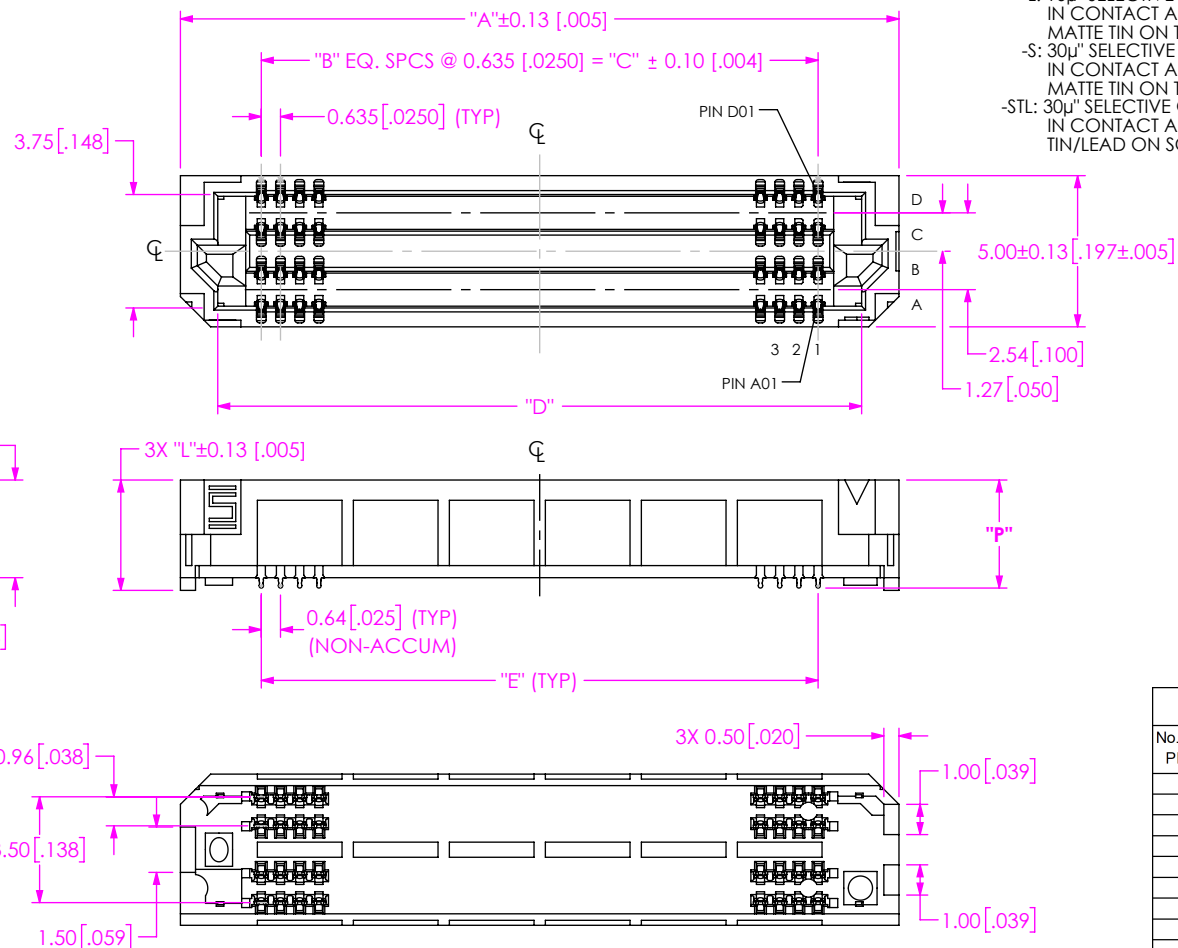
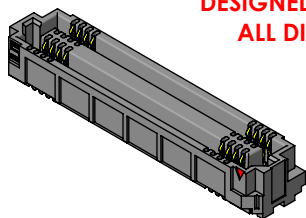


DO NOT
SCALE FROM
THIS PRINTDESIGNED AND DIMENSIONED IN MILLIMETERS[INCHES]
ALL DIMENSIONS REFERENCE EXCEPT AS SHOWN

NOTES:

- NOTE DELETED.
- TAPE & REEL IS STANDARD PACKAGING.
- NOTE DELETED.
- NOTE DELETED.
- ATTACH LABEL-4X2 TO EACH REEL.
- K-DOT PROVIDED AS STANDARD.
- ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
- L AND -S PLATED PARTS WILL HAVE MATTE TIN ON THE TAIL. -STL PLATED PARTS WILL HAVE TIN/LEAD ON THE TAIL. PARTS ARE SOLDERED WITH OPTIMIZED SOLDER PASTE VOLUME IN PLACE OF AN ATTACHED SOLDER BALL. FOR MORE INFORMATION, CONTACT SAMTEC'S INTERCONNECT PROCESSING GROUP (IPG@SAMTEC.COM).

