

REVISION CQ

NOTES:

- ⊕ REPRESENTS A CRITICAL DIMENSION.
- MINIMUM PUSHOUT FORCE SHALL BE 1 LB.
- GOLD AREA TO APPEAR ON POST.
- TAILS TO BE SHEARED TO DIMENSION SHOWN. (FOR HAND TOOLING ONLY)
- TO BE VALID ALL PART NUMBERS MUST MEET THE FOLLOWING PARAMETERS: THE BOARD SPACE RANGE, POST HEIGHT MIN. AND BOARD + POST COMBINATION FOR EACH STYLE.
- MAXIMUM BURR: .003[0.08] ON CUT TAIL.
- MAXIMUM CUT FLASH TO BE .010[0.25] ON CRITICAL AREAS AS SHOWN.
- AVAILABLE ONLY W/BOARD SPACE .215[5.46] TOP .610[15.49].
- PARTS TO BE ASSEMBLED WITH ALIGNMENT HOLES (IN BODY) FACING THE TAILS
- LOWER BODY MAY BE BLACK OR WHITE.
- FILL BODY SO THAT THE LEAD IN OF THE CORE IS ON THE TAIL SIDE.
- MAXIMUM HEIGHT VARIATION BETWEEN ROWS: .005[0.13].
- FOR ADDED MECHANICAL STABILITY, SAMTEC RECOMMENDS MECHANICAL BOARD SPACERS BE USED IN APPLICATIONS WITH GOLD OR SELECTIVE GOLD PLATED CONNECTORS. CONTACT IPG@SAMTEC.COM FOR MORE INFORMATION.
- SUB-FW-50-03-XX-D-280-015 TO USE T-1S15-08, SUB-FW-50-05-XX-D-400-065 TO USE T-1S15-03.

PATENT NUMBERS
5713755 / 5961339

FW-XX-XX-XX-D-XXX-XXX-XX

POSITION SPEC
No. OF POS PER ROW
-02 THRU -50

LEAD STYLE
-03: USE T-1S15-XX-X
-05: USE T-1S15-XX-X
(SEE TABLE 1)

PLATING

- G: 10μ" GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
- F: 3μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- L: 10μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN TAIL
- H: 30μ" GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
- LM: 10μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN TAIL
- FM: 3μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL

OPTION

- P: PICK & PLACE PAD (USE PPP-25) (USE PPP-25-NT WITH -TR ONLY) (SEE FIG. 3, SHT 2)(5 POS. MIN)
- TR: TAPE & REEL
.740[18.80] MAX OVERALL HEIGHT AVAILABLE FOR -TR. MAX OVERALL HEIGHT = POST + BOARDSPACE + PAD + ALIGNMENT PIN = .740[18.80]
- ES: END SHROUDS (SEE FIG. 5, SHT 2) (9 POS PER ROW MIN) (MAX POST: .075[1.91]) (SEE NOTE 8)
- EP: GUIDE POST (FIG. 6, SHT 3) (9 POS PER ROW MIN) (MAX POST: .075[1.91]) (USE ONLY WHEN MATING WITH CLP) (SEE NOTE 8)
- A: ALIGNMENT PIN (MOLDED OR STAKED, SAMTEC'S DISCRETION ON WHICH) (SEE FIG. 7 & 8 SHT 3) (STAKED: 6 POS. MIN)(MOLDED: 3 POS. MIN) (SEE NOTE 8)

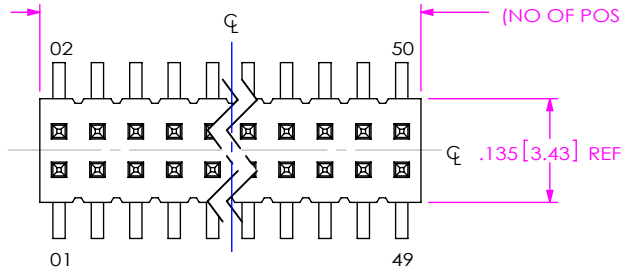
POST HEIGHT (SEE NOTE 5)

.065[1.65] MIN
POST + BOARD SPACE = "F" =
-03: .150-.400 [3.81-10.16]
*.401-.675 [10.19-17.15]
-05: *.150-.400 [3.81-10.16]
.401-.675 [10.19-17.15]

