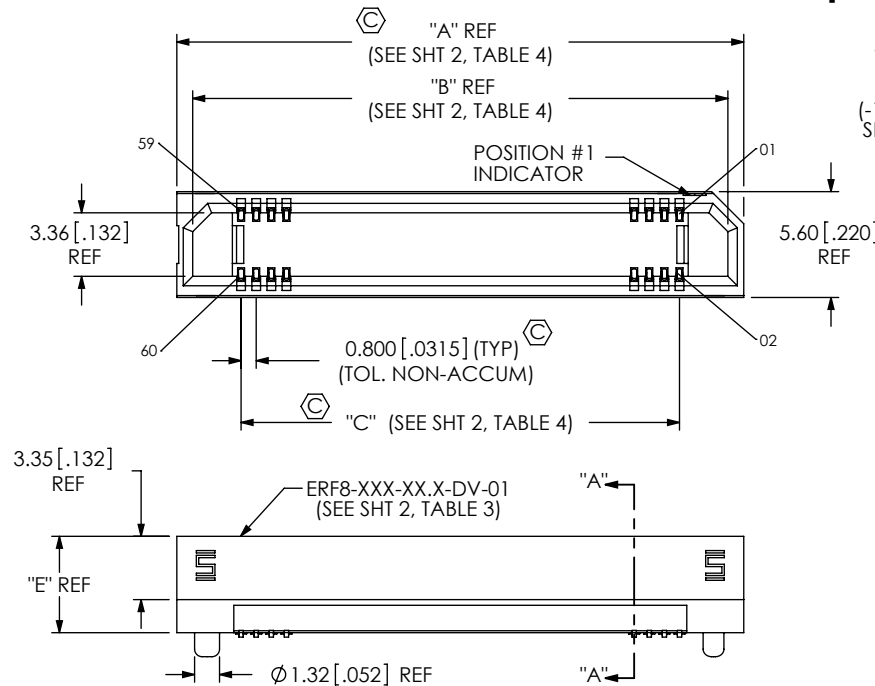


DO NOT
SCALE FROM
THIS PRINT

DESIGNED & DIMENSIONED
IN MILLIMETERS[INCHES]

ERF8-XXX-XX.X-X-DV-XXXX-XX



No OF POSITIONS
(PER ROW)
-005, -010, -011, -013, -020, -023, -025,
-030, -035, -040, -049, -050, -060,
-070, -075, -100
(-100 POSITION AVAILABLE IN -05.0 ONLY
SEE NOTE 9)

LEAD STYLE
-05.0 = 5mm
-07.0 = 7mm
**-10.0 = 10mm

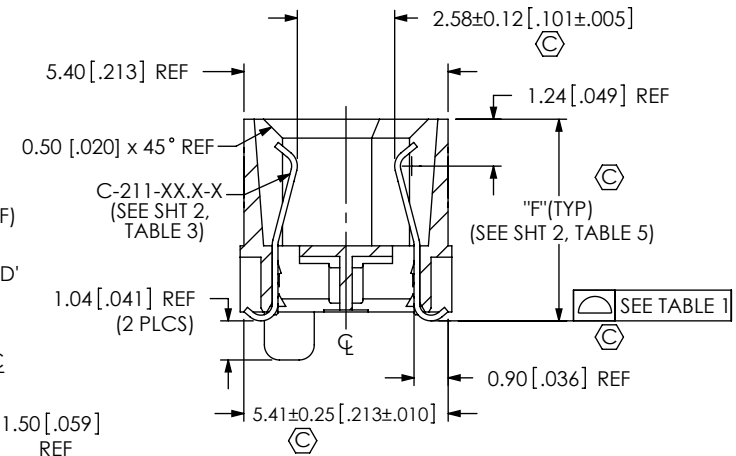
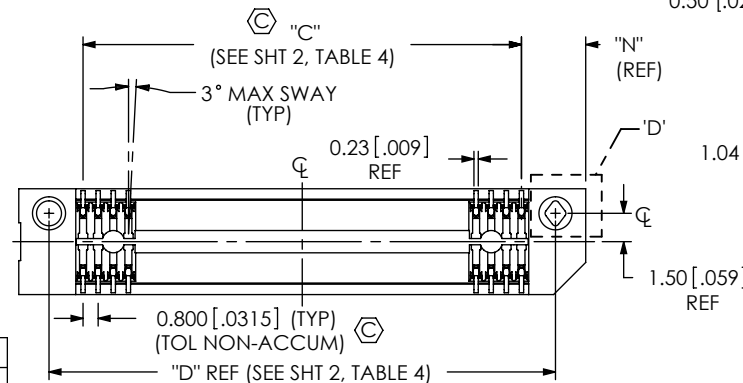
PLATING SPECIFICATION
-L: 10µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-S: 30µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL

