

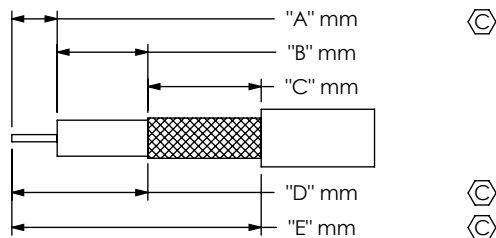
DO NOT
SCALE FROM
THIS PRINTFIG 2
CABLE STRIPPING DIMENSIONS
PER CONFIGURATIONS
(SEE TABLE 1)(SEE NOTE 12,13,14,15)

TABLE 1

STYLE	CABLE CUT LENGTH	HI POT
	SUBTRACTOR	DCV
-72SPX	7.3 [0.29]	1000
-72RPX	2.0 [0.08]	1000
-74SPX	10.3 [0.41]	1000
-74BJX	13.4 [0.53]	1000
-77SPX	7.5 [0.29]	1000
-77RPX	2.9 [0.11]	1000
-D4SPX	10.3 [0.41]	1000
-78SPX	15.7 [0.62]	1000
-79SPX	8.7 [0.34]	1000
-79RPX	5.3 [0.21]	1000
*-7GSPX	5.5 [0.22]	1000
*-7GSJX	4.7 [0.19]	1000
*-7VRPX	1.7 [0.07]	1000
*-7VSJX	4.7 [0.19]	1000
-SING	0.0 [0.00]	1000
-XXXXXX	0.0 [0.00]	1000

TABLE 2: FINAL ASSEMBLY LENGTH TOLERANCE

LENGTH	TOLERANCE
0100-0200 [3.92-7.87]	+3.0 [.12]/-0.0 [.00]
0200-0500 [7.87-19.69]	+5.0 [.20]/-0.0 [.00]
0500-1100 [19.69-43.30]	+10.0 [.40]/-0.0 [.00]
>1100 [43.30]	± 1%

CABLE CALLOUT
179: CCA-179 (RG-179 COAXIAL CABLE)

END 1 CONNECTOR

-72SP: MCX7-P-C-XX-ST-CA3 (SEE SHEET 2)
-72RP: MCX7-P-C-XX-RA-CA3 (SEE SHEET 2)
-74SP: BNC7T-P-C-XX-ST-CA3 (SEE SHEET 2)
-74BJ: BNC7T-J-C-XX-ST-BH3 (SEE SHEET 2)
-77SP: SMB7H-P-C-XX-ST-CA3 (SEE SHEET 2)
-77RP: SMB7H-P-C-XX-RA-CA3 (SEE SHEET 2)
-D4SP: BNC7T-P-C-XX-ST-CA3D (SEE SHEET 3)
-78SP: DIN7A-PP-C-XX-ST-CA3 (SEE SHEET 3)
-79SP: MBNC7-P-C-XX-ST-CA3 (SEE SHEET 3)
-79RP: MBNC7-P-C-XX-RA-CA3 (SEE SHEET 3)
*-7GSP: GRF7-P-C-XX-ST-CA3 (SEE SHEET 3)
*-7GSJ: GRF7-J-C-XX-ST-CA3 (SEE SHEET 4)
*-7VRP: GRF7V-P-C-XX-RA-CA3 (SEE SHEET 4)
*-7VSJ: GRF7V-J-C-XX-ST-CA3 (SEE SHEET 4)

END 1 PLATING OPTION

1: GOLD ALL COMPONENTS
2: GOLD / NICKEL COMBINATION
3: ALTERNATE GOLD / NICKEL
4: ALTERNATE GOLD / GOLD FLASH / NICKEL
5: ALTERNATE GOLD / GOLD / NICKEL
6: ALTERNATE H GOLD / H GOLD / NICKEL
8: ALTERNATE HEAVY GOLD / GOLD FLASH / NICKEL
(SEE SHEET 2 AND 3 FOR PLATING SPECIFICS)

T * = NOT RELEASED FOR PRODUCTION

OVERALL CABLE LENGTH
MILLIMETERS OF CABLE
0100 MIN. (SEE NOTE 8 & 9)

