

TABLE 1			
		'L' OVERALL LENGTH	
LEAD STYLE	TERMINAL	INCHES	MILLIMETERS
-01	T-1S13-20-X-2	.3228	8.2 mm
-02	T-1S13-02-X-2	.3770	9.6 mm
-03	T-1S13-03-X-2	.5347	13.6 mm
-04	T-1S13-06-X-2	.5550	14.01 mm
-05	T-1S13-09-X-2	.5940	15.10 mm
-06	T-1S13-10-X-2	.6730	17.10 mm
-07	T-1S13-11-X-2	.7510	19.10 mm
-08	T-1S13-12-X-2	.8300	21.10 mm
-09	T-1S13-13-X-2	.4560	11.60 mm
-10	T-1S13-14-X-2	.6140	15.60 mm
-11	T-1S13-05-X-2	.3970	10.08 mm
-12	T-1S13-16-X-2	1.110	28.19 mm

NOTE: LEAD STYLE -08 & -12 NOT AVAILABLE IN -T,
-Q-5 & 6 ROW OPTION.

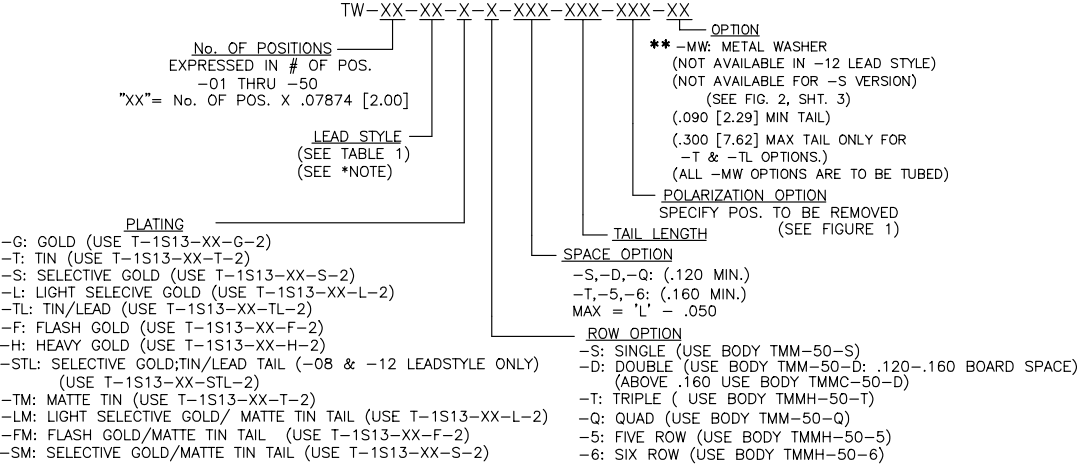
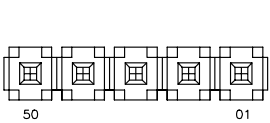


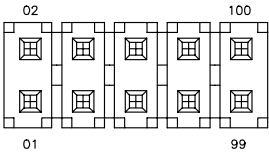
FIG. 1

SCALE: .75x
(SEE NOTE 6)

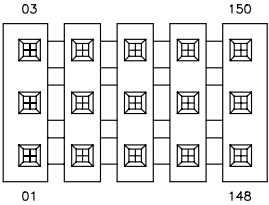
**** - MW OPTION, DO NOT DESIGN IN. SAMTEC WILL
ONLY SUPPORT EXISTING BUSINESS 2/07/02.**



