

Contact insert - HC-D 25-I-CT-M - 1584392

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HEAVYCON male insert, D25 series, 25-pos., crimp connection

Why buy this product

- ✔ Can be used in rail vehicles, satisfy DIN EN 45545-2 with requirement sets R22, R23, and R24 in hazard levels HL1, HL2, and HL3.



Key Commercial Data

Packing unit	1 STK
GTIN	
GTIN	4046356142656
Weight per Piece (excluding packing)	31.500 g
Custom tariff number	85389099
Country of origin	China

Technical data

General

Note	For HEAVYCON housing type D25, CK1,6-ED crimp contacts (crimp contacts not supplied as standard)
Connection method	Crimp connection
Degree of pollution	3
Overvoltage category	III
Constructional and testing regulations	DIN VDE 0627/86
	DIN VDE 0110/02.79
	DIN VDE 0110-1/04.97
	IEC 60664-1, DIN IEC 60512
	IEC 60352
Number of positions	25+PE
Insertion/withdrawal cycles	≥ 500

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Technical data

General

Size	D25
Connection in acc. with standard	IEC / EN
Conductor cross section	0.14 mm ² ... 2.5 mm ²
Connection cross section AWG	26 ... 14
Stripping length of the individual wire	8 mm (0.14 - 1.5 mm ²)
	6 mm (2.5 mm ²)
Assembly instructions	- Use of HC-CST (1676857) coding pins and HC-CBU (1676860) coding sockets has been prescribed.
Connection	Connectors may be plugged in only when there is no load/voltage.

Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
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Material data

Flammability rating according to UL 94	V0
Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PC
Standards/regulations	PC: Fire protection in rail vehicles - requirement sets R22, R23, and R24 acc. to DIN EN 45545-2 (Risk level HL1 - HL3)

Electrical characteristics

Rated voltage (III/3)	250 V
Rated surge voltage	4 kV
Rated current	10 A

Standards and Regulations

Connection in acc. with standard	IEC / EN
Constructional and testing regulations	DIN VDE 0627/86
	DIN VDE 0110/02.79
	DIN VDE 0110-1/04.97
	IEC 60664-1, DIN IEC 60512
	IEC 60352
Flammability rating according to UL 94	V0

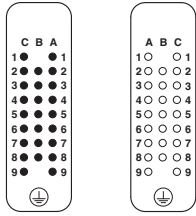
Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

Drawings

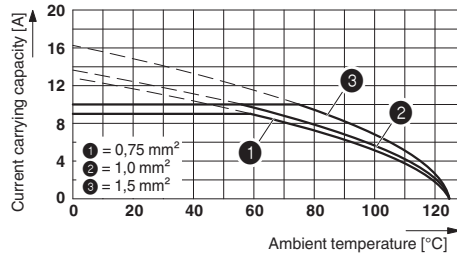
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Schematic diagram



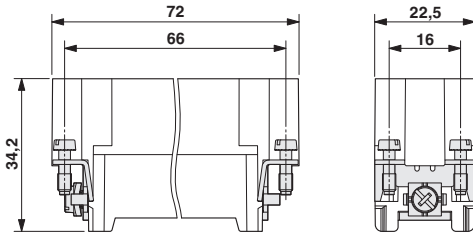
Connector pin assignment connection side: Left pin; right socket

Diagram



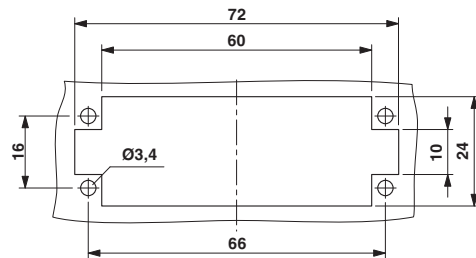
Derating diagram: HC-D...C series

Dimensional drawing



Male insert

Dimensional drawing



Mounting cutout when used without housing

Classifications

eCl@ss

eCl@ss 4.0	27140816
eCl@ss 4.1	27140816
eCl@ss 5.0	27143424
eCl@ss 5.1	27143424
eCl@ss 6.0	27261205
eCl@ss 7.0	27440207
eCl@ss 8.0	27440205
eCl@ss 9.0	27440205

ETIM

ETIM 2.0	EC000438
ETIM 3.0	EC000438
ETIM 4.0	EC000438
ETIM 5.0	EC000438
ETIM 6.0	EC000438

UNSPSC

UNSPSC 6.01	30211923
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Classifications

UNSPSC

UNSPSC 7.0901	39121522
UNSPSC 11	39121522
UNSPSC 12.01	39121522
UNSPSC 13.2	39121522

Approvals


Approvals


Approvals


UL Recognized / EAC / CSA / GL

Ex Approvals

Approval details

UL Recognized		http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm	FILE E 118976
mm ² /AWG/kcmil	14		
Nominal current I _N	10 A		
Nominal voltage U _N	600 V		

EAC			7500651.22.01.00246
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CSA		http://www.csagroup.org/services/testing-and-certification/certified-product-listing/	13631
mm ² /AWG/kcmil	14		
Nominal current I _N	8 A		
Nominal voltage U _N	600 V		

GL		http://www.gl-group.com/newbuilding/approvals/index.html	6196614 HH
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Accessories

Accessories

Assembly tool

Contact removal tool - VC-EW 1,6 - 1884869



Contact removal tool, for turned and rolled CK- 1.6-... contacts

Coding element

Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

Coding bolt - HC-CB - 1772722



Coding pin, prevents mismatching of up to six connectors with an identical number of positions

Crimp contact

Crimp contact - CK1,6-ED-0,37ST AG - 1663336



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm², silver-plated

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Accessories

Crimp contact - CK1,6-ED-0,50ST AG - 1663349



Turned 1.6 crimp contact, individual male contact, core diameter 0.5 mm², silver-plated

Crimp contact - CK1,6-ED-0,75ST AG - 1663352



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 mm², silver-plated

Crimp contact - CK1,6-ED-1,00ST AG - 1663365



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 to 1.00 mm², silver-plated

Crimp contact - CK1,6-ED-1,50ST AG - 1663378



Turned 1.6 crimp contact, individual male contact, core diameter 1.5 mm², silver-plated

Crimp contact - CK1,6-ED-2,50ST AG - 1663381



Turned 1.6 crimp contact, individual male contact, core diameter 2.5 mm², silver-plated

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Accessories

Crimp contact - CK1,6-ED-0,37ST AU - 1674901



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm², gold-plated

Crimp contact - CK1,6-ED-0,50ST AU - 1672453



Turned 1.6 crimp contact, individual male contact, core diameter 0.5 mm², gold-plated

Crimp contact - CK1,6-ED-0,75ST AU - 1674914



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 mm², gold-plated

Crimp contact - CK1,6-ED-1,00ST AU - 1674888



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 to 1.00 mm², gold-plated

Crimp contact - CK1,6-ED-1,50ST AU - 1674875



Turned 1.6 crimp contact, individual male contact, core diameter 1.5 mm², gold-plated

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Accessories

Crimp contact - CK1,6-ED-2,50ST AU - 1674927



Turned 1.6 crimp contact, individual male contact, core diameter 2.5 mm², gold-plated

Crimping tool

Crimping pliers - CRIMPFOX-1,6/2,5-ED-4,0 - 1687419



Crimping pliers, for turned contacts, CK 1.6 ED... and CK 2.5 ED...

Mounting material

Screw - HC-A-PES - 1584868



PE screw for contact inserts of A series

Plug assembly frame

Connector assembly frame - HC-SMR-D25 - 1604023



HEAVYCON connector assembly frame, for contact inserts of type D25