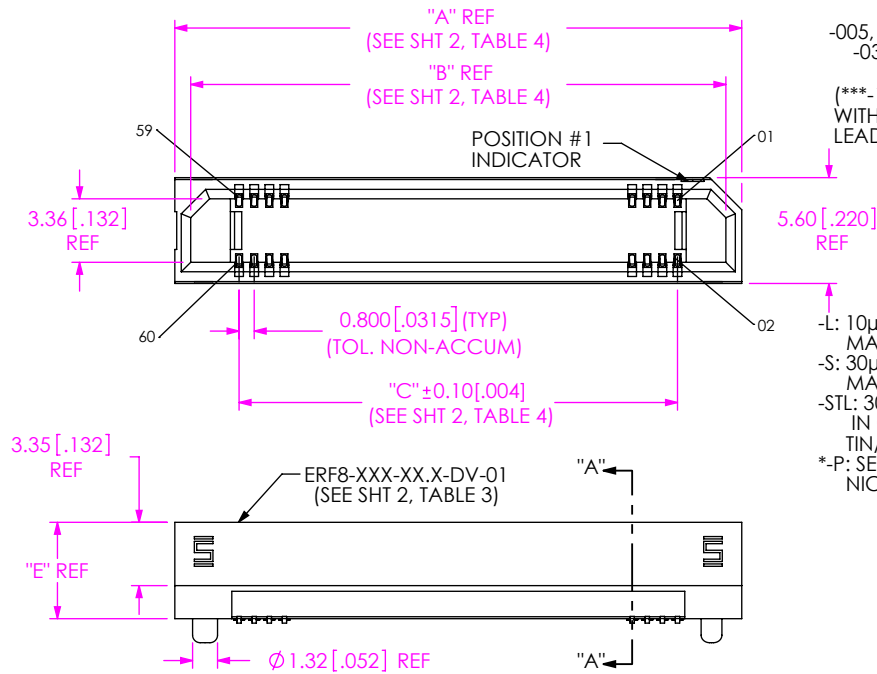


DO NOT
SCALE FROM
THIS PRINT



No OF POSITIONS
(PER ROW)
-005, -010, -011, -013, -020, -023, -025,
-030, -035, -040, -049, -050, -060,
-070, -075, ***-100
(***-100 POSITION NOT AVAILABLE
WITH OPTIONS -L, -EGP & -EGPS OR
LEAD STYLES -07.0, -09.0 & -10.0)

LEAD STYLE
-05.0 = 5mm
-07.0 = 7mm
-09.0 = 9mm (SEE FIG 10 & 11)
**-10.0 = 10mm (SEE FIG 7)

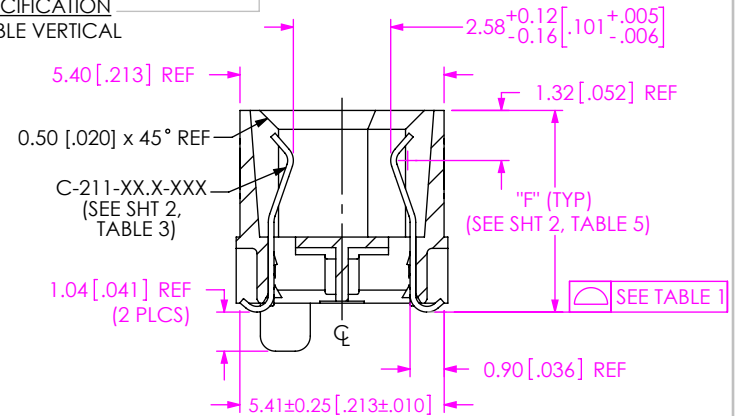
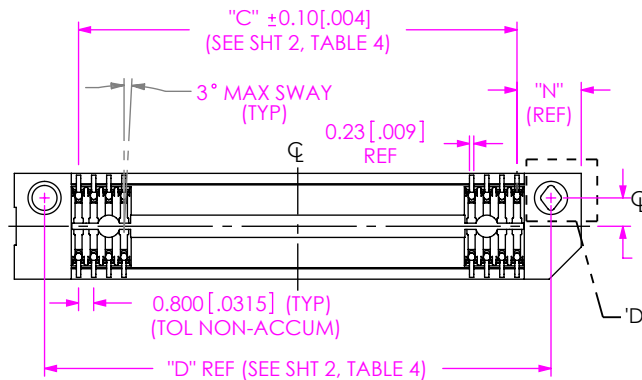
PLATING SPECIFICATION
-L: 10µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-S: 30µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-STL: 30µ" SELECTIVE GOLD
IN CONTACT AREA,
TIN/LEAD (90/10+/-5%) TAIL
*-P: SELECTIVE GOLD FLASH (3µ") AND PALLADIUM
NICKEL (30µ") IN CONTACT AREA, MATTE TIN ON TAIL
ROW SPECIFICATION
-DV: DOUBLE VERTICAL

PACKAGING
-TR: TAPE & REEL
(SEE NOTE 11 & 13)
-FR: FULL REEL QTY. TAPE & REEL
(SEE NOTE 11 & 13)
-LEAVE BLANK FOR TRAY:(SEE NOTE 7)

