> Offset frequency: 12 kHz to 20 MHz

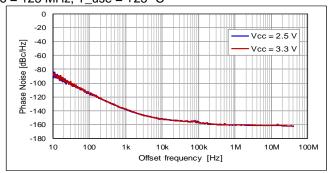
fo = 100 MHz, T\_use = +25 °C



$V_{CC}$	Phase Jitter*
2.5 V	95 fs
3.3 V	96 fs

<sup>\*</sup> Offset frequency: 12 kHz to 20 MHz

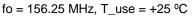
fo = 125 MHz,	$T_use = +25  {}^{\circ}C$
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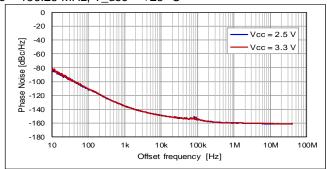


V <sub>CC</sub>	Phase Jitter*
2.5 V	70 fs
3.3 V	71 fs

<sup>\*</sup> Offset frequency: 12 kHz to 20 MHz

## (7-6) Phase Noise and Phase Jitter [cont'd]

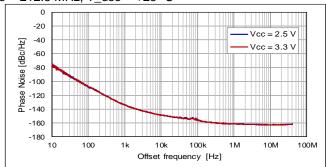




$V_{CC}$	Phase Jitter*
2.5 V	59 fs
3.3 V	60 fs

<sup>\*</sup> Offset frequency: 12 kHz to 20 MHz

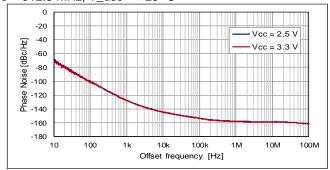
fo = 212.5 MHz, T\_use = +25 °C



V <sub>CC</sub>	Phase Jitter*
2.5 V	36 fs
3.3 V	36 fs

<sup>\*</sup> Offset frequency: 12 kHz to 20 MHz

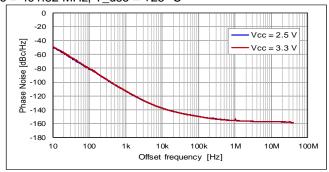
fo = 312.5 MHz, T\_use = +25 °C



$V_{CC}$	Phase Jitter*
2.5 V	37 fs
3.3 V	37 fs

<sup>\*</sup> Offset frequency: 12 kHz to 20 MHz

fo = 491.52  N	/lHz, T_	_use = +25	٥С
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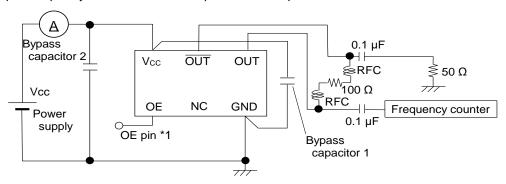


$V_{CC}$	Phase Jitter*
2.5 V	29 fs
3.3 V	29 fs

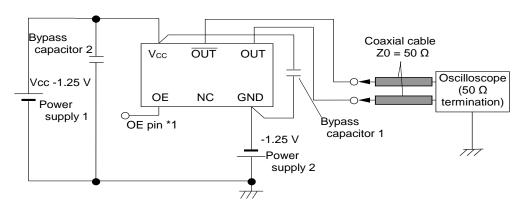
<sup>\*</sup> Offset frequency: 12 kHz to 20 MHz

## [8] Test Circuit

#### (8-1) Output Frequency and Current Consumption Test Setup



#### (8-2) Waveform Observation Test Setup



- \* Each output trace should be same length
- \* To measure Disable Current, OE terminal is connected to GND

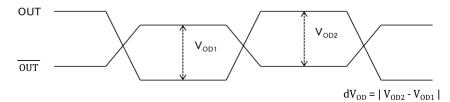
## (8-3) Conditions

- (1) Oscilloscope
  - The bandwidth should be a minimum of 5 times wider than the measurement frequency
- (2) A 0.1  $\mu F$  and a 10  $\mu F$  bypass capacitor should be connected between  $V_{CC}$  and GND pins located close to the device
- (3) Use a current meter with a low internal impedance
- (4) Power Supply