FIG 1
ADF6-30-03.5-XXX-4-0-XR SHOWN
(SOME CENTER FEATURES REMOVED FOR CLARITY)

ADF6-XXX-XX.X-XXX-4-X-X-XR

No OF POSITIONS

-10 -20, -30, -40, -50, -60,
-70, -80, -90, -100
(PER ROW)

LEAD STYLE

-03.5: 3.5MM
-07.5: 7.5MM

PLATING SPECIFICATION

-L: 10μ" SELECTIVE GOLD
IN CONTACT AREA,
MATTE TIN ON TAIL
-S: 30μ" SELECTIVE GOLD
IN CONTACT AREA,
MATTE TIN ON TAIL
-STL: 30μ" SELECTIVE GOLD
IN CONTACT AREA,
TIN/LEAD ON SOLDER TAIL.

PACKAGING (SEE NOTES 2, 5 & 7)

-TR: TAPE & REEL
-FR: FULL REEL QTY TAPE & REEL

OPTION

BLANK: NO ALIGNMENT PIN
-A: ALIGNMENT PIN
(SEE SHT 4, FIG 3)

TERMINATION

-0: COLUMN (SEE NOTE 8)
**Δ-1: BALL (63.0% TIN/37.0% LEAD) (ONLY
AVAILABLE WITH -STL PLATING)
*Δ-2: BALL (96.5% TIN/3.0% SILVER/0.5% COPPER)
(ONLY AVAILABLE WITH -S OR -L PLATING
OPTIONS)

4 ROW

(* = NOT RELEASED FOR POSITIONS 70-100 WITH
-07.5 LEAD STYLES)
(** = NOT RELEASED FOR -07.5 LEAD STYLE)
(Δ= TERMINATION STYLE FOR EXISTING CUSTOMERS ONLY)

TABLE 7

LEADSTYLE	"K"	"L"	"P"
-03.5	3.230 [0.1272]	3.65 [0.144]	3.57 [0.141]
-07.5	7.230 [0.2846]	7.65 [0.301]	7.57 [0.298]

TABLE 1

ADF6 LEAD STYLE	STACK HEIGHT ADM6 LEAD STYLE			
	-01.5	-03.5	-06.5	-08.5
-03.5	5.00 [0.197]	7.00 [0.276]	10.00 [0.394]	12.00 [0.472]
-07.5	9.00 [0.354]	11.00 [0.433]	14.00 [0.551]	16.00 [0.630]

TABLE 2

No. OF POS. PER ROW	"A"	"B"	"C"	"D"	"E"
-10	11.07 [0.436]	9	5.715 [0.225]	8.595 [0.338]	5.72 [0.225]
-20	17.42 [0.686]	19	12.065 [0.475]	14.945 [0.588]	12.07 [0.475]
-30	23.77 [0.936]	29	18.415 [0.725]	21.295 [0.838]	18.42 [0.725]
-40	30.12 [1.186]	39	24.765 [0.975]	27.645 [1.088]	24.77 [0.975]
-50	36.47 [1.436]	49	31.115 [1.225]	33.995 [1.338]	31.12 [1.225]
-60	42.82 [1.686]	59	37.465 [1.475]	40.345 [1.588]	37.47 [1.475]
-70	49.17 [1.936]	69	43.815 [1.725]	46.695 [1.838]	43.82 [1.725]
-80	55.52 [2.186]	79	50.165 [1.975]	53.045 [2.088]	50.17 [1.975]
-90	61.87 [2.436]	89	56.515 [2.225]	59.395 [2.338]	56.52 [2.225]
-100	68.22 [2.686]	99	62.865 [2.475]	65.745 [2.588]	62.87 [2.475]

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MATERIAL:
INSULATOR: LCP, COLOR BLACK
CONTACT: COPPER ALLOY

DO NOT SCALE DRAWING
SHEET SCALE: 4:1

DESCRIPTION:

ADF6 ASSEMBLY

DWG. NO.