OPTION (SEE TABLE 3, SHEET 2)
-L: LATCHES (-05.0, -07.0 & -09.0 LEAD STYLE
ONLY, SEE NOTE 5, SEE FIG 5 & 11)
-S: SHIELD(-05.0 LEAD STYLE ONLY,
-010, -020, -025, -030 POS ONLY, SEE FIG 9)
-EGP: EXTENDED GUIDE POST
(SEE NOTE 6, SEE FIG 3)
-EGPS: EXTENDED GUIDE POST SHIELD
(ONLY AVAILABLE IN -07.0
LEAD STYLE AND ONLY -010, -020,
-025 & -030 POSITIONS (SEE NOTE 6, 10
& FIG 6)
-K: POLYIMIDE FILM PAD (SEE FIG 2)
** = NOT TOOLED
* = ONLY AVAILABLE WITH -05.0 LEAD STYLE

TABLE 1	
No. OF POS.	
-005, -010, -011, -013, -020, -025, -023 -030	0.10 [.004]
-035, -040, -049, -050, -060	0.12 [.005]
-070, -075, ***-100	0.15 [.006]

TABLE 2 REF					
STACK HEIGHT					
ERF8 LEAD STYLE	ERM8 LEAD STYLE				
	-02.0	-05.0	-08.0	-09.0	
	-05.0	7.0MM	10.0MM	13.0MM	14.0MM
	-07.0	9.0MM	12.0MM	15.0MM	16.0MM
	-07.0-L				
	-09.0	11.0MM	14.0MM	17.0MM	18.0MM
	-10.0	12.0MM	15.0MM	18.0MM	19.0MM



SECTION "A"-"A"

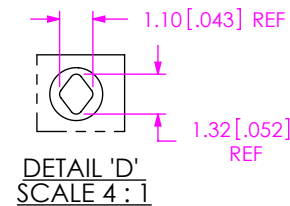


FIG 1
(ERF8-030-05.0-XXX-DV-XX SHOWN)
(CENTER FEATURES REMOVED FOR CLARITY)

TABLE 7		
OPTION	LEAD STYLE	"N"
NONE	-05.0, -07.0	3.40 [.134]
NONE	-09.0, -10.0	4.15 [.163]
-L, EGP	ALL	4.15 [.163]

NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: 0.038 [.0015] MAX.
3. MINIMUM PUSHOUT FORCE: 2.22 N [.5 LB.]
4. NOTE DELETED.
5. NOT AVAILABLE WITH -EGP OR -EGPS OPTIONS.
6. OPTION ONLY AVAILABLE ON -07.0 LEAD STYLE; NOT AVAILABLE WITH -L OPTION.
7. TRAY PACKAGING AVAILABLE ON ***100 POSITION ONLY.
***100 POSITION NOT AVAILABLE IN -TR OR -FR.
8. NOTE DELETED.
9. NOTE DELETED.
10. FOR EGPS-K-TR COMBINATIONS LEAVE THE ZERO OFF THE FRONT OF THE LEADSTYLE CALLOUT.
11. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM
12. ALL STYLES HAVE WELDS TABS AS STANDARD, EXCEPT THE -05 AND -07 LEAD STYLES (SEE TABLE 3).
13. ATTACH LABEL-4X2 TO EACH REEL.

c:\enterprisevault\DWG\MISC\MKTG\ERF8-XXX-XX.X-XXX-DV-XXXX-XX-MKT.SLDDRW

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS [INCHES].
TOLERANCES ARE:
DECIMALS ANGLES
X.X: ±0.3 [.01]
X.XX: ±0.13 [.005]
X.XXX: ±0.050 [.0020]

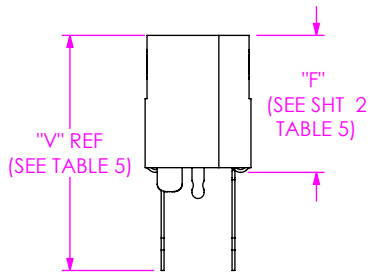
PROPRIETARY NOTE
THIS DOCUMENT CONTAINS CONFIDENTIAL AND
PROPRIETARY INFORMATION AND ALL DESIGN,
MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS
AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC,
INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE
OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR
REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY
OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS
WRITTEN CONSENT OF SAMTEC, INC.

MATERIAL: DO NOT SCALE DRAWING
INSULATOR: VECTRA E-130I, UL94V-0
COLOR: BLACK
CONTACT & LATCHES: BeCu
SHIELD: PHOS BRONZE

SHEET SCALE: 2:1

DESCRIPTION:
0.8MM EDGE RATE SOCKET ASSEMBLY
DWG. NO.
ERF8-XXX-XX.X-XXX-DV-XXXX-XX
BY: KNOWLDEN 9/26/2005 SHEET 1 OF 7

samtec
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322



IN-PROCESS

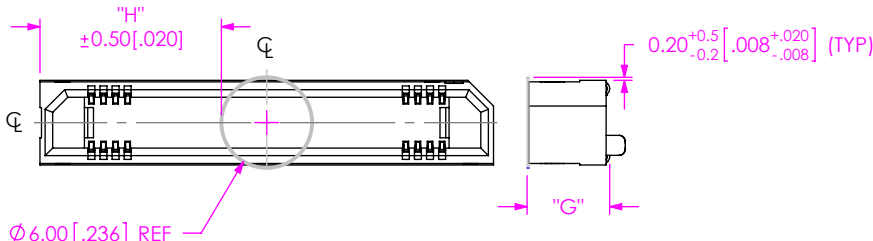
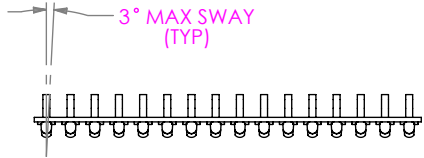


