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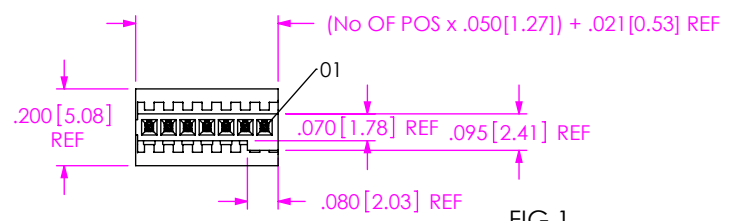
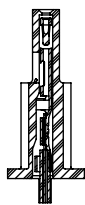
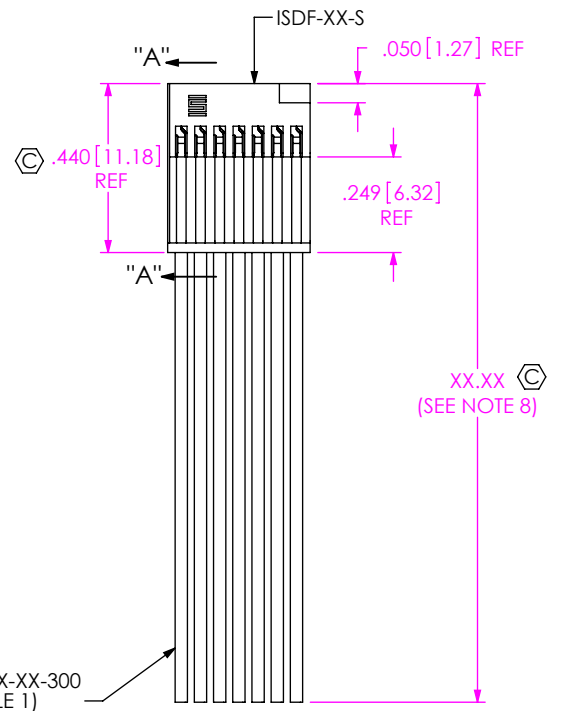


FIG 1
-S: SINGLE END
(SFSSX-07-28-X-XX.XX-S SHOWN)



SECTION "A"-"A"

TABLE 1		
SERIES	WIRE GAUGE	DWCX-XX-XX-300
SFSS-XX-XXX-XX-XX.XX-XX-XXX	28 AWG	DWC-28-XX-300
SFSS-XX-XXX-XX-XX.XX-XX-XXX	30 AWG	DWC-30-XX-300
SFSST-XX-XXX-XX-XX.XX-XX-XXX	28 AWG	DWCT-28-XX-TC
SFSST-XX-XXX-XX-XX.XX-XX-XXX	30 AWG	DWCT-30-XX-TC

- NOTES:
- ⊙ REPRESENTS A CRITICAL DIMENSION.
 - MINIMUM PULLOUT FORCE: 3.0 LBS [13.3 N].
 - ⊙ CONTACT MUST BE INSERTED UNTIL RETENTION FEATURE LOCKS INTO PLACE.
 - ⊙ ALL FINISHED GOODS ARE TO BE ELECTRICAL TESTED INCLUDING HI-POT TEST AT 1000 VOLTS DC. AFTER FINAL ELECTRICAL TEST, LABEL EACH ASSEMBLY WITH (1) ET STAMP ON THE BODY.
 - TINNED COPPER WIRE IS RoHS COMPLIANT.
 - PARTS TO BE LAYER PACKAGED.
 - END OF DISCRETE WIRE MUST BE IN THE RANGE AFTER CRIMP.
 - FOR LENGTHS LESS THAN 12 in, TOLERANCE SHALL BE +/- .125.
 - FOR OTHER LENGTHS, TOLERANCE SHALL BE +/- 2%.
 - REFER TO CRIMP SPECIFICATIONS PRINT FOR CRIMP AND STRIP DIMENSIONS, TOLERANCES, TOOLING, AND ITS REQUIREMENTS.
 - NOTE DELETED.
 - ASSEMBLIES USING THE FEP OPTION ARE FOR CRIMP APPLICATIONS ONLY.