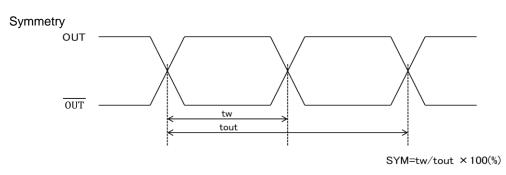
Power supply startup time (0 % $V_{CC} \rightarrow 90$  % $V_{CC}$ ) should be more than 150 µs Power supply impedance should be as low as possible

## (8-4) Timing Chart

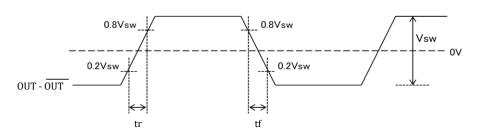
## (1) Output Waveform and Level Differential Output Voltage



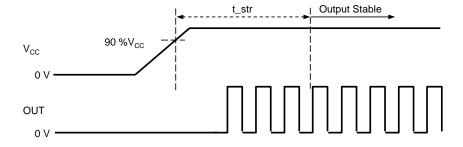
Offset Voltage OUT  $\frac{V_{OS2}}{OUT}$   $\frac{V_{OS2}}{dV_{OS}} = |V_{OS2} - V_{OS1}|$ 



#### Rise Time / Fall Time



## (2) Output Frequency Timing

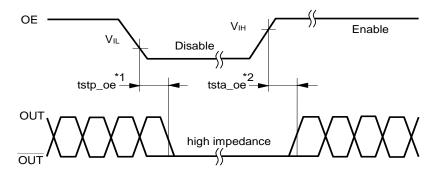


Page 13 / 23 Spec No : SGxxxxVEN\_E\_Ver1.21

## (8-4) Timing Chart [cont'd]

## (3) OE Function and Timing

OE Terminal Osc. Circuit		Output status		
"H" or OPEN Oscillation		Specified frequency is output: Enable		
"L"	Oscillation	Output becomes high impedance: Disable		



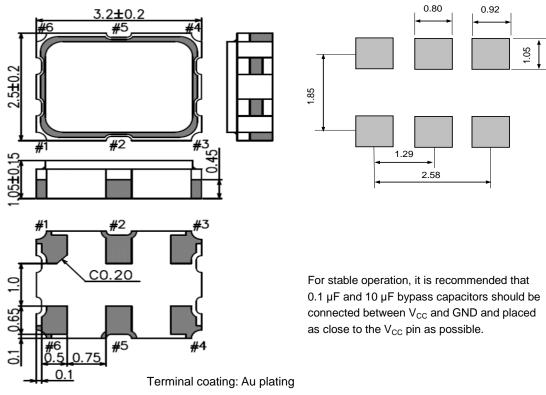
- \*1 The period from  $OE = V_{IL}$  to OUT = High impedance (Disable)
- \*2 The period from  $OE = V_{IH}$  to OUT = Enable
- \* OE terminal voltage level should not exceed supply voltage when using OE function.

  Please note that OE rise time should not exceed supply voltage rise time at the start-up.