FIG 2
-K OPTION
(USE K-DOT-.236-.343-.005)
(ERF8-030-XX.X-XXX-DV-K SHOWN)



C-211-XX.X-XXX IN-PROCESS VIEW

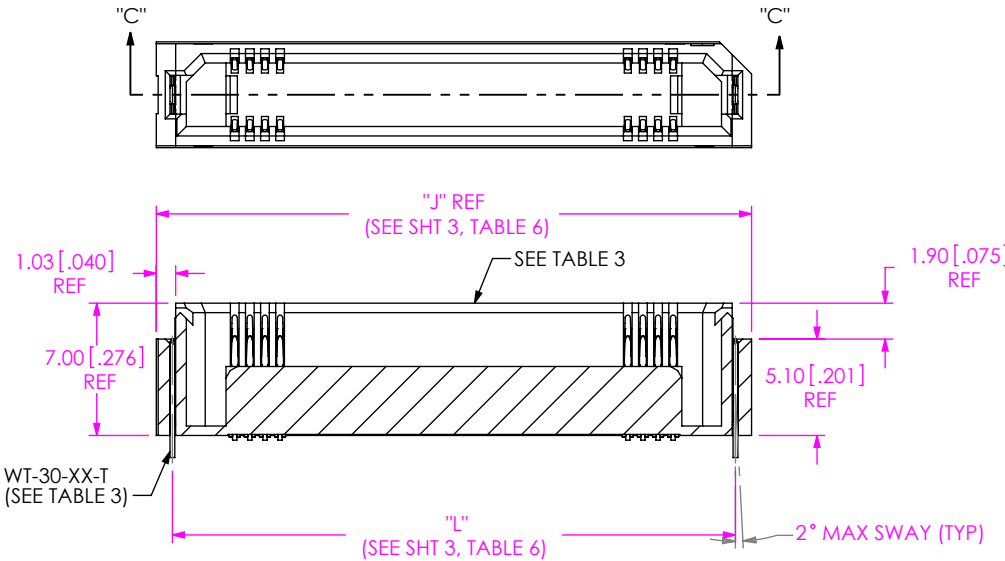


FIG 3
-EGP OPTION
(ERF8-030-07.0-XXX-DV-EGP SHOWN)
(SAME AS FIG 1, EXCEPT AS SHOWN)
(AVAILABLE ON -.07.0 LEAD STYLE ONLY)
(CENTER FEATURES REMOVED FOR CLARITY)

TABLE 3					
OPTION	STYLE	ERF8-XXX-XX.X-DV-XX	C-211-XX.X-XXX	WT/SH	"U"
NONE	-05.0	ERF8-XXX-05.0-DV-01	C-211-05.0-XXX	N.A.	N.A.
	-07.0	ERF8-XXX-07.0-DV-01	C-211-07.0-XXX		
	-09.0	ERF8-XXX-05.0-DV-S1/ ERF8H-XXX-04.0-DV	C-211-09.0-XXX	WT-30-08-F	1.64 [.065]
	-10.0	ERF8-XXX-05.0-DV-S1/ ERF8H-XXX-05.0-DV	C-211-01.0-XXX	WT-67-02-T	1.64 [.065]
-L	-05.0	ERF8-XXX-05.0-DV-L	C-211-05.0-XXX	WT-30-01-F	1.17 [.046]
	-07.0	ERF8-XXX-07.0-DV-L	C-211-07.0-XXX	WT-30-09-F	1.65 [.065]
	-09.0	ERF8-XXX-05.0-DV-S1/ ERF8H-XXX-04.0-DV	C-211-09.0-XXX	WT-30-10-F	1.64 [.065]
-S	-05.0	ERF8-XXX-05.0-DV-S	C-211-05.0-XXX	SH29-XX-07-N	1.63 [.064]
-EGP	-07.0	ERF8-XXX-07.0-DV-EGP	C-211-07.0-XXX	WT-30-02-T	1.17 [.046]
-EGPS	-07.0	ERF8-XXX-07.0-DV-EGPS	C-211-07.0-XXX	SH29-XX-01-N	1.17 [.046]