SFSSX-XX-XXX-XX-XX.XX-XX-XXX

FEP CABLE OPTION
-T: FEP INSULATION
LEAVE BLANK FOR STANDARD
PVC INSULATION
(SEE NOTE 11)
No. OF POSITIONS
-02 THRU -50
WIRE GAUGE (AWG)
-28
-30

COLOR CODE:
LEAVE BLANK FOR ALL BLACK WIRE
C: COLOR CODED WIRE, SEE TABLE
2, SHT 4 (NOT AVAILABLE FOR TEFLON OPTION,
TEFLON CABLE ONLY AVAILABLE IN BLUE)

PLATING SPECIFICATION
(VALUES GIVEN ARE IN MICRO INCHES)
-H: HEAVY GOLD, 30 Au / 50 Ni MIN ON
CONTACT, 3 Au / 50 Ni MIN ON TAIL
-G: GOLD, 10 Au / 50 Ni MIN ON
CONTACT, 3 Au / 50 Ni MIN ON TAIL
-F: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON
CONTACT, 3 Au / 50 Ni MIN ON TAIL
**-GF: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON
CONTACT, 3 Au / 50 Ni MIN ON TAIL
(SEE TABLE 2, SHEET 4)
**-GF ONLY AVAILABLE TO
EXISTING CUSTOMERS
SEE -F PLATING

-NXX OPTION (END 2)
(ONLY AVAILABLE WITH -D, -DR)
-NUS: NOTCH UP, STRAIGHT
(PIN 1 TO PIN N)
-NDS: NOTCH DOWN, STRAIGHT
(PIN 1 TO PIN 1)
-NUS: NOTCH UP
(PIN 1 TO PIN N)
-NDX: NOTCH DOWN
(PIN 1 TO PIN 1)

END OPTION
(END OPTION COMBINATIONS NOT AVAILABLE)
-S: SINGLE END
-D: DOUBLE END
(MUST CHOOSE FROM -NXX OPTIONS)
-SR: SINGLE ENDED WITH RETENTION LATCH
(SEE SHEET 4, FIG 3)
(ONLY AVAILABLE ON -02 THRU -50 POS)
-DR: DOUBLE ENDED WITH RETENTION LATCH
(SEE SHEET 4, FIG 4)
(ONLY AVAILABLE ON -02 THRU -50 POS)
(MUST CHOOSE FROM -NXX OPTIONS)

ASSEMBLED LENGTH
SPECIFY IN INCHES
(SINGLE END: 03.00 INCH [76.2mm]
MINIMUM,
DOUBLE END: 03.25 INCH [82.6mm]
MINIMUM)

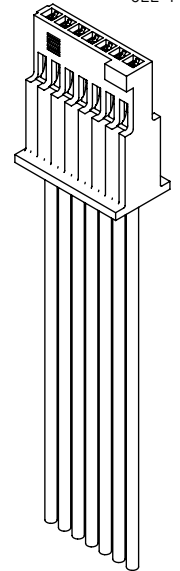
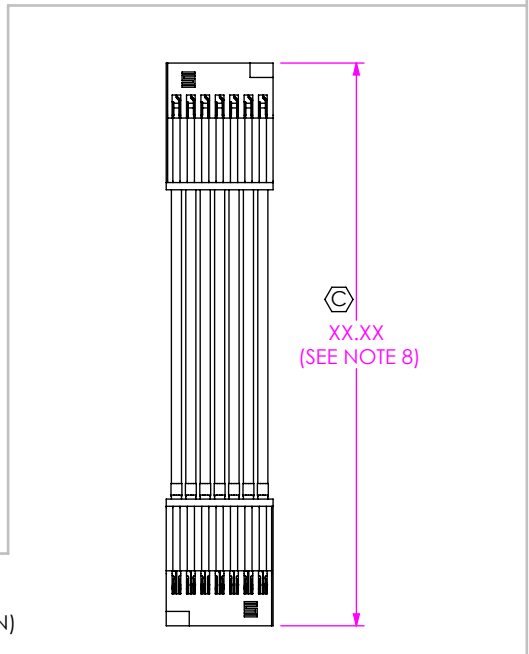


FIG 2
-D: DOUBLE END
(SFSSX-07-28-X-XX.XX-D-NUS SHOWN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

