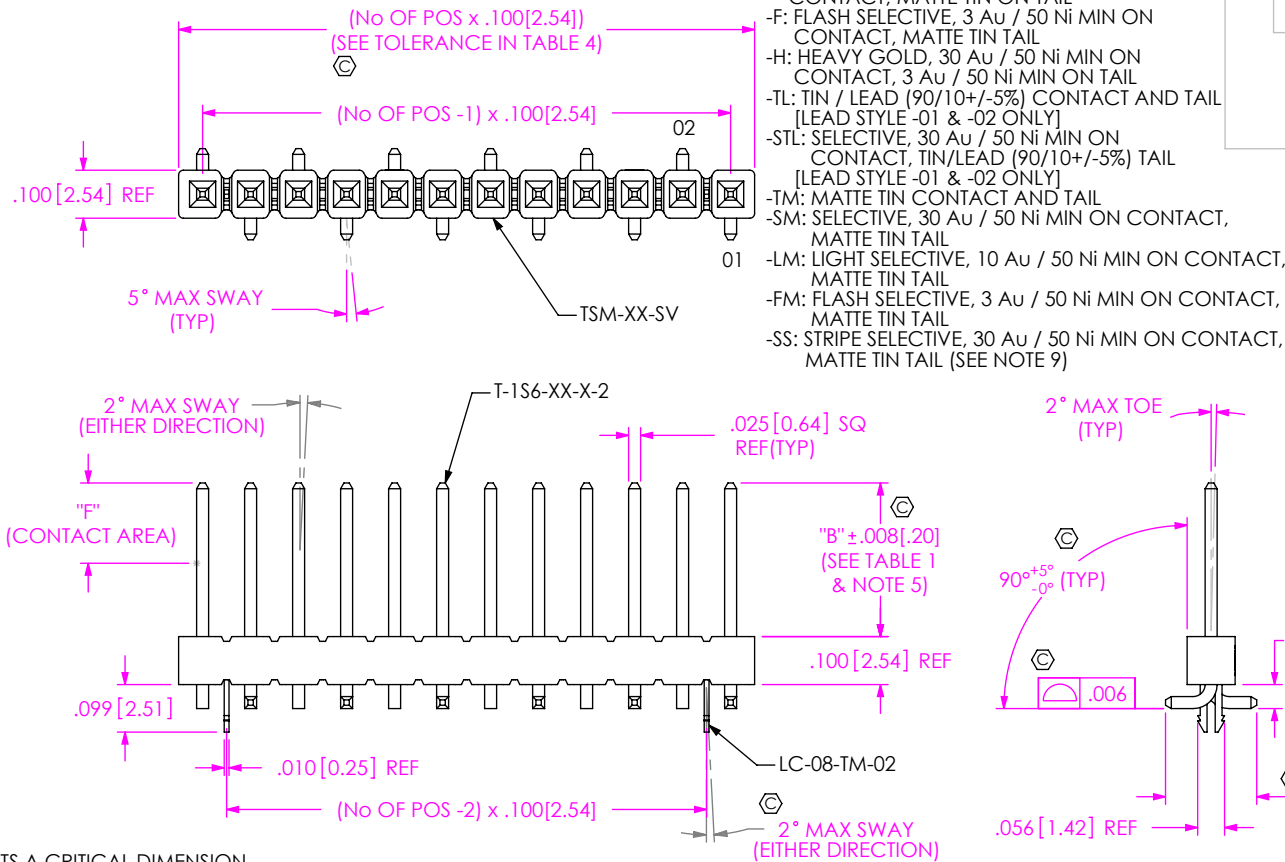


REVISION CA

DO NOT
SCALE FROM
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TABLE 1						
STYLE	"B"	"C"	"D" MAX	"E"	"F"	TERMINAL
-01	.230[5.84]	.280[7.11]	.208[5.28]	.445[11.30]	.165 [4.19]	T-1S6-16-X-2
-02	.320[8.13]	.370[9.40]	.205[5.20]	.530[13.46]	.165 [4.19]	T-1S6-08-X-2
-03	.420[10.67]	.470[11.94]	.205[5.20]	.630[16.00]	.165 [4.19]	T-1S6-15-X-2
-04	.120[3.05]	.270[6.86]	.208[5.28]	.335[8.51]	.050 [1.27]	T-1S6-21-X-2
-05	.075[1.91]	.270[6.86]	.223[5.66]	.300[7.62]	.050 [1.27]	T-1S6-18-X-2

TABLE 4	
ASSEMBLY METHOD	TOLERANCE
HAND FILL	+.000/- .015
CPP MACHINE	+.000/- .017



NOTES:

- ⑥ REPRESENTS A CRITICAL DIMENSION.
- COPLANARITY TO BE WITHIN .006[.15].
- BURR ALLOWANCE: .0015[.038] MAX.
- MAXIMUM CUT FLASH: .015[.38] MAXIMUM ON TOP & SIDES OF BODY AND .030[.76] MAXIMUM ON SURFACE MOUNT SIDE OF BODY.
- POST HEIGHT VARIATION BETWEEN ANY TWO PINS: .005[.13] MAXIMUM.
- MAXIMUM ALLOWABLE BOW: .002[.05] INCH/INCH AFTER ASSEMBLY.
- LEADS MAY NOT BE VISIBLE FOR CUSTOMER VISUAL INSPECTION WITH -P OPTION ON SMALLER POSITIONS PARTS.
- DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
- 01 LEAD STYLE ONLY, MATES WITH SSW, SSQ, BCS, SSM, ESW, ESQ.
- MINIMUM PUSHOUT FORCE: 2LB. [8.90 N].
- NOTE DELETED.
- NOTE DELETED.
- ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM
- ATTACH LABEL TO EACH REEL.

