

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. POSITIONS -04 THRU -50 ARE TO BE TUBED.
3. POSITIONS 02 & 03 ARE TO BE LAYERED PACKAGED.
4. MAXIMUM CUT FLASH: .010 [.25].
5. STAKED ALIGNMENT PIN USED AT SAMTECS DISCRETION.
6. MEASURE THE HEIGHT FROM THE EDGE, NOT THE BREAK OFF.
7. MEASURED AT BEND RADIUS, NOT END OF PIN.
8. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
9. MINIMUM PUSHOUT FORCE: .5 LB.
10. NOTE DELETED.
11. TUBES ARE STANDARD PACKAGING.
12. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
13. ATTACH LABEL TO EACH REEL.

DO NOT SCALE FROM THIS PRINT

SQW-1XX-01-XXX-D-VS-XX-X-XXX-XX

No OF POSITIONS

-02 THRU -50  
(PER ROW)

LEAD STYLE

-01

PLATING SPECIFICATION

- F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA MATTE TIN ON TAIL
- L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA MATTE TIN ON TAIL
- S: 30μ" SELECTIVE GOLD IN CONTACT AREA MATTE TIN ON TAIL
- STL: 30μ" SELECTIVE GOLD IN CONTACT AREA TIN/LEAD (93/7+/-5%) TAIL
- H: 30μ" HEAVY GOLD IN CONTACT AREA 3μ" ON TAIL
- FM: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA MATTE TIN ON TAIL
- LM: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA MATTE TIN ON TAIL
- SM: 30μ" SELECTIVE GOLD IN CONTACT AREA MATTE TIN ON TAIL

PACKAGING

- BLANK: TUBES (SEE NOTES 11)
- TR: TAPE & REEL (SEE NOTES 12 & 13)
- FR: FULL REEL QTY TAPE & REEL (SEE NOTES 12 & 13)
- (-TR & -FR AVAILABLE FOR POS 4 THRU 28)

POLARIZATION OPTION

- XXX: INDICATES POSITION POLARIZED (USE PK-07-N, SEE FIG 2, SHT 2)

PICK & PLACE OPTION

- P: PICK & PLACE PAD (4 POS MIN) (USE LMP-03, SEE FIG 6, SHT 2)
- K: POLYAMIDE FILM PAD (4 POS MIN) (USE K-DOT-.167-.281-.005, SEE FIG 7, SHT 2)

OPTION

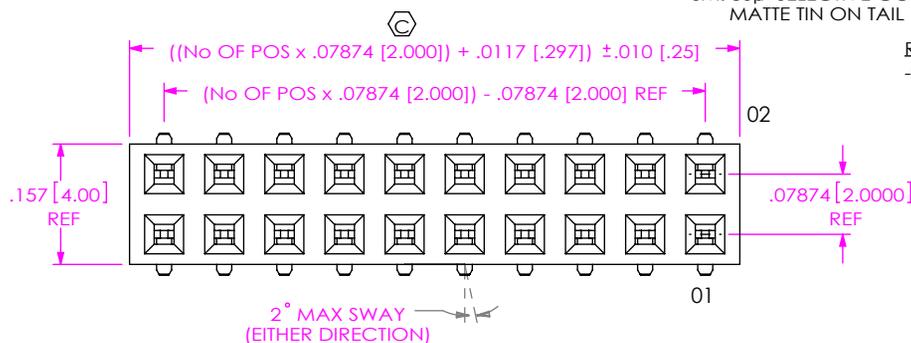
- A: STAKED & MOLDED IN ALIGNMENT PIN (5 POS MIN) (USE SM-A8H, SEE FIG 3, SHT 2)
- LC: LOCKING CLIP (5 POS MIN) (USE LC-07-TM, SEE FIG 4, SHT 2 & NOTE 8)

ROW SPECIFICATION

- D: DOUBLE (USE SQW-XX-D)

TAIL STYLE

- VS: VERTICAL



No OF POS	COPLANARITY
-02 THRU -10	.004[0.10]
-11 THRU -50	.006[0.15]