ADF6-XXX-XX.X-XXX-4-X-X-XR

BY: J RUZZI

6/10/2016

SHEET 1 OF 4

samtec

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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

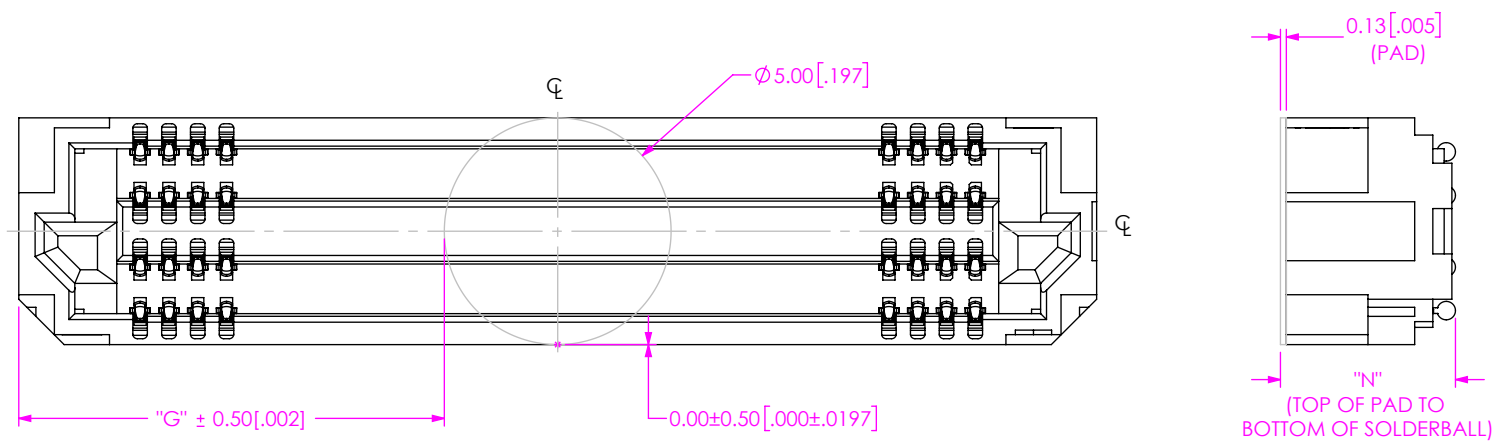


FIG 2A
POLYIMIDE PAD
ADF6-30-03.5-XXX-4-X-XR SHOWN
(SOLDERBALL OPTION)
(SOME CENTER FEATURES REMOVED FOR CLARITY)

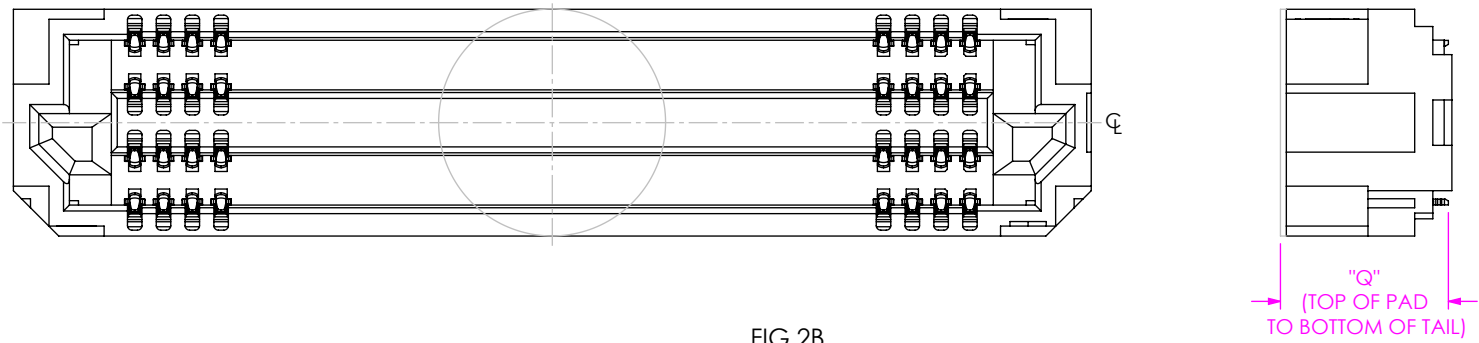


FIG 2B
ADF6-30-03.5-XXX-4-0-XR SHOWN
(COLUMN OPTION)
(SOME CENTER FEATURES REMOVED FOR CLARITY)
(SAME AS FIG 2A, EXCEPT AS SHOWN)

