



Product Change Notice: EEF-SX, CX, GX, HX, LX, ST, CT, LT Series SP-Cap Capacitors Country Of Origin Addition

PCN.PG92.05.05.2020

05.05.2020

<p>About This Notice:</p>	<p>Panasonic Industrial announced a Country Of Origin addition for Conductive Polymer Aluminum Solid Capacitor Series i.e.: SP-Caps. As Indonesia manufacturing production capacity expands, Panasonic will add Indonesia to its current manufacturing countries to optimize the production balance between two factories (Japan and Indonesia). Therefore, please approve the addition of Indonesian products for EEF-SX, CX, GX, HX, LX, ST, CT and LT Series Capacitors.</p>
<p>Effective Date:</p>	<p>Orders received after August 1, 2020</p>
<p>Change Details:</p>	<p>Panasonic will make these products at both the Indonesia factory as well as the Japan factory.</p>
<p>Affected Parts:</p>	<p>See Attached.</p>
<p>Datasheet(s):</p>	<p>See Attached.</p>
<p>Notes:</p>	<p>Only Country Of Origin information on product label will be changed. Reason for Change: Optimization of production balance between the two factories.</p>

Panasonic PCN.PG92.05.05.2020 Affected Parts

Series	Part Number
SX	EEF-SX0D181ER
SX	EEF-SX0D221ER
SX	EEF-SX0D271E4
SX	EEF-SX0D271ER
SX	EEF-SX0D271XE
SX	EEF-SX0D331E4
SX	EEF-SX0D331ER
SX	EEF-SX0D331XE
SX	EEF-SX0D391E4
SX	EEF-SX0D391ER
SX	EEF-SX0D391XE
SX	EEF-SX0D471E4
SX	EEF-SX0D471ER
SX	EEF-SX0D471XE
SX	EEF-SX0D561E4
SX	EEF-SX0E151ER
SX	EEF-SX0E181ER
SX	EEF-SX0E221E7
SX	EEF-SX0E221ER
SX	EEF-SX0E271E7
SX	EEF-SX0E331E4
SX	EEF-SX0E331ER
SX	EEF-SX0E331XE
SX	EEF-SX0E391E4
SX	EEF-SX0E391ER
SX	EEF-SX0E391XE
SX	EEF-SX0E471E4
SX	EEF-SX0E471ER
SX	EEF-SX0E471XE
SX	EEF-SX0G101ER
SX	EEF-SX0G151E7
SX	EEF-SX0G151ER
SX	EEF-SX0G181ER
SX	EEF-SX0G221ER
SX	EEF-SX0G271ER
SX	EEF-SX0G331ER
SX	EEF-SX0G331XE
SX	EEF-SX0G820ER
SX	EEF-SX0J121E7

SX	EEF-SX0J151ER
SX	EEF-SX0J181ER
SX	EEF-SX0J221ER
CX	EEF-CX0D221R
CX	EEF-CX0D271XR
CX	EEF-CX0D331R
CX	EEF-CX0D331XR
CX	EEF-CX0D391R
CX	EEF-CX0D471R
CX	EEF-CX0D561R
CX	EEF-CX0E221R
CX	EEF-CX0E331R
CX	EEF-CX0E391R
CX	EEF-CX0E471R
CX	EEF-CX0G151R
CX	EEF-CX0G181R
CX	EEF-CX0G181XR
CX	EEF-CX0G221R
CX	EEF-CX0G221XR
CX	EEF-CX0G271R
CX	EEF-CX0G331R
CX	EEF-CX0J101R
CX	EEF-CX0J121R
CX	EEF-CX0J151R
CX	EEF-CX0J151XR
CX	EEF-CX0J181R
CX	EEF-CX0J221R
CX	EEF-CX1A101R
CX	EEF-CX1A470R
CX	EEF-CX1A680R
CX	EEF-CX1C150R
CX	EEF-CX1C220R
CX	EEF-CX1C330R
CX	EEF-CX1C470R
CX	EEF-CX1C680R
CX	EEF-CX1D220R
CX	EEF-CX1D330R
CX	EEF-CX1D470R
CX	EEF-CX1D560R
CX	EEF-CX1E150R
CX	EEF-CX1E220R
CX	EEF-CX1E330R
GX	EEF-GX0D331R

GX	EEF-GX0D471L
GX	EEF-GX0D471R
GX	EEF-GX0D561L
GX	EEF-GX0D561R
GX	EEF-GX0E331R
GX	EEF-GX0E471L
GX	EEF-GX0E471R
HX	EEF-HX0D471R
HX	EEF-HX0D471R4
HX	EEF-HX0D471R6
HX	EEF-HX0D471R9
HX	EEF-HX0D561R
HX	EEF-HX0D561R4
HX	EEF-HX0E331R
HX	EEF-HX0E331R4
HX	EEF-HX0E331R6
HX	EEF-HX0E331R9
HX	EEF-HX0E471R
HX	EEF-HX0E471R4
HX	EEF-HX0E471R6
HX	EEF-HX0E471R9
HX	EEF-HX1A101R
HX	EEF-HX1A470R
HX	EEF-HX1A680R
HX	EEF-HX1C150R
HX	EEF-HX1C220R
HX	EEF-HX1C330R
HX	EEF-HX1C470R
HX	EEF-HX1C680R
HX	EEF-HX1D220R
HX	EEF-HX1D330R
HX	EEF-HX1D470R
HX	EEF-HX1D560R
HX	EEF-HX1E150R
HX	EEF-HX1E220R
HX	EEF-HX1E330R
LX	EEF-LX0D331R
LX	EEF-LX0D331R4
LX	EEF-LX0D471R
LX	EEF-LX0D471R4
LX	EEF-LX0D561R
LX	EEF-LX0D561R4
LX	EEF-LX0E331R

LX	EEF-LX0E331R4
LX	EEF-LX0E471R
LX	EEF-LX0E471R4
ST	EEF-ST0D331R
ST	EEF-ST0E271R
CT	EEF-CT0G181R
CT	EEF-CT0J101R
CT	EEF-CT1A680R
CT	EEF-CT1C470R
CT	EEF-CT1D330R
CT	EEF-CT1D470R
CT	EEF-CT1E220R
LT	EEF-LT0D331R
LT	EEF-LT0E271R

Surface Mount Type
SR,LR,SS,LS,ST,LT series



Features

- Low profile (Height 1.0 mm max.)
- Low ESR (4.5 mΩ to 9 mΩ max.)
- Low ESL (3-terminals : 50% less then 2-terminals) [LR, LS, LT series]
- High ripple current (8500 mA rms max.)
- RoHS compliance, Halogen free

Specifications

Series	SR	LR	SS	LS	ST	LT	
Category temp. range	-55 °C to +105 °C						
Rated voltage range	2.0 V to 6.3 V			2.0 V to 2.5 V			
Nominal cap. range	68 μF to 220 μF		180 μF to 220 μF		270 μF to 330 μF		
Capacitance tolerance	±20 % (120 Hz / +20 °C)						
DC leakage current	$I \leq 0.1 CV$ (μA) 2 minutes						
Dissipation factor (tan δ)	≤ 0.06 (120 Hz / + 20 °C)						
Surge voltage (V)	Rated voltage × 1.25 (15 °C to 35 °C)						
Endurance	+105 °C 2000 h, rated voltage applied						
	Capacitance change	Within ±20 % of the initial value					
	Dissipation factor (tan δ)	≤ 2 times of the initial limit					
	DC leakage current	≤ 3 times of the initial limit					
Damp heat (Steady state)	+60 °C, 90 %, 500 h, No-applied voltage						
	Capacitance change of initial measur value	2.0 V to 2.5 V		4.0 V		6.3 V	
		+70 %, -20 %		+60 %, -20 %		+50 %, -20 %	
	Dissipation factor (tan δ)	≤ 2 times of the initial limit					
	DC leakage current					Within the initial limit	

