

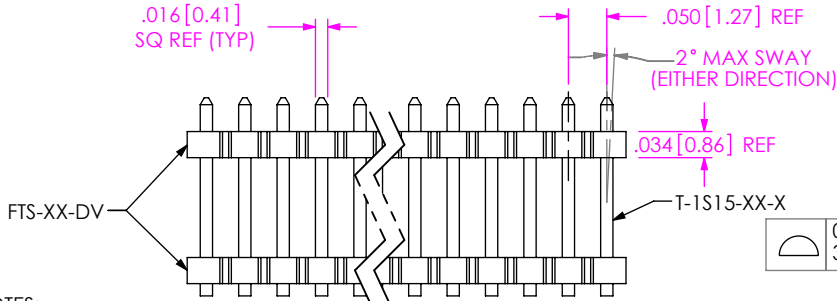
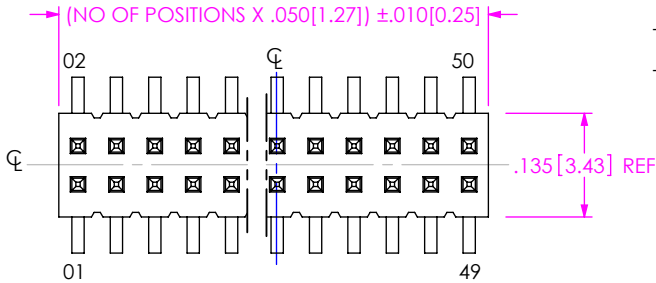
LEAD STYLE	"F" RANGE	TERMINAL PIN
-03	.150-.209	T-1S15-04-X
-03	.210-.400	T-1S15-17-X
-05	.401-.675	T-1S15-17-X

(SEE NOTE 14)

LEAD STYLE	OPTIONS	OVERALL HEIGHT	PACKAGING TUBE	PLUG
-03	-A-P	.150 - .650	PT-FW005-D-03-P	TP-03
-03	NONE, A	.150 - .225	PT-FW005-D-03-P	TP-03
-03	NONE, A	.226 - .309	PT-FW005-D-03-P	TP-03
-03	NONE, A	.310 - .400	PT-FW005-D-03-P	TP-03
-05	NONE, A	.310 - .800	PT-FW006-D-05-P	TP-03
-05	-A-P	.310 - .650	PT-FW006-D-05-P	TP-03
-05	-A-P	.651 - .800	PT-FW006-D-05-P	TP-03
-03, -05	-ES, -EP, -ES-A	ALL	PT-1-24-01-71	TP-03
	-ES-A-P, -ES-P, -EP-A			
	-EP-P, -EP-A-P			

PACKAGING NOTE:

TUBE POSITIONS 5-50, LAYER PACKAGE ALL OTHERS



NOTES:

- Ⓢ REPRESENTS A CRITICAL DIMENSION.
- MINIMUM PUSHOUT FORCE SHALL BE 1 LB.
- GOLD AREA TO APPEAR ON POST.
- TAILS TO BE SHEARED TO DIMENSION SHOWN. (FOR HAND TOOLING ONLY)
- TO BE VALID ALL PART NUMBERS MUST MEET THE FOLLOWING PARAMETERS:
THE BOARD SPACE RANGE, POST HEIGHT MIN. AND BOARD + POST COMBINATION FOR EACH STYLE.
- MAXIMUM BURR: .003[0.08] ON CUT TAIL.
- MAXIMUM CUT FLASH TO BE .010[0.25] ON CRITICAL AREAS AS SHOWN.
- AVAILABLE ONLY W/BOARD SPACE .215[5.46] TOP .610[15.49].
- PARTS TO BE ASSEMBLED WITH ALIGNMENT HOLES (IN BODY) FACING THE TAILS
- LOWER BODY MAY BE BLACK OR WHITE.
- FOR FTS-XX-DV, FILL BODY SO THAT THE LEAD IN OF THE CORE IS ON THE TAIL SIDE.
- MAXIMUM HEIGHT VARIATION BETWEEN ROWS: .005[0.13].
- FOR ADDED MECHANICAL STABILITY, SAMTEC RECOMMENDS MECHANICAL BOARD SPACERS BE USED IN APPLICATIONS WITH GOLD OR SELECTIVE GOLD PLATED CONNECTORS. CONTACT IPG@SAMTEC.COM FOR MORE INFORMATION.
- SUB-FW-50-05-XX-D-400-065 TO USE T-1S15-17. BUILT WITH UNFORMED TAILS FOR STOCKING SUBS.
- TUBES ARE STANDARD PACKAGING.
- ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
- ATTACH LABEL-4X2 TO EACH REEL.