Spec No : SGxxxxVEN\_E\_Ver1.21

# [ 9 ] Outline Drawing and Recommended Footprint (9-1) SG3225VEN

Units: mm

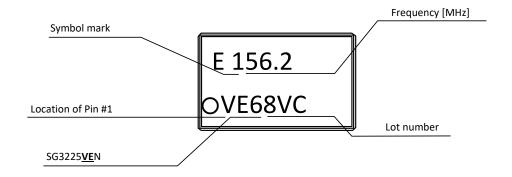


Reference Weight Typ.: 26 mg

**Terminal Assignment** 

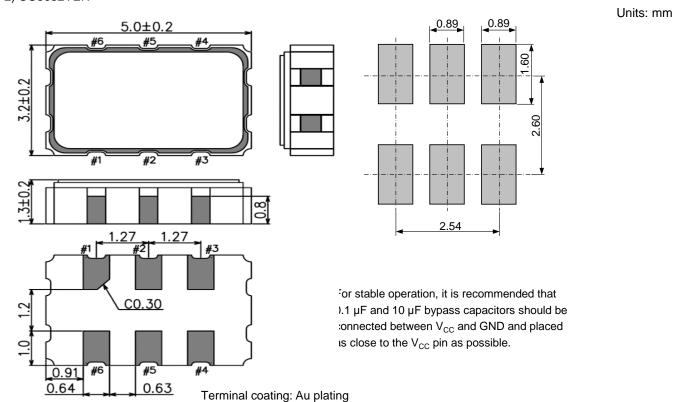
Tillia Assignment				
Pin #	Connection	Function		
		OE terminal / active high		
#1	OE	OE function	Osc. circuit	Output
#1		"H" or OPEN	Oscillation	Specified frequency: Enable
		"L"	Oscillation	High impedance: Disable
#2	NC	_		
#3	GND	GND terminal		
#4	OUT	Output terminal (Positive)		
#5	ŌŪŦ	Output terminal (Negative)		
#6	V <sub>CC</sub>	V <sub>CC</sub> terminal		

#### Marking



Page 15 / 23 Spec No : SGxxxxVEN\_E\_Ver1.21

## (9-2) SG5032VEN

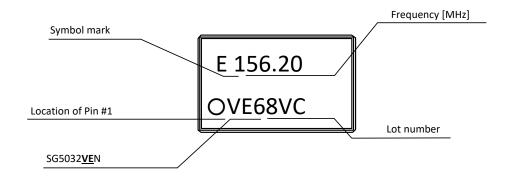


Reference Weight Typ.: 65 mg

**Terminal Assignment** 

minal Assignment				
Pin #	Connection	Function		
		OE terminal / active high		
#1	OE	OE function	Osc. circuit	Output
#1	00	"H" or OPEN	Oscillation	Specified frequency: Enable
		"L"	Oscillation	High impedance: Disable
#2	NC	_		
#3	GND	GND terminal		
#4	OUT	Output terminal (Positive)		
#5	ŌŪŦ	Output terminal (Negative)		
#6	V <sub>CC</sub>	V <sub>CC</sub> terminal		

## Marking



Spec No : SGxxxxVEN\_E\_Ver1.21

## (9-3) SG7050VEN Units: mm 1.80 #6 $5.0\pm0.2$ 4.20 #3 2.54 5.08 2.54 2.54 #2 /co.5 For stable operation, it is recommended that $0.1~\mu F$ and $10~\mu F$ bypass capacitors should be connected between $V_{\text{\footnotesize CC}}$ and GND and placed as close to the $\ensuremath{V_{\text{CC}}}$ pin as possible. #5 #4

Reference Weight Typ.: 165 mg

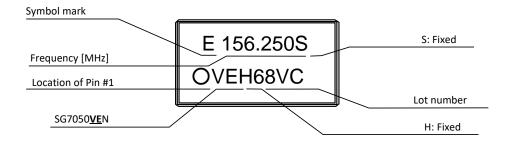
**Terminal Assignment** 

0.26

Pin #	Connection	Function			
#1	OE	OE terminal / active high			
		OE function	Osc. circuit	Output	
		"H" or OPEN	Oscillation	Specified frequency: Enable	
		"L"	Oscillation	High impedance: Disable	
#2	NC	_			
#3	GND	GND terminal			
#4	OUT	Output terminal (Positive)			
#5	ŌŪŦ	Output terminal (Negative)			
#6	V <sub>CC</sub>	V <sub>CC</sub> terminal			

