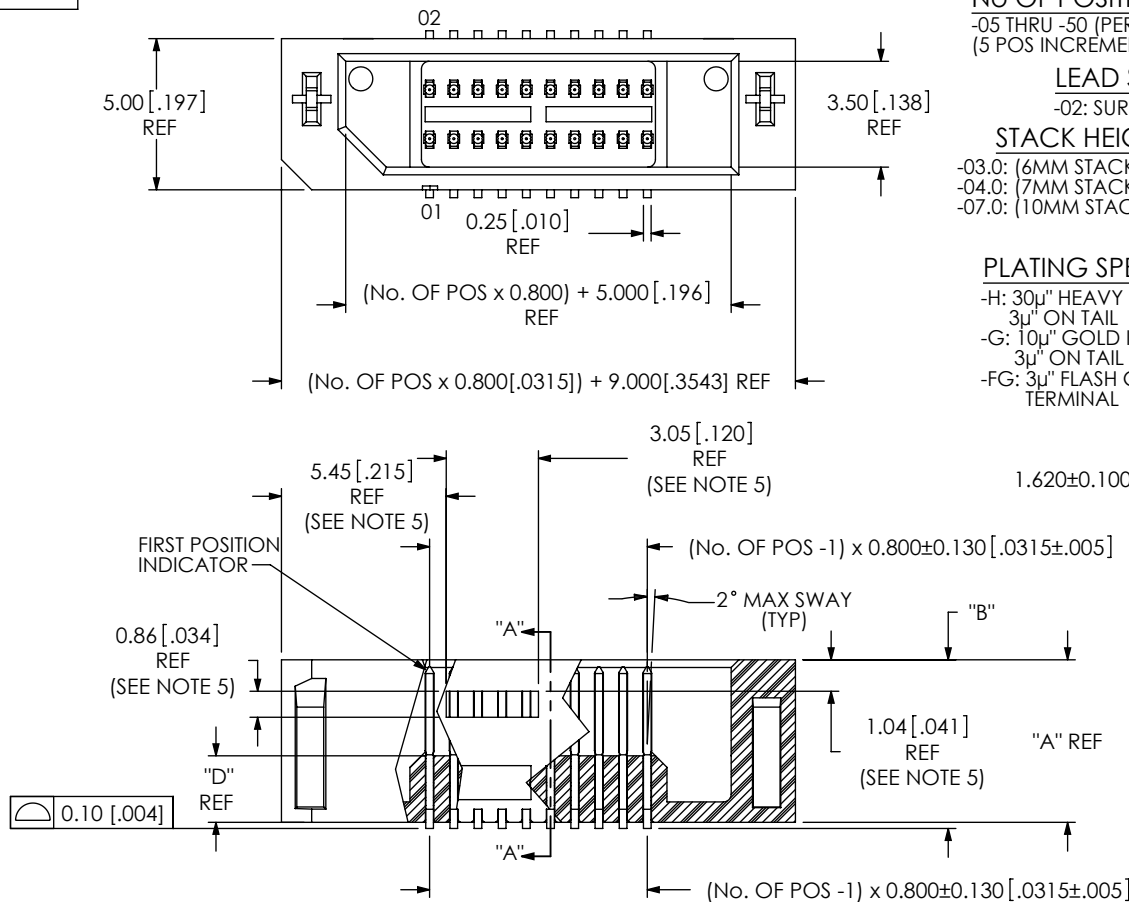


DESIGNED & DIMENSIONED
IN MILLIMETERS [INCHES]

DO NOT
SCALE FROM
THIS PRINT

FIG 1
TEM-110-02-03.0-XX-D SHOWN



BODY OPTION

(LEAVE BLANK IF OPTION NOT USED)
S: SLIM
(NOT AVAILABLE WITH -A, -LC, -WT OR -L1)
(USE TEMS-XX-XX.X, SEE FIG 6, SHEET 2)
(ONLY AVAILABLE WITH -K-TR)

No OF POSITIONS

-05 THRU -50 (PER ROW)
(5 POS INCREMENTS)