FW-XX-XX-XX-D-XXX-XXX-XX-X-XX

POSITION SPEC
No. OF POS PER ROW
-02 THRU -50

LEAD STYLE
-03: USE T-1S15-XX-X
-05: USE T-1S15-XX-X
(SEE TABLE 1)

PLATING
-G: 10µ" GOLD IN CONTACT AREA,
3µ" GOLD ON TAIL
-F: 3µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-L: 10µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN TAIL
-H: 30µ" GOLD IN CONTACT AREA,
3µ" GOLD ON TAIL
-LM: 10µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN TAIL
-FM: 3µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-S: 30µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL

DOUBLE ROW
(SEE TABLE 1 FOR BODY STYLE)

BOARD SPACE OPTION
(SEE NOTE 5)(SEE TABLE 1)
-03 LEAD STYLE (.085[2.16 MIN - .335[8.51] MAX)
-05 LEAD STYLE (.248[6.30] MIN - .610[15.49] MAX)
MAX = "A" - POST (SEE TABLE 1)

PACKAGING

BLANK: TUBES (SEE NOTE 15)
-TR: TAPE & REEL (SEE NOTES 16 & 17)
-FR: FULL REEL QTY TAPE & REEL
(SEE NOTES 16 & 17)
-TR & -FR PACKAGING AVAILABLE FOR
.740[18.80] MAX OVERALL HEIGHT
MAX OVERALL HEIGHT = POST + BOARDSPACE
+ PAD + ALIGNMENT PIN = .740[18.80]

PICK & PLACE OPTION

-P: PICK & PLACE PAD (USE PPP-25)
(USE PPP-25-NT WITH -TR & -FR ONLY)
(SEE FIG 3, SHT 2)(5 POS MIN)

OPTION

-ES: END SHROUDS (SEE FIG 5, SHT 2)
(9 POS PER ROW MIN)(MAX POST: .075[1.91])
(SEE NOTE 8)
-EP: GUIDE POST (FIG 6, SHT 3)(SEE NOTE 8)
(9 POS PER ROW MIN)(MAX POST: .075[1.91])
(USE ONLY WHEN MATING WITH CLP)
-A: ALIGNMENT PIN (MOLDED OR STAKED, SAMTEC'S
DISCRETION ON WHICH)
(SEE FIG. 7 & 8 SHT 3)(SEE NOTE 8)
(STAKED: 6 POS MIN)(MOLDED: 3 POS MIN)

POST HEIGHT (SEE NOTE 5)

.065[1.65] MIN
POST + BOARD SPACE = "F" =
-03: .150-.400 [3.81-10.16]
*.401-.675 [10.19-17.15]
-05: .150-.400 [3.81-10.16]
.401-.675 [10.19-17.15]