TABLE 4					
POSITION	"A"	"B"	"C"	"D"	"H"
-005	10.00 [.394]	8.32 [.328]	3.20 [.126]	6.80 [.268]	2.00 [.079]
-010	14.00 [.551]	12.32 [.485]	7.20 [.283]	10.80 [.425]	4.00 [.157]
-011	14.80 [.583]	13.12 [.517]	8.00 [.315]	11.60 [.457]	4.40 [.173]
-013	16.40 [.646]	14.72 [.580]	9.60 [.378]	13.20 [.520]	5.20 [.205]
-020	22.00 [.866]	20.32 [.800]	15.20 [.598]	18.80 [.740]	8.00 [.315]
-023	24.40 [.961]	22.72 [.894]	17.60 [.693]	21.20 [.835]	10.40 [.409]
-025	26.00 [1.024]	24.32 [.957]	19.20 [.756]	22.80 [.898]	10.00 [.394]
-030	30.00 [1.181]	28.32 [1.115]	23.20 [.913]	26.80 [1.055]	12.00 [.472]
-035	34.00 [1.339]	32.32 [1.272]	27.20 [1.071]	30.80 [1.213]	14.00 [.551]
-040	38.00 [1.496]	36.32 [1.423]	31.20 [1.228]	34.80 [1.370]	16.00 [.630]
-049	45.20 [1.780]	43.52 [1.713]	38.40 [1.512]	42.00 [1.654]	19.60 [.772]
-050	46.00 [1.811]	44.32 [1.745]	39.20 [1.543]	42.80 [1.685]	20.00 [.787]
-060	54.00 [2.126]	52.32 [2.060]	47.20 [1.858]	50.80 [2.000]	24.00 [.945]
-070	62.00 [2.441]	60.32 [2.375]	55.20 [2.173]	58.80 [2.315]	28.00 [1.102]
-075	66.00 [2.598]	64.32 [2.532]	59.20 [2.331]	62.80 [2.472]	30.00 [1.181]
***-100	86.00 [3.386]	84.32 [3.320]	79.20 [3.118]	82.80 [3.260]	40.00 [1.575]

TABLE 5				
HEIGHT	"E"	"F"	"G"	"V"
-05.0	5.10 [.201]	5.335 [.2100]	5.52 [.217]	10.525 [.4144]
-07.0	7.00 [.276]	7.250 [.2854]	7.37 [.290]	12.440 [.4898]
-07.0-L				
-09.0	9.10 [.358]	9.330 [.3673]	9.52 [.375]	14.525 [.5719]
-10.0	10.10 [.398]	10.335 [.4069]	10.52 [.414]	15.525 [.6112]

PROPRIETARY NOTE
THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.

DO NOT SCALE DRAWING

SHEET SCALE: 2:1



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
0.8MM EDGE RATE SOCKET ASSEMBLY

DWG. NO.
ERF8-XXX-XX.X-XXX-DV-XXXX-XX

BY:KNOWLDEN 9/26/2005 SHEET 2 OF 7

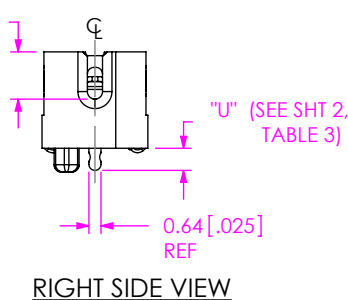
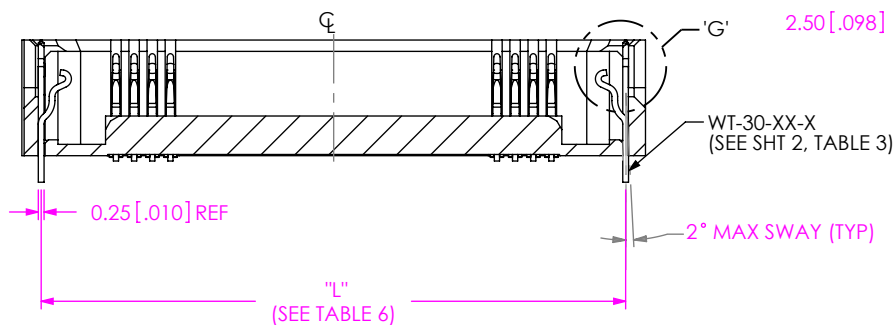
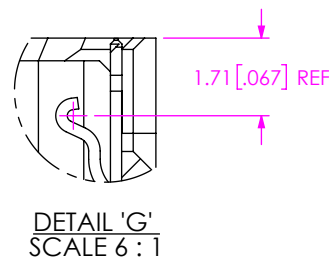
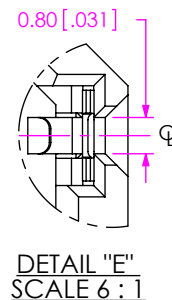
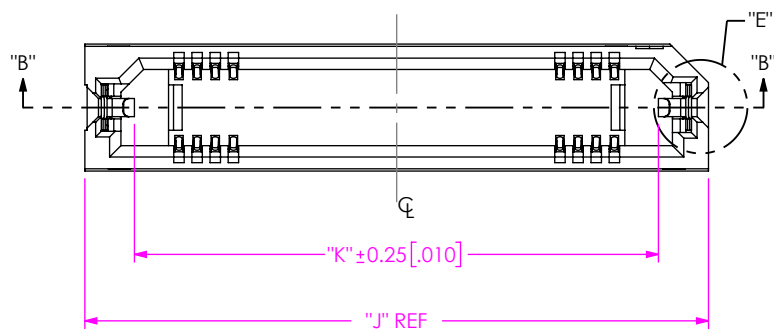
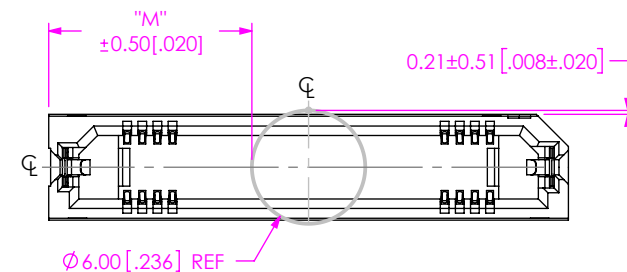