TSM-1XX-XX-XXX-SV-XX-XXX-X-XX

No OF POSITIONS
-02 THRU -50LEAD STYLE
SEE TABLE 1

PLATING SPECIFICATION

- T: MATT TIN CONTACT AND TAIL
- S: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
- G: GOLD, 10 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL
- L: LIGHT SELECTIVE, 10 Au / 50 Ni MIN ON CONTACT, MATTE TIN ON TAIL
- F: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
- H: HEAVY GOLD, 30 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL
- TL: TIN / LEAD (90/10+/-5%) CONTACT AND TAIL [LEAD STYLE -01 & -02 ONLY]
- STL: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, TIN/LEAD (90/10+/-5%) TAIL [LEAD STYLE -01 & -02 ONLY]
- TM: MATTE TIN CONTACT AND TAIL
- SM: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
- LM: LIGHT SELECTIVE, 10 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
- FM: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
- SS: STRIPE SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL (SEE NOTE 9)

PACKAGING

BLANK: TUBE OR LAYER (SEE NOTE 4, SHT 2)
 -TR: TAPE & REEL (SEE NOTES 7, 13 & 14)
 -FR: FULL REEL QTY. TAPE & REEL (SEE NOTES 7, 13 & 14)
 (-XR IS AVAILABLE FOR -02 THRU -22 POS)

PICK & PLACE OPTION

-P: PICK & PLACE PAD (SEE FIG 3)
 [USE PPP-07] (4 POS MINIMUM OR -02 & -03 POS WITH -TR & -FR) (SEE NOTE 7)

OPTION #2

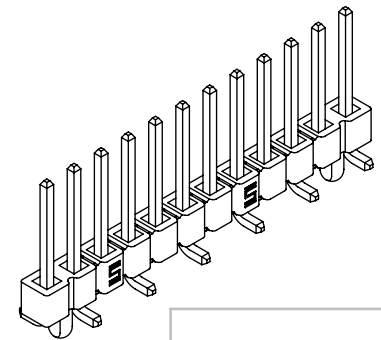
POLARIZED POSITION: SPECIFY PIN OMITTED

OPTION #1

-LC: LOCKING CLIP (SEE FIG 1) (SEE NOTE 8)
 [USE LC-08-TM-02] (-03 THRU -36 POS: 2 PER STRIP, -02 POS: 1 PER STRIP)
 -A: ALIGNMENT PIN (SEE FIG 2)

ROW SPECIFICATION

-SV: SINGLE VERTICAL (USE TSM-XX-SV-XX)



IN-PROCESS

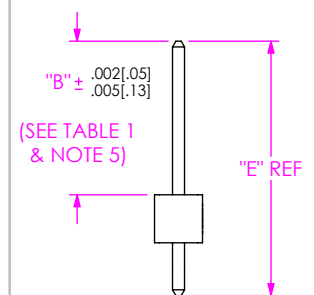


FIG 1

TSM-112-02-XXX-SV-LC SHOWN

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS

.XX: ±.01 [.3]

.XXX: ±.005 [.13]

.XXXX: ±.0020 [.051]

ANGLES

2°

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MATERIAL:

INSULATOR:
 LCP, UL 94 VO
 COLOR: BLACK

TERMINAL: PHOS BRONZE

F:\DWG\MISC\MKTG\TSM-1XX-XX-XXX-SV-XX-XXX-X-XX-MKT.SLDDRW

DO NOT SCALE DRAWING

SHEET SCALE: 2.5:1

DESCRIPTION:

samtec
 520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322

SINGLE ROW .100 SMT ASSEMBLY

DWG. NO.

TSM-1XX-XX-XXX-SV-XX-XXX-X-XX

BY: DEAN P

8/21/2002

SHEET 1 OF 2

FIG 3

-P: PICK & PLACE PAD OPTION
4 POSITION MINIMUM
[PLACE PAD ON CENTERLINE AS SHOWN]

"A"=(No OF POSITIONS x .100[2.54]-.400[10.16])/2
(SEE TABLE 3)