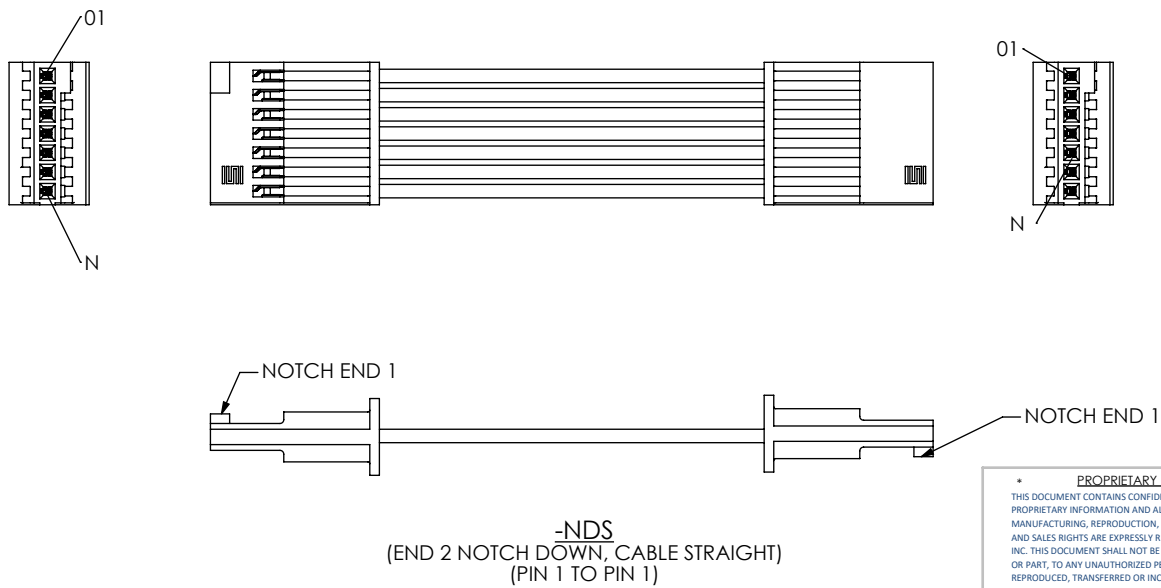
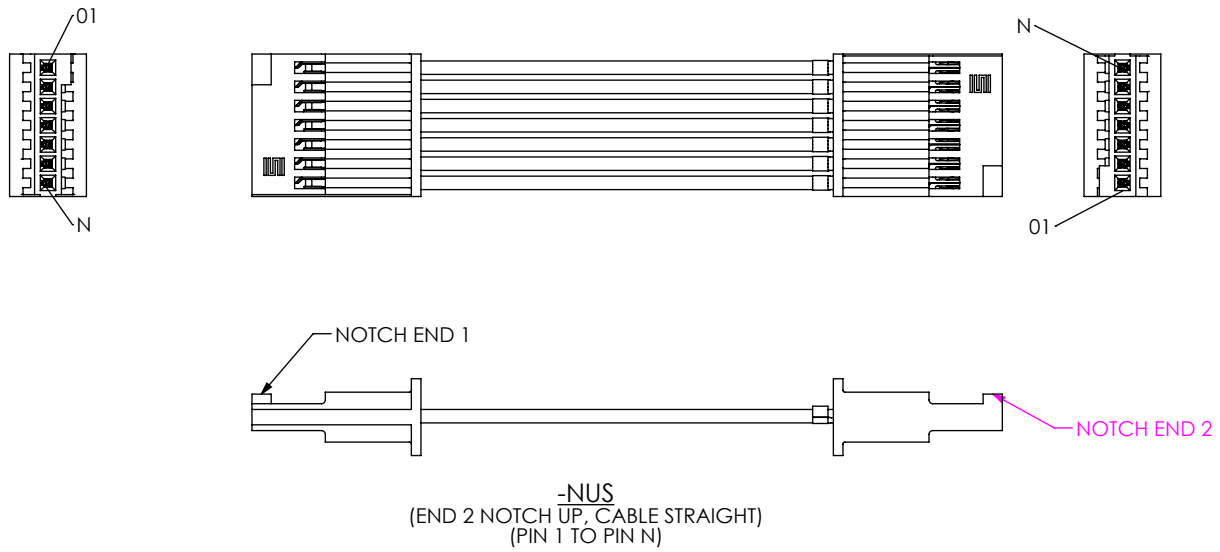
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e-Mail info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: LCP, COLOR: BLACK
CONTACT: BeCu
CABLE INSULATION: PVC OR FEP
WIRE: DWC: TINNED COPPER, DWCT: TIN PLATED COPPER
(SEE TABLE 1)