END 2 PLATING OPTION

1: GOLD ALL COMPONENTS
2: GOLD / NICKEL COMBINATION
3: ALTERNATE GOLD / NICKEL
4: ALTERNATE GOLD / GOLD FLASH / NICKEL
5: ALTERNATE GOLD / GOLD / NICKEL
6: ALTERNATE H GOLD / H GOLD / NICKEL
8: ALTERNATE HEAVY GOLD / GOLD FLASH / NICKEL
(SEE SHEET 2 AND 3 FOR PLATING SPECIFICS)
(LEAVE BLANK FOR -SING OR -XXXXXX
END 2 PREPARATION)

END 2 CONNECTOR OR PREPARATION

-72SP: MCX7-P-C-XX-ST-CA3 (SEE SHEET 2)
-72RP: MCX7-P-C-XX-RA-CA3 (SEE SHEET 2)
-74SP: BNC7T-P-C-XX-ST-CA3 (SEE SHEET 2)
-74BJ: BNC7T-J-C-XX-ST-BH3 (SEE SHEET 2)
-77SP: SMB7H-P-C-XX-ST-CA3 (SEE SHEET 2)
-77RP: SMB7H-P-C-XX-RA-CA3 (SEE SHEET 2)
-D4SP: BNC7T-P-C-XX-ST-CA3D (SEE SHEET 3)
-78SP: DIN7A-PP-C-XX-ST-CA3 (SEE SHEET 3)
-79SP: MBNC7-P-C-XX-ST-CA3 (SEE SHEET 3)
-79RP: MBNC7-P-C-XX-RA-CA3 (SEE SHEET 3)
*-7GSP: GRF7-P-C-XX-ST-CA3 (SEE SHEET 3)
*-7GSJ: GRF7-J-C-XX-ST-CA3 (SEE SHEET 4)
*-7VRP: GRF7V-P-C-XX-RA-CA3 (SEE SHEET 4)
*-7VSJ: GRF7V-J-C-XX-ST-CA3 (SEE SHEET 4)
-SING: SINGLE ENDED (ONE END ONLY, SEE NOTE 11)
-XXXXXX: STRIPPED AND TINNED (THIS END ONLY-
SEE NOTES 11-15 & 17, SHEET 2, FIG. 3)

(SEE FIG. 2) "C" FORMAT: X.X
(SEE FIG. 2) "B" FORMAT: X.X
(SEE FIG. 2) "A" FORMAT: X.X

DO NOT LEAVE ANY SPACE BLANK,
EACH MUST CONTAIN A
NUMERIC CHARACTER 0 THRU 9.

T

T

* = NOT RELEASED FOR PRODUCTION

NOTES:

1. REPRESENTS A CRITICAL DIMENSION
2. CABLE CUT LENGTH:
= (LENGTH: XXXX) - (SUBTRACTOR FOR END 1) - (SUBTRACTOR FOR END 2)
(SEE TABLE 1 FOR SUBTRACTORS)
3. ASSEMBLY TO BE 100% TESTED FOR OPENS & SHORTS
4. ASSEMBLY TO BE 100% HI-POT TESTED PER TABLE 1
5. AFTER FINAL ELECTRICAL TEST, LABEL EACH CABLE ASSEMBLY WITH 1 LABEL-ET
6. CRITICALS ON CONNECTOR PRINTS TO BE CHECKED IN PROCESS.
7. FINISHED ASSEMBLIES TO BE PACKAGED PER PACKAGING STANDARD CO-HD-WI-3040-M.
LOCK WASHERS AND NUTS TO BE SHIPPED UNASSEMBLED. GASKETS TO BE INSTALLED ON CABLE.
8. CABLE STOCKED IN INCHES, 1 INCH = 25.4 MILLIMETERS
9. CABLE LENGTHS LONGER THAN 500 MILLIMETERS ARE NOT SUPPORTED BY S.I. TEST DATA
10. MINIMUM BEND RADIUS FOR RG179 = 10.2 [40].
11. FOR SING ENDED OR STRIPPED AND TINNED ASSEMBLIES: MAKE A DOUBLE ENDED
ASSEMBLY AT TWICE THE CABLE LENGTH AND TEST BEFORE CUTTING ASSEMBLY IN HALF.
12. DIM "A", "B", AND "C" HAVE A MINIMUM VALUE OF 0.0mm & A MAXIMUM VALUE OF 9.9mm
13. PRODUCTION OF STRIP AND TIN FOR CENTER DIELECTIC USE: A
14. PRODUCTION OF STRIP AND TIN FOR SHIELD USE: D=A+B
15. PRODUCTION OF STRIP AND TIN FOR JACKET USE: E=A+B+C
16. CONNECTORS TO BE ORIENTED ACCORDING TO CO-HD-WI-3048-M.
17. FOR STRIPPED AND TINNED OPTION, ONLY THE CENTER CONDUCTOR IS TINNED.