TABLE 6				
POSITION	"J"	"K"	"L" +/- 0.18[.007]	"M"
-005	11.50 [.453]	7.13 [.281]	9.80 [.386]	2.75 [.108]
-010	15.50 [.610]	11.13 [.438]	13.79 [.543]	4.75 [.187]
-011	16.30 [.642]	11.93 [.470]	14.61 [.575]	5.15 [.203]
-013	17.90 [.705]	13.53 [.533]	16.20 [.638]	5.95 [.234]
-020	23.50 [.925]	19.13 [.753]	21.79 [.858]	8.75 [.344]
-023	25.90 [1.020]	21.53 [.848]	24.21 [.953]	9.95 [.391]
-025	27.50 [1.083]	23.13 [.911]	25.81 [1.016]	10.75 [.423]
-030	31.50 [1.240]	27.13 [1.068]	29.79 [1.173]	12.75 [.502]
-035	35.50[1.398]	31.13[1.226]	33.78[1.330]	14.75[.581]
-040	39.50 [1.555]	35.13 [1.383]	37.80 [1.488]	16.75 [.659]
-049	46.70 [1.839]	42.33 [1.667]	45.00 [1.772]	20.35 [.801]
-050	47.50 [1.870]	43.13 [1.698]	45.80 [1.803]	20.75 [.817]
-060	55.50 [2.185]	51.13 [2.013]	53.80 [2.118]	24.75 [.974]
-070	63.50 [2.500]	59.13 [2.328]	61.80 [2.433]	28.75 [1.132]
-075	67.50 [2.657]	63.13 [2.485]	65.81 [2.591]	30.75 [1.211]



PROPRIETARY NOTE THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.	samtec 520 PARK EAST BLVD. NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code 55322
DO NOT SCALE DRAWING SHEET SCALE: 2:1	DESCRIPTION: 0.8MM EDGE RATE SOCKET ASSEMBLY DWG. NO. ERF8-XXX-XX.X-XXX-DV-XXXX-XX BY: KNOWLDEN 9/26/2005 SHEET 3 OF 7

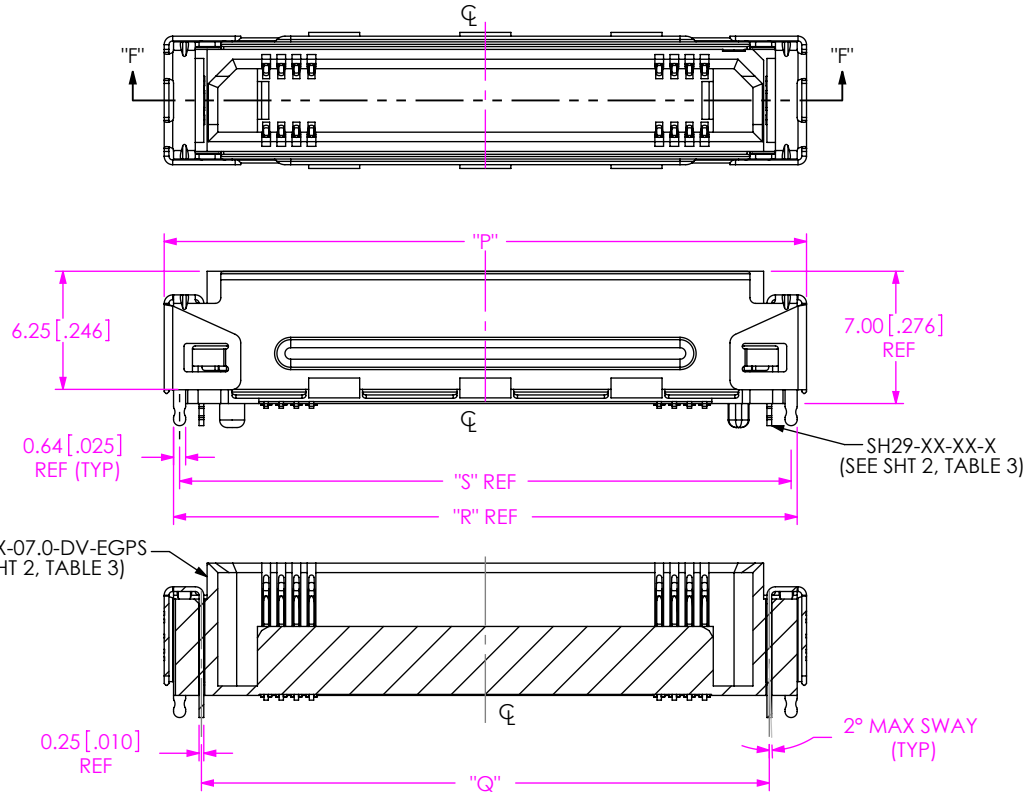
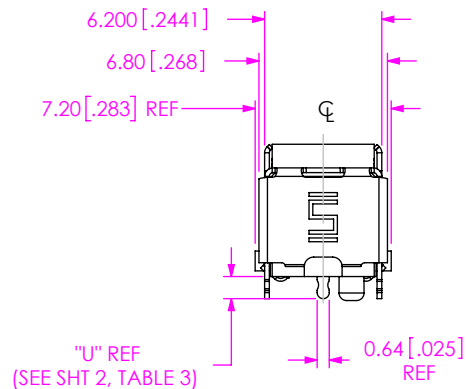
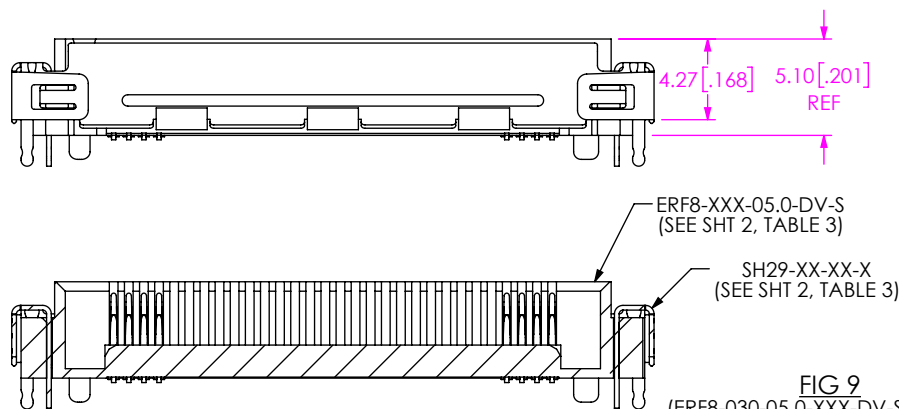
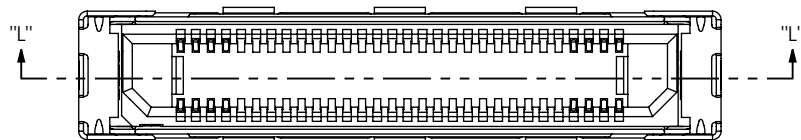