DESCRIPTION:
.050[1.27] SOCKET DISCRETE CABLE ASSEMBLY
DWG. NO.
SFSSX-XX-XXX-XX-XX.XX-XX-XXX
BY: GAYNOR 6/12/2008 SHEET 1 OF 4



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SHEET SCALE: 1:0.571429

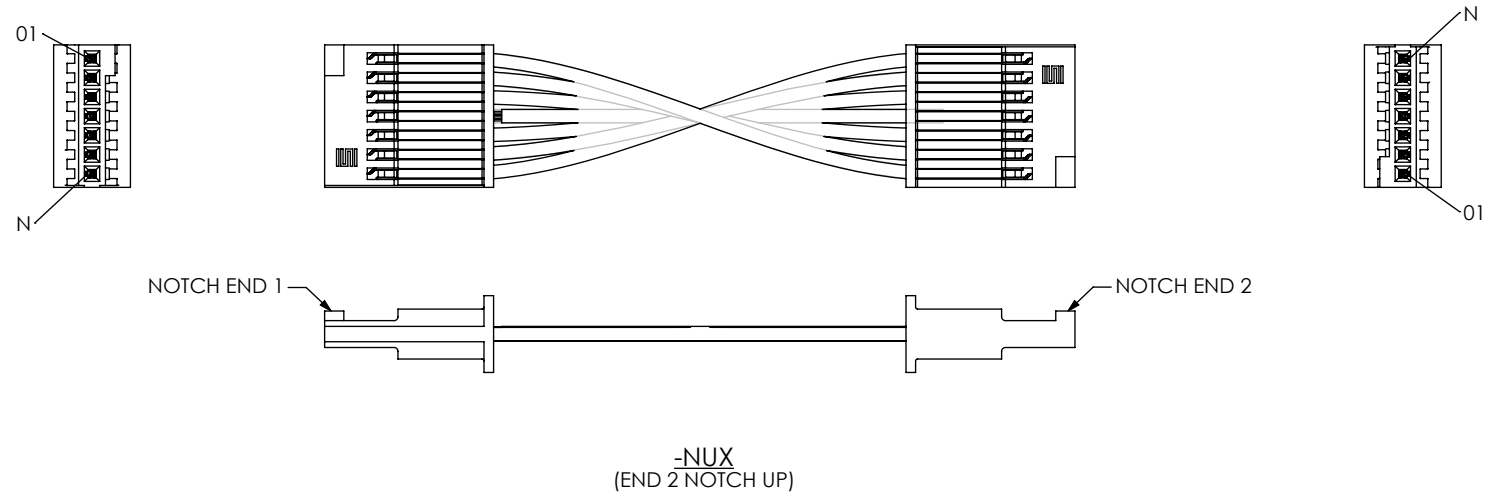
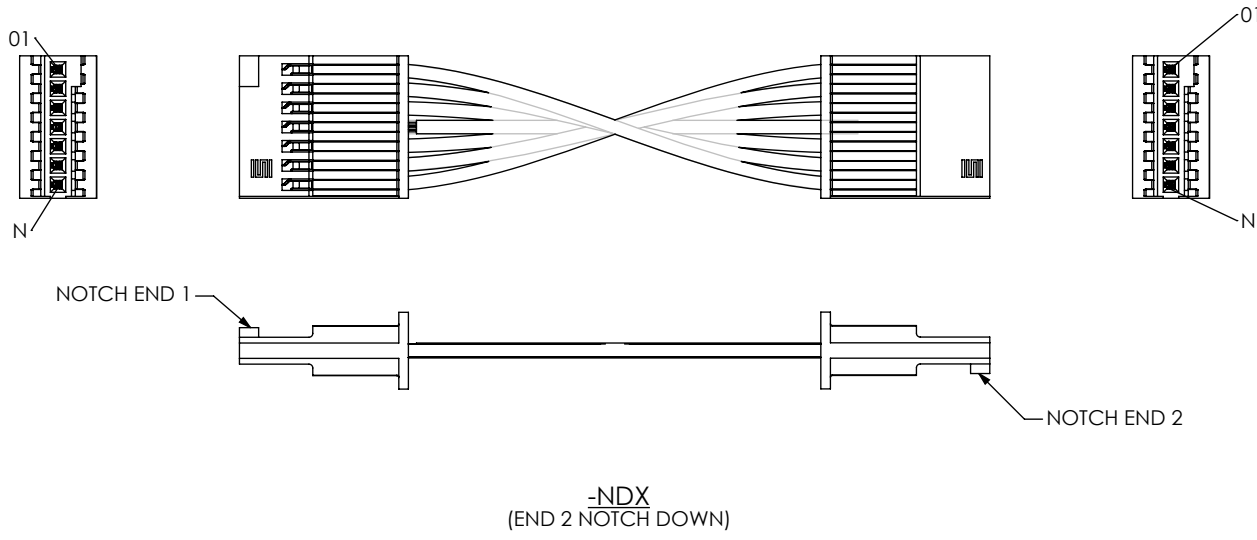


