

REVISION AJ

"A" RANGE	BODY STYLE		FIG.
	UPPER	LOWER	
.095 - .129 [2.41- 3.28]	FTM-50-D	FTM-50-D	2
.130 - .245 [3.30 - 6.22]	FTMH-75-D	NW-75-D	1

SEE NOTES
5 & 6

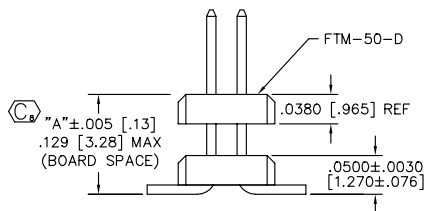
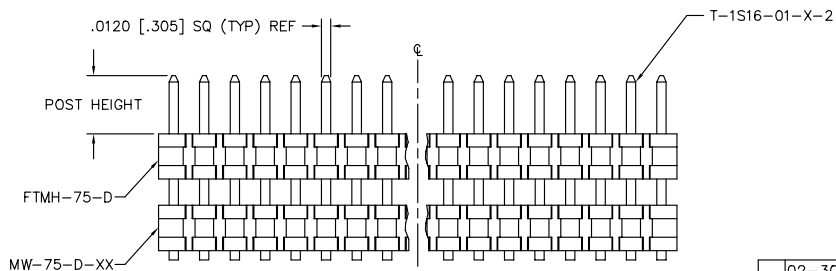
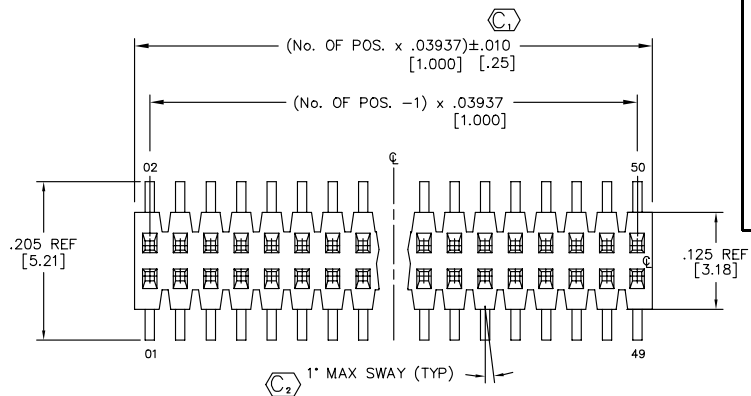
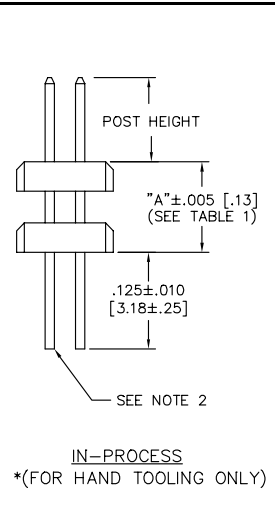


FIG. 2

(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIGURE 1)



MW-XX-03-X-D-XXX-XXX-XX

NO. OF POSITIONS
-02 THRU -50
(PER ROW)

LEAD STYLE —
USE T-1S16-01-X-2
(SEE NOTE 7)

PLATING

- F: FLASH SELECTIVE
(USE T-1S16-01-F-2)
- L: LIGHT SELECTIVE
(USE T-1S16-01-L-2)
- G: GOLD
(USE T-1S16-01-G-2)
- H: HEAVY GOLD
(USE T-1S16-01-H-2)

ROW OPTION _____
-D: DOUBLE
(SEE TABLE 1 FOR BODY)

BOARD SPACE OPTION _____
 "A": .245 [6.22] MAX w/ .065 [1.65] POST,
 .095 [2.41] MIN.

POST HEIGHT _____
 .065 [1.65] MIN
 (POST + BOARD SPACE= .310 [7.87] MAX)

NOTES:

1. PARTS MAY BE CUT TO POSITION;
 .010 MAX CUT FLASH.
2. SHEAR TAILS TO DIMENSION SHOWN.
 .003 MAX BURR.
 (FOR HAND TOOLING ONLY)
3. (C) REPRESENTS A CRITICAL DIMENSION
4. PACKAGE POSITIONS 05 THROUGH 50 IN TUBES;
 LAYER PACKAGE POSITIONS 02 THROUGH 04.
5. HAND ASSEMBLED PARTS TO BE BLACK BODIES
 AND MACHINE ASSEMBLED TO BE TOP:BLACK
 BOTTOM: NATURAL, BOARD SPACE .130-.245.
 BOARD SPACE .095-.129 WILL HAVE BLACK FTM BODY
6. FOR HAND FILLED, FTMH-75-D, FOR LOWER BODY
7. FOR MACHINE FILLED, FTMH-75-D-1S16-035-X-2.
8. AVAILABLE ONLY WITH BOARD SPACE 130 TO .245.

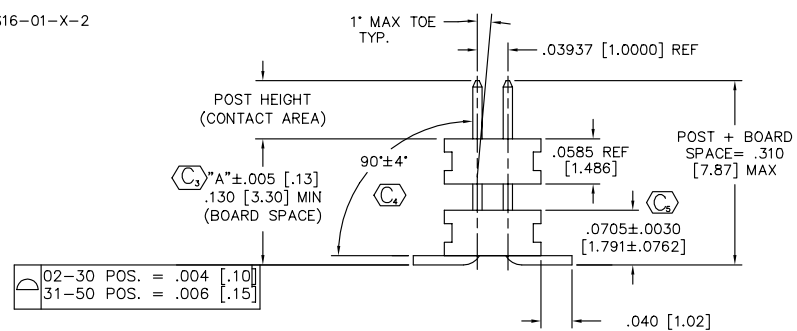


FIG. 1

MATERIAL:
FTM-50-D &
FTMH-75-D
LIQUID CRYSTAL POLYMER
COLOR: BLACK
MW-75-D-XX:
LIQUID CRYSTAL POLYMER
COLOR: NATURAL

TERMINAL:
PHOS BRONZE

MAX FLASH ALLOWED:
.002 [.05]

MAX GATE VESTIGE
ALLOWED: .002 [.05]

EXISPROD\ASSEMBLY1mm MW-ASM  520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150 PHONE (812) 944-6733 P.O. BOX 1147 CODE 55322	
MADE BY: BRATCHER 4-3-95	MW--XX-03-X-D-XXX-XXX-XX SHEET 1 OF 3

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