

-----Original Message-----

From: Richard Cornell [<mailto:Richard.Cornell@samtec.com>]

Sent: Wednesday, December 10, 2008 1:34 PM

To: CustEN

Subject: Samtec Engineering Change Notification - Drawings Attached

<<Cad.zip>>

For questions concerning this notification please contact the "customer service ECN group at CustomerserviceECN@samtec.com

ECN Number: 101858

Part #: CLM-1XX-XX-XX-D-XX

Date of Change: 12/08/08

ECN Changes:

SHT. 2. TUBE VIEW: DELETE PT-1-24-02-65 AND REPLACE WITH PT-CLX001-D
FOR

ALL OPTIONS EXCEPT -PA AND NONE. THE PT-1-24-01-50 WILL BE USED FOR
THE

-NONE OPTION ONLY.

PROPRIETARY NOTE:

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AT

DO NOT SCALE FROM THIS PRINT

DIMENSIONS ARE IN INCHES [MILLIMETERS ARE IN BRACKETS]		UNLESS OTHERWISE NOTED TOLERANCES ARE:
ONE PLACE DECIMALS ± .1[2.54]	THREE PLACE DECIMALS ± .005[.127]	ANGLES ± 2°
TWO PLACE DECIMALS ± .01[.25]	FOUR PLACE DECIMALS ± .0020[.051]	

TITLE: LOW PROFILE
1mm X 1mm
DOUBLE ROW BODY

DWG NO: CLM-1XX-XX-XX-D-XX
SHEET 1 OF 2

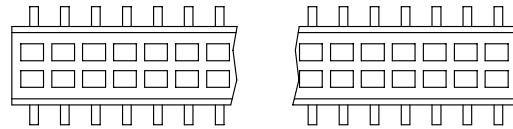


FIG. 2
(SAME AS FIG 1 EXCEPT INSULATOR)

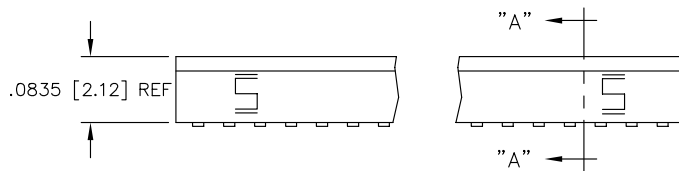
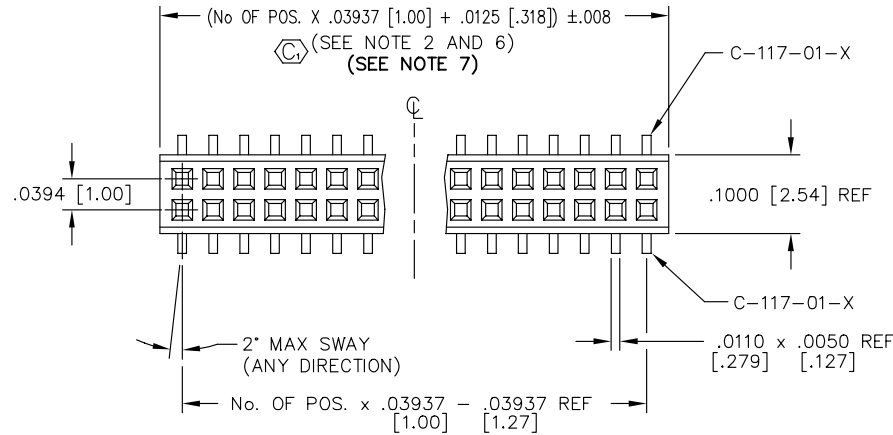


FIG. 1

CLM-1XX-XX-XX-D-XX

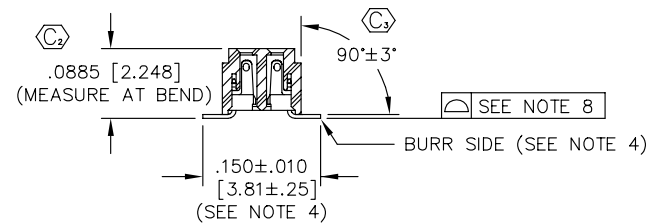
No. OF POSITIONS/ ROW
-02 THRU -50

LEAD STYLE SPEC
-02: SURFACE MOUNT
(USE C-117-01-X)

