

TABLE 1

LEAD STYLE		TERMINAL	OVERALL LENGTH (REF)
SERIES D&Z	SERIES E		
07	N/A	T-1S6-07-X-2	.430
08	N/A	T-1S6-08-X-2	.530
09	09	T-1S6-09-X-2	.730
10	10	T-1S6-10-X-2	.830
11	11	T-1S6-11-X-2	.930
12	12	T-1S6-12-X-2	1.030
13	13	T-1S6-13-X-2	1.230
14	14	T-1S6-14-X-2	1.430
15	15	T-1S6-15-X-2	.630
16	N/A	T-1S6-16-X-2	.445
17	N/A	T-1S6-17-X-2	.480
19		T-1S6-19-X-2	1.330
20	20	T-1S6-20-X-2	1.130

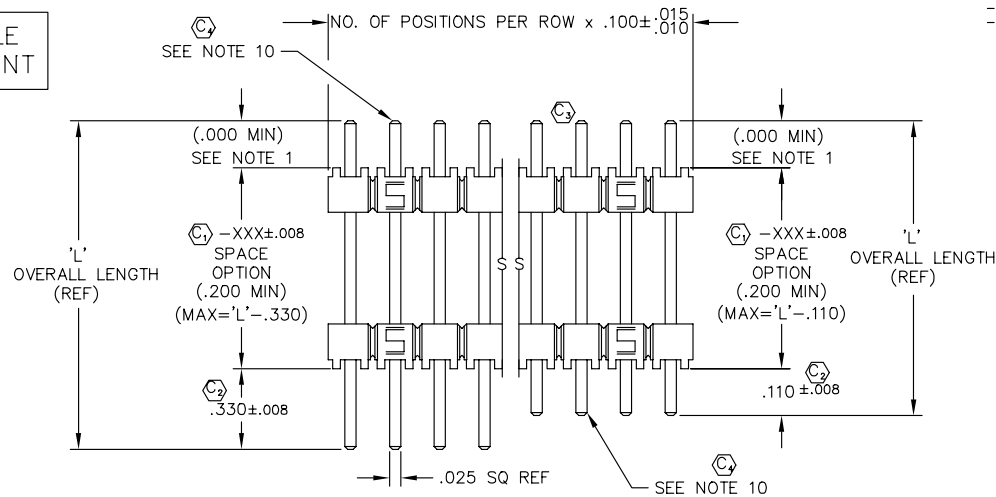
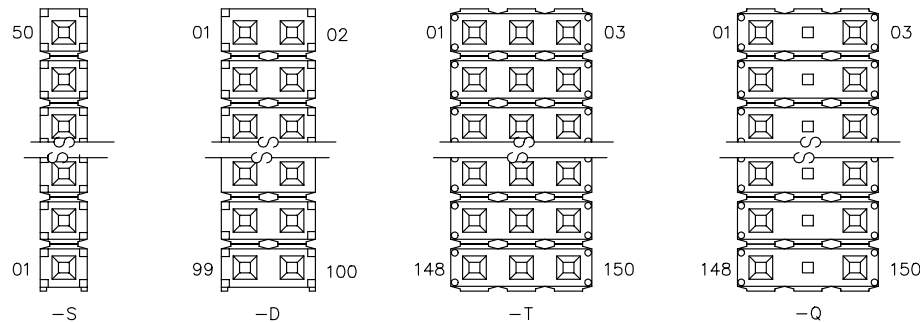
DO NOT SCALE
FROM THIS PRINTE
SERIESD
SERIES

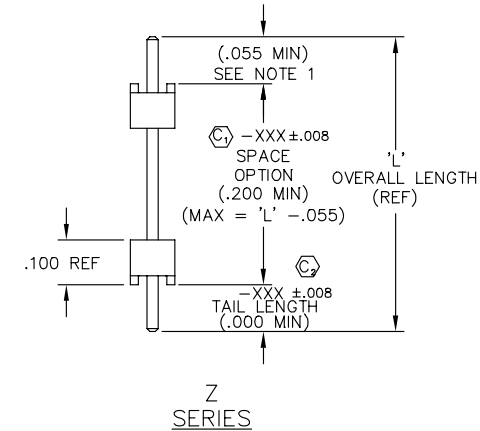
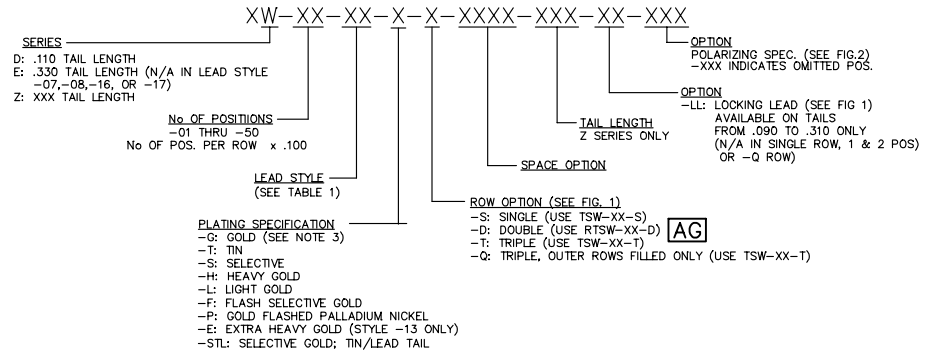
FIGURE 2