FIG 6
(ERF8-030-07.0-XXX-DV-EGPS SHOWN)
(SAME AS FIG 3, EXCEPT AS SHOWN)
(AVAILABLE ON -07.0 LEAD STYLE ONLY)
(CENTER FEATURES REMOVED FOR CLARITY)

SECTION "F"- "F"
SCALE 2.5 : 1



SECTION "L"- "L"
SCALE 2.5 : 1

FIG 9
(ERF8-030-05.0-XXX-DV-S SHOWN)
(SAME AS FIG 6, EXCEPT AS SHOWN)
(AVAILABLE ON -05.0 & -07.0 LEAD STYLE ONLY)

c:\enterprise\va\DWG\MISC\MKTG\ERF8-XXX-XX.X-XXX-DV-XXXX-XX-MKT.SLDDRW

TABLE 8				
No. OF POS.	"P"	"Q" +/0.18 [.007]	"R"	"S"
-10	18.0 [.71]	14.00 [.551]	17.00 [.669]	16.36 [.644]
-20	26.0 [1.02]	22.00 [.866]	25.00 [.984]	24.36 [.959]
-25	30.0 [1.18]	26.00 [1.024]	29.00 [1.142]	28.36 [1.117]
-30	34.0 [1.34]	30.00 [1.181]	33.00 [1.299]	32.36 [1.274]

PROPRIETARY NOTE
THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.

DO NOT SCALE DRAWING

SHEET SCALE: 3:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
0.8MM EDGE RATE SOCKET ASSEMBLY

DWG. NO.
ERF8-XXX-XX.X-XXX-DV-XXXX-XX

BY: KNOWLDEN 9/26/2005 SHEET 4 OF 7

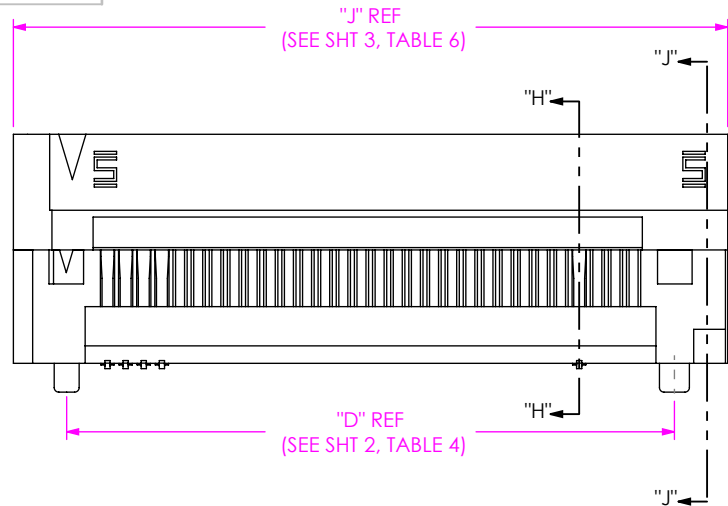


FIG 7
(ERF8-030-10.0-XXX-DV SHOWN)
(CENTER FEATURES REMOVED FOR CLARITY)
(NOT TOOLED)