PLATING SPEC
-F: FLASH GOLD IN CONTACT AREA
MATTE TIN ON TAIL(USE C-117-01-F)
(PRE-PLATED CONTACT)
-L: .000010 GOLD IN CONTACT AREA
MATTE TIN ON TAIL(USE C-117-01-L)
(PRE-PLATED CONTACT)
-G: .000010 GOLD ALL OVER
(USE C-117-01-G)
(POST-PLATED CONTACT)
-H: .000030 GOLD ALL OVER
(USE C-117-01-H)
(POST-PLATED CONTACT)
-LM: .000010 GOLD IN CONTACT AREA
MATTE TIN ON TAIL(USE C-117-01-L)
(PRE-PLATED CONTACT)
-FM: .FLASH GOLD IN CONTACT AREA
MATTE TIN ON TAIL(USE C-117-01-F)
(PRE-PLATED CONTACT)

OPTIONS
-P: PICK & PLACE PAD
(AVAILABLE ON POS. 7 THRU 50 ONLY)
(SEE FIG 3, SHT 2)(USE MPP-04)
-TR: TAPE & REEL
-BE: BOTTOM ENTRY ONLY
(SEE FIG 2)(USE CLM-XX-DBE-XX)
-PA: PICK & PLACE PAD W/ ALIGNMENT PINS
(SEE FIG 4, SHT 2)
-A: ALIGNMENT PIN (USE CLM-XX-D-XX)
(SEE FIG. 5, SHT 2)
-K: POLYAMIDE FILM PAD
(AVAILABLE ON POS. 7 THRU 50 ONLY)
(.005 [.13] THICKNESS WITH SILICONE
ADHESIVE)(SEE FIG 6, SHT 2)
(USE K-500-300)

BODY SPEC
-D: DOUBLE ROW
(USE CLM-XX-D)



SECT "A-A"

- NOTES:
1. MINIMUM PUSHOUT FORCE: .5 LB.
 2. WILL LOSE A POSITION FOR EVERY CUT MADE ON A SOCKET STRIP.
 3. POSITIONS -05 THROUGH -50 ARE TO BE TUBED. POSITIONS -02 THRU -04 TO BE LAYER PACKAGED ONLY.
 4. SHEAR TAILS TO DIMENSIONS SHOWN, .003 MAX SHEAR BURR.
 5. PARTS TO BE SYMMETRICAL ABOUT C.
 6. CUT FLASH TO BE .010 [.25] MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS.
 7. ENDWALL AFTER CUTTING: .0155±.0025 [.398±.064]
 8. COPLANARITY TO BE .0040 FOR POSITIONS 2-25 & .0060 FOR POSITIONS 26-50.

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PLOT SCALE: 1=.125

MATERIAL:
BODY: LIQUID CRYSTAL POLYMER
COLOR: BLACK
TERMINAL:
PHOS BRONZE

samtec

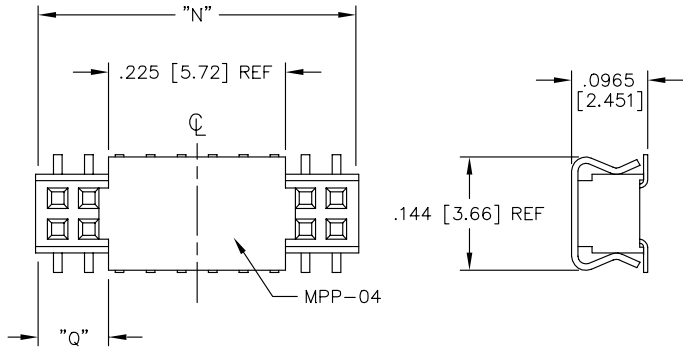
EXISPROD\ASSEMBLY\1MM CLM-ASM
520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY:
G. PURVIS 8-10-94

CLM-1XX-XX-XX-D-XX
SHEET 1 OF 2

REV. AT

FIG. 3
-P: PICK & PLACE PAD
AVAILABLE ON POSITIONS 7 THRU 50 ONLY



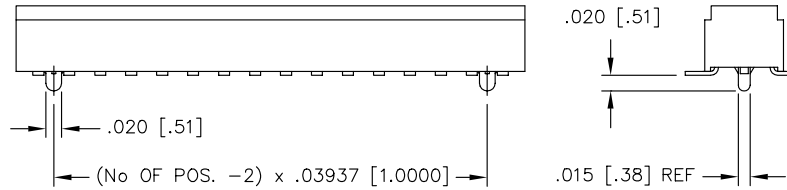
NOTE: "N" = USED MEASURED DIMENSION (REF)
"Q" = {"N" - .225 [5.72]} / 2 ± .020 [.51]

UNLESS OTHERWISE NOTED
DIMENSIONS ARE IN INCHES (MILLIMETERS ARE IN BRACKETS) TOLERANCES ARE:
ONE PLACE DECIMALS ± .1[2.54] THREE PLACE DECIMALS ± .005[.127] ANGLES ± 2°
TWO PLACE DECIMALS ± .01[.25] FOUR PLACE DECIMALS ± .0020[.051]