ROW SPECIFICATION
-DV: DOUBLE VERTICAL

PACKAGING
-TR: TAPE & REEL (SEE NOTE 4 & 7)
-TY: TRAY (SEE NOTE 4)

OPTION
-K: POLYIMIDE FILM PAD (SEE FIG 2)
-L: LATCHES (-05.0 LEAD STYLE ONLY,
SEE NOTE 5, SEE FIG 5)
-EGP: EXTENDED GUIDE POST
(SEE NOTE 6, SEE FIG 3)
-EGPS: EXTENDED GUIDE POST SHIELD
(ONLY AVAILABLE IN -07.0
LEAD STYLE AND ONLY -010, -020,
-025 & -030 POSITIONS (SEE NOTE 6
& FIG 6)

** = NOT TOOLED



SECTION "A"- "A"
SCALE 5:1

FIG 1
(ERF8-030-05.0-X-DV-XX SHOWN)
(CENTER FEATURES REMOVED FOR CLARITY)

TABLE 1	
No. OF POS.	
-005, -010, -011, -013, -020, -023, -030	0.10 [.004]
-035, -040, -049, -050, -060	0.12 [.005]
-070, -075, -100	0.15 [.006]

TABLE 2 REF					
STACK HEIGHT					
ERF8 LEAD STYLE	ERM8 LEAD STYLE				
	-02.0	-05.0	-08.0	-09.0	** -15.0
-05.0	7.0MM	10.0MM	13.0MM	14.0MM	20.0MM
-07.0	9.0MM	12.0MM	15.0MM	16.0MM	22.0MM
** -10.0	12.0MM	15.0MM	18.0MM	19.0MM	25.0MM

TABLE 7	
OPTION	"N"
NONE	3.40 [.134]
-L, EGP	4.15 [.163]

(** = NOT TOOLED)

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: 0.038[.0015] MAX.
3. MINIMUM PUSHOUT FORCE: 2.22 N [.5 LB.]
4. FOR QUANTITIES UP TO 49 PIECES, NO LEADER, TRAILER, OR EIA-481-D REEL WILL BE SUPPLIED. FOR QUANTITIES OF 50-124 PIECES, NO LEADER, TRAILER WILL BE SUPPLIED.
5. NOT AVAILABLE WITH -EGP OR -EGPS OPTIONS.
6. OPTION ONLY AVAILABLE ON -07.0 LEAD STYLE; NOT AVAILABLE WITH -L OPTION.
7. -TR PACKAGING NOT AVAILABLE ON 100 POSITION ONLY AVAILABLE IN TRAYS; -TY AVAILABLE ON -100 POSITION ONLY.
8. NOTE DELETED.
9. NOT AVAILABLE WITH -EGP OR -EGPS OPTIONS.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS [INCHES].
TOLERANCES ARE:
DECIMALS ANGLES
X.X: ±0.3 [.01] 2°
X.XX: ±0.13 [.005]
X.XXX: ±0.050 [.0020]

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, COLOR: BLACK
CONTACT & LATCHES: BeCu
SHIELD: PHOS BRONZE

SHEET SCALE: 2:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
0.8MM EDGE RATE SOCKET ASSEMBLY