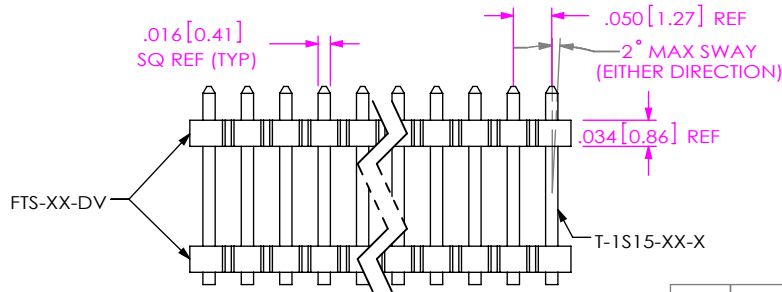
BOARD SPACE OPTION (SEE NOTE 5)

SEE TABLE 1
-03 LEAD STYLE (.085[2.16] MIN - .335[8.51] MAX)
-05 LEAD STYLE (.248[6.30] MIN - .610[15.49] MAX)
MAX = "A" - POST (SEE TABLE 1)

* = FOR EXISTING CUSTOMERS ONLY



DOUBLE ROW
(SEE TABLE 1 FOR BODY STYLE)



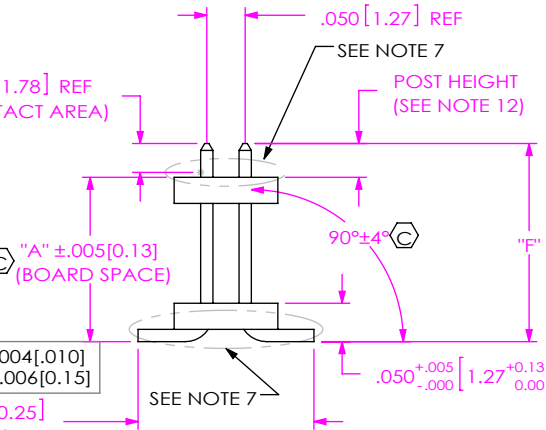
.070[1.78] REF (CONTACT AREA)

"A" ±.005[0.13] (BOARD SPACE)

⊕ 02-30 POS. = .004[0.10]
31-50 POS. = .006[0.15]

⊕ .229±.010 [5.82±0.25] (SEE NOTE 4)

FIG 1



LEAD STYLE	OPTIONS	OVERALL HEIGHT	PACKAGING TUBE	PLUG
-03	-A-P	.150 - .650	PT-FW005-D-03-P	TP-03
-03	NONE, A	.150 - .225	PT-FW005-D-03-P	TP-03
-03	NONE, A	.226 - .309	PT-FW005-D-03-P	TP-03
-03	NONE, A	.310 - .400	PT-FW005-D-03-P	TP-03
-05	NONE, A	.310 - .800	PT-FW006-D-05-P	TP-03
-05	-A-P	.310 - .650	PT-FW006-D-05-P	TP-03
-05	-A-P	.651 - .800	PT-FW006-D-05-P	TP-03
-03, -05	-ES, -EP, -ES-A, -ES-A-P, -ES-P, -EP-A, -EP-P, -EP-A-P	ALL	PT-1-24-01-71	TP-03

PACKAGING NOTE:
TUBE POSITIONS 5-50, LAYER PACKAGE ALL OTHERS

LEAD STYLE	"F" RANGE	TERMINAL PIN
-03	.150-.299	T-1S15-04-X
-03	.300-.400	T-1S15-03-X
-05	.401-.675	T-1S15-03-X

(SEE NOTE 14)

LEAD STYLE	"A" RANGE	"C" RANGE (SEE SHEET 2, FIG 5 & 6)	"D" RANGE (SEE SHEET 2, FIG 5 & 6)	BODY STYLE		FIG
				UPPER BODY	LOWER BODY	
-03	.085 - .214 [2.16 - 5.44]	N/A	N/A	FTS-XX-DV	FTS-XX-DV	1
-03	.215 - .335 [5.46 - 8.51]	.293 - .423 REF [7.45 - 10.75]	.413 - .543 REF [10.50 - 13.79]	FTSH-XX-D	*FTSH-XX-D	2 (SEE SHEET 2)
-05	.248 - .610 [6.30 - 15.49]	.326 - .698 REF [8.28 - 17.73]	.446 - .818 REF [11.32 - 20.78]	FTSH-XX-D	FTSH-XX-D	4 (SEE SHEET 2)