Terminal coating: Au plating

## Marking



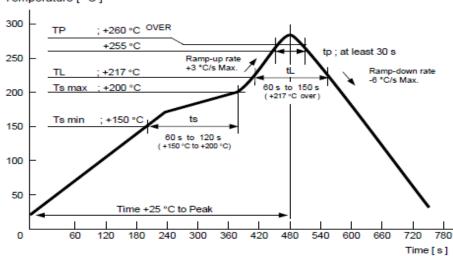
Spec No: SGxxxxVEN\_E\_Ver1.21

## [ 10 ] Moisture Sensitivity Level

Parameter	Specification	Conditions
MSL	LEVEL 1	IPC/JEDEC J-STD-020D.1

## [ 11 ] Reflow Profile IPC/JEDEC J-STD-020D.1

## Temperature [ °C ]



Page 18 / 23 Spec No : SGxxxxVEN\_E\_Ver1.21

## [ 12 ] Packing Information

#### (12-1) SG3225VEN

#### (1) Packing Quantity

The last two digits of the Product Number (X1G005351xxxxxxxx / X1G005521xxxxxxxx) are a code that defines the packing quantity. The standard is "00" for a 2 000 pcs/Reel.

#### (2) Taping Specification

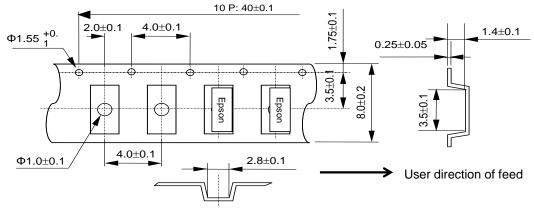
Subject to EIA-481, IEC-60286 and JIS C0806

#### 1) Tape Dimensions

Carrier Tape Material: PS (Polystyrene)

Top Tape Material: PET (Polyethylene Terephthalate) + PE (Polyethylene)

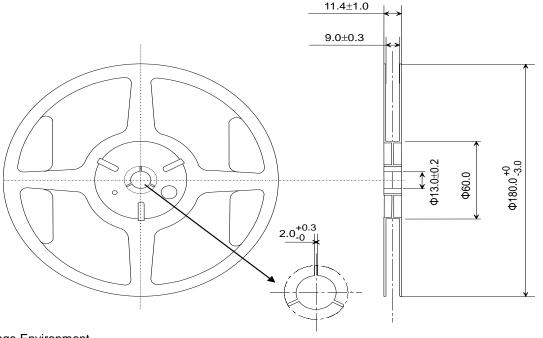
Units: mm



#### 2) Reel Dimensions

Center Material: PS (Polystyrene) Reel Material: PS (Polystyrene)

Units: mm



## 3) Storage Environment

We recommend to keep at normal temperature and normal humidity in a packed condition.

Page 19 / 23 Spec No : SGxxxxVEN\_E\_Ver1.21

#### (12-2) SG5032VEN

#### (1) Packing Quantity

The last two digits of the Product Number (X1G005541xxxxxxx) are a code that defines the packing quantity. The standard is "00" for a 1 000 pcs/Reel.

## (2) Taping Specification

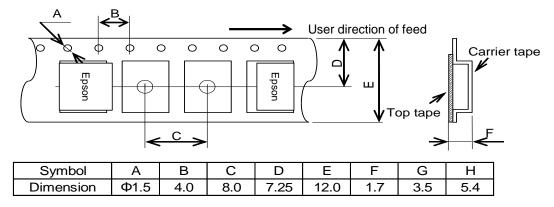
Subject to EIA-481, IEC-60286 and JIS C0806

#### 1) Tape Dimensions

Carrier Tape Material: PS (Polystyrene)

Top Tape Material: PET (Polyethylene Terephthalate)

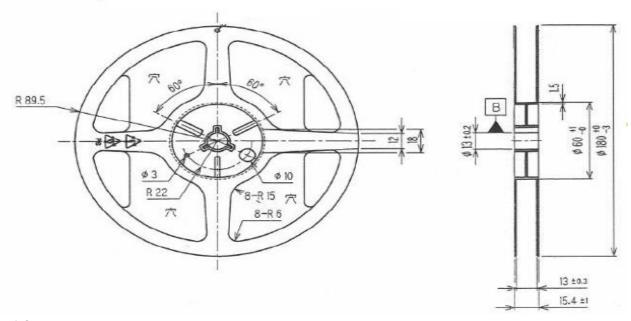
Units: mm



#### 2) Reel Dimensions

Center Material: PS (Polystyrene) Reel Material: PS (Polystyrene)

Units: mm



## 3) Storage Environment

We recommend to keep at normal temperature and normal humidity in a packed condition.