DWG. NO.
ERF8-XXX-XX.X-X-DV-XXXX-XX

BY: KNOWLDEN 9/26/2005 SHEET 1 OF 6

REVISION AM

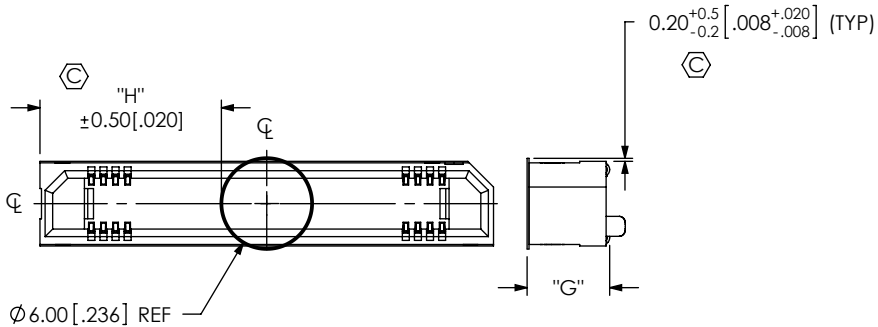
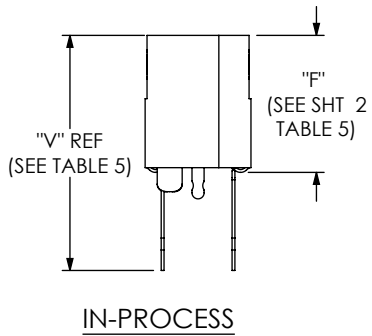


FIG 2
-K OPTION
(USE K-DOT-.236-.343-.005)
(ERF8-030-XX.X-X-DV-K SHOWN)

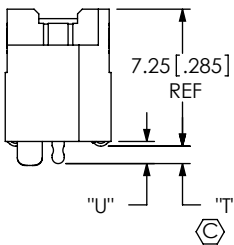
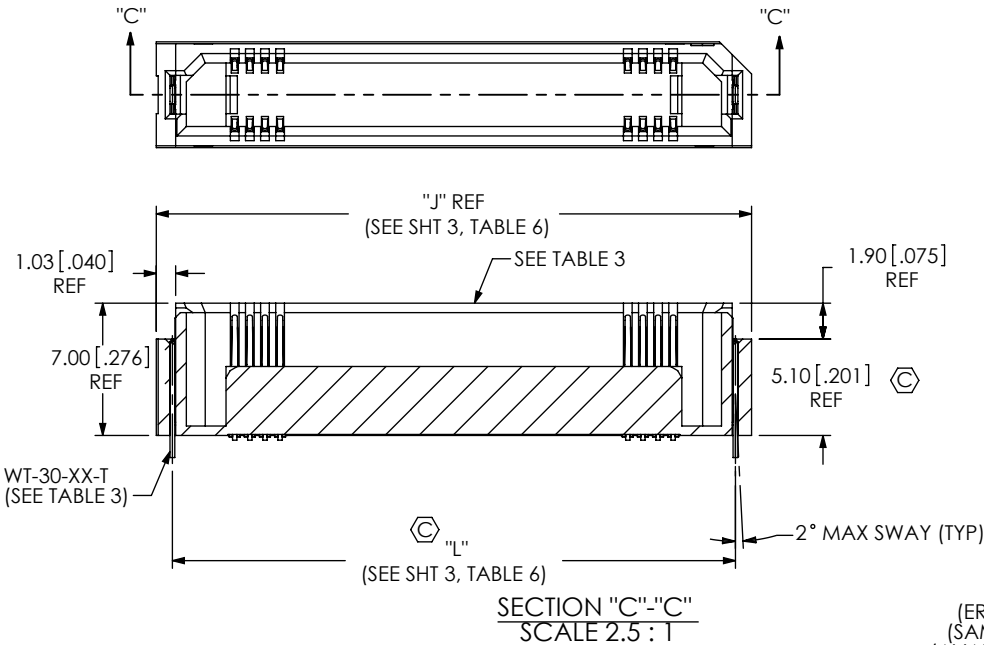
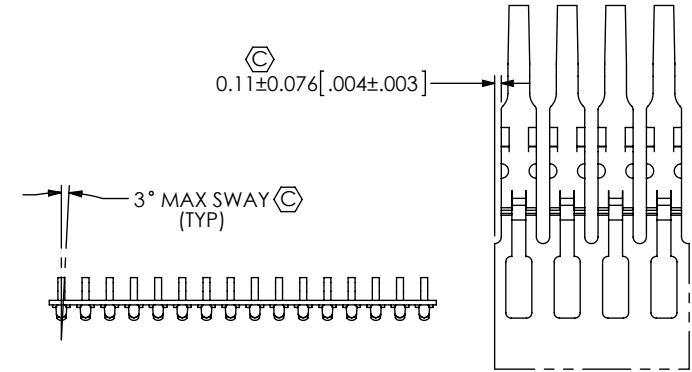