* FOR BKT MACHINE, USE FW-XX-D

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01[0.3]
.XXX: ±.005[0.13]
.XXXX: ±.0020[0.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 4:1
BODY: LCP, UL 94 VO. COLOR: FTS-50-DV & FTSH-50-D: BLACK FW-50-D: NATURAL

TERMINAL: PHOS BRONZE
MAX FLASH ALLOWED: .002[0.05]
MAX GATE VESTIGE: .002[0.05]

F:\DWG\MISC\MKTG\FW-XX-XX-XX-D-XXX-XXX-XX-MKT.SLDDRW

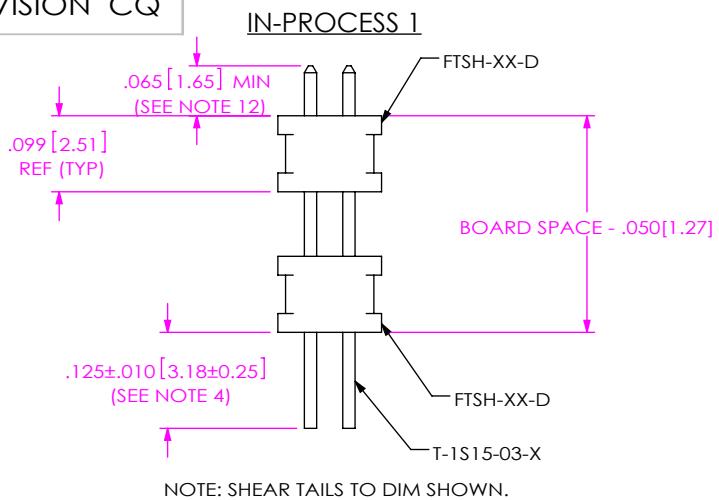


520 PARK EAST BLVD. NEW ALBANY, IN 47150
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DESCRIPTION:
.050 x .050 SURFACE MOUNT BOARD SPACERS

DWG. NO.
FW-XX-XX-XX-D-XXX-XXX-XX

BY: BRATCHER 11-03-1994 SHEET 1 OF 3



NOTE: SHEAR TAILS TO DIM SHOWN.

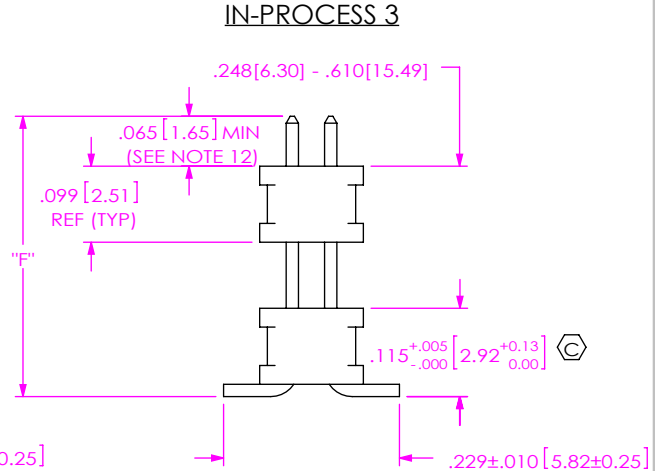
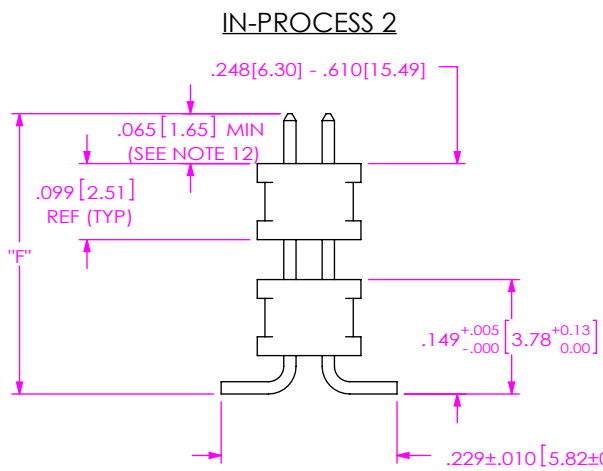