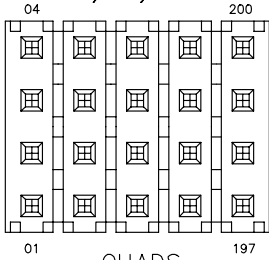
SINGLES



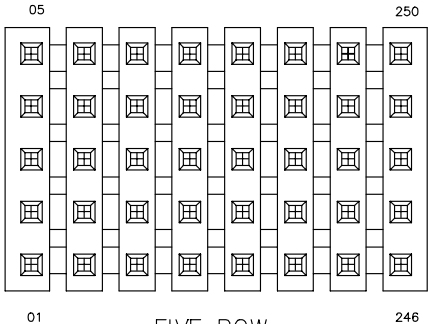
DOUBLES



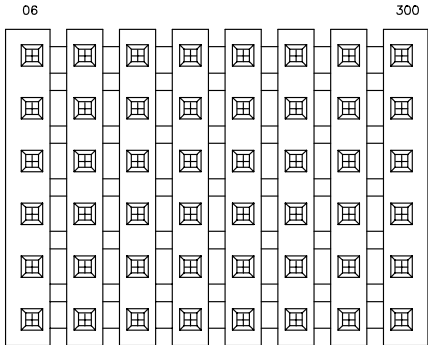
TRIPLES



QUADS



FIVE ROW



SIX ROW

- NOTES:
- 1.) MAX ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY.
 - 2.) MAX PIN ROTATION IN BODY: 2°.
 - 3.) PUSHOUT FORCE SHALL BE 1 lb. MIN.
 - 4.) (C) REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
 - 5.) ON -S, -L, -F, & -STL PLATING, GOLD TO GO IN CONTACT AREA WHICH IS OPPOSITE THE GIVEN TAIL LENGTH. FOR -G & -H, HEAVY GOLD TO GO IN CONTACT AREA WHICH IS OPPOSITE THE GIVEN TAIL LENGTH. NOTE DOES NOT APPLY TO -T & -TL PLATING.
 - 6.) TOP VIEW (VIEW OF CONTACT AREA, OPPOSITE VIEW OF CUSTOMER SPECIFIED TAIL (SEE PAGE 2)).
 - 7.) .020 MAX FLASH
 - 8.) NOTE DELETED

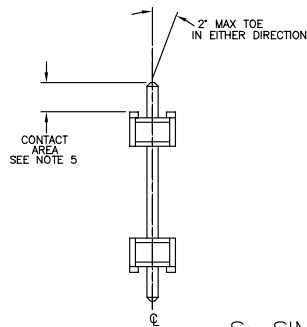
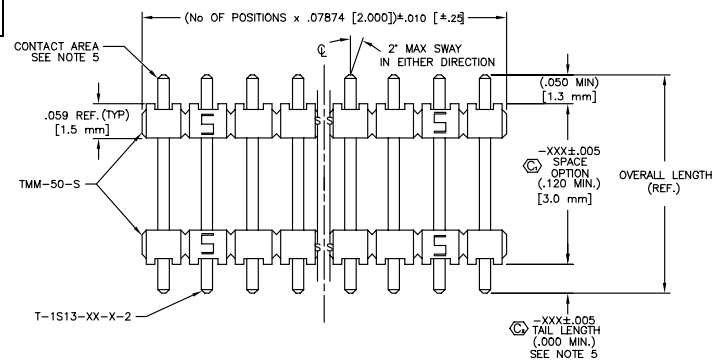
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CODE 55322