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DWG. NO.
SFSSX-XX-XXX-XX-XX.XX-XX-XXX

BY: GAYNOR 6/12/2008 SHEET 2 OF 4



F:\DWG\MISC\MKTG\SFSSX-XX-XXX-XX-XX.XX-XX-XXX-MKT.SLDDRW

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 SHEET SCALE: 2:1



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DWG. NO.
SFSSX-XX-XXX-XX-XX.XX-XX-XXX

BY: GAYNOR 6/12/2008 SHEET 3 OF 4

FIG 3

-SR: SINGLE END WITH RETENTION LATCH
 (SFSSX-05-28-X-XX.XX-SR SHOWN)
 (ONLY AVAILABLE ON -02 THRU -50 POS)
 (SAME AS FIG 1, UNLESS OTHERWISE STATED)

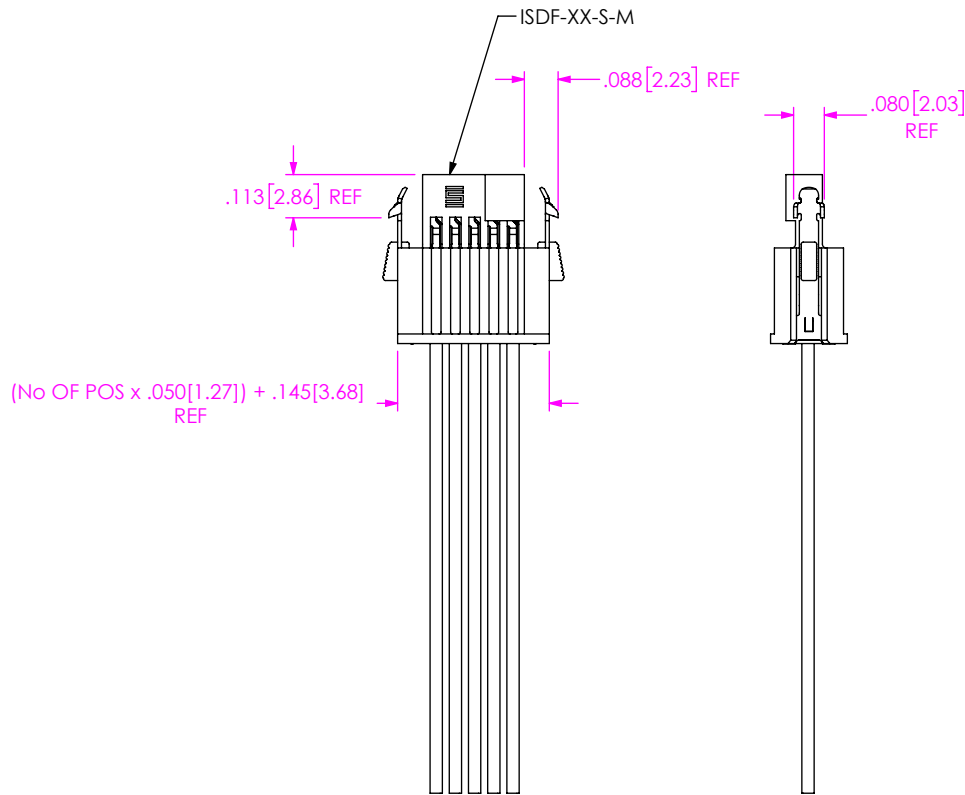


FIG 4

-DR: DOUBLE END WITH RETENTION LATCH
 (SFSSX-05-28-X-XX.XX-DR SHOWN)
 (ONLY AVAILABLE ON -02 THRU -50 POS)
 (SAME AS FIG 1, UNLESS OTHERWISE STATED)