FIG 3
-EGP OPTION
(ERF8-030-07.0-X-DV-EGP SHOWN)
(SAME AS FIG 1, EXCEPT AS SHOWN)
(AVAILABLE ON -07.0 LEAD STYLE ONLY)
(CENTER FEATURES REMOVED FOR CLARITY)

TABLE 4					
POSITION	"A"	"B"	"C"	"D"	"H"
-005	10.00 [.394]	8.32 [.328]	3.200 [.1260]	6.80 [.268]	2.00 [.079]
-010	14.00 [.551]	12.32 [.485]	7.200 [.2835]	10.80 [.425]	4.00 [.157]
-011	14.80 [.583]	13.12 [.517]	8.000 [.3150]	11.60 [.457]	4.40 [.173]
-013	16.40 [.646]	14.72 [.580]	9.600 [.3780]	13.20 [.520]	5.20 [.205]
-020	22.00 [.866]	20.32 [.800]	15.200 [.5984]	18.80 [.740]	8.00 [.315]
-023	24.40 [.961]	22.72 [.894]	17.600 [.6929]	21.20 [.835]	10.40 [.409]
-025	26.00 [1.024]	24.32 [.957]	19.200 [.7559]	22.80 [.898]	10.00 [.394]
-030	30.00 [1.181]	28.32 [1.115]	23.200 [.9134]	26.80 [1.055]	12.00 [.472]
-035	34.00[1.339]	32.32[1.272]	27.200[1.0708]	30.80[1.213]	14.00 [.551]
-040	38.00 [1.496]	36.32 [1.423]	31.200 [1.2283]	34.80 [1.370]	16.00 [.630]
-049	45.20 [1.780]	43.52 [1.713]	38.400 [1.5118]	42.00 [1.654]	19.60 [.772]
-050	46.00 [1.811]	44.32 [1.745]	39.200 [1.5433]	42.80 [1.685]	20.00 [.787]
-060	54.00 [2.126]	52.32 [2.060]	47.200 [1.8583]	50.80 [2.000]	24.00 [.945]
-070	62.00 [2.441]	60.32 [2.375]	55.200 [2.1732]	58.80 [2.315]	28.00 [1.102]
-075	66.00 [2.598]	64.32 [2.532]	59.200 [2.3307]	62.80 [2.472]	30.00 [1.181]
-100	86.00 [3.386]	84.32 [3.320]	79.200 [3.1181]	82.80 [3.260]	40.00 [1.575]

TABLE 5				
HEIGHT	"E"	"F"	"G"	"V"
-05.0	5.10 [.201]	5.335 [.2100]	5.52 [.217]	10.525 [.1437]
-07.0	7.00 [.275]	7.250 [.2854]	7.37 [.290]	12.440 [.4898]
** -10.0	10.10 [.398]	10.335 [.4069]	10.52 [.414]	15.525 [.6112]
(** = NOT TOOLED)				