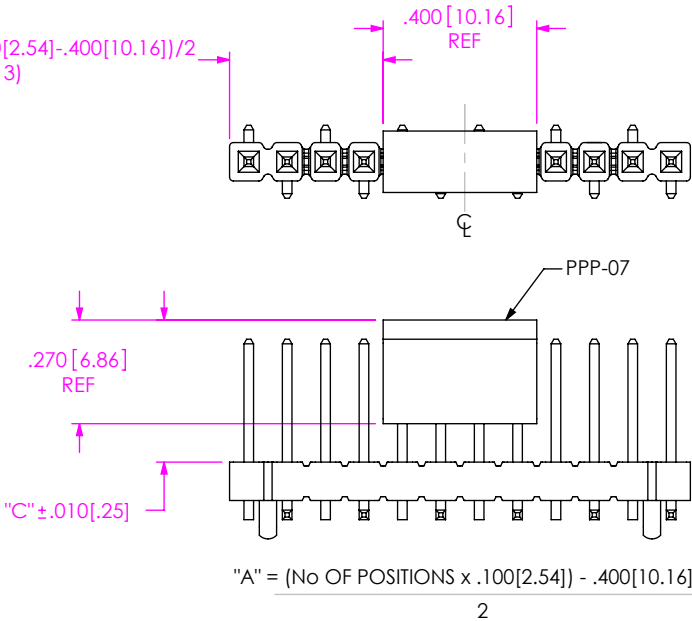


TABLE 3: PICK & PLACE PAD ALIGNMENT	
POSITION	TOLERANCE
-02 THRU -04	"A" +/-.015
-05 THRU -50	"A" +/-.020

FIG 2

-A: ALIGNMENT PIN OPTION
TSM-112-02-X-SV-A SHOWN
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]

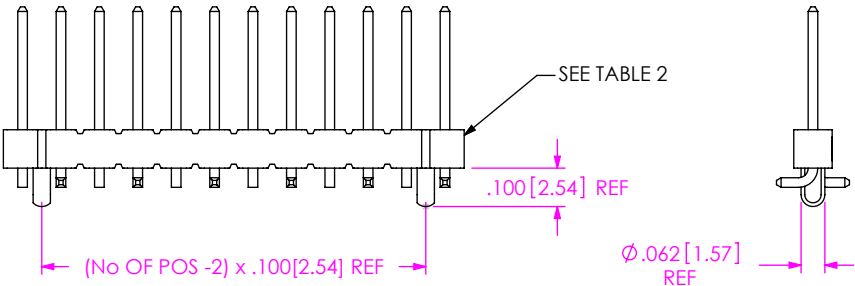


TABLE 2: ALIGNMENT PIN BODY	
POSITION	USE BODY
-3	TSM-03-SV-A
-02 & -04 THRU -50	TSM-XX-SV-X

PACKAGING TABLE

STYLE	OPTION	TUBE	PLUG
-01	-----	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-02, -04, -05	-----	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-01, -02, -04, -05	-LC, -A	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-01, -04, -05	-P	PT-1-24-05-29	TP-03
-01, -04, -05	-LC-P, -A-P	PT-1-24-05-29	TP-03
-02	-P	PT-1-24-13-29	TP-03
-02	-LC-P, -A-P	PT-1-24-13-29	TP-03
-03	-----	PT-1-24-10-29 (SEE NOTE 3)	TP-24
-03	-LC, -A	PT-1-24-10-29 (SEE NOTE 3)	TP-24
-03	-P	PT-1-24-14-29	TP-09
-03	-LC-P, -A-P	PT-1-24-14-29	TP-09

- NOTES:
1. LOAD PARTS POSITION 1 FIRST IN SAME DIRECTION AS ARROW.
2. NOTE DELETED
3. PACKAGE POSITIONS -04 THRU -36.
4. POLARIZED 4 POSITION PARTS WITHOUT PADS ARE TO BE LAYER PACKAGED OR PACKAGED IN TAPE AND REEL.

FIG 4
TUBE PACKAGING

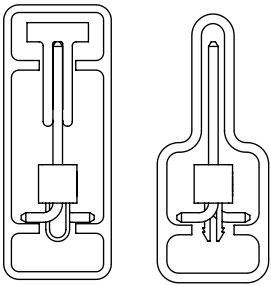
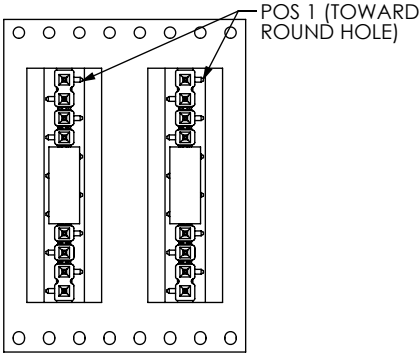
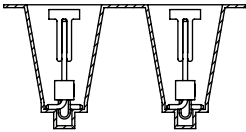


FIG 5

-TR: TAPE & REEL PACKAGNG OPTION



USER DIRECTION OF UN-REELING
POCKET NOT DETAILED



F:\DWG\MISC\MKTG\TSM-1XX-XX-XXX-SV-XX-XXX-X-XX-MKT.SLDDRW

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<p>samtec 520 PARK EAST BLVD. NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322</p>	
<p>DESCRIPTION: SINGLE ROW .100 SMT ASSEMBLY</p>	
<p>DWG. NO. TSM-1XX-XX-XXX-SV-XX-XXX-X-XX</p>	
<p>BY: DEAN P 8/21/2002 SHEET 2 OF 2</p>	