TABLE 3	
-No OF POS IN ROW	"G"
10	3.03 [0.119]
20	6.21 [0.244]
30	9.38 [0.369]
40	12.56 [0.494]
50	15.73 [0.619]
60	18.91 [0.744]
70	22.08 [0.869]
80	25.26 [0.994]
90	28.43 [1.119]
100	31.61 [1.244]

TABLE 8		
LEADSTYLE	"N"	"Q"
-03.5	3.86 [0.152]	3.70 [0.146]
-07.5	7.86 [0.309]	7.70 [0.303]

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DESCRIPTION:
ADF6 ASSEMBLY

DWG. NO.
ADF6-XXX-XX.X-XXX-4-X-XR

BY: J RUZZI 6/10/2016 SHEET 2 OF 4

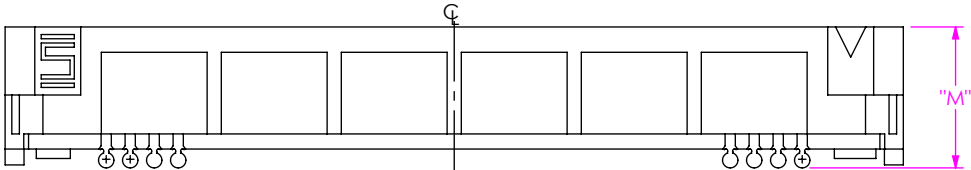
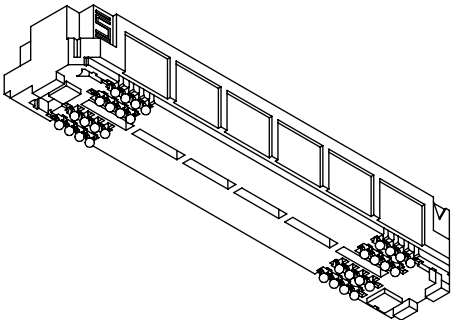


TABLE 9	
LEADSTYLE	"M"
-03.5	3.73 [0.147]
-07.5	7.73 [0.304]

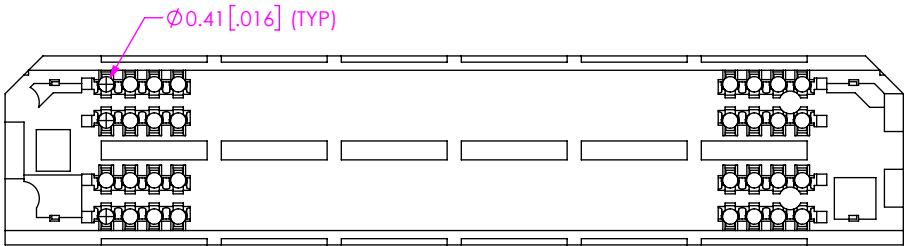


FIG 4
ADF6-30-03.5-XXX-4-2-XR SHOWN
(SOLDER BALL OPTION)
(SOME CENTER FEATURES REMOVED FOR CLARITY)
(SAME AS FIG 1, EXCEPT AS SHOWN)

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	DWG. NO. ADF6-XXX-XX.X-XXX-4-X-X-XR
	BY: J RUZZI