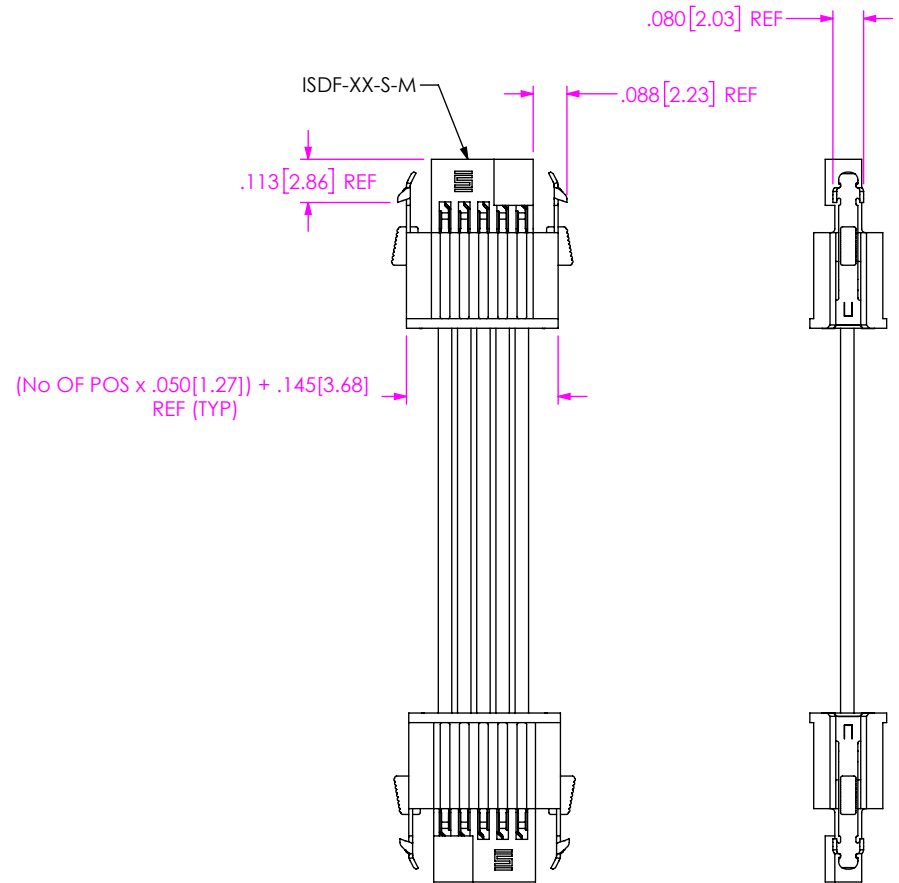


TABLE 2

SFSS COLOR CODED WIRE SEQUENCE
 COLOR

	BROWN	RED	ORANGE	YELLOW	GREEN	VIOLET	GRAY	WHITE	BLACK	BLUE
	DWC-XX-01-300	DWC-XX-02-300	DWC-XX-03-300	DWC-XX-04-300	DWC-XX-05-300	DWC-XX-07-300	DWC-XX-08-300	DWC-XX-09-300	DWC-XX-10-300	DWC-XX-13-300
PIN #	1	2	3	4	5	6	7	8	9	10
	11	12	13	14	15	16	17	18	19	20
	21	22	23	24	25	26	27	28	29	30
	31	32	33	34	35	36	37	38	39	40
	41	42	43	44	45	46	47	48	49	50

TABLE 2: PLATING

PLATING	CONTACT
-H	C-203-2830-H or CC03X-2830-01-H
-GF	C-203-2830-GF or CC03X-2830-01-GF
-G	C-203-2830-G or CC03X-2830-01-G
-F	C-203-2830-GF or CC03X-2830-01-GF

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