* = FOR EXISTING CUSTOMERS ONLY

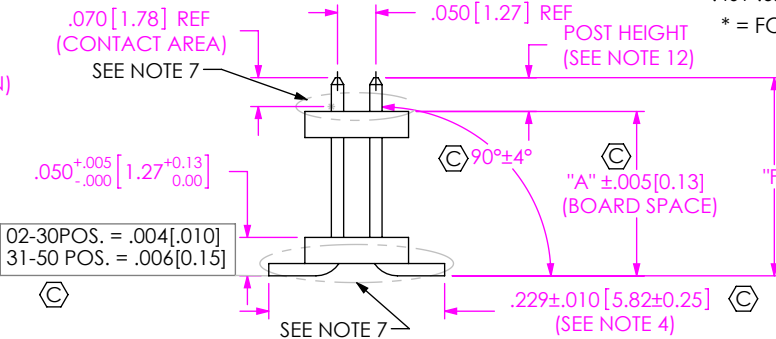


FIG 1

LEAD STYLE	"A" RANGE	"C" RANGE (SEE SHEET 2, FIG 5 & 6)	"D" RANGE (SEE SHEET 2, FIG 5 & 6)	BODY STYLE		FIG
				UPPER BODY	LOWER BODY	
-03	.085 - .214 [2.16 - 5.44]	N/A	N/A	FTS-XX-DV	FTS-XX-DV	1
-03	.215 - .335 [5.46 - 8.51]	.293 - .423 REF [7.45 - 10.75]	.413 - .543 REF [10.50 - 13.79]	FTSH-XX-D	*FTSH-XX-D	4 (SEE SHEET 2)
-05	.248 - .610 [6.30 - 15.49]	.328 - .698 REF [8.28 - 17.73]	.446 - .818 REF [11.32 - 20.78]	FTSH-XX-D	FTSH-XX-D	4 (SEE SHEET 2)

* FOR BKT MACHINE, USE FW-XX-D

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

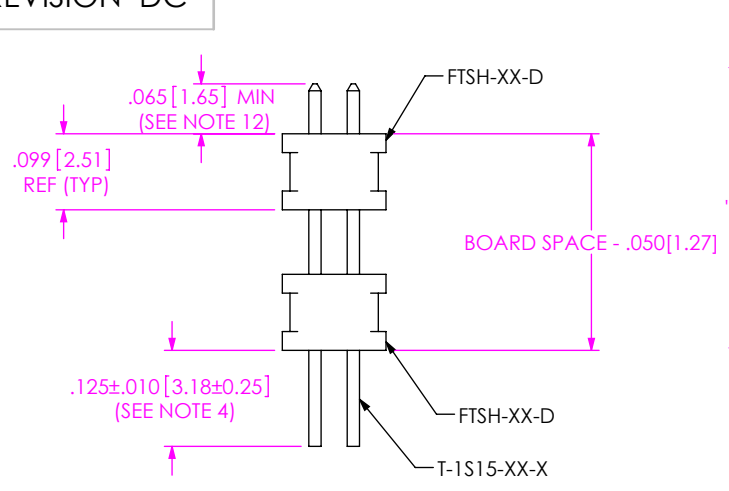
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01[0.3]
.XXX: ±.005[0.13]
.XXXX: ±.0020[0.051]

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 53322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 4:1
BODY: LCP, UL 94 VO, COLOR: FTS-50-DV & FTSH-50-D: BLACK
FW-50-D: NATURAL
TERMINAL: PHOS BRONZE
MAX FLASH ALLOWED: .002[0.05]
MAX GATE VESTIGE: .002[0.05]
F:\DWG\MISC\MKTG\FW-XX-XX-XX-D-XXX-XXX-XX-X-XX-MKT.SLDDRW

DESCRIPTION: .050 x .050 SURFACE MOUNT BOARD SPACERS
DWG. NO. FW-XX-XX-XX-D-XXX-XXX-XX-X-XX
BY: BRATCHER 11-03-1994 SHEET 1 OF 4



NOTE: SHEAR TAILS TO DIM SHOWN.