TABLE 3						
OPTION	STYLE	ERF8-XXX-XX.X-DV-XX	C-211-XX.X-X	WT-30-01-F	"T"	"U"
NONE	-05.0	ERF8-XXX-05.0-DV-01	C-211-05.0-X	N.A.	N.A.	N.A.
	-07.0	ERF8-XXX-07.0-DV-01	C-211-07.0-X			
	** -10.0	ERF8-XXX-05.0-DV-01/ ERF8H-XXX-05.0-DV	C-211-07.0-X			
-L	-05.0	ERF8-XXX-05.0-DV-L	C-211-05.0-X	WT-30-01-F	0.94 [.037]	1.17 [.046]
-EGP	-07.0	ERF8-XXX-07.0-DV-EGP	C-211-07.0-X	WT-30-02-T	0.92 [.036]	1.17 [.046]
-EGPS	-07.0	ERF8-XXX-07.0-DV-EGPS	C-211-07.0-X	SH29-XX-01-X	0.94 [.037]	1.17 [.046]

(** = NOT TOOLED)

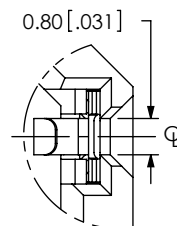
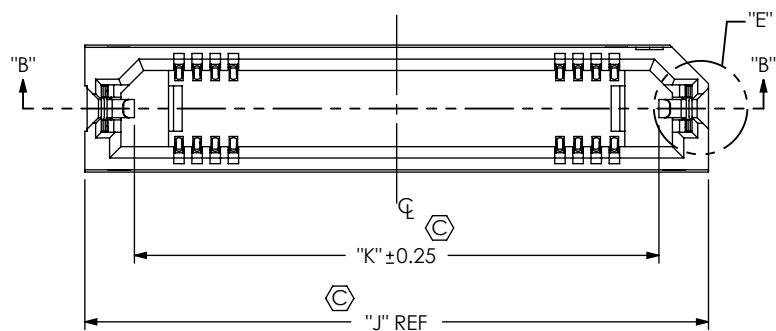
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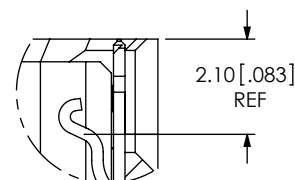


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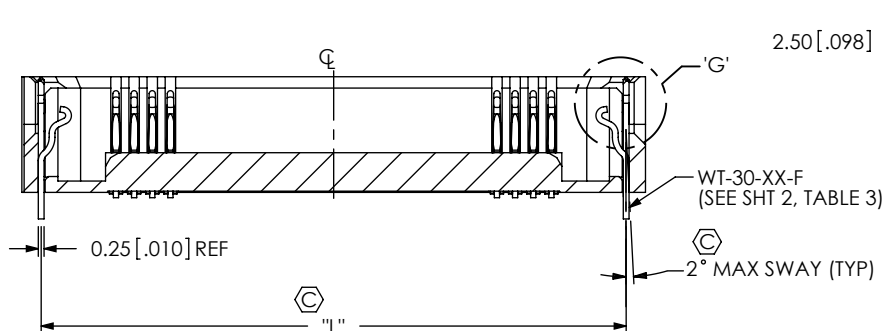
DESCRIPTION:
0.8MM EDGE RATE SOCKET ASSEMBLY
DWG. NO.
ERF8-XXX-XX.X-X-DV-XXXX-XX
BY:KNOWLDEN 9/26/2005 SHEET 2 OF 6