Marking

Capacitance (μF) Polarity bar (Positive)

Lot No. R. voltage code

R. voltage code	Unit : V
d	2.0
e	2.5
g	4.0
j	6.3

Dimensions (not to scale)

2 terminals

SR, SS, ST series

Series	L±0.2	W1±0.2	W2±0.1	H±0.1	P±0.3
SR	7.3	4.3	2.4	1.0 ^{*1}	1.3
SS	7.3	4.3	2.4	1.1	1.3
ST	7.3	4.3	2.4	1.4	1.3

*1:max.

3 terminals

LR, LS, LT series

Series	L±0.2	W1±0.2	W2±0.1	H±0.1	P1±0.3	P2±0.1	P3±0.2	P4±0.2
LR	7.3	4.3	2.4	1.0 ^{*1}	1.3	1.1	0.7	1.4
LS	7.3	4.3	2.4	1.1	1.3	1.1	0.7	1.4
LT	7.3	4.3	2.4	1.4	1.3	1.1	0.7	1.4

*1:max.

* Externals of figure are the reference.

Characteristics list

Series	Rated voltage (V)	Capacitance (μF)	Case size (mm)			Specification		The number of terminals		Part number	Min. Packaging Q'ty ^{*3} (pcs)
			L	W	H	Ripple current ^{*1} (mA rms)	ESR ^{*2} (mΩ max.)	2	3		
SR	2.0	220	7.3	4.3	1.0 max.	7500	6	○		EEFSR0D221R	3500
			7.3	4.3	1.0 max.	8500	4.5	○		EEFSR0D221R4	3500
	2.5	180	7.3	4.3	1.0 max.	7500	6	○		EEFSR0E181R	3500
			7.3	4.3	1.0 max.	8500	4.5	○		EEFSR0E181R4	3500
	4.0	120	7.3	4.3	1.0 max.	6300	9	○		EEFSR0G121R	3500
6.3	68	7.3	4.3	1.0 max.	6300	9	○		EEFSR0J680R	3500	
LR	2.0	220	7.3	4.3	1.0 max.	7500	6		○	EEFLR0D221R	3500
			7.3	4.3	1.0 max.	8500	4.5		○	EEFLR0D221R4	3500
	2.5	180	7.3	4.3	1.0 max.	7500	6		○	EEFLR0E181R	3500
			7.3	4.3	1.0 max.	8500	4.5		○	EEFLR0E181R4	3500
	4.0	120	7.3	4.3	1.0 max.	6300	9		○	EEFLR0G121R	3500
6.3	68	7.3	4.3	1.0 max.	6300	9		○	EEFLR0J680R	3500	
SS	2.0	220	7.3	4.3	1.1	7500	6	○		EEFSS0D221R	3500
	2.5	180	7.3	4.3	1.1	7500	6	○		EEFSS0E181R	3500
LS	2.0	220	7.3	4.3	1.1	7500	6		○	EEFLS0D221R	3500
	2.5	180	7.3	4.3	1.1	7500	6		○	EEFLS0E181R	3500
ST	2.0	330	7.3	4.3	1.4	7500	6	○		EEFST0D331R	3500
	2.5	270	7.3	4.3	1.4	7500	6	○		EEFST0E271R	3500
LT	2.0	330	7.3	4.3	1.4	7500	6		○	EEFLT0D331R	3500
	2.5	270	7.3	4.3	1.4	7500	6		○	EEFLT0E271R	3500

*1: Ripple current (100 kHz / +45 °C)

*2: ESR (100 kHz / +20 °C)

*3: Please contact us when 500 pcs packing is necessary.

◆ Please refer to each page in this catalog for "Reflow conditions" and "Taping specifications".

Temperature coefficient of ripple current

Temperature		T ≤ 45 °C	45 °C < T ≤ 85 °C	85 °C < T ≤ 105 °C
2.0 V to 6.3 V	Coefficient	1.0	0.7	0.25

◆ Ripple current should be controlled so that surface temperature of capacitor does not exceed the category temperature.

Guidelines and precautions regarding the technical information and use of our products described in this online catalog.

- If you want to use our products described in this online catalog for applications requiring special qualities or reliability, or for applications where the failure or malfunction of the products may directly jeopardize human life or potentially cause personal injury (e.g. aircraft and aerospace equipment, traffic and transportation equipment, combustion equipment, medical equipment, accident prevention, anti-crime equipment, and/or safety equipment), it is necessary to verify whether the specifications of our products fit to such applications. Please ensure that you will ask and check with our inquiry desk as to whether the specifications of our products fit to such applications use before you use our products.
- The quality and performance of our products as described in this online catalog only apply to our products when used in isolation. Therefore, please ensure you evaluate and verify our products under the specific circumstances in which our products are assembled in your own products and in which our products will actually be used.
- If you use our products in equipment that requires a high degree of reliability, regardless of the application, it is recommended that you set up protection circuits and redundancy circuits in order to ensure safety of your equipment.
- The products and product specifications described in this online catalog are subject to change for improvement without prior notice. Therefore, please be sure to request and confirm the latest product specifications which explain the specifications of our products in detail, before you finalize the design of your applications, purchase, or use our products.
- The technical information in this online catalog provides examples of our products' typical operations and application circuits. We do not guarantee the non-infringement of third party's intellectual property rights and we do not grant any license, right, or interest in our intellectual property.
- If any of our products, product specifications and/or technical information in this online catalog is to be exported or provided to non-residents, the laws and regulations of the exporting country, especially with regard to security and export control, shall be observed.

<Regarding the Certificate of Compliance with the EU RoHS Directive/REACH Regulations>

- The switchover date for compliance with the RoHS Directive/REACH Regulations varies depending on the part number or series of our products.
- When you use the inventory of our products for which it is unclear whether those products are compliant with the RoHS Directive/REACH Regulation, please select "Sales Inquiry" in the website inquiry form and contact us.

We do not take any responsibility for the use of our products outside the scope of the specifications, descriptions, guidelines and precautions described in this online catalog.

Notices

■ Applicable laws and regulations

- This product complies with the RoHS Directive (Restriction of the use of certain hazardous substances in electrical and electronic equipment (DIRECTIVE 2011/65/EU and (EU)2015/863)).
- No Ozone Depleting Chemicals(ODC's), controlled under the Montreal Protocol Agreement, are used in producing this product.
We do not use PBBs or PBDEs as brominated flame retardants.
- Export procedure which followed export related regulations, such as foreign exchange and a foreign trade method, on the occasion of export of this product.
- These products are not dangerous goods on the transportation as identified by UN(United Nations) numbers or UN classification.