IN-PROCESS 1

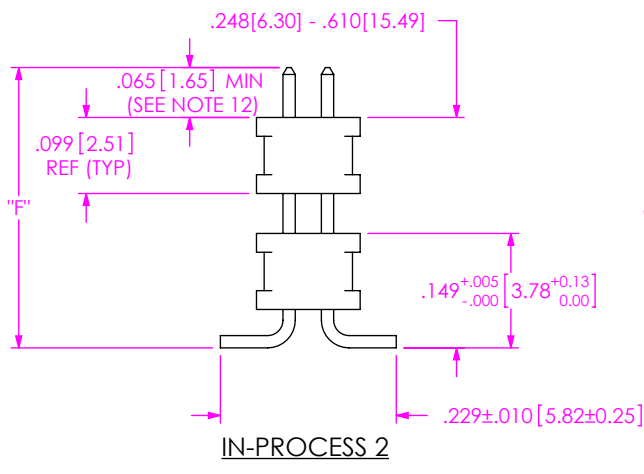
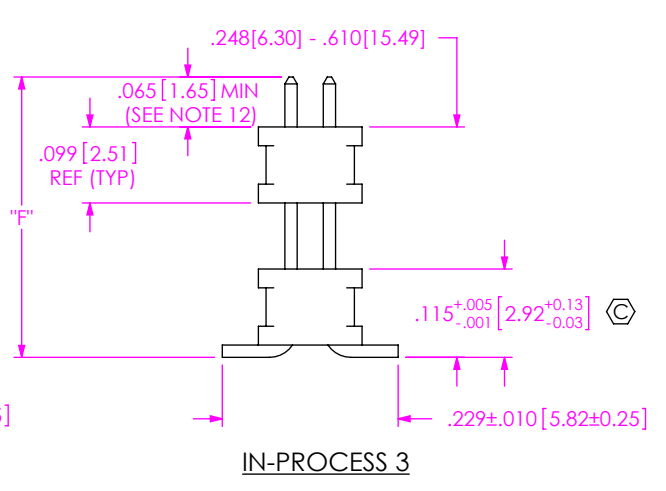


FIG 4

DIFFERENT AS SHOWN, OTHERWISE THE SAME AS FIG 1



IN-PROCESS 3

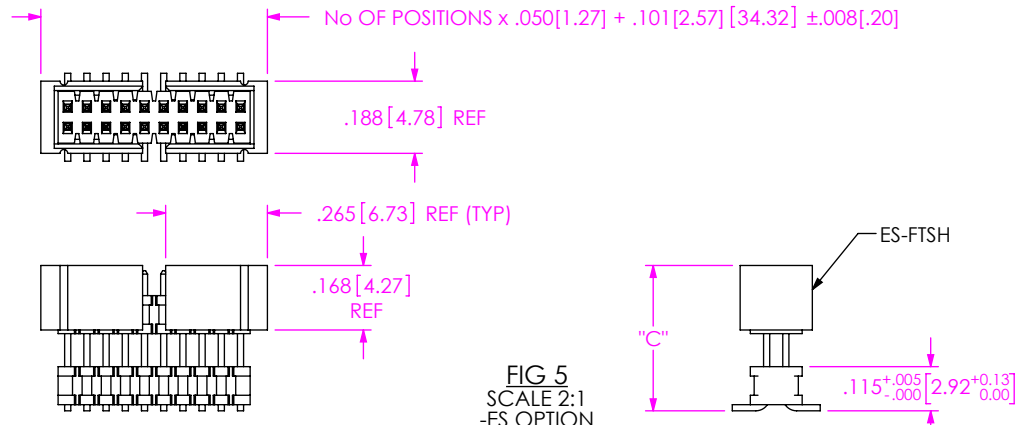


FIG 5
SCALE 2:1
-ES OPTION

DIFFERENT AS SHOWN, OTHERWISE THE SAME AS FIG 1
9 POSITION MINIMUM (SEE NOTE 8)