DETAIL "E"
SCALE 6 : 1



DETAIL "G"
SCALE 6 : 1



SECTION "B"-B"
SCALE 3 : 1

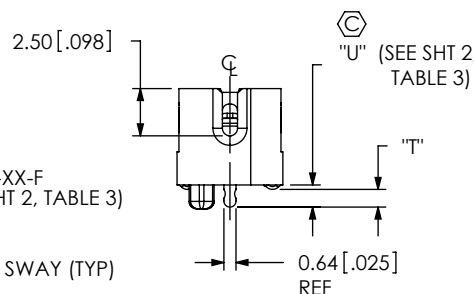


TABLE 6				
POSITION	"J"	"K"	"L"	"M"
-005	11.50 [.453]	7.13 [.281]	9.80 [.386]	2.75 [.108]
-010	15.50 [.610]	11.13 [.438]	13.79 [.543]	4.75 [.187]
-011	16.30 [.642]	11.93 [.470]	14.61 [.575]	5.15 [.203]
-013	17.90 [.705]	13.53 [.533]	16.20 [.638]	5.95 [.234]
-020	23.50 [.925]	19.13 [.753]	21.79 [.858]	8.75 [.344]
-023	25.90 [1.020]	21.53 [.848]	24.21 [.953]	9.95 [.391]
-025	27.50 [1.083]	23.13 [.911]	25.81 [1.016]	10.75 [.423]
-030	31.50 [1.240]	27.13 [1.068]	29.79 [1.173]	12.75 [.502]
-035	35.50 [1.398]	31.13 [1.226]	33.78 [1.330]	14.75 [.581]
-040	39.50 [1.555]	35.13 [1.383]	37.80 [1.488]	16.75 [.659]
-049	46.70 [1.839]	42.33 [1.667]	45.00 [1.772]	20.35 [.801]
-050	47.50 [1.870]	43.13 [1.698]	45.80 [1.803]	20.75 [.817]
-060	55.50 [2.185]	51.13 [2.013]	53.80 [2.118]	24.75 [.974]
-070	63.50 [2.500]	59.13 [2.328]	61.80 [2.433]	28.75 [1.132]
-075	67.50 [2.657]	63.13 [2.485]	65.81 [2.591]	30.75 [1.211]

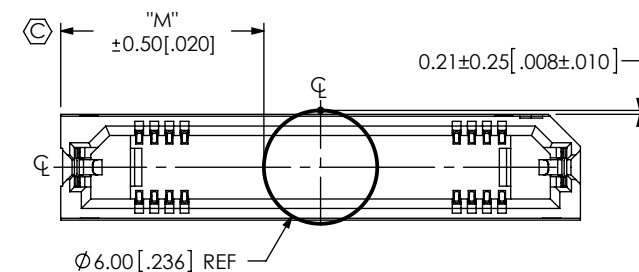


FIG 5
(ERF8-025-05.0-X-DV-K-L SHOWN)
(SAME AS FIG 1 & 2, EXCEPT AS SHOWN)
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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
0.8MM EDGE RATE SOCKET ASSEMBLY