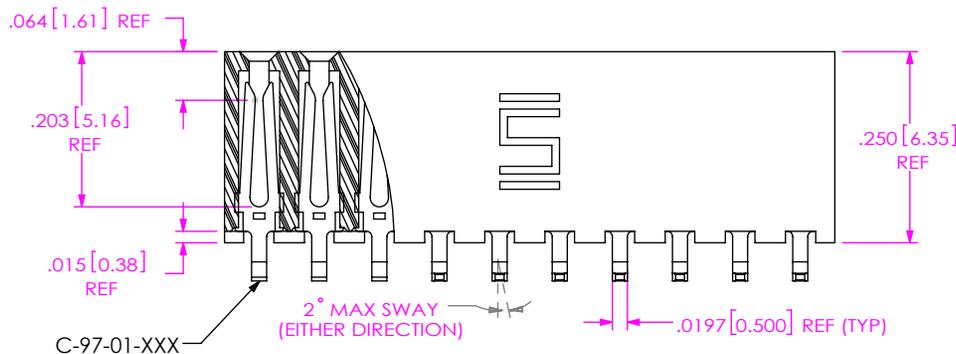
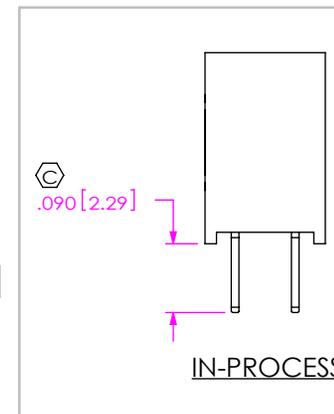
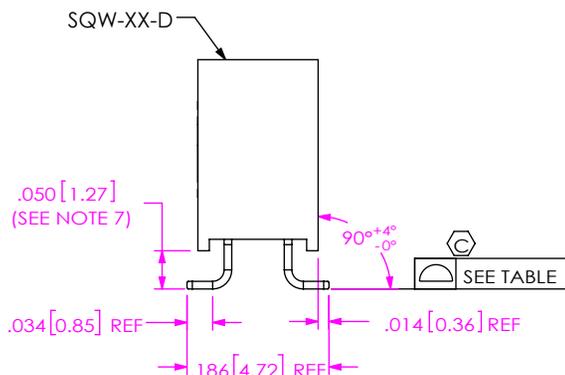


FIG 1  
SQW-110-01-XXX-D-VS SHOWN



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [.3]  
.XXX: ±.005 [.13]  
.XXXX: ±.0020 [.051]

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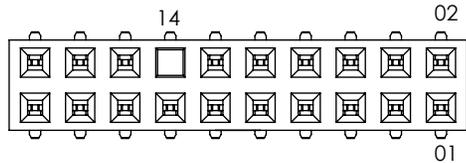
520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail info@SAMTEC.com code 55322

**MATERIAL:** DO NOT SCALE DRAWING SHEET SCALE: 4:1  
INSULATOR: LCP, UL 94 VO, COLOR: BLACK  
TERMINAL: PHOSPHOR BRONZE

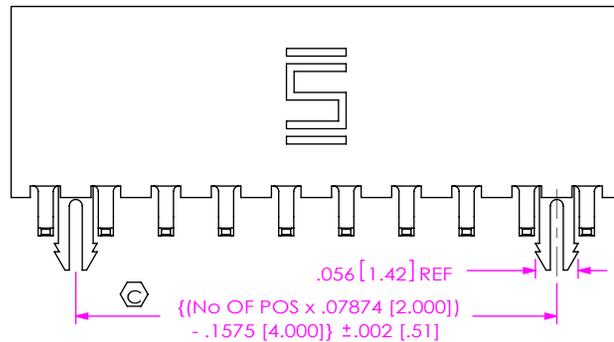
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**DWG. NO.** SQW-1XX-01-XXX-D-VS-XX-X-XXX-XX

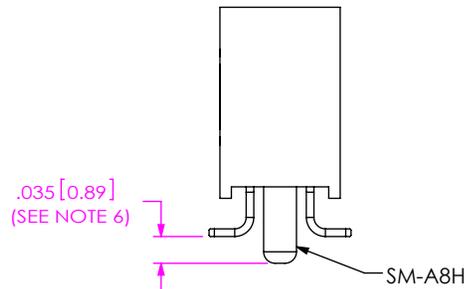
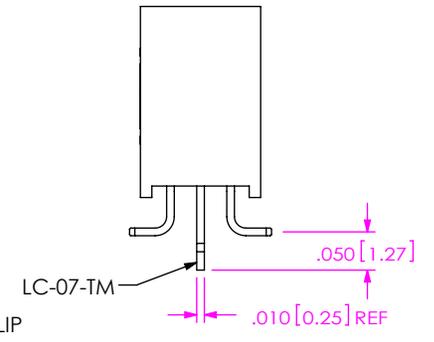
**BY:** DEAN P 04/22/1997 SHEET 1 OF 3