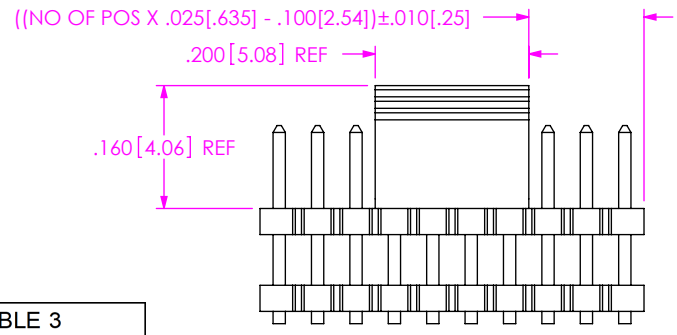
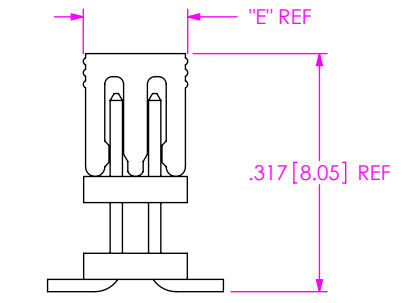


FIG 3
(PICK AND PLACE PAD)
(5 POSITION MINIMUM)



SHOWN WITH LEAD STYLE -03

TABLE 3	
PART No.	"E"
PPP-25	.130 [3.30]
PPP-25-NT	.230 [5.84]

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SHEET SCALE: 4:1



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DESCRIPTION:
.050 x .050 SURFACE MOUNT BOARD SPACERS
DWG. NO.
FW-XX-XX-XX-D-XXX-XXX-XX-X-XX
BY: BRATCHER 11-03-1994 SHEET 2 OF 4

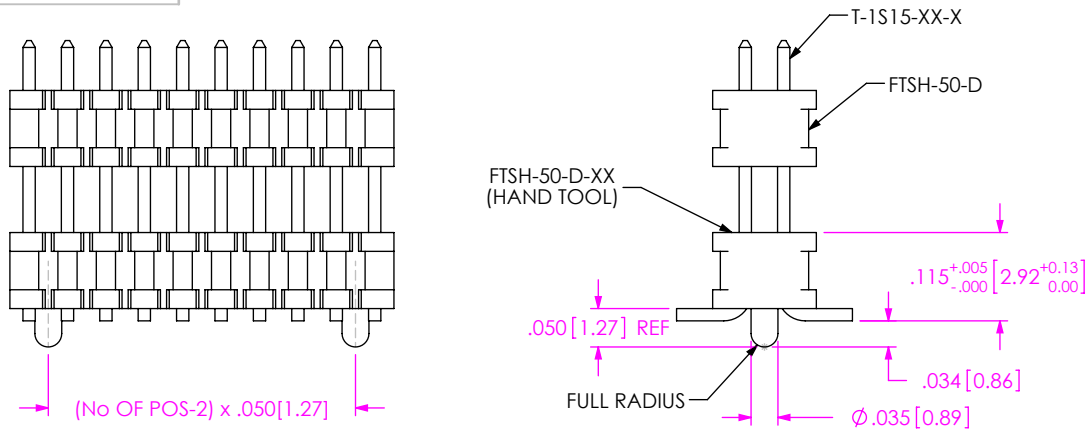
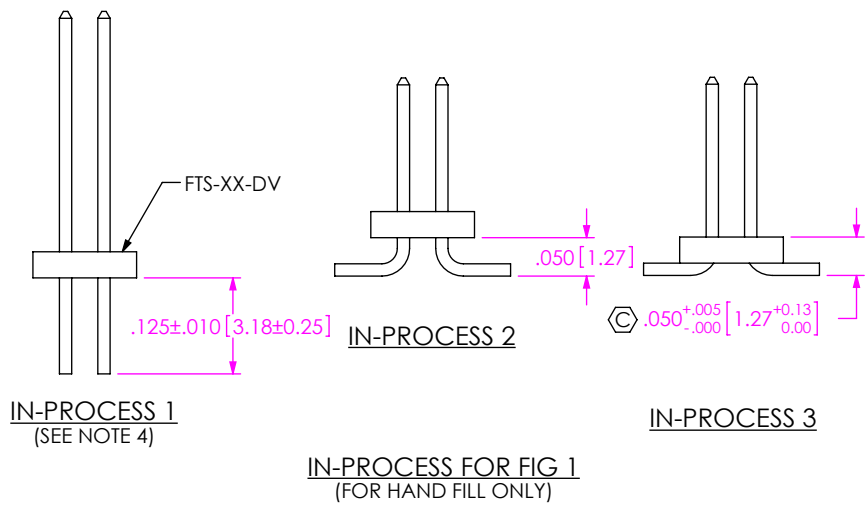