FIG 4
DIFFERENT AS SHOWN, OTHERWISE THE SAME AS FIG 1

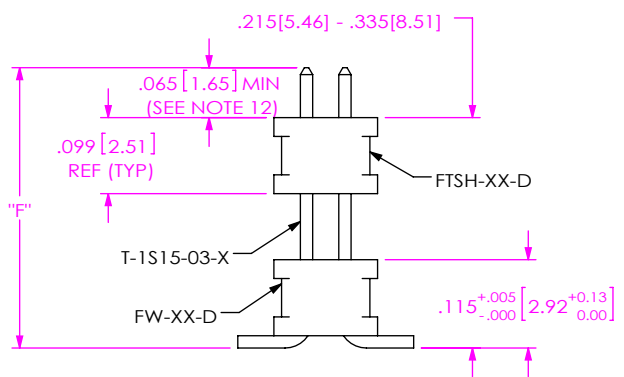


FIG 2
(BKT MACHINE)
DIFFERENT AS SHOWN, OTHERWISE THE SAME AS FIG 1

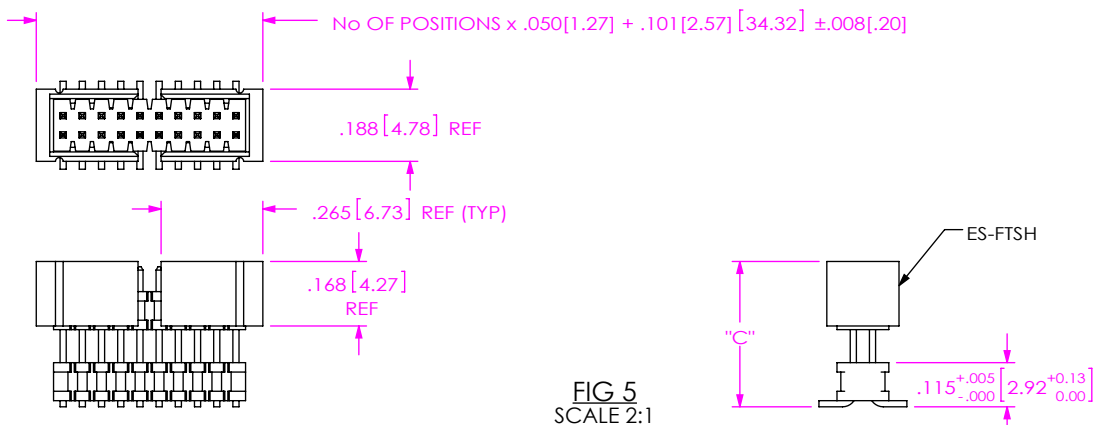


FIG 5
SCALE 2:1
-ES OPTION
DIFFERENT AS SHOWN, OTHERWISE THE SAME AS FIG 1
9 POSITION MINIMUM (SEE NOTE 8)

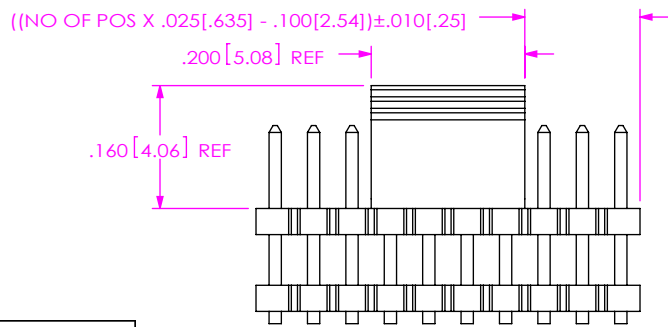
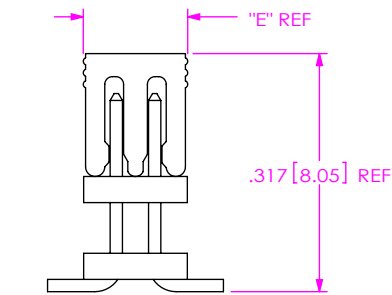