TITLE: LOW PROFILE
1mm X 1mm
DOUBLE ROW BODY

DWG NO:
CLM-1XX-XX-XX-D-XX
SHEET 2 OF 2

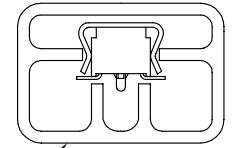
FIG. 5
-A: MOLDED ALIGNMENT PIN



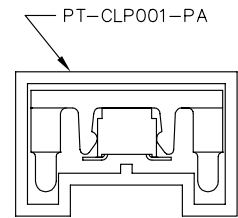
PACKAGING
SCALE: .75x
(SEE NOTE 3)

TABLE 2
(INCLUDES -D & -D-BE)

OPTION	TUBE	PLUG
-P, -A-P	PT-1-24-02-65	TP-33
-PA	PT-CLP001-PA	TP-09
-A, -A-K -NONE, -K	PT-1-24-01-50	TP-33



PT-1-24-02-65



PT-CLP001-PA

PT-1-24-01-50

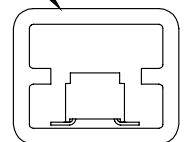


FIG. 4
-PA: PICK & PLACE PAD WITH ALIGNMENT PINS

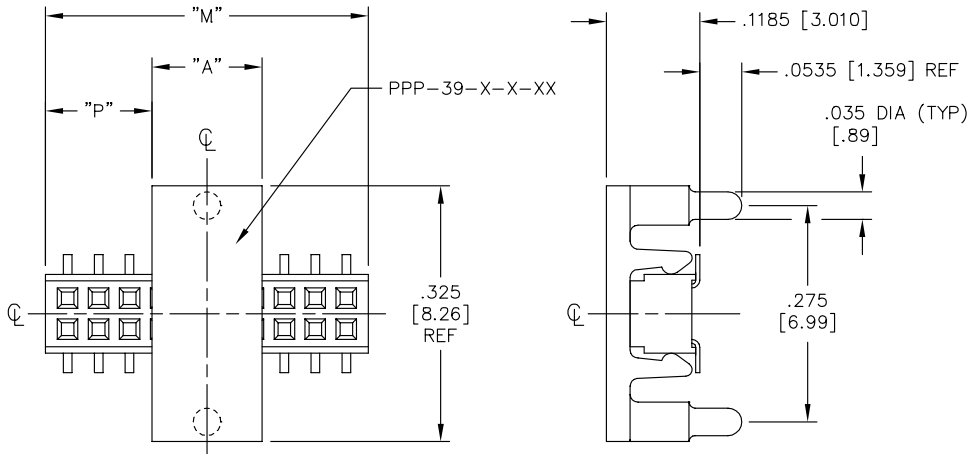


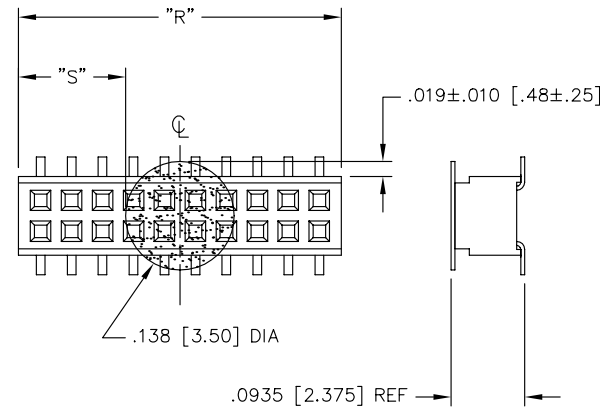
TABLE 1

POS/ROW	"A"	"M"	"P"
4-15	.140 [3.56] REF	USED MEASURED DIMENSION (REF)	{"M" - "A"} / 2 ± .010 [.25]
16-50	.280 [7.11] REF		

TABLE 3

POSITIONS		PAD
EVEN	4 - 14	PPP-39-E-4-15
	16 - 50	PPP-39-E-16-50
ODD	5 - 15	PPP-39-O-4-15
	17 - 49	PPP-39-O-16-50

FIG. 6
-K: POLYAMIDE FILM PAD
AVAILABLE ON POSITIONS 7 THRU 50 ONLY



NOTE: "R" = USED MEASURED DIMENSION (REF)
"S" = {"R" - .138 [3.50]} / 2 ± .020 [.51]

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samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

PLOT SCALE: 1=.125

MADE BY:
BRATCHER 6-2-97

CLM-1XX-XX-XX-D-XX
SHEET 2 OF 2

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