FIG 7
-A OPTION (MOLDED)
MOLD 3 POSITION MIN
DIFFERENT AS SHOWN OTHERWISE SAME AS FIG 1



IN-PROCESS FOR FIG 1
(FOR HAND FILL ONLY)

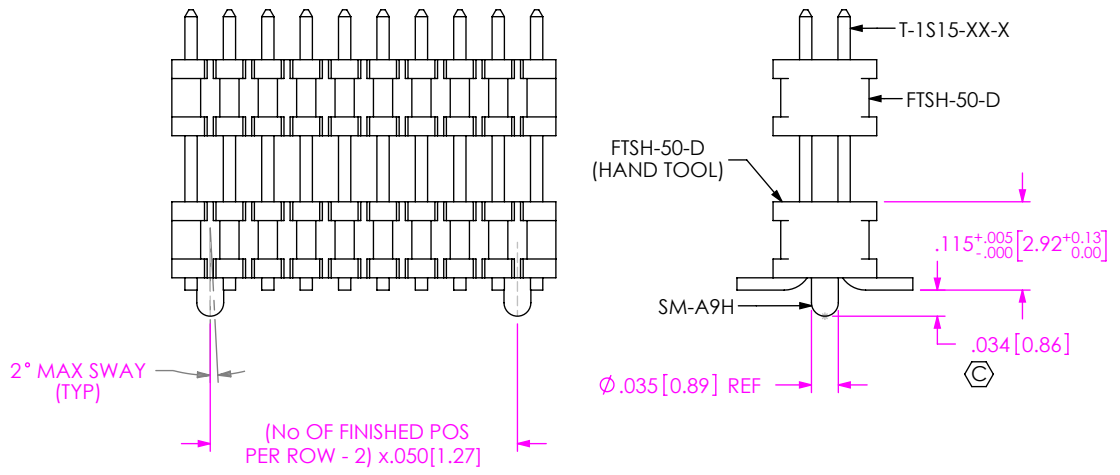


FIG 8
-A OPTION (STAKED)
6 POSITION MIN
DIFFERENT AS SHOWN OTHERWISE SAME AS FIG 1

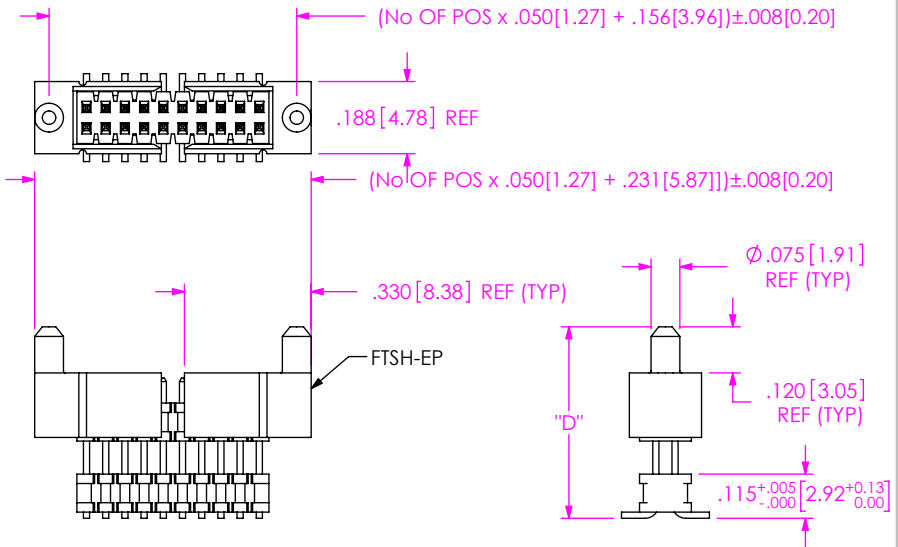


FIG 6
-EP OPTION
USE ONLY WHEN MATING TO CLP
(9 POSITION MIN)
(SEE NOTE 8)
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