LEAD STYLE

-02: SURFACE MOUNT

STACK HEIGHT

-03.0: (6MM STACK HEIGHT) (T-1M58-03.0-XX)
-04.0: (7MM STACK HEIGHT) (T-1M58-04.0-XX)
-07.0: (10MM STACK HEIGHT) (T-1M58-07.0-XX)

PLATING SPECIFICATION

-H: 30μ" HEAVY GOLD IN CONTACT AREA
3μ" ON TAIL
-G: 10μ" GOLD IN CONTACT AREA
3μ" ON TAIL
-FG: 3μ" FLASH GOLD ON ENTIRE
TERMINAL

OPTION

-TR: TAPE & REEL
(SEE NOTES 7 & 8)
-K: POLYIMIDE FILM
(USE K-500-300, SEE FIG 5, SHT 2)

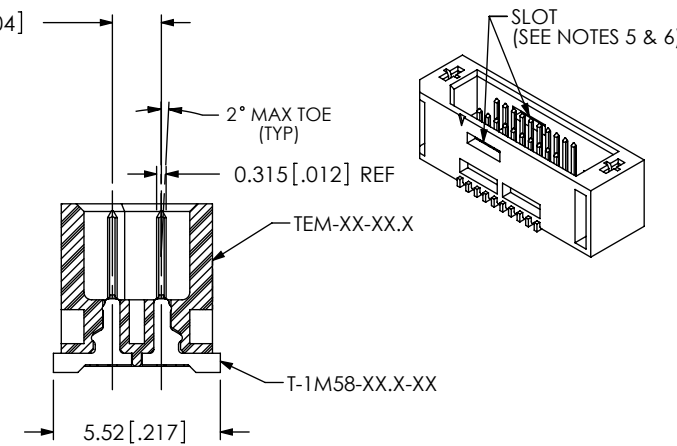
OPTION

-A: ALIGNMENT PIN (SEE FIG 2, SHEET 2)
(NOT AVAILABLE WITH -LC, -WT, -L1)
-LC: LOCKING CLIP (SEE FIG 3, SHEET 2)
(NOT AVAILABLE WITH -A, -WT, -L1)
-WT: WELD TAB (SEE FIG 4, SHEET 2)
(NOT AVAILABLE WITH -A, -LC, -L1)
*L1: LATCHING (SEE FIG 7, SHEET 3)
(ONLY AVAILABLE ON -03.0 LEAD
STYLE AND 5 - 20 POS)
(NOT AVAILABLE WITH -A, -LC, -WT)

ROW SPECIFICATION

-D: DOUBLE ROW

* NOT RELEASED FOR PRODUCTION



SECTION "A"-"A"

TABLE 1

STACK HEIGHT	"A"	"B"	"C"	"D"
-03.0	5.375 [.2116]	5.610 [.2209]	5.742 [.2261]	2.200 [.0866]
-04.0	6.375 [.2510]	6.610 [.2602]	6.742 [.2654]	3.200 [.1260]
-07.0	9.375 [.3690]	9.610 [.3783]	9.742 [.2835]	6.200 [.2441]

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE FOR TERMINAL, LOCKING CLIP AND WELD TAB: 2.22N [0.50LBF].
3. POST HEIGHT VARIATION BETWEEN ANY TWO PINS: 0.13 [.005] MAXIMUM.
4. PARTS TO BE PACKAGED IN TRAYS UNLESS OTHERWISE SPECIFIED.
5. POSITIONS -05 THRU -20 WILL HAVE ONLY ONE SLOT PER SIDE.
POSITIONS -25 THRU -40 WILL HAVE TWO SLOTS PER SIDE.
POSITIONS -45 THRU -50 WILL HAVE THREE SLOTS PER SIDE.
6. SLOTS ONLY AVAILABLE IN -03.0 LEAD STYLE.
7. FOR QUANTITIES UP TO 49 PIECES, NO LEADER, TRAILER, OR REEL WILL BE SUPPLIED.
FOR QUANTITIES 50-124, NO LEADER, OR TRAILER WILL BE SUPPLIED.
8. ALL SAMPLES AND/OR NO CHARGE ORDERS ARE REQUIRED TO BE PACKAGED IN
SUSPENSION PACKS AND NOT T&R.