■ Limited applications

- This capacitor is designed to be used for electronics circuits such as audio/visual equipment, home appliances, computers and other office equipment, optical equipment, measuring equipment.
- High reliability and safety are required [be / a possibility that incorrect operation of this product may do harm to a human life or property] more. When use is considered by the use, the delivery specifications which suited the use separately need to be exchanged.

■ Intellectual property rights and licenses

- The technical information in this specification provides examples of our products' typical operations and application circuits. We do not guarantee the non-infringement of third party's intellectual property rights and we do not grant any license, right, or interest in our intellectual property.

Items to be observed

■ For specification

- This specification guarantees the quality and performance of the product as individual components. The durability differs depending on the environment and the conditions of usage. Before use, check and evaluate their compatibility with actual conditions when installed in the products. When safety requirements cannot be satisfied in your technical examination, inform us immediately.
- Do not use the products beyond the specifications described in this document.

■ Upon application to products where safety is regarded as important

Install the following systems for a failsafe design to ensure safety if these products are to be used in equipment where a defect in these products may cause the loss of human life or other signification damage, such as damage to vehicles (automobile, train, vessel), traffic lights, medical equipment, aerospace equipment, electric heating appliances, combustion/ gas equipment, rotating rotating equipment, and disaster/crime prevention equipment.

- (1) The system is equipped with a protection circuit and protection device.
- (2) The system is equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault.

■ Conditions of use

- Before using the products, carefully check the effects on their quality and performance, and determined whether or not they can be used. These products are designed and manufactured for general-purpose and standard use in general electronic equipment. These products are not intended for use in the following special conditions.
 - (1) In liquid, such as Water, Oil, Chemicals, or Organic solvent.
 - (2) In direct sunlight, outdoors, or in dust.
 - (3) In vapor, such as dew condensation water of resistive element, or water leakage, salty air, or air with a high concentration corrosive gas, such as Cl₂, H₂S, NH₃, SO₂, or NO_x.
 - (4) In an environment where strong static electricity or electromagnetic waves exist.
 - (5) Mounting or placing heat-generating components or inflammables, such as vinyl-coated wires, near these products.
 - (6) Sealing or coating of these products or a printed circuit board on which these products are mounted, with resin and other material.
 - (7) Using solvent, water or water-soluble cleaner for flux cleaning agent after soldering. (In particular, when using water or a water-soluble cleaning agent, be careful not to leave water residues)
 - (8) Using in the atmosphere where strays acid or alkaline.
 - (9) Using in the atmosphere where there are excessive vibration and shock.
- Please arrange circuit design for preventing impulse or transitional voltage.
Do not apply voltage, which exceeds the full rated voltage when the capacitors receive impulse voltage, instantaneous high voltage, high pulse voltage etc.
- Our products there is a product are using an electrolyte solution. Therefore, misuse can result in rapid deterioration of characteristics and functions of each product. Electrolyte leakage damages printed circuit and affects performance, characteristics, and functions of customer system.

 **Application Guidelines (SP-Cap)**

1. Circuit design

1.1 Prohibited circuits for use

Do not use the SP-Cap with the following circuit.

- (1) High-impedance voltage retention circuits
- (2) Coupling circuits
- (3) Time-constant circuit
- (4) Circuit which are greatly affected by leakage current
- (5) 2 or more SP-Cap connected serially

1.2 Voltage and polarity

The application of over- voltage and reverse voltage described below can cause increases in leakage current and short circuits. Applied voltage, refers to the voltage value including the peak value of the transitional Instantaneous voltage and the peak value of ripple voltage, not just steady line voltage.

Design your circuit so than the peak voltage does not exceed the stipulated voltage.

【Over-Voltage】

Do not apply over-voltage in excess of the rated voltage. Do not apply voltage, which exceeds the full rated voltage when the SP-Cap receive impulse voltage, instantaneous high voltage, high pulse voltage etc.

【Reverse-Voltage】

Do not apply reverse-voltage

1.3 Ripple current

Use the SP-Cap within the stipulated permitted ripple current.

When excessive ripple current is applied to the SP-Cap, it causes increases in leakage current and short circuits due to self-heating.

Even when using the SP-Cap under the permissible ripple current, reverse voltage may occur if the DC bias voltage is low.

1.4 Leakage current

There is a risk of leakage current characteristics increasing even if the following use environments are within the stipulated range. However, even if the leakage current increases, the SP-Cap self-repairing function will reduce the leakage current in most cases when a voltage is applied.

- (1) After reflow
- (2) Shelf conditions such as high temperature with no load, high temperature high humidity with no load and sudden temperature changes.

1.5 Temperature

- (1) Use at or under the rated (guaranteed) temperature.

Operation at temperatures exceeding specifications causes large changes in the SP-Cap electrical properties, and deterioration than can potentially lead to failure.

When calculating the operating temperature of the SP-Cap, be sure to include not only the ambient temperature and internal temperature of the unit, but also radiation from heat generating elements inside the unit (power transistors, resistors, etc.), and self-heating due to ripple current.

- (2) Specified ESR is a value at the time of shipping from factory. ESR may change upon use conditions.

1.6 Failure rate

The majority of failure modes are short circuits or increases in leakage current.

The main factors of failure are mechanical stress, heat stress and electric stress due to re-flow and heat from the use temperature environment.

Even within the stipulated limits, it is possible to lower the failure rate by reducing use conditions such as temperature and voltage. Please be sure to have ample margin in your design.

【Expected Failure Rate】

- (a) Date based on our reliability tests: 8.2 Fit or less (Based on applied rated voltage at 105 °C)
- (b) Market failure rate: 0.13 Fit or less (Based on c=0, Reliability standard : 60 %)

1.7 Mounting area consideration

Isolate the surface of PCB under the mounted SP-Cap.

2. Mounting

2.1 When mounting

- (1) Check the SP-Cap ratings (capacitance and voltage) before mounting.
- (2) Check the SP-Cap polarity before mounting.
- (3) Check the land size for the SP-Cap before mounting.
- (4) When using a mounter, if the pressure for mounting is too high, then the current leak may increase, shortcircuiting may occur, or the SP-Cap may break down or come off.

2.2 Soldering

- (1) Reflow soldering

Be performed by one of following methods.

- (a) Ambient heat conduction reflow (IR / Hot-air)

Please refer to the page of "Mounting Specifications".

- (b) Vapor phase reflow (but only allowable for CX, CT, SX, ST, GX, LX, LT and HX series).

Please contact Panasonic for details of allowable vapor phase reflow condition.

- (2) Wave soldering and dip soldering

Please remind SP-Cap is NOT compatible.

- (3) Hand soldering

Excessive force stress to the SP-Cap should be avoided

Conditions

Tip temperature of soldering iron : 350 °C max.

Exposure time : 10 s max.

※ Once removed from the printed circuit board for any reason, please do not use the SP-Cap again.

2.3 Land size

Refer to the land size of "Mounting specifications" for appropriate design dimensions.

Circuit board design requires examination of the most suitable dimensions taking conditions such as circuit board, parts and reflow into consideration.

2.4 Mechanical stress

Do not apply excessive force to the SP-Cap this can damage the electrodes and badly affect the SP-Cap mount ability. It can also cause the increase of leakage current, separation of the lead wire and element, and damage to the SP-Cap body, all of which can badly affect the electrical performance of the SP-Cap.

2.5 Circuit board cleaning

SP-Cap should be cleaned after soldering in accordance with the following conditions.