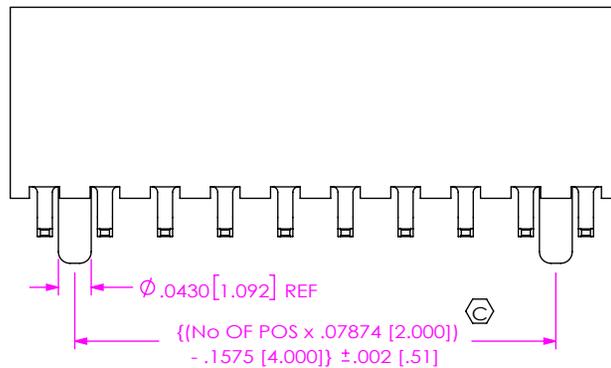
**FIG 2**  
POLARIZATION OPTION LOCATION  
INSERT PK-07-N INTO SPECIFIED  
POSITION AND BREAK OFF TAB  
SQW-110-01-XXX-D-VS-014 SHOWN  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



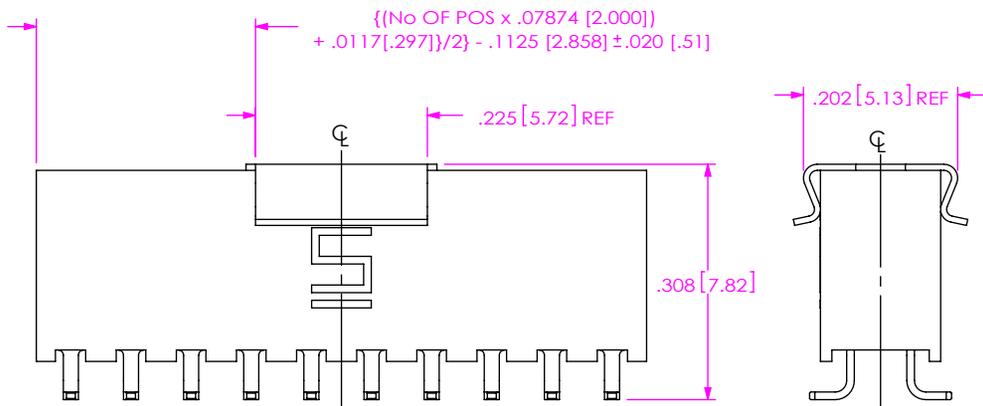
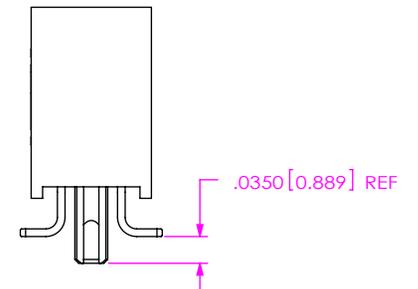
**FIG 4**  
-LC: LOCKING CLIP  
(5 POS MIN)  
SQW-110-01-XXX-D-VS-LC SHOWN  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



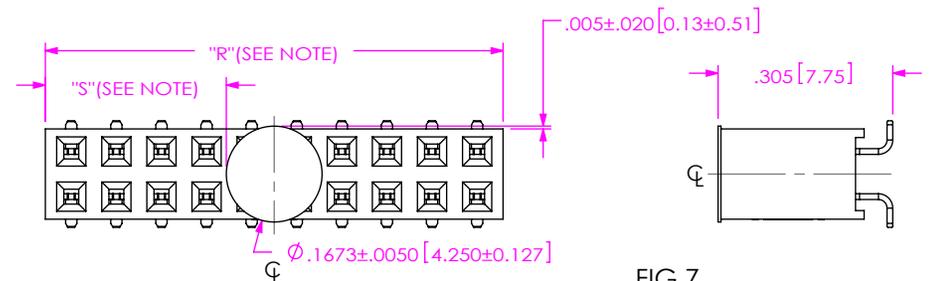
**FIG 3**  
-A: STAKED ALIGNMENT PIN  
(5 POS MIN)  
SQW-110-01-XXX-D-VS-A SHOWN  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



**FIG 5**  
-A: MOLDED ALIGNMENT PIN  
(5 POS MIN)  
SQW-110-01-XXX-D-VS-A SHOWN  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



**FIG 6**  
-P: PICK & PLACE PAD  
(4 POS MIN)  
SQW-110-01-XXX-D-VS-P SHOWN  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



**FIG 7**  
POLYAMIDE FILM PAD  
(4 POS MIN)  
SQW-110-01-XXX-D-VS-K SHOWN  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

NOTE:  
"R" = USED MEASURED DIMENSION (REF)  
"S" = {"R" - .1673 [4.25]} / 2 ±.020 [.51]