F:\DWG\MISC\MKTG\TEMX-1XX-XX-XX.X-XX-D-XX-XX-MKT.SLDDRW

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN MILLIMETERS.
TOLERANCES ARE:

DECIMALS ANGLES
X.X: ±0.3 [.01]
X.XX: ±0.13 [.005]
X.XXX: ±0.051 [.0020]

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: ZENITE ZE55201, COLOR: BLACK
TERMINAL AND LOCKING CLIP: PHOS BRONZE 510
WELD TAB: BRASS ALLOY 260, FULL HARD

SHEET SCALE: 4:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
.8MM TIGER EYE MICRO TERMINAL

DWG. NO.
TEMX-1XX-XX-XX.X-XX-D-XX-XX

BY: B RAY 10-18-2007 SHEET 1 OF 3

FIG 2
TEM-110-02-03.0-XX-D-A SHOWN
(SAME AS FIG 1, DIFFERENT AS SHOWN)

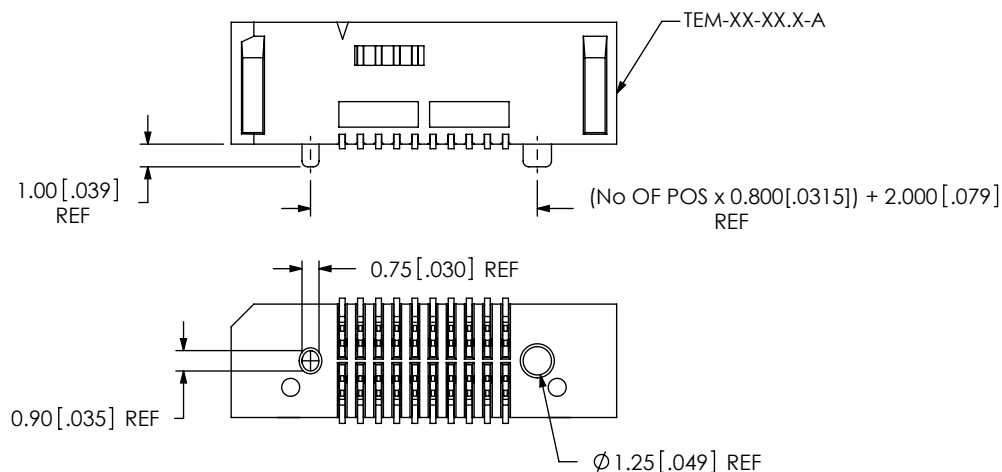


FIG 3
TEM-110-02-03.0-XX-D-LC SHOWN
(SAME AS FIG 1, DIFFERENT AS SHOWN)

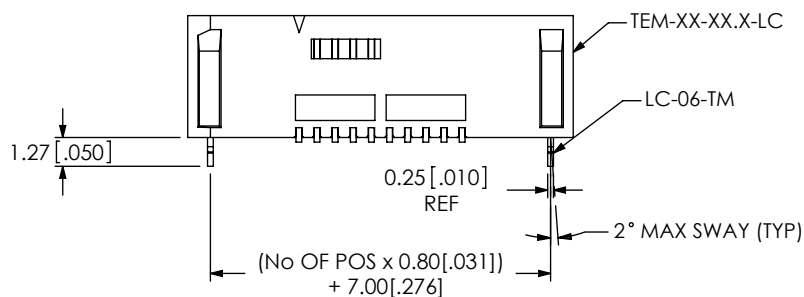


TABLE 2

STACK HEIGHT	WELD TAB
-03.0	WT-36-02-X
-04.0	WT-36-03-X
-07.0	WT-36-04-X

FIG 4
TEM-110-02-03.0-XX-D-WT SHOWN
(SAME AS FIG 1, DIFFERENT AS SHOWN)