Temperature : Less than 60 °C

Time : Within 5min

Be sure to sufficiently wash and dry (20 min at 100 °C) the board afterward.

【Recommended Cleaning Solvents】

Pine Alpha ST-100S, Clean-thru 750H / 750L / 710M, Aqua Cleaner 210SEP, Sunelec B-12

DK Beclear CW-5790, Techno Cleaner 219, Cold Cleaner P3-375, Telpene Cleaner EC-7R

Technocare FRW-17 / FRW-1 / FRV-1, AXREL 32, IPA (Isopropyl alcohol)

- (1) Consult our factory when performing processes with cleaning solvents other than those listed above or deionized water.
- (2) The use of ozone depleting cleaning agents are not recommended in the interest of protecting the environment.
- (3) In the case of using ultrasonic cleaning, the terminals may be broken. Therefore, please test before using in mass production.

3. Usage environment of equipment

Avoid using equipment to which SP-Cap are fitted in the following environments.

- (1) In liquid, such as Water, Oil, Chemicals, or Organic solvent.
- (2) In direct sunlight, outdoors, or in dust.
- (3) In vapor, such as dew condensation water of resistive element, or water leakage, salty air, or air with a high concentration corrosive gas, such as Cl₂, H₂S, NH₃, SO₂, or NO₂.
- (4) In an environment where strong static electricity or electromagnetic waves exist.
- (5) Mounting or placing heat-generating components or inflammables, such as vinyl-coated wires, near these SP-Cap.
- (6) Sealing or coating of these SP-Cap or a printed circuit board on which these SP-Cap are mounted, with resin and other material.
- (7) Acid or alkaline environments.
- (8) Environment subject to excessive vibration and shock.

4. Storage

SP-Cap should be stored in a moisture proof environment. Storage conditions before and after opening the moisture proof packaging as follows.

(If these conditions are exceeded, the package may absorb moisture and there is a risk of damage to the exterior due to heat stress during mounting.)

【Environment of Storage】

Temperature	: 5 °C to 30 °C
Humidity	: Less than 70 %
Maximum storage term before opening the package	: 2 years after manufactured
Maximum storage condition after opening the package	: 7 days after opening

SP-Cap should be all used within the storage term after opening the package.

5. Transportation

Take sufficient care during handling because excessive vibration, or shock can cause the reliability of the SP-Cap to decrease.

6. Emergency procedures

If the SP-Cap is overheated, the resin case may emit smoke. If this occurs, immediately switch off the unit's main power supply to stop operation. Keep your face and hands away from the SP-Cap the temperature may be high enough to cause the SP-Cap to ignite and burn.

7. Discarding

Since SP-Cap are composed of various metals and resins, treat them as industrial waste when arranging for their disposal.

The precautions in using aluminum electrolytic capacitors follow the "Safety application guide for the use in fixed aluminum electrolytic capacitors for electronic equipment", RCR-2367D issued by JEITA in October 2017. Please refer to the above application guide for details.

* Intellectual property right

We, Panasonic Group are providing the product and service that customers can use without anxiety, working positively on the protection of our products under intellectual property rights.

Representative patents relating to SP-Cap are as follows :

US Patent No. 7136276

Surface Mount Type

SX series

[Low ESR products]



SP-Cap

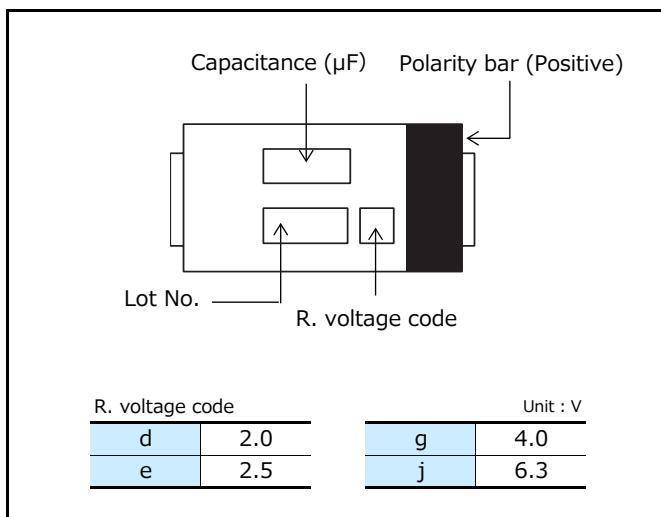
Features

- Large capacitance (560 μF max.)
- Low ESR (4.5 $\text{m}\Omega$ to 9 $\text{m}\Omega$ max.)
- High ripple current (8500 mA rms max.)
- RoHS compliance, Halogen free

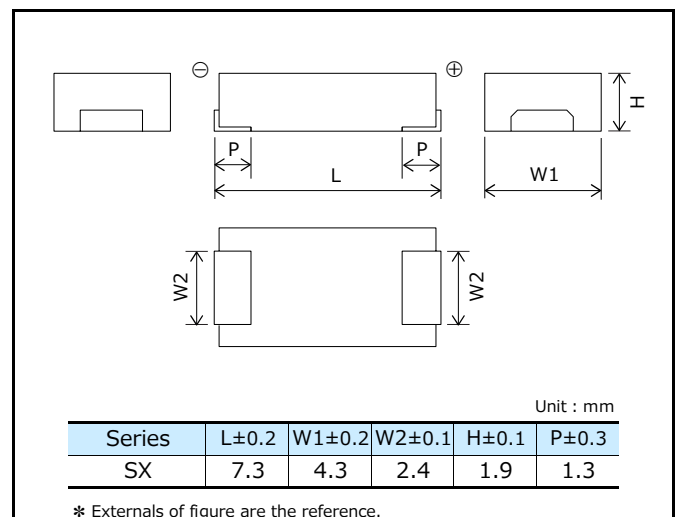
Specifications

Series	SX			
Category temp. range	-55 °C to +105 °C			
Rated voltage range	2.0 V to 6.3 V			
Nominal cap. range	82 μF to 560 μF			
Capacitance tolerance	$\pm 20\%$ (120 Hz / +20 °C)			
DC leakage current	$I \leq 0.1 \text{ CV}$ (μA) 2 minutes			
Dissipation factor ($\tan \delta$)	≤ 0.06 (120 Hz / + 20 °C)			
Surge voltage (V)	Rated voltage $\times 1.25$ (15 °C to 35 °C)			
Endurance	+105 °C 2000 h, rated voltage applied			
	Capacitance change	Within $\pm 20\%$ of the initial value		
	Dissipation factor ($\tan \delta$)	≤ 2 times of the initial limit		
	DC leakage current	≤ 3 times of the initial limit		
Damp heat (Steady state)	+60 °C, 90 %, 500 h, No-applied voltage			
	Capacitance change of initial measured value	2.0 V to 2.5 V	4.0 V	6.3 V
		+70 %, -20 %	+60 %, -20 %	+50 %, -20 %
	Dissipation factor ($\tan \delta$)	≤ 2 times of the initial limit		
	DC leakage current	Within the initial limit		

Marking



Dimensions (not to scale)