FIG 3
(PICK AND PLACE PAD)
(5 POSITION MINIMUM)



SHOWN WITH LEAD STYLE -03

F:\DWG\MISC\MKTG\FW-XX-XX-D-XXX-XXX-MKT.SLDRW

TABLE 3	
PART No.	"E"
PPP-25	.130 [3.30]
PPP-25-NT	.230 [5.84]

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DO NOT SCALE DRAWING
SHEET SCALE: 4:1



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DESCRIPTION:
.050 x .050 SURFACE MOUNT BOARD SPACERS
DWG. NO.
FW-XX-XX-XX-D-XXX-XXX-XX
BY: BRATCHER 11-03-1994 SHEET 2 OF 3

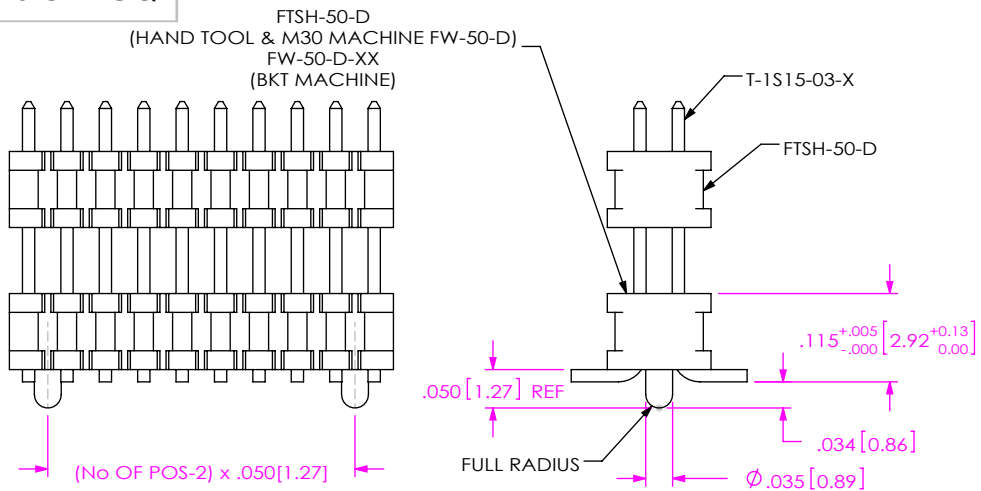


FIG 7
-A OPTION (MOLDED)
MOLD 3 POSITION MIN
DIFFERENT AS SHOWN OTHERWISE SAME AS FIG 1

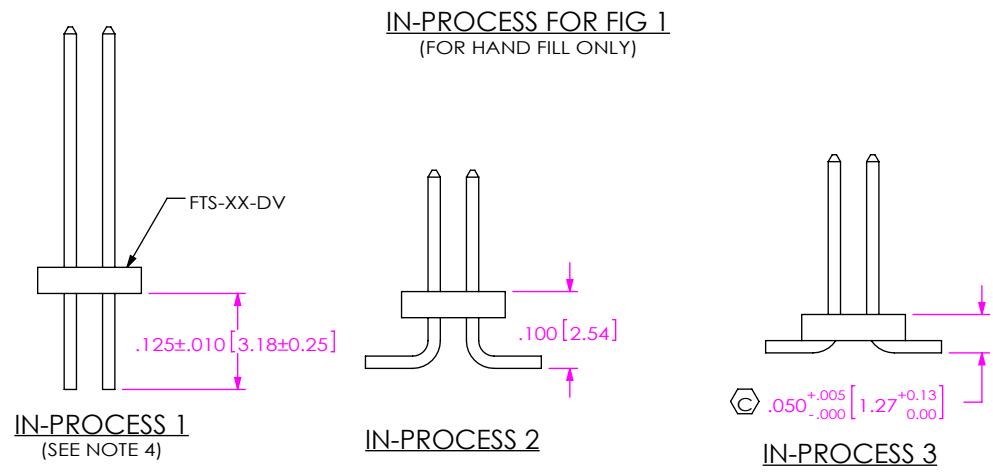


FIG 6
-EP OPTION
USE ONLY WHEN MATING TO CLP
(9 POSITION MIN)
(SEE NOTE 8)
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