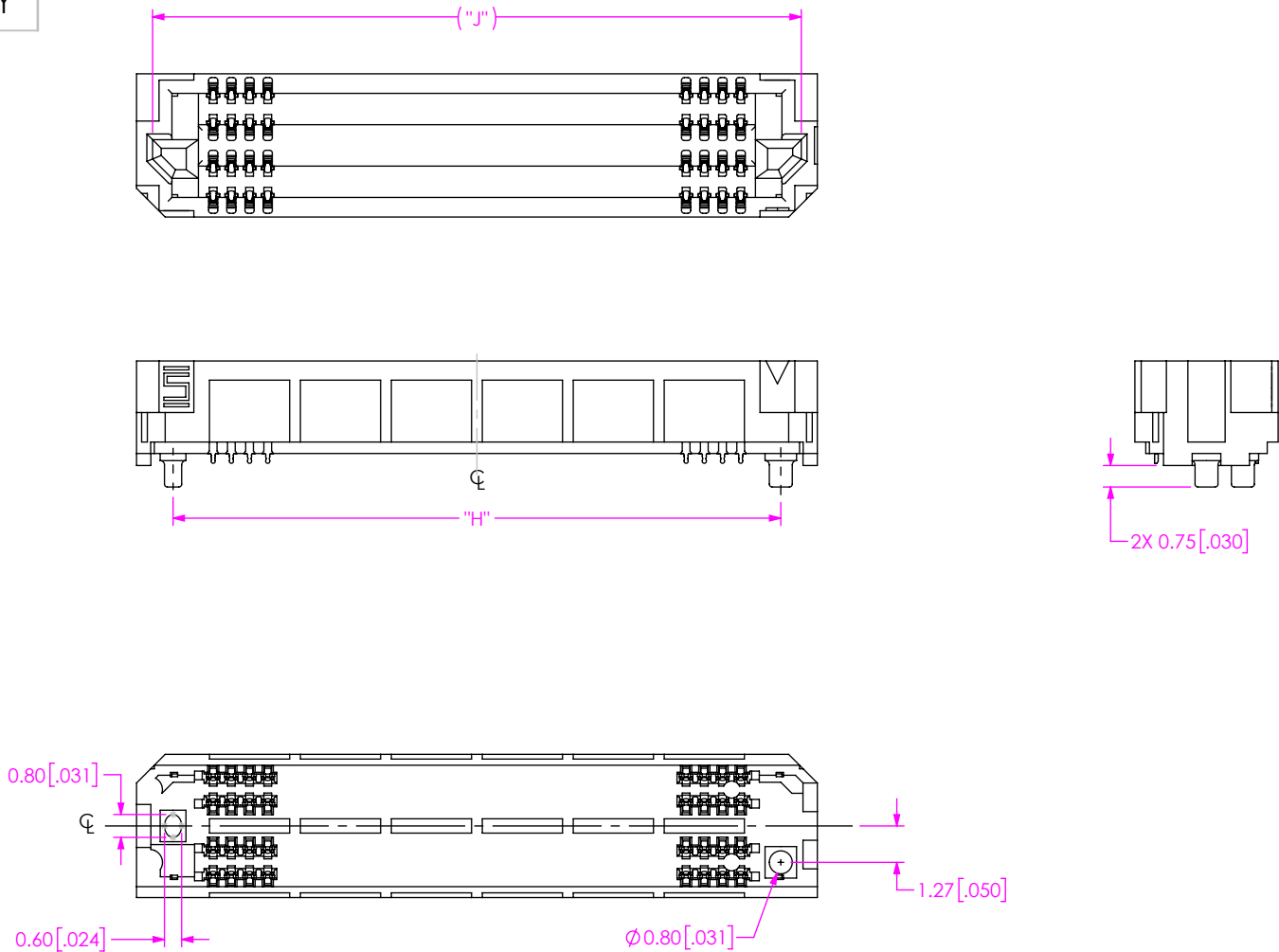


FIG 3
-A: ALIGNMENT PIN
ADF6-30-03.5-XXX-4-0-A-XR SHOWN
(SAME AS FIG 1, EXCEPT AS SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)

TABLE 5	
No OF POS PER ROW	"H"
-10	8.52 [0.335]
-20	14.87 [0.585]
-30	21.22 [0.835]
-40	27.57 [1.085]
-50	33.92 [1.335]
-60	40.27 [1.585]
-70	46.62 [1.835]
-80	52.97 [2.085]
-90	59.32 [2.335]
-100	65.67 [2.585]

TABLE 6	
No OF POS PER ROW	"J"
-10	9.945 [0.3915]
-20	16.295 [0.6415]
-30	22.645 [0.8915]
-40	28.995 [1.1415]
-50	35.345 [1.3915]
-60	41.695 [1.6415]
-70	48.045 [1.8915]
-80	54.395 [2.1415]
-90	60.745 [2.3915]
-100	67.095 [2.6415]

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SHEET SCALE: 4:1	SHEET 4 OF 4	