Characteristics list

Series	Rated voltage (V)	Capacitance (μF)	Case size (mm)			Specification		Part number	Min. Packaging Q'ty*3 (pcs)	
			L	W	H	Ripple current*1 (mA rms)	ESR*2 (mΩ max.)			
SX	2.0	180	7.3	4.3	1.9	6300	9	EEFSX0D181ER	3500	
		220	7.3	4.3	1.9	6300	9	EEFSX0D221ER	3500	
		270	7.3	4.3	1.9	6300	9	EEFSX0D271ER	3500	
			7.3	4.3	1.9	7500	6	EEFSX0D271XE	3500	
			7.3	4.3	1.9	8500	4.5	EEFSX0D271E4	3500	
		330	7.3	4.3	1.9	6300	9	EEFSX0D331ER	3500	
			7.3	4.3	1.9	7500	6	EEFSX0D331XE	3500	
			7.3	4.3	1.9	8500	4.5	EEFSX0D331E4	3500	
		390	7.3	4.3	1.9	6300	9	EEFSX0D391ER	3500	
			7.3	4.3	1.9	7500	6	EEFSX0D391XE	3500	
			7.3	4.3	1.9	8500	4.5	EEFSX0D391E4	3500	
		470	7.3	4.3	1.9	6300	9	EEFSX0D471ER	3500	
	7.3		4.3	1.9	7500	6	EEFSX0D471XE	3500		
	7.3		4.3	1.9	8500	4.5	EEFSX0D471E4	3500		
	560	7.3	4.3	1.9	8500	4.5	EEFSX0D561E4	3500		
	2.5	150	7.3	4.3	1.9	6300	9	EEFSX0E151ER	3500	
		180	7.3	4.3	1.9	6300	9	EEFSX0E181ER	3500	
		220	7.3	4.3	1.9	6300	9	EEFSX0E221ER	3500	
			7.3	4.3	1.9	7000	7	EEFSX0E221E7	3500	
		270	7.3	4.3	1.9	7000	7	EEFSX0E271E7	3500	
		330	7.3	4.3	1.9	6300	9	EEFSX0E331ER	3500	
			7.3	4.3	1.9	7500	6	EEFSX0E331XE	3500	
			7.3	4.3	1.9	8500	4.5	EEFSX0E331E4	3500	
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		470	7.3	4.3	1.9	6300	9	EEFSX0E471ER	3500	
			7.3	4.3	1.9	7500	6	EEFSX0E471XE	3500	
			7.3	4.3	1.9	8500	4.5	EEFSX0E471E4	3500	
		4.0	82	7.3	4.3	1.9	6300	9	EEFSX0G820ER	3500
			100	7.3	4.3	1.9	6300	9	EEFSX0G101ER	3500
			150	7.3	4.3	1.9	6300	9	EEFSX0G151ER	3500
				7.3	4.3	1.9	7000	7	EEFSX0G151E7	3500
	180		7.3	4.3	1.9	6300	9	EEFSX0G181ER	3500	
	220		7.3	4.3	1.9	6300	9	EEFSX0G221ER	3500	
	270		7.3	4.3	1.9	6300	9	EEFSX0G271ER	3500	
330	7.3		4.3	1.9	6300	9	EEFSX0G331ER	3500		
	7.3	4.3	1.9	7500	6	EEFSX0G331XE	3500			
6.3	120	7.3	4.3	1.9	7000	7	EEFSX0J121E7	3500		
	150	7.3	4.3	1.9	6300	9	EEFSX0J151ER	3500		
	180	7.3	4.3	1.9	6300	9	EEFSX0J181ER	3500		
	220	7.3	4.3	1.9	6300	9	EEFSX0J221ER	3500		

*1: Ripple current (100 kHz / +45 °C)

*2: ESR (100 kHz / +20 °C)

*3: Please contact us when 500 pcs packing is necessary.

◆ Please refer to each page in this catalog for "Reflow conditions" and "Taping specifications".

Temperature coefficient of ripple current

Temperature		T ≤ 45 °C	45 °C < T ≤ 85 °C	85 °C < T ≤ 105 °C
2.0 V to 6.3 V	Coefficient	1.0	0.7	0.25

◆ Ripple current should be controlled so that surface temperature of capacitor does not exceed the category temperature.

Guidelines and precautions regarding the technical information and use of our products described in this online catalog.

- If you want to use our products described in this online catalog for applications requiring special qualities or reliability, or for applications where the failure or malfunction of the products may directly jeopardize human life or potentially cause personal injury (e.g. aircraft and aerospace equipment, traffic and transportation equipment, combustion equipment, medical equipment, accident prevention, anti-crime equipment, and/or safety equipment), it is necessary to verify whether the specifications of our products fit to such applications. Please ensure that you will ask and check with our inquiry desk as to whether the specifications of our products fit to such applications use before you use our products.
- The quality and performance of our products as described in this online catalog only apply to our products when used in isolation. Therefore, please ensure you evaluate and verify our products under the specific circumstances in which our products are assembled in your own products and in which our products will actually be used.
- If you use our products in equipment that requires a high degree of reliability, regardless of the application, it is recommended that you set up protection circuits and redundancy circuits in order to ensure safety of your equipment.
- The products and product specifications described in this online catalog are subject to change for improvement without prior notice. Therefore, please be sure to request and confirm the latest product specifications which explain the specifications of our products in detail, before you finalize the design of your applications, purchase, or use our products.
- The technical information in this online catalog provides examples of our products' typical operations and application circuits. We do not guarantee the non-infringement of third party's intellectual property rights and we do not grant any license, right, or interest in our intellectual property.
- If any of our products, product specifications and/or technical information in this online catalog is to be exported or provided to non-residents, the laws and regulations of the exporting country, especially with regard to security and export control, shall be observed.

<Regarding the Certificate of Compliance with the EU RoHS Directive/REACH Regulations>

- The switchover date for compliance with the RoHS Directive/REACH Regulations varies depending on the part number or series of our products.
- When you use the inventory of our products for which it is unclear whether those products are compliant with the RoHS Directive/REACH Regulation, please select "Sales Inquiry" in the website inquiry form and contact us.

We do not take any responsibility for the use of our products outside the scope of the specifications, descriptions, guidelines and precautions described in this online catalog.

Notices

■ Applicable laws and regulations

- This product complies with the RoHS Directive (Restriction of the use of certain hazardous substances in electrical and electronic equipment (DIRECTIVE 2011/65/EU and (EU)2015/863)).
- No Ozone Depleting Chemicals(ODC's), controlled under the Montreal Protocol Agreement, are used in producing this product.
We do not use PBBs or PBDEs as brominated flame retardants.
- Export procedure which followed export related regulations, such as foreign exchange and a foreign trade method, on the occasion of export of this product.
- These products are not dangerous goods on the transportation as identified by UN(United Nations) numbers or UN classification.

■ Limited applications

- This capacitor is designed to be used for electronics circuits such as audio/visual equipment, home appliances, computers and other office equipment, optical equipment, measuring equipment.
- High reliability and safety are required [be / a possibility that incorrect operation of this product may do harm to a human life or property] more. When use is considered by the use, the delivery specifications which suited the use separately need to be exchanged.

■ Intellectual property rights and licenses

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Items to be observed

■ For specification

- This specification guarantees the quality and performance of the product as individual components. The durability differs depending on the environment and the conditions of usage. Before use, check and evaluate their compatibility with actual conditions when installed in the products. When safety requirements cannot be satisfied in your technical examination, inform us immediately.
- Do not use the products beyond the specifications described in this document.