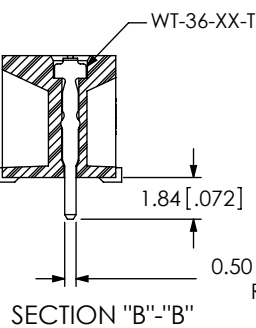
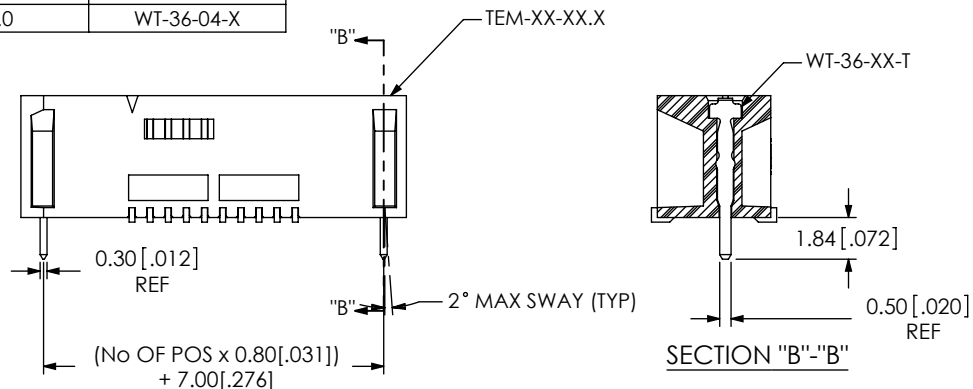


FIG 5
TEM-110-02-03.0-XX-D-K SHOWN
(SAME AS FIG 1, DIFFERENT AS SHOWN)

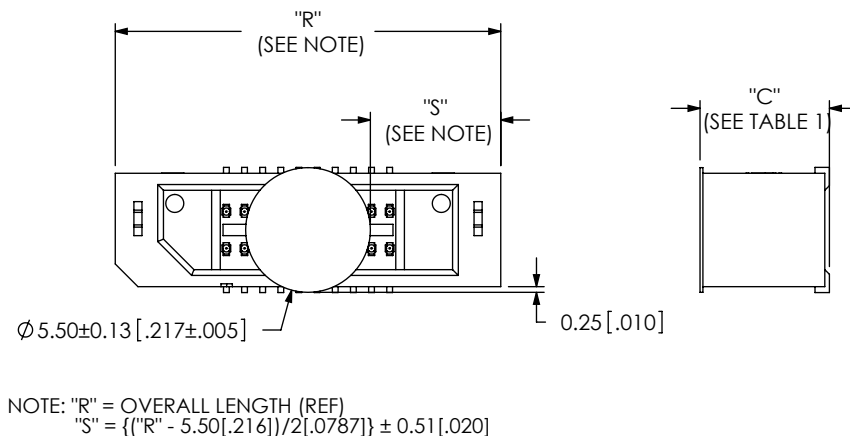
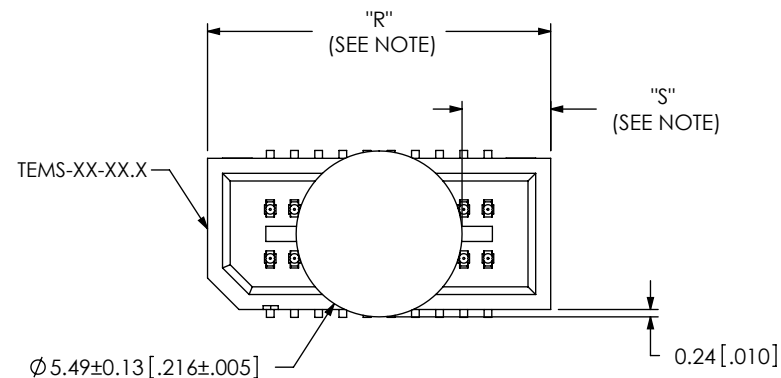


FIG 6
TEMS-110-02-XX.X-XX-D-K SHOWN
(SAME AS FIG 1, DIFFERENT AS SHOWN)



NOTE: "R" = ((No. OF POS x 0.800) + 3.35) ± 0.05
"S" = {"R" - 5.50 [.216]} / 2 [.0787] ± 0.51 [.020]