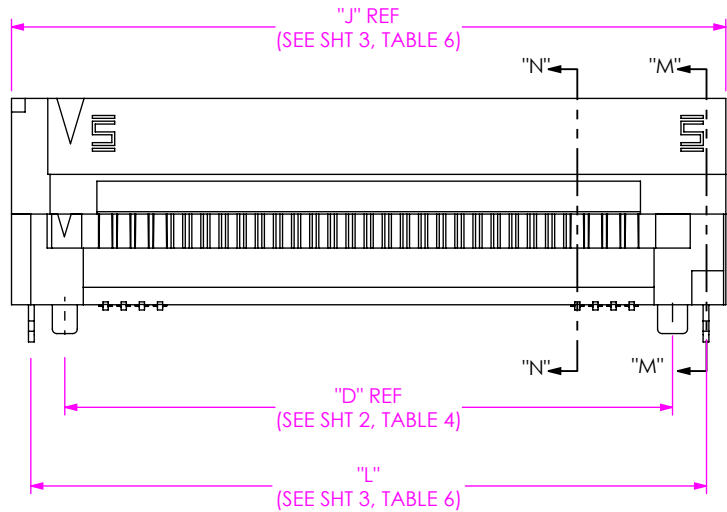
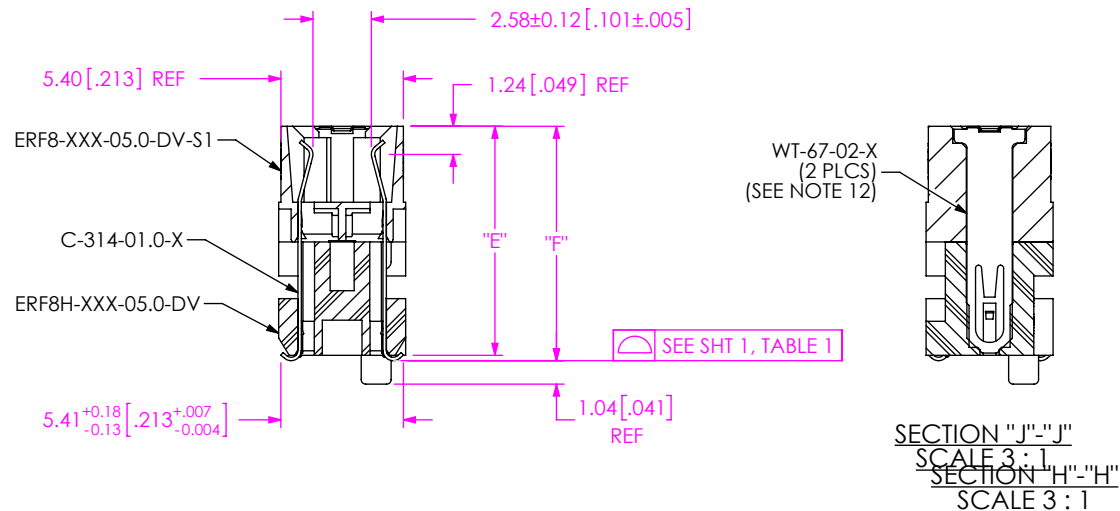
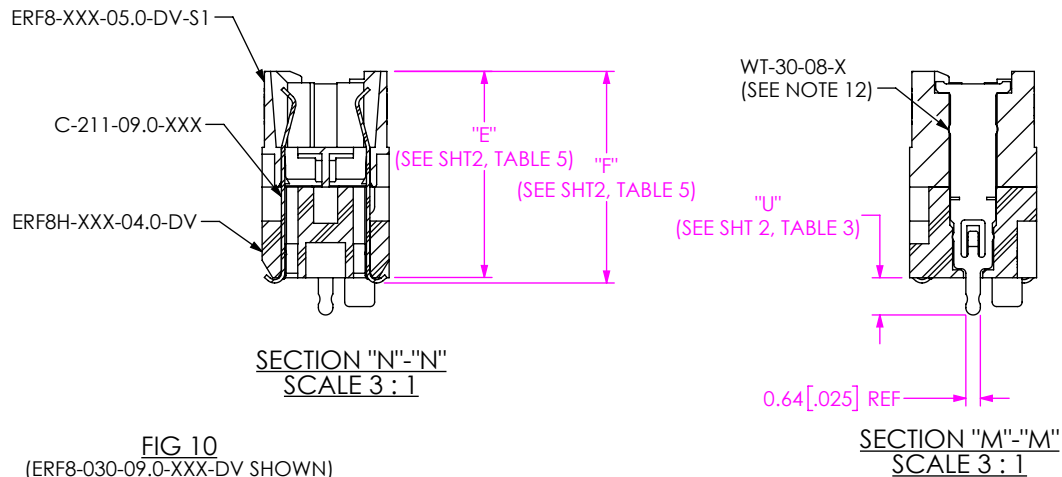


FIG 10
(ERF8-030-09.0-XXX-DV SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 7)