■ Upon application to products where safety is regarded as important

Install the following systems for a failsafe design to ensure safety if these products are to be used in equipment where a defect in these products may cause the loss of human life or other signification damage, such as damage to vehicles (automobile, train, vessel), traffic lights, medical equipment, aerospace equipment, electric heating appliances, combustion/ gas equipment, rotating rotating equipment, and disaster/crime prevention equipment.

- (1) The system is equipped with a protection circuit and protection device.
- (2) The system is equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault.

■ Conditions of use

- Before using the products, carefully check the effects on their quality and performance, and determined whether or not they can be used. These products are designed and manufactured for general-purpose and standard use in general electronic equipment. These products are not intended for use in the following special conditions.
 - (1) In liquid, such as Water, Oil, Chemicals, or Organic solvent.
 - (2) In direct sunlight, outdoors, or in dust.
 - (3) In vapor, such as dew condensation water of resistive element, or water leakage, salty air, or air with a high concentration corrosive gas, such as Cl₂, H₂S, NH₃, SO₂, or NO_x.
 - (4) In an environment where strong static electricity or electromagnetic waves exist.
 - (5) Mounting or placing heat-generating components or inflammables, such as vinyl-coated wires, near these products.
 - (6) Sealing or coating of these products or a printed circuit board on which these products are mounted, with resin and other material.
 - (7) Using res solvent, water or water-soluble cleaner for flux cleaning agent after soldering. (In particular, when using water or a water-soluble cleaning agent, be careful not to leave water residues)
 - (8) Using in the atmosphere where strays acid or alkaline.
 - (9) Using in the atmosphere where there are excessive vibration and shock.
- Please arrange circuit design for preventing impulse or transitional voltage. Do not apply voltage, which exceeds the full rated voltage when the capacitors receive impulse voltage, instantaneous high voltage, high pulse voltage etc.
- Our products there is a product are using an electrolyte solution. Therefore, misuse can result in rapid deterioration of characteristics and functions of each product. Electrolyte leakage damages printed circuit and affects performance, characteristics, and functions of customer system.

 **Application Guidelines (SP-Cap)**

1. Circuit design

1.1 Prohibited circuits for use

Do not use the SP-Cap with the following circuit.

- (1) High-impedance voltage retention circuits
- (2) Coupling circuits
- (3) Time-constant circuit
- (4) Circuit which are greatly affected by leakage current
- (5) 2 or more SP-Cap connected serially

1.2 Voltage and polarity

The application of over- voltage and reverse voltage described below can cause increases in leakage current and short circuits. Applied voltage, refers to the voltage value including the peak value of the transitional Instantaneous voltage and the peak value of ripple voltage, not just steady line voltage.

Design your circuit so than the peak voltage does not exceed the stipulated voltage.

【Over-Voltage】

Do not apply over-voltage in excess of the rated voltage. Do not apply voltage, which exceeds the full rated voltage when the SP-Cap receive impulse voltage, instantaneous high voltage, high pulse voltage etc.

【Reverse-Voltage】

Do not apply reverse-voltage

1.3 Ripple current

Use the SP-Cap within the stipulated permitted ripple current.

When excessive ripple current is applied to the SP-Cap, it causes increases in leakage current and short circuits due to self-heating.

Even when using the SP-Cap under the permissible ripple current, reverse voltage may occur if the DC bias voltage is low.

1.4 Leakage current

There is a risk of leakage current characteristics increasing even if the following use environments are within the stipulated range. However, even if the leakage current increases, the SP-Cap self-repairing function will reduce the leakage current in most cases when a voltage is applied.

- (1) After reflow
- (2) Shelf conditions such as high temperature with no load, high temperature high humidity with no load and sudden temperature changes.

1.5 Temperature

- (1) Use at or under the rated (guaranteed) temperature.

Operation at temperatures exceeding specifications causes large changes in the SP-Cap electrical properties, and deterioration than can potentially lead to failure.

When calculating the operating temperature of the SP-Cap, be sure to include not only the ambient temperature and internal temperature of the unit, but also radiation from heat generating elements inside the unit (power transistors, resistors, etc.), and self-heating due to ripple current.

- (2) Specified ESR is a value at the time of shipping from factory. ESR may change upon use conditions.

1.6 Failure rate

The majority of failure modes are short circuits or increases in leakage current.

The main factors of failure are mechanical stress, heat stress and electric stress due to re-flow and heat from the use temperature environment.

Even within the stipulated limits, it is possible to lower the failure rate by reducing use conditions such as temperature and voltage. Please be sure to have ample margin in your design.

【Expected Failure Rate】

- (a) Date based on our reliability tests: 8.2 Fit or less (Based on applied rated voltage at 105 °C)
- (b) Market failure rate: 0.13 Fit or less (Based on c=0, Reliability standard : 60 %)

1.7 Mounting area consideration

Isolate the surface of PCB under the mounted SP-Cap.

2. Mounting

2.1 When mounting

- (1) Check the SP-Cap ratings (capacitance and voltage) before mounting.
- (2) Check the SP-Cap polarity before mounting.
- (3) Check the land size for the SP-Cap before mounting.
- (4) When using a moulder, if the pressure for mounting is too high, then the current leak may increase, shortcircuiting may occur, or the SP-Cap may break down or come off.

2.2 Soldering

- (1) Reflow soldering
Be performed by one of following methods.
 - (a) Ambient heat conduction reflow (IR / Hot-air)
Please refer to the page of "Mounting Specifications".
 - (b) Vapor phase reflow (but only allowable for CX, CT, SX, ST, GX, LX, LT and HX series).
Please contact Panasonic for details of allowable vapor phase reflow condition.
- (2) Wave soldering and dip soldering
Please remind SP-Cap is NOT compatible.
- (3) Hand soldering
Excessive force stress to the SP-Cap should be avoided
Conditions
Tip temperature of soldering iron : 350 °C max.
Exposure time : 10 s max.

※ Once removed from the printed circuit board for any reason, please do not use the SP-Cap again.

2.3 Land size

Refer to the land size of "Mounting specifications" for appropriate design dimensions.
Circuit board design requires examination of the most suitable dimensions taking conditions such as circuit board, parts and reflow into consideration.

2.4 Mechanical stress

Do not apply excessive force to the SP-Cap this can damage the electrodes and badly affect the SP-Cap mount ability. It can also cause the increase of leakage current, separation of the lead wire and element, and damage to the SP-Cap body, all of which can badly affect the electrical performance of the SP-Cap.

2.5 Circuit board cleaning

SP-Cap should be cleaned after soldering in accordance with the following conditions.

- Temperature : Less than 60 °C
- Time : Within 5min

Be sure to sufficiently wash and dry (20 min at 100 °C) the board afterward.

【Recommended Cleaning Solvents】

Pine Alpha ST-100S, Clean-thru 750H / 750L / 710M, Aqua Cleaner 210SEP, Sunelec B-12
DK Beclear CW-5790, Techno Cleaner 219, Cold Cleaner P3-375, Telpene Cleaner EC-7R
Technocare FRW-17 / FRW-1 / FRV-1, AXREL 32, IPA (Isopropyl alcohol)

- (1) Consult our factory when performing processes with cleaning solvents other than those listed above or deionized water.
- (2) The use of ozone depleting cleaning agents are not recommended in the interest of protecting the environment.
- (3) In the case of using ultrasonic cleaning, the terminals may be broken. Therefore, please test before using in mass production.