Page 20 / 23 Spec No : SGxxxxVEN\_E\_Ver1.21

#### (12-3) SG7050VEN

#### (1) Packing Quantity

The last two digits of the Product Number (X1G005331xxxx $\underline{xx}$  / X1G005561xxxx $\underline{xx}$ ) are a code that defines the packing quantity. The standard is "00" for a 1 000 pcs/Reel.

 $4 \pm 0.1$ 

 $2 \pm 0.1$ 

8 ±0.1

## (2) Taping Specification

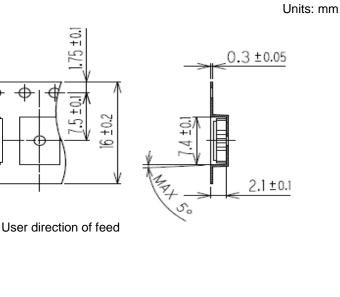
Subject to EIA-481, IEC-60286 and JIS C0806

#### 1) Tape Dimensions

ø 1.5 <sup>+0.1</sup>

Carrier Tape Material: PS (Polystyrene)

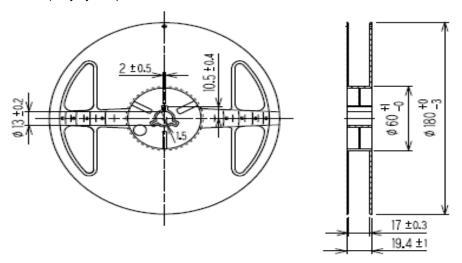
Top Tape Material: PET (Polyethylene Terephthalate)



#### 2) Reel Dimensions

Center Material: PS (Polystyrene) Reel Material: PS (Polystyrene)

ø 1.5 <sup>+0.1</sup>



## 3) Storage Environment

We recommend to keep at normal temperature and normal humidity in a packed condition.

Units: mm

Spec No : SGxxxxVEN\_E\_Ver1.21

#### [13] Handling Precautions

Prior to using this product, please carefully read the section entitled "Precautions" on our Web site (https://www5.epsondevice.com/en/information/#precaution) for instructions on how to handle and use the product properly to ensure optimal performance of the product in your equipment.

Before using the product under any conditions other than those specified therein,

please consult with us to verify and confirm that the performance of the product will not be negatively affected by use under such conditions.

In addition to the foregoing precautions, in order to avoid the deteriorating performance of the product, we strongly recommend that you DO NOT use the product under ANY of the following conditions:

- (1) Do not expose this product to excessive mechanical shock or vibration.
- (2) This product can be damaged by mechanical shock during the soldering process depending on the equipment used, process conditions, and any impact forces experienced. Always follow appropriate procedures, particularly when changing the assembly process in any way and be sure to follow applicable process qualification standards before starting production.
- (3) These devices are sensitive to ESD, use appropriate precautions during handling, assembly, test, shipment, and installation.
- (4) The use of ultrasonic technology for cleaning, bonding, etc. can damage the Xtal unit inside this product. Please carefully check for this consideration before using ultrasonic equipment for volume production with this product.
- (5) Noise and ripple on the power supply may have undesirable affects on operation and cause degradation of phase noise characteristics. Evaluate the operation of this device with appropriate power supplies carefully before use.
- (6) When applying power, ensure that the supply voltage increases monotonically for proper operation.
  On power down, do not reapply power until the supplies, bypass capacitors, and any bulk capacitors are completely discharged since that may cause the unit to malfunction.
- (7) Aging specifications are estimated from environmental reliability tests and expected frequency variation over time. They do not provide a guarantee of aging over the product lifecycle.
- (8) The metal cap on top of the device is directly connected to the GND terminal. Take necessary precautions to prevent any conductor not at ground potential from contacting the cap as that could cause a short circuit to GND.
- (9) Do not route any signal lines, supply voltage lines, or GND lines underneath the area where the oscillators are mounted including any internal layers and on the opposite side of the PCB. To avoid any issues due to interference of other signal lines, please take care not to place signal lines near the product as this may have an adverse affect on the performance of the product.
- (10) A bypass capacitor of the recommended value(s) must be connected between the V<sub>CC</sub> and GND terminals of the product. Whenever possible, mount the capacitor(s) on the same side of the PCB and as close to the product as possible to keep the routing traces short.
- (11) Power supply connections to V<sub>CC</sub> and GND pins should be routed as thick as possible while keeping the high frequency impedance low in order to get the best performance.
- (12) The use of a filter or similar element in series with the power supply connections to protect from electromagnetic radiation noise may increase the high frequency impedance of the power supply line and may cause the oscillator to not operate properly. Please verify the design to ensure sufficient operational margin prior to use.
- (13) Keep PCB routing from the output terminal(s) to the load as short as possible for best performance.
- (14) The Enable (OE) input terminal is high impedance and so susceptible to noise. Connect it to a low impedance source when used and when not used it is recommended to connect it to Vcc for active high inputs and GND for active low inputs.
- (15) Do not short the output to GND as that will damage the product. Always use with an appropriate load resistor connected.
- (16) This product should be reflowed no more than 3 times. If rework is needed after reflow, please correct it with a soldering iron with the tip set for a temperature of +350 °C or less and only contact each terminal once and for no more than 5 seconds. If this product is mounted on the bottom of the board during a reflow please check that it soldered down properly afterwards.
- [Availability of mounting conditions]