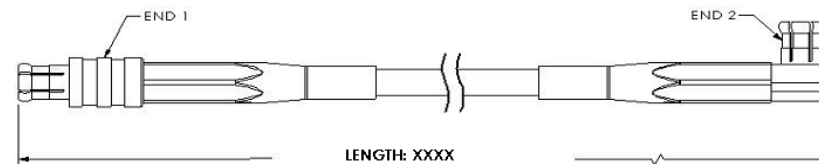
LENGTH: XXXX
(SEE TABLE 2 FOR TOLERANCE)
(SEE NOTE 2 FOR CABLE CUT LENGTH)

FIG 1

RF179-72SPX-72RPX-XXXX SHOWN
CABLE STRIPPING DIMENSIONS
PER END 1 AND END 2 ASSEMBLY PRINTS
OR STRIPPED AND TINNED
(SEE NOTES 11-15, SHEET 2, FIG. 3)

THIS PRODUCT MANUFACTURED
WITH LEAD-FREE PROCESSING

F:\DWG\MISC\MKTG\RF179-XXXXX-XXXXXX-XXXX-MKT.SLDDRW

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS [INCHES].
TOLERANCES ARE:

DECIMALS ANGLES
.X: ±0.3 [.01] 2°
.XX: ±0.13 [.005]
.XXX: ±0.051 [.0020]

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MATERIAL: DO NOT SCALE DRAWING
SEE END 1 AND END 2 ASSEMBLY PRINTS

SHEET SCALE: 2:1

DESCRIPTION:

RF179 CABLE ASSEMBLY

DWG. NO.

RF179-XXXXX-XXXXXX-XXXX

BY: B. RAY

1-30-2007

SHEET 1 OF 4

REVISION T

-72SP (STRAIGHT PLUG)

(USE DRAWING No. MCX7-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-H-ST-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-HN-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MCX7-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-72RP (RIGHT ANGLE PLUG)

(USE DRAWING No. MCX7-P-C-XX-RA-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

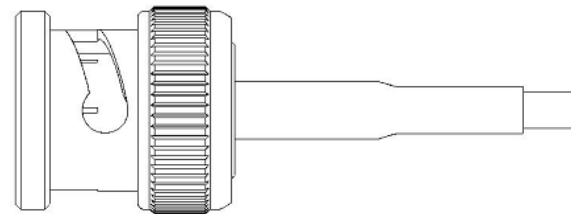
1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-H-RA-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-HN-RA-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MCX7-P-C-XX-RA-CA3
THAT APPLY MUST BE VERIFIED.

-74SP (STRAIGHT PLUG)

(USE DRAWING No. BNC7T-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



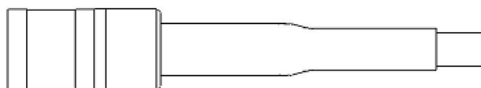
PLATING

3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-P-C-GN-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON BNC7T-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-77SP (STRAIGHT PLUG)

(USE DRAWING No. SMB7H-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

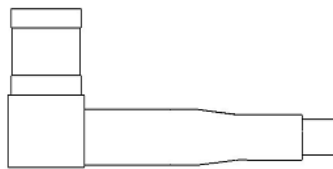
1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-H-ST-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-HN-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON SMB7H-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-77RP (RIGHT ANGLE PLUG)

(USE DRAWING No. SMB7H-P-C-XX-RA-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

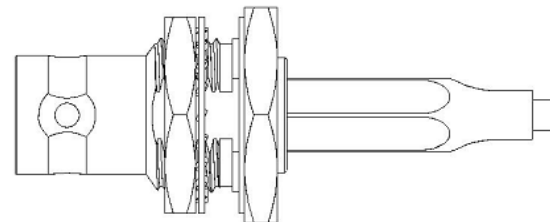
1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-H-RA-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-HN-RA-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON SMB7H-P-C-XX-RA-CA3
THAT APPLY MUST BE VERIFIED.