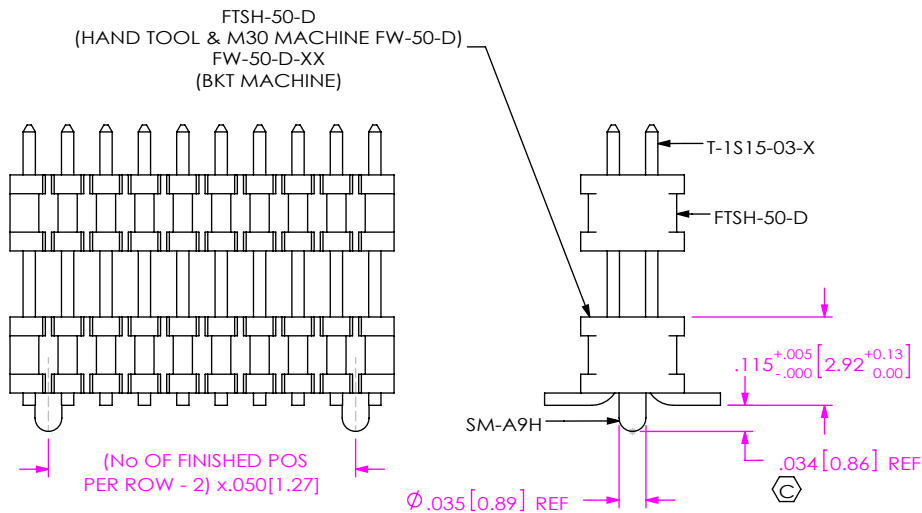
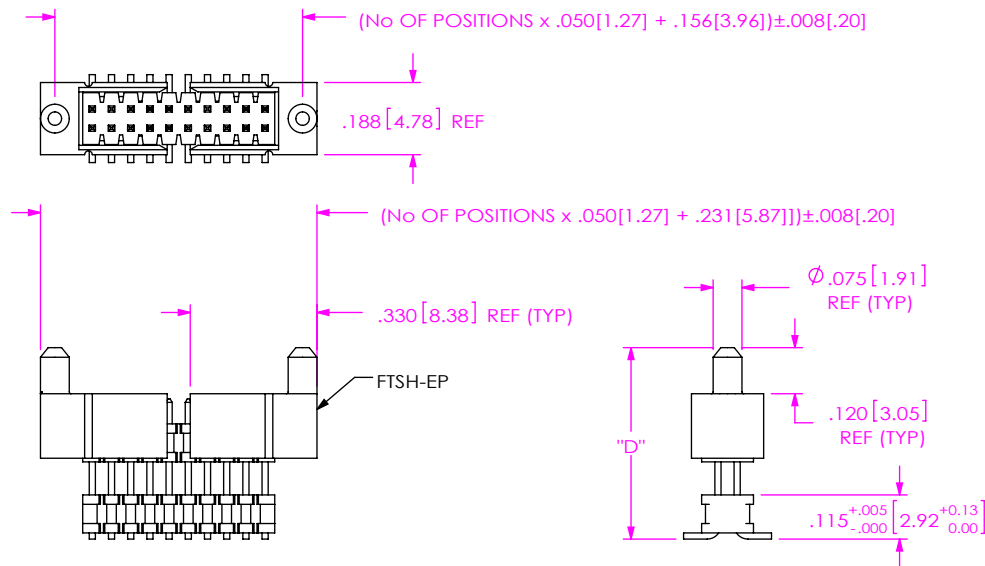


FIG 8
-A OPTION (STAKED)
6 POSITION MIN
DIFFERENT AS SHOWN OTHERWISE SAME AS FIG 1



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DO NOT SCALE DRAWING
SHEET SCALE: 4:1



DESCRIPTION:
.050 x .050 SURFACE MOUNT BOARD SPACERS
DWG. NO.
FW-XX-XX-XX-D-XXX-XXX-XX
BY: BRATCHER 11-03-1994 SHEET 3 OF 3