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SHEET SCALE: 4:1

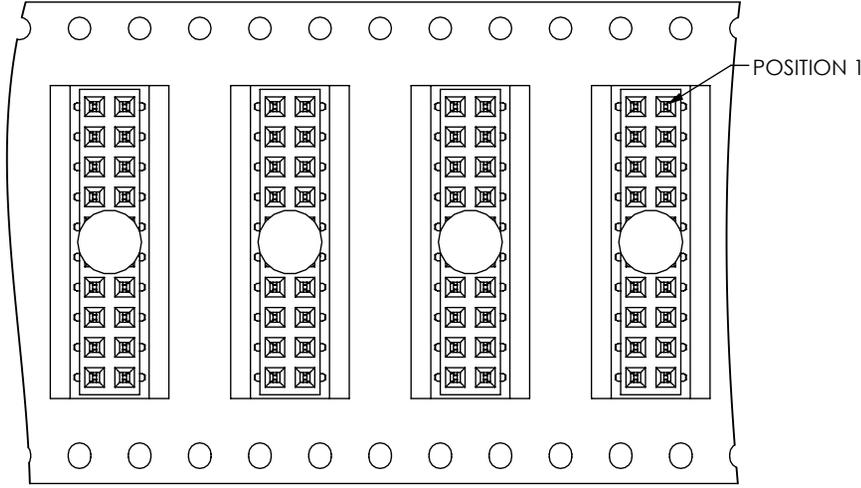
**samtec**

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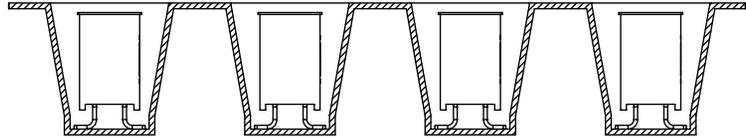
DESCRIPTION:  
2MM SOCKETS TRIP ASSEMBLY

DWG. NO.  
SQW-1XX-01-XXX-D-VS-XX-X-XXX-XX

BY: DEAN P 04/22/1997 SHEET 2 OF 3

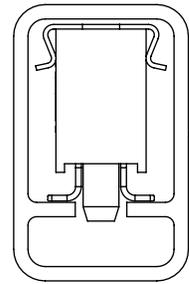


USER DIRECTION OF UNREELING →  
POCKET NOT DETAILED

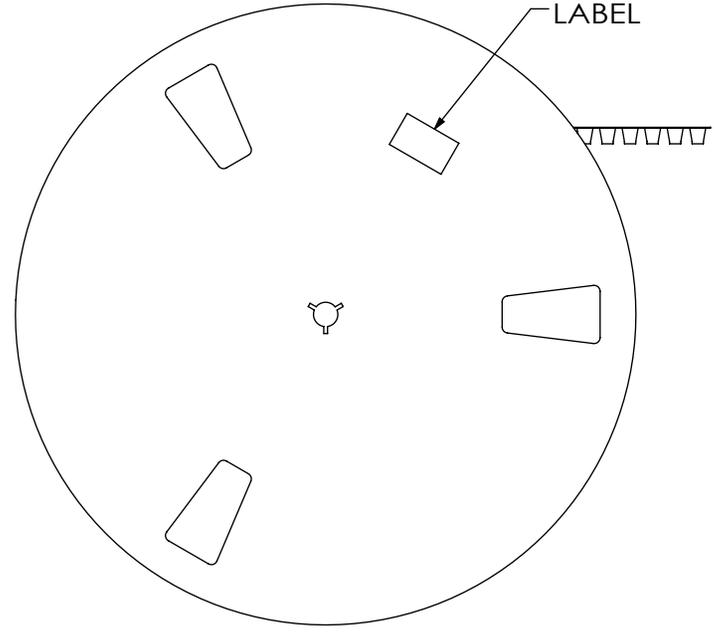
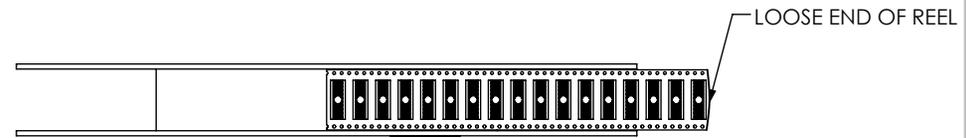


PARTS TO COME OFF REEL AS SHOWN  
WITH POCKETS FACING UP

TAPE & REEL VIEW



TUBE VIEW



UNWINDING DIRECTION →

REEL

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SHEET SCALE: 4:1



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BY:	DEAN P 04/22/1997 SHEET 3 OF 3