DWG. NO.
ERF8-XXX-XX.X-X-DV-XXXX-XX

BY: KNOWLDEN 9/26/2005 SHEET 3 OF 6

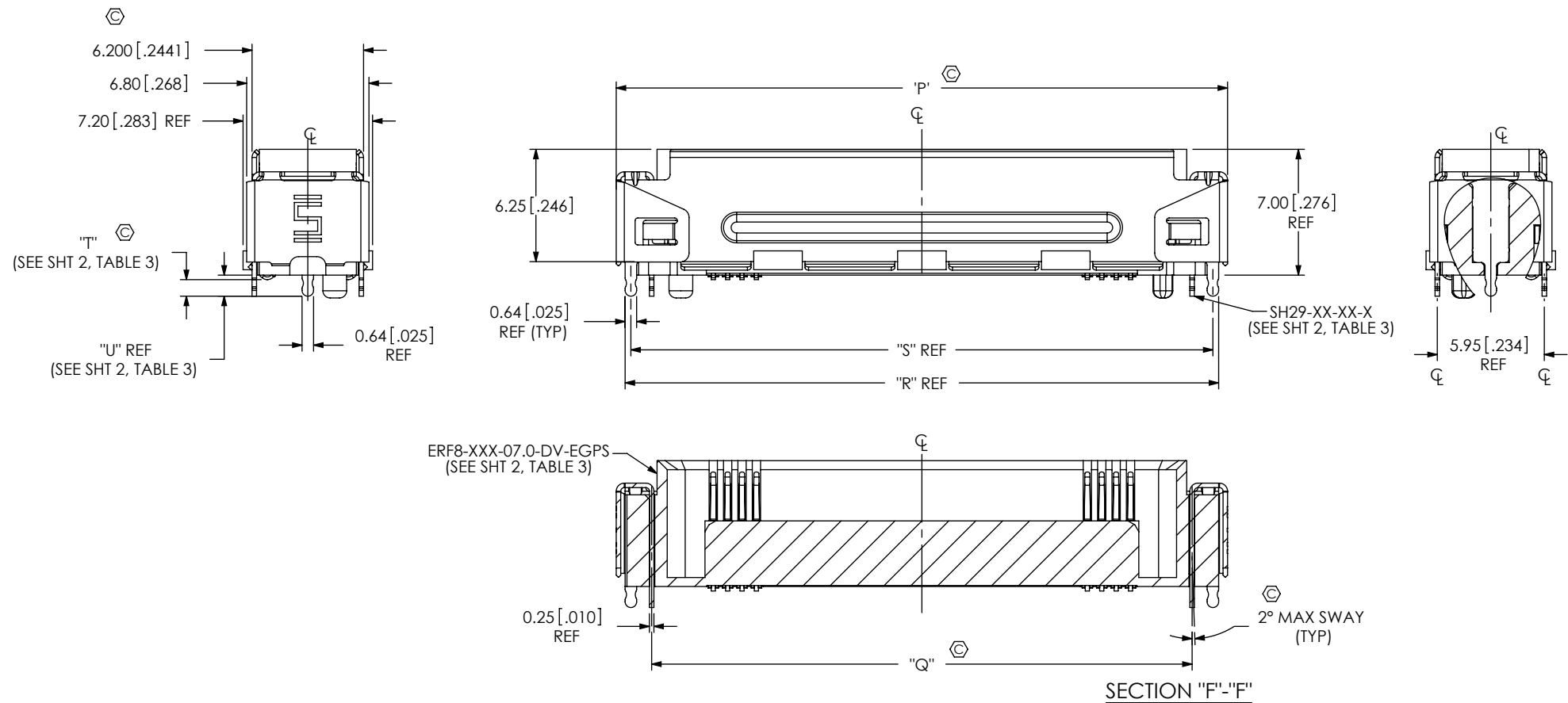


TABLE 8

No. OF POS.	"P"	"Q"	"R"	"S"
-10	18.0 [.71]	14.00 [.551]	17.00 [.669]	16.36 [.644]
-20	26.0 [1.02]	22.00 [.866]	25.00 [.984]	24.36 [.959]
-25	30.0 [1.18]	26.00 [1.024]	29.00 [1.142]	28.36 [1.117]
-30	34.0 [1.34]	30.00 [1.181]	33.00 [1.299]	32.36 [1.274]

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e-Mail info@SAMTEC.com code 55322

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0.8MM EDGE RATE SOCKET ASSEMBLY