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SHEET SCALE: 3:1

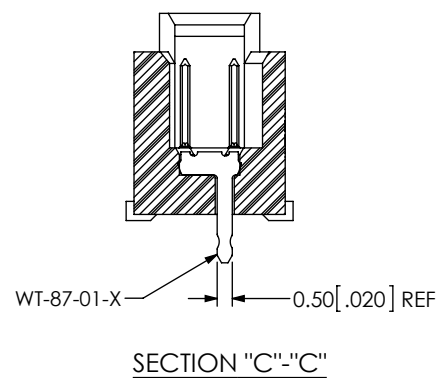
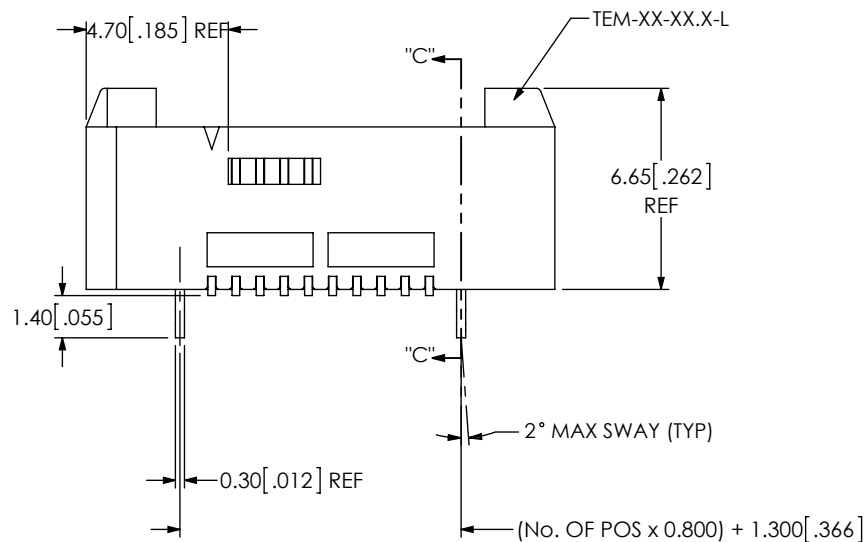
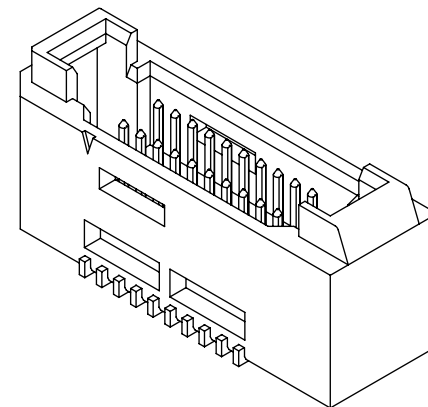
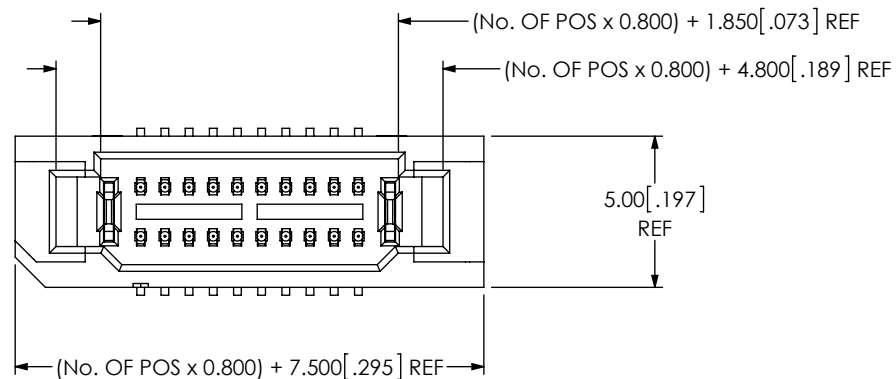
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
.8MM TIGER EYE MICRO TERMINAL

DWG. NO.
TEMX-1XX-XX-XX.X-XX-D-XX-XX

BY: B RAY 10-18-2007 SHEET 2 OF 3

FIG 7
TEM-110-02-03.0-XX-D-L1 SHOWN
(SAME AS FIG 1, DIFFERENT AS SHOWN)



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BY: B RAY

10-18-2007

SHEET 3 OF 3