3. Usage environment of equipment

Avoid using equipment to which SP-Cap are fitted in the following environments.

- (1) In liquid, such as Water, Oil, Chemicals, or Organic solvent.
- (2) In direct sunlight, outdoors, or in dust.
- (3) In vapor, such as dew condensation water of resistive element, or water leakage, salty air, or air with a high concentration corrosive gas, such as Cl₂, H₂S, NH₃, SO₂, or NO₂.
- (4) In an environment where strong static electricity or electromagnetic waves exist.
- (5) Mounting or placing heat-generating components or inflammables, such as vinyl-coated wires, near these SP-Cap.
- (6) Sealing or coating of these SP-Cap or a printed circuit board on which these SP-Cap are mounted, with resin and other material.
- (7) Acid or alkaline environments.
- (8) Environment subject to excessive vibration and shock.

4. Storage

SP-Cap should be stored in a moisture proof environment. Storage conditions before and after opening the moisture proof packaging as follows.

(If these conditions are exceeded, the package may absorb moisture and there is a risk of damage to the exterior due to heat stress during mounting.)

【Environment of Storage】

Temperature	: 5 °C to 30 °C
Humidity	: Less than 70 %
Maximum storage term before opening the package	: 2 years after manufactured
Maximum storage condition after opening the package	: 7 days after opening

SP-Cap should be all used within the storage term after opening the package.

5. Transportation

Take sufficient care during handling because excessive vibration, or shock can cause the reliability of the SP-Cap to decrease.

6. Emergency procedures

If the SP-Cap is overheated, the resin case may emit smoke. If this occurs, immediately switch off the unit's main power supply to stop operation. Keep your face and hands away from the SP-Cap the temperature may be high enough to cause the SP-Cap to ignite and burn.

7. Discarding

Since SP-Cap are composed of various metals and resins, treat them as industrial waste when arranging for their disposal.

The precautions in using aluminum electrolytic capacitors follow the "Safety application guide for the use in fixed aluminum electrolytic capacitors for electronic equipment", RCR-2367D issued by JEITA in October 2017.
Please refer to the above application guide for details.

* Intellectual property right

We, Panasonic Group are providing the product and service that customers can use without anxiety, working positively on the protection of our products under intellectual property rights.

Representative patents relating to SP-Cap are as follows :

US Patent No. 7136276

Surface Mount Type

LX series

[Low ESR / Low ESL products]



SP-Cap

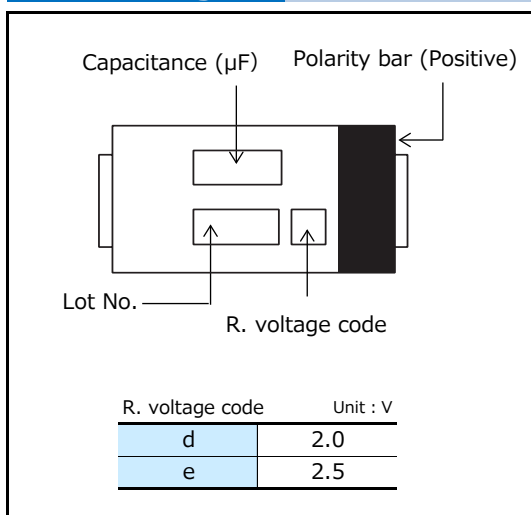
Features

- Large capacitance (560 μF max.)
- Low ESR (4.5 $\text{m}\Omega$, 6 $\text{m}\Omega$ max.)
- Low ESL (3-terminals : 50 % less than 2-terminals)
- High ripple current (8500 mA rms max.)
- RoHS compliance, Halogen free

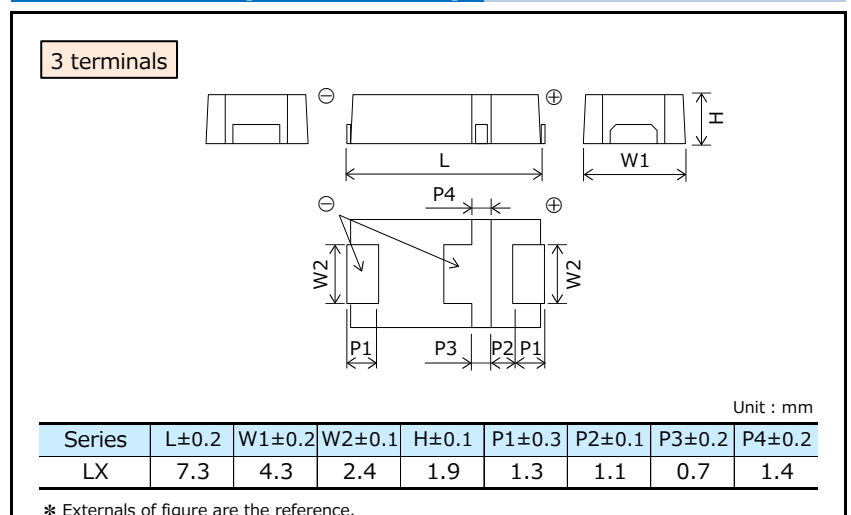
Specifications

Series	LX	
Category temp. range	-55 °C to +105 °C	
Rated voltage range	2.0 V to 2.5 V	
Nominal cap. range	330 μF to 560 μF	
Capacitance tolerance	$\pm 20\%$ (120 Hz / +20 °C)	
DC leakage current	$I \leq 0.1 CV$ (μA) 2 minutes	
Dissipation factor ($\tan \delta$)	≤ 0.06 (120 Hz / + 20 °C)	
Surge voltage (V)	Rated voltage \times 1.25 (15 °C to 35 °C)	
Endurance	+105 °C 2000 h, rated voltage applied	
	Capacitance change	Within $\pm 20\%$ of the initial value
	Dissipation factor ($\tan \delta$)	≤ 2 times of the initial limit
	DC leakage current	≤ 3 times of the initial limit
Damp heat (Steady state)	+60 °C, 90 %, 500 h, No-applied voltage	
	Capacitance change of initial measured value	2.0 V to 2.5 V
		+70 %, -20 %
	Dissipation factor ($\tan \delta$)	≤ 2 times of the initial limit
DC leakage current	Within the initial limit	

Marking



Dimensions (not to scale)



Characteristics list

Series	Rated voltage (V)	Capacitance (μF)	Case size (mm)			Specification		Part number	Min. Packaging Q'ty ^{*3} (pcs)
			L	W	H	Ripple current ^{*1} (mA rms)	ESR ^{*2} (mΩ max.)		
LX	2.0	330	7.3	4.3	1.9	7500	6	EEFLX0D331R	3500
			7.3	4.3	1.9	8500	4.5	EEFLX0D331R4	3500
		470	7.3	4.3	1.9	7500	6	EEFLX0D471R	3500
			7.3	4.3	1.9	8500	4.5	EEFLX0D471R4	3500
		560	7.3	4.3	1.9	7500	6	EEFLX0D561R	3500
			7.3	4.3	1.9	8500	4.5	EEFLX0D561R4	3500
	2.5	330	7.3	4.3	1.9	7500	6	EEFLX0E331R	3500
			7.3	4.3	1.9	8500	4.5	EEFLX0E331R4	3500
		470	7.3	4.3	1.9	7500	6	EEFLX0E471R	3500
			7.3	4.3	1.9	8500	4.5	EEFLX0E471R4	3500

*1: Ripple current (100 kHz / +45 °C)

*2: ESR (100 kHz / +20 °C)

*3: Please contact us when 500 pcs packing is necessary.