-74BJ (STRAIGHT BULKHEAD JACK)

(USE DRAWING No. BNC7T-J-C-XX-ST-BH3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

2: 30μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-J-C-HN-ST-BH3)

3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-J-C-GN-ST-BH3)

NOTE: ALL CRITICAL DIMENSIONS ON BNC7T-J-C-XX-ST-BH3
THAT APPLY MUST BE VERIFIED.

FIG. 3
RF179-72SPX-102148-XXXX SHOWN

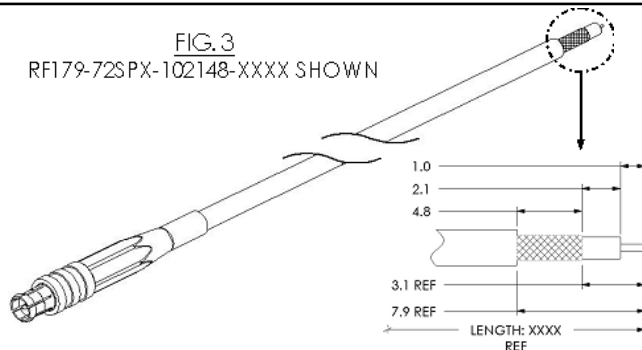
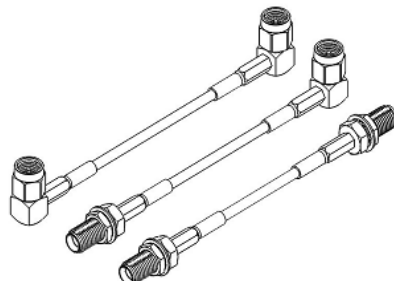


FIG. 4
(SEE NOTE 16)



F:\DWG\MISC\MKTG\RF179-XXXX-XXXX-XXXX-MKT.SLDDRW

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samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

RF179 CABLE ASSEMBLY

DWG. NO.

RF179-XXXXX-XXXXXX-XXXX

BY: B. RAY

1-30-2007

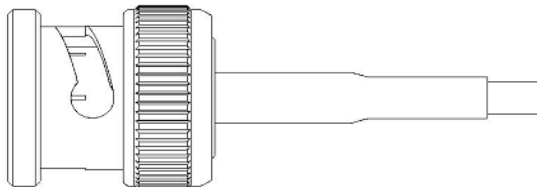
SHEET 2 OF 4

REVISION T

-D4SP

(DIE CAST STRAIGHT PLUG)

(USE DRAWING No. BNC7T-P-C-XX-ST-CA3D
FOR ASSEMBLY INSTRUCTIONS)



PLATING

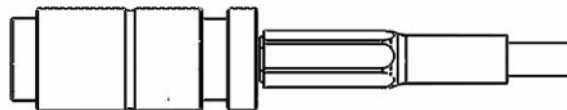
3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-P-C-GN-ST-CA3D)

NOTE: ALL CRITICAL DIMENSIONS ON BNC7T-P-C-XX-ST-CA3D
THAT APPLY MUST BE VERIFIED.