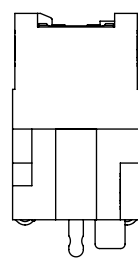
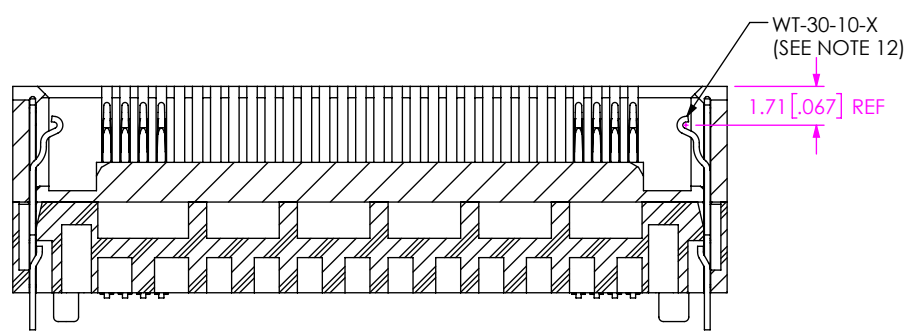
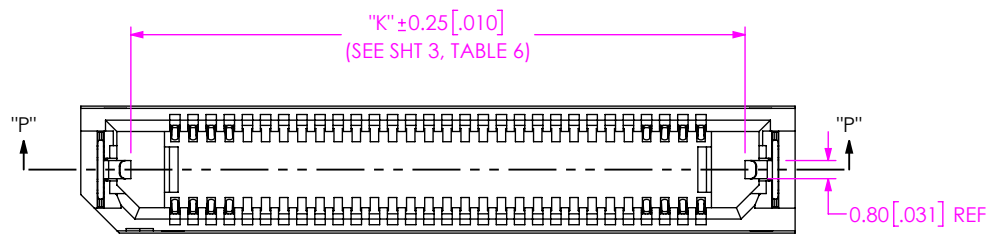
• PROPRIETARY NOTE •
THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.

DO NOT SCALE DRAWING

SHEET SCALE: 2:1

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:	0.8MM EDGE RATE SOCKET ASSEMBLY	
DWG. NO.	ERF8-XXX-XX.X-XXX-DV-XXXX-XX	
BY:KNOWLDEN	9/26/2005	SHEET 5 OF 7



SECTION "P"-"P"
SCALE 3 : 1

FIG 11
(ERF8-030-09.0-XXX-DV-L SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 10)

• PROPRIETARY NOTE •
THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.

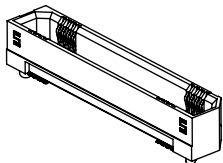
samtec
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

SHEET SCALE: 2:1

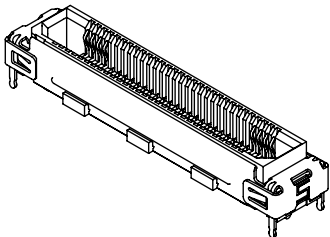
DESCRIPTION:
0.8MM EDGE RATE SOCKET ASSEMBLY

DWG. NO.
ERF8-XXX-XX.X-XXX-DV-XXXX-XX

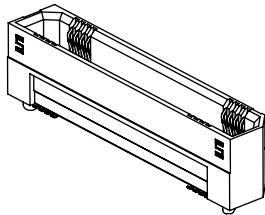
BY:KNOWLDEN 9/26/2005 SHEET 6 OF 7



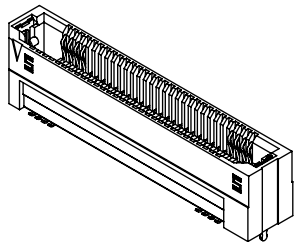
-05.0 SHOWN



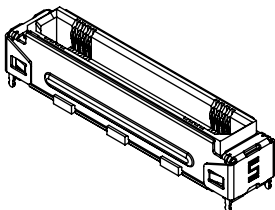
-05.0 WITH -S SHOWN



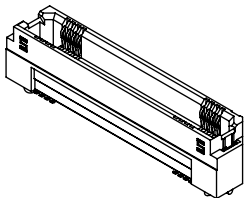
-07.0 SHOWN



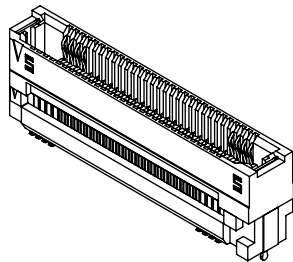
-07.0 WITH -L SHOWN



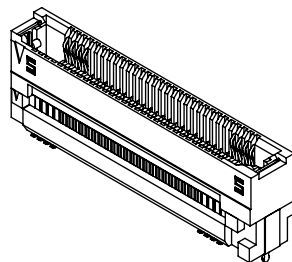
-07.0 WITH EGPS SHOWN



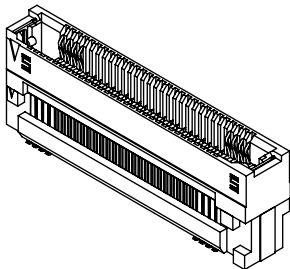
-07.0 WITH -EGP SHOWN



-09.0 OPTION



-09.0 WITH -L SHOWN



-10.0 SHOWN

c:\enterprisevault\DWG\MISC\MKTG\ERF8-XXX-XX.X-XXX-DV-XXXX-XX-MKT.SLDDRW

• PROPRIETARY NOTE •
THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.

DO NOT SCALE DRAWING

SHEET SCALE: 2:1



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
0.8MM EDGE RATE SOCKET ASSEMBLY

DWG. NO.
ERF8-XXX-XX.X-XXX-DV-XXXX-XX

BY: KNOWLDEN 9/26/2005 SHEET 7 OF 7