MADE BY: MATT CARTER 6-19-98

REV. AV



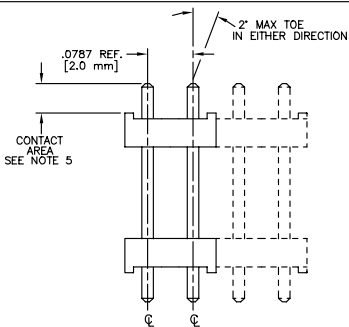
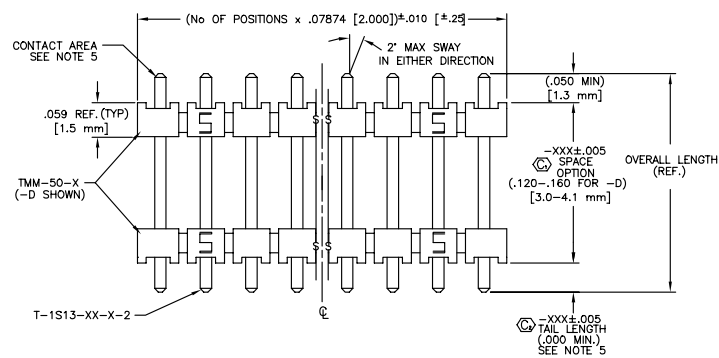
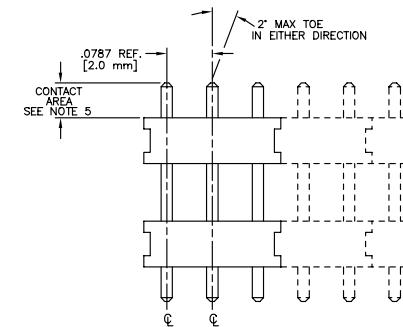
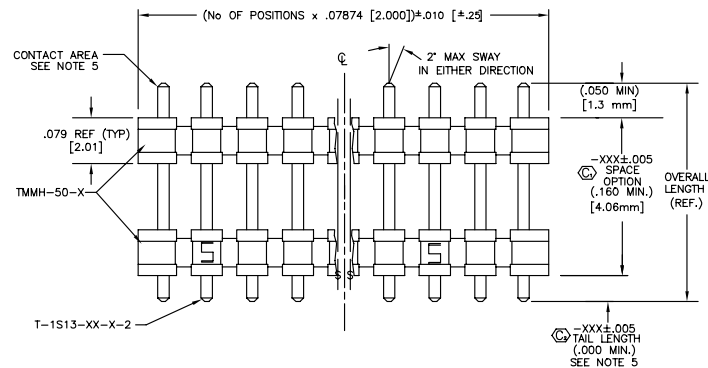
-S: SINGLES

UNLESS OTHERWISE NOTED			TOLERANCES AND:	ANGLES	THICKNESS	DWG NO:
DIMENSIONS ARE IN INCHES			ONE PLACE DECIMALS ±.1[2.54mm]	THREE PLACE DECIMALS ±.005[.13mm]	FOUR PLACE DECIMALS ±.0002[.005mm]	ONE PLACE DECIMALS ±.005[.13mm]
			TWO PLACE DECIMALS ±.01[.25mm]	FOUR PLACE DECIMALS ±.0002[.005mm]		
				ANGLES ± 5°		

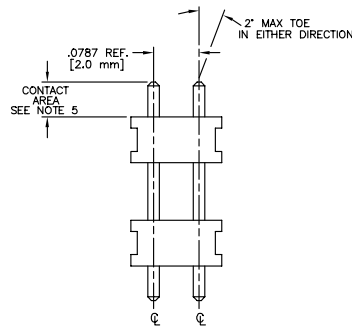
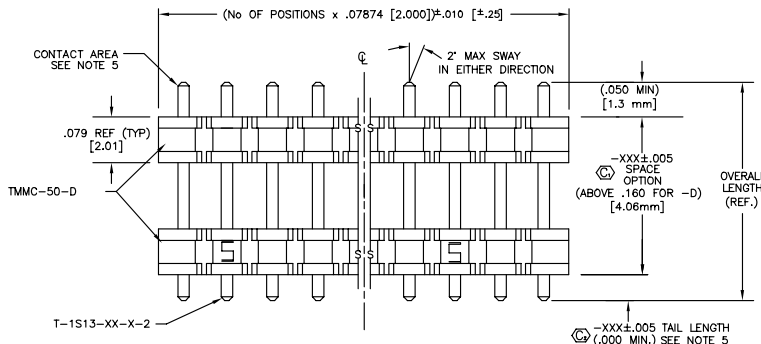
TITLE: HIGH TEMP
2mm
TERMINAL STRIP
(BOARD STACKING)

DWG NO:
TW-XX-XX-X-X-XXX-XXX-XX
SHEET 2 OF 3

-T: TRIPLE
-5: FIVE ROW
-6: SIX ROW



-D: DOUBLE
-Q: QUAD



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PLOT SCALE 1=31

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EXISPROD\ASSEMBLY\2MM TW-ASM2

TW-XX-XX-X-X-XXX-XXX-XX
SHEET 2 OF 3