-78SP

(STRAIGHT PLUG)

(USE DRAWING No. DIN7A-PP-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING

4: 10μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-GF-ST-CA3)

5: 10μ" MIN. GOLD CENTER CONTACT
10μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-GG-ST-CA3)

6: 30μ" MIN. GOLD CENTER CONTACT
30μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-HH-ST-CA3)

8: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-HF-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON DIN7A-PP-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-79SP

(STRAIGHT PLUG)

(USE DRAWING No. MBNC7-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING

2: 30μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-HN-ST-CA3)

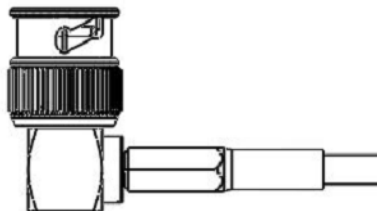
3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-GN-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MBNC7-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-79RP

(RIGHT ANGLE)

(USE DRAWING No. MBNC7-P-C-XX-RA-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING

2: 30μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-HN-RA-CA3)

3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-GN-RA-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MBNC7-P-C-XX-RA-CA3
THAT APPLY MUST BE VERIFIED.

* -7GSP

(STRAIGHT PLUG)

(USE DRAWING No. GRF7-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING

T: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: GRF7-P-C-HF-ST-CA3)

4: 10μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: GRF7-P-C-GF-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON GRF7-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:

RF179 CABLE ASSEMBLY

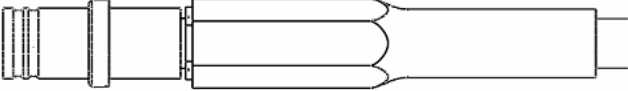
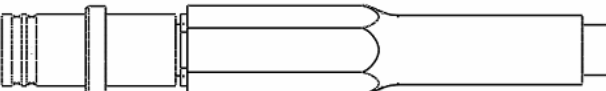
DWG. NO.

RF179-XXXXX-XXXXXX-XXXX

BY: B. RAY

1-30-2007

SHEET 3 OF 4

REVISION T T * -7GSJ (STRAIGHT JACK) (USE DRAWING No. GRF7-J-C-XX-ST-CA3 FOR ASSEMBLY INSTRUCTIONS)  PLATING T: 30μ" MIN. GOLD CENTER CONTACT 3μ" MIN. GOLD OUTER CONTACT 3μ" MIN. GOLD REMAINING METAL PARTS (END CONNECTOR P/N: GRF7-J-C-HF-ST-CA3) 4: 10μ" MIN. GOLD CENTER CONTACT 3μ" MIN. GOLD OUTER CONTACT 100μ" MIN. NICKEL REMAINING METAL PARTS (END CONNECTOR P/N: GRF7-J-C-GF-ST-CA3) NOTE: ALL CRITICAL DIMENSIONS ON GRF7-J-C-XX-ST-CA3 THAT APPLY MUST BE VERIFIED.	T * -7VSJ (STRAIGHT JACK) (USE DRAWING No. GRF7V-J-C-XX-ST-CA3 FOR ASSEMBLY INSTRUCTIONS)  PLATING T: 30μ" MIN. GOLD CENTER CONTACT 3μ" MIN. GOLD OUTER CONTACT 3μ" MIN. GOLD REMAINING METAL PARTS (END CONNECTOR P/N: GRF7V-J-C-HF-ST-CA3) 4: 10μ" MIN. GOLD CENTER CONTACT 3μ" MIN. GOLD OUTER CONTACT 100μ" MIN. NICKEL REMAINING METAL PARTS (END CONNECTOR P/N: GRF7V-J-C-GF-ST-CA3) NOTE: ALL CRITICAL DIMENSIONS ON GRF7V-J-C-XX-ST-CA3 THAT APPLY MUST BE VERIFIED.	T * -7VRP (RIGHT ANGLE PLUG) (USE DRAWING No. GRF7V-P-C-XX-RA-CA3 FOR ASSEMBLY INSTRUCTIONS)  PLATING T: 30μ" MIN. GOLD CENTER CONTACT 3μ" MIN. GOLD OUTER CONTACT 3μ" MIN. GOLD REMAINING METAL PARTS (END CONNECTOR P/N: GRF7V-P-C-HF-RA-CA3) 4: 10μ" MIN. GOLD CENTER CONTACT 3μ" MIN. GOLD OUTER CONTACT 100μ" MIN. NICKEL REMAINING METAL PARTS (END CONNECTOR P/N: GRF7V-P-C-GF-RA-CA3) NOTE: ALL CRITICAL DIMENSIONS ON GRF7V-P-C-XX-RA-CA3 THAT APPLY MUST BE VERIFIED.
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