NUMBER POSITIONS WITH .330, .110, OR ZW TAIL DOWN

DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE NOTED

TOLERANCES ARE:

ONE PLACE DECIMALS ± .1
TWO PLACE DECIMALS ± .01THREE PLACE DECIMALS ± .005
FOUR PLACE DECIMALS ± .0020ANGLES
± 2°TITLE:
LOW COST
BOARD SPACERSDWG NO:
XW-XX-XX-X-X-XXXX-XXX-XX-XXX
SHEET 1 OF 2

NOTES:

1. HEIGHT VARIATION BETWEEN ANY TWO PINS SHALL BE .010 MAX.
2. S PLATING: PLATED AREA WILL BE ON THE LONGER TAIL.
3. G PLATING: HEAVY GOLD ON LONGER TAIL.
4. L PLATING: GOLD ON LONGER TAIL.
5. H PLATING: HEAVY GOLD ON LONGER TAIL.
6. F PLATING: FLASH SELECTIVE GOLD ON LONGER TAIL.
7. P PLATING: GOLD FLASHED PALLADIUM NICKEL ON LONGER TAIL.
8. E PLATING: EXTRA HEAVY GOLD ON LONGER TAIL.
9. (C) REPRESENTS A CRITICAL DIMENSION.
10. -F, -S, -L, -P GOLD TO BE ON LONGER TAIL.
11. CRIMPED TAILS OF .090 TO BE TOLERANCED +.008/-.000.
12. TSW-50-D TO BE USED IF RTSW-50-D IS NOT AVAILABLE

MATERIAL:

BODIES:
SINGLE & DOUBLE ROW STRAIGHT:
VALOX DR-48 or
DuPont CRASTIN SK652FR
ALL OTHER BODY STYLES:
VALOX 420 SE
GLASS FILLED POLYESTER
COLOR: BLACK
TERMINALS:
PHOSPHOR BRONZE, ALLOY
NO. 510, 3/4 HARD,
TENSILE RANGE 95-105 KSI

MADE BY:

WILLIAMS 8-13-84

EXISPROD\ASSEMBLY\100

XW-ASM

santec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

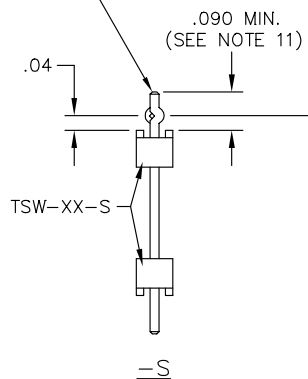
XW-XX-XX-X-X-XXXX-XXX-XX-XXX

SHEET 1 OF 2

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REV. AG

CRIMP SHORTER TAIL
(OPPOSITE GOLD CONTACT AREA)

RTSW-XX-D

-D

TSW-50-T

-T

UNLESS OTHERWISE NOTED

TOLERANCES ARE:

ONE PLACE DECIMALS $\pm .1$ THREE PLACE DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$

TWO PLACE DECIMALS $\pm .01$ FOUR PLACE DECIMALS $\pm .0020$

TITLE: LOW COST BOARD SPACERS

DWG NO: XW-XX-XX-X-X-XXXX-XXX-XX-XXX

SHEET 2 OF 2

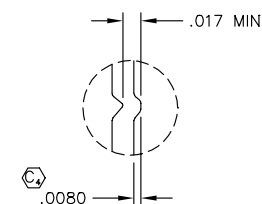
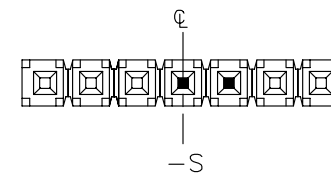
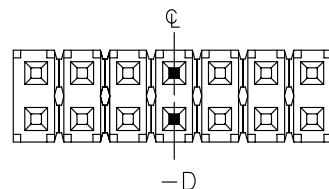
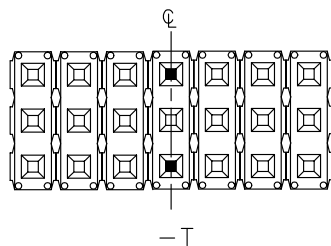
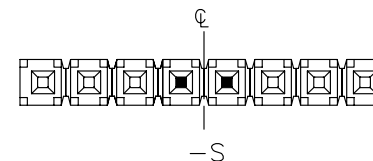
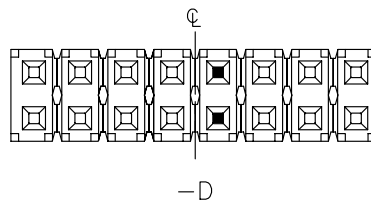
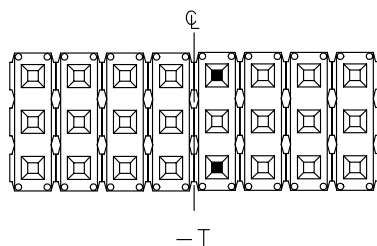


FIG. 1
LOCKING LEAD OPTION



■ = CRIMP LOCATION
ODD POSITIONS



■ = CRIMP LOCATION
EVEN POSITIONS

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