DWG. NO.
ERF8-XXX-XX.X-X-DV-XXXX-XX

BY: KNOWLDEN 9/26/2005 SHEET 4 OF 6

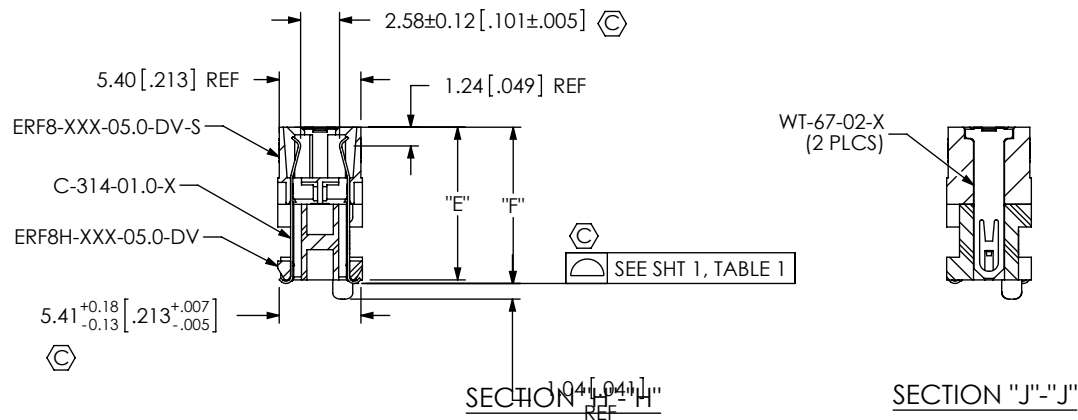
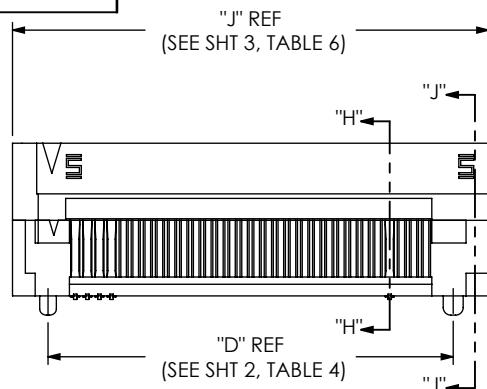


FIG 7
(**ERF8-030-10.0-X-DV SHOWN)
(CENTER FEATURES REMOVED FOR CLARITY)
** NOT TOOLED

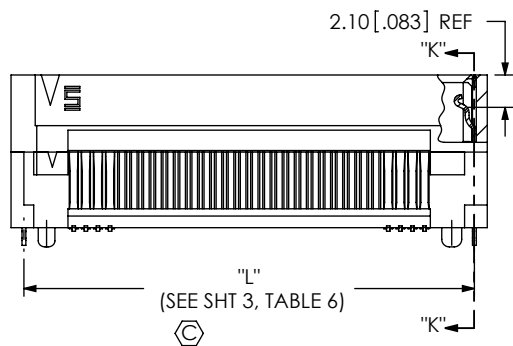
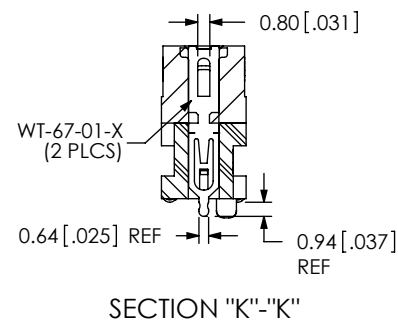

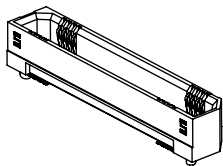


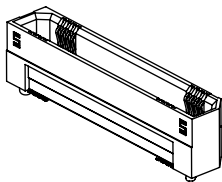
FIG 8
(**ERF8-030-10.0-X-DV-L SHOWN)
(SAME AS FIG 7, EXCEPT AS SHOWN)
** NOT TOOLED



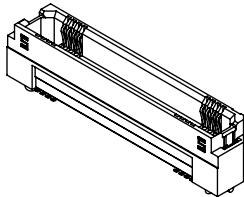
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	DWG. NO. ERF8-XXX-XX.X-X-DV-XXXX-XX	
	BY:KNOWLDEN 9/26/2005	SHEET 5 OF 6



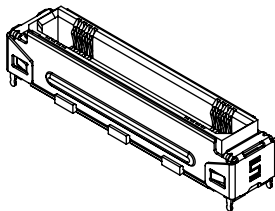
-05.0 SHOWN



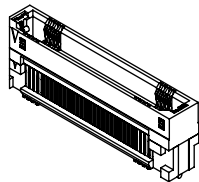
-07-0 SHOWN




-07.0 WITH -EGP SHOWN



-07.0 WITH EGPS SHOWN



-10.0 WITH -L SHOWN

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	BY: KNOWLDEN	9/26/2005