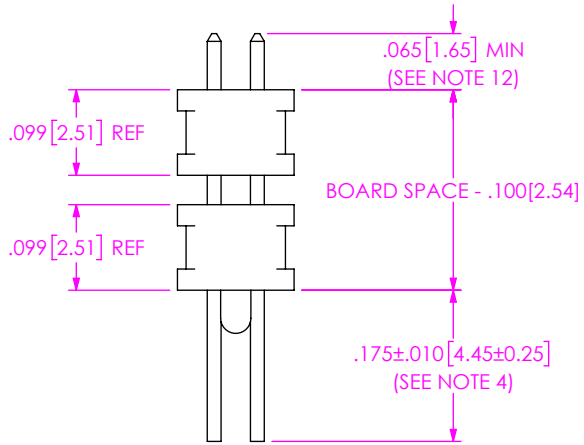
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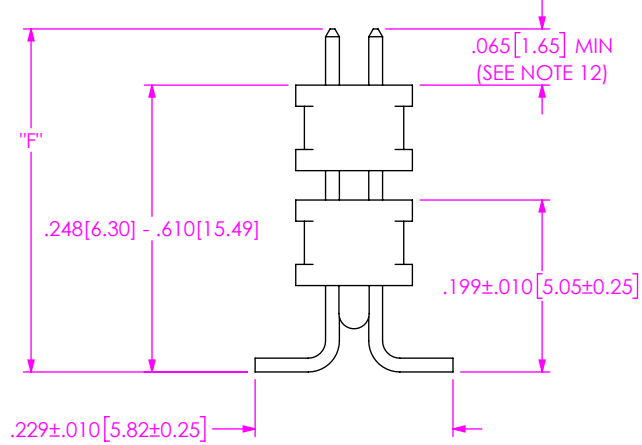
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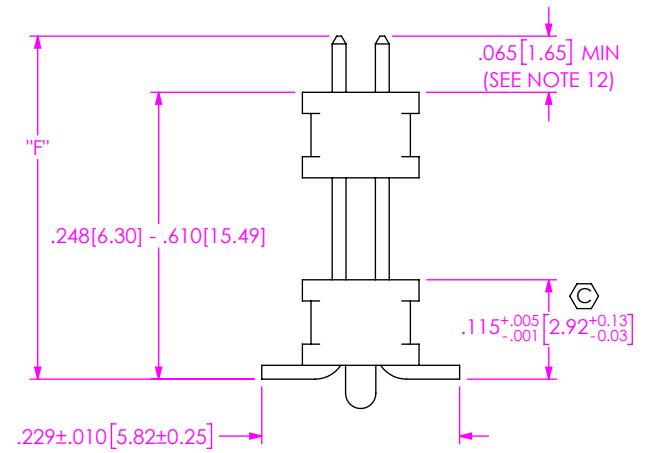
DESCRIPTION:
.050 x .050 SURFACE MOUNT BOARD SPACERS
DWG. NO.
FW-XX-XX-XX-D-XXX-XXX-XX-X-XX
BY: BRATCHER 11-03-1994 SHEET 3 OF 4



IN-PROCESS 1
SHEAR TAILS TO DIM SHOWN



IN-PROCESS 2



IN-PROCESS 3

IN-PROCESS FOR -A OPTION
(FOR HAND FILL ONLY)

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DESCRIPTION:
.050 x .050 SURFACE MOUNT BOARD SPACERS

DWG. NO.
FW-XX-XX-XX-D-XXX-XXX-XX-X-XX

BY: BRATCHER 11-03-1994 SHEET 4 OF 4