  Reflow on the board Available

  Reflow under the board Please judge whether it is possible to implement.

  Soldering pot/bath (Dip soldering system), Flow soldering system)

  Soldering iron Available
- (17) Product failures during the warranty period only apply when the product is used according to the recommended operating conditions described in the specifications. Products that have been opened for analysis or damaged will not be covered. It is recommended to store and use in normal temperature and humidity environments described in the specifications to ensure frequency accuracy and prevent moisture condensation. If the product is stored for more than one year, please confirm the pin solderability prior to use.
- (18) If the oscillation circuit is exposed to condensation, the frequency may change or oscillation may stop. Do not use in any conditions where condensation occurs.
- (19) Do not store or use the product in an environment where it can be exposed to chemical substances that are corrosive to metal or plastics such as salt water, organic solvents, chemical gasses, etc. Do not use the product when it is exposed to sunlight, dust, corrosive gasses, or other materials for long periods of time.
- (20) When using water-soluble solder flux make sure to completely remove the flux residue after soldering.

  Pay particular attention when the residues contain active halogens which will negatively affect the product and its performance.
- (21) Terminals on the side of the product are internally connected to the IC, be careful not to cause short-circuits or reduce the insulation resistance of them in any way.
- (22) Should any customer use the product in any manner contrary to the precautions and/or advice herein, such use shall be done at the customer's own risk.

Spec No: SGxxxxVEN E Ver1.21

## PROMOTION OF ENVIRONMENTAL MANAGEMENT SYSTEM CONFORMING TO INTERNATIONAL STANDARDS

At Seiko Epson, all environmental initiatives operate under the Plan-Do-Check-Action (PDCA) cycle designed to achieve continuous improvements. The environmental management system (EMS) operates under the ISO 14001 environmental management standard.

All of our major manufacturing and non-manufacturing sites, in Japan and overseas, completed the acquisition of ISO 14001 certification. ISO 14000 is an international standard for environmental management that was established by the International Standards Organization in 1996 against the background of growing concern regarding global warming, destruction of the ozone layer, and global deforestation.

#### WORKING FOR HIGH QUALITY

In order provide high quality and reliable products and services than meet customer needs, Seiko Epson made early efforts towards obtaining ISO9000 series certification and has acquired ISO9001 for all business establishments in Japan and abroad. We have also acquired IATF 16949 certification that is requested strongly by major manufacturers as standard.

IATF 16949 is the international standard that added the sector-specific supplemental requirements for automotive industry based on ISO9001.

#### ■ Explanation of marks used in this datasheet



●Pb free.



#### Complies with EU RoHS directive.

\*About the products without the Pb-free mark.

Contains Pb in products exempted by EU RoHS directive

(Contains Pb in sealing glass, high melting temperature type solder or other)

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