◆ Please refer to each page in this catalog for "Reflow conditions" and "Taping specifications".

Temperature coefficient of ripple current

Temperature		T ≤ 45 °C	45 °C < T ≤ 85 °C	85 °C < T ≤ 105 °C
2.0 V to 2.5 V	Coefficient	1.0	0.7	0.25

◆ Ripple current should be controlled so that surface temperature of capacitor does not exceed the category temperature.

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■ Limited applications

- This capacitor is designed to be used for electronics circuits such as audio/visual equipment, home appliances, computers and other office equipment, optical equipment, measuring equipment.
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■ Upon application to products where safety is regarded as important

Install the following systems for a failsafe design to ensure safety if these products are to be used in equipment where a defect in these products may cause the loss of human life or other signification damage, such as damage to vehicles (automobile, train, vessel), traffic lights, medical equipment, aerospace equipment, electric heating appliances, combustion/ gas equipment, rotating rotating equipment, and disaster/crime prevention equipment.

- (1) The system is equipped with a protection circuit and protection device.
- (2) The system is equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault.

■ Conditions of use

- Before using the products, carefully check the effects on their quality and performance, and determined whether or not they can be used. These products are designed and manufactured for general-purpose and standard use in general electronic equipment. These products are not intended for use in the following special conditions.
 - (1) In liquid, such as Water, Oil, Chemicals, or Organic solvent.
 - (2) In direct sunlight, outdoors, or in dust.
 - (3) In vapor, such as dew condensation water of resistive element, or water leakage, salty air, or air with a high concentration corrosive gas, such as Cl₂, H₂S, NH₃, SO₂, or NO_x.
 - (4) In an environment where strong static electricity or electromagnetic waves exist.
 - (5) Mounting or placing heat-generating components or inflammables, such as vinyl-coated wires, near these products.
 - (6) Sealing or coating of these products or a printed circuit board on which these products are mounted, with resin and other material.
 - (7) Using solvent, water or water-soluble cleaner for flux cleaning agent after soldering. (In particular, when using water or a water-soluble cleaning agent, be careful not to leave water residues)
 - (8) Using in the atmosphere where strays acid or alkaline.
 - (9) Using in the atmosphere where there are excessive vibration and shock.
- Please arrange circuit design for preventing impulse or transitional voltage. Do not apply voltage, which exceeds the full rated voltage when the capacitors receive impulse voltage, instantaneous high voltage, high pulse voltage etc.
- Our products there is a product are using an electrolyte solution. Therefore, misuse can result in rapid deterioration of characteristics and functions of each product. Electrolyte leakage damages printed circuit and affects performance, characteristics, and functions of customer system.

 **Application Guidelines (SP-Cap)**

1. Circuit design

1.1 Prohibited circuits for use

Do not use the SP-Cap with the following circuit.

- (1) High-impedance voltage retention circuits
- (2) Coupling circuits
- (3) Time-constant circuit
- (4) Circuit which are greatly affected by leakage current
- (5) 2 or more SP-Cap connected serially

1.2 Voltage and polarity

The application of over- voltage and reverse voltage described below can cause increases in leakage current and short circuits. Applied voltage, refers to the voltage value including the peak value of the transitional Instantaneous voltage and the peak value of ripple voltage, not just steady line voltage.

Design your circuit so than the peak voltage does not exceed the stipulated voltage.

【Over-Voltage】

Do not apply over-voltage in excess of the rated voltage. Do not apply voltage, which exceeds the full rated voltage when the SP-Cap receive impulse voltage, instantaneous high voltage, high pulse voltage etc.

【Reverse-Voltage】

Do not apply reverse-voltage

1.3 Ripple current

Use the SP-Cap within the stipulated permitted ripple current.

When excessive ripple current is applied to the SP-Cap, it causes increases in leakage current and short circuits due to self-heating.

Even when using the SP-Cap under the permissible ripple current, reverse voltage may occur if the DC bias voltage is low.

1.4 Leakage current

There is a risk of leakage current characteristics increasing even if the following use environments are within the stipulated range. However, even if the leakage current increases, the SP-Cap self-repairing function will reduce the leakage current in most cases when a voltage is applied.

- (1) After reflow
- (2) Shelf conditions such as high temperature with no load, high temperature high humidity with no load and sudden temperature changes.

1.5 Temperature

- (1) Use at or under the rated (guaranteed) temperature.

Operation at temperatures exceeding specifications causes large changes in the SP-Cap electrical properties, and deterioration than can potentially lead to failure.

When calculating the operating temperature of the SP-Cap, be sure to include not only the ambient temperature and internal temperature of the unit, but also radiation from heat generating elements inside the unit (power transistors, resistors, etc.), and self-heating due to ripple current.

- (2) Specified ESR is a value at the time of shipping from factory. ESR may change upon use conditions.

1.6 Failure rate

The majority of failure modes are short circuits or increases in leakage current.

The main factors of failure are mechanical stress, heat stress and electric stress due to re-flow and heat from the use temperature environment.

Even within the stipulated limits, it is possible to lower the failure rate by reducing use conditions such as temperature and voltage. Please be sure to have ample margin in your design.

【Expected Failure Rate】

- (a) Date based on our reliability tests: 8.2 Fit or less (Based on applied rated voltage at 105 °C)
- (b) Market failure rate: 0.13 Fit or less (Based on c=0, Reliability standard : 60 %)

1.7 Mounting area consideration

Isolate the surface of PCB under the mounted SP-Cap.

2. Mounting

2.1 When mounting

- (1) Check the SP-Cap ratings (capacitance and voltage) before mounting.
- (2) Check the SP-Cap polarity before mounting.
- (3) Check the land size for the SP-Cap before mounting.
- (4) When using a moulder, if the pressure for mounting is too high, then the current leak may increase, shortcircuiting may occur, or the SP-Cap may break down or come off.

2.2 Soldering

- (1) Reflow soldering

Be performed by one of following methods.

- (a) Ambient heat conduction reflow (IR / Hot-air)

Please refer to the page of "Mounting Specifications".

- (b) Vapor phase reflow (but only allowable for CX, CT, SX, ST, GX, LX, LT and HX series).

Please contact Panasonic for details of allowable vapor phase reflow condition.

- (2) Wave soldering and dip soldering

Please remind SP-Cap is NOT compatible.

- (3) Hand soldering

Excessive force stress to the SP-Cap should be avoided

Conditions

Tip temperature of soldering iron : 350 °C max.

Exposure time : 10 s max.

※ Once removed from the printed circuit board for any reason, please do not use the SP-Cap again.

2.3 Land size

Refer to the land size of "Mounting specifications" for appropriate design dimensions.

Circuit board design requires examination of the most suitable dimensions taking conditions such as circuit board, parts and reflow into consideration.

2.4 Mechanical stress

Do not apply excessive force to the SP-Cap this can damage the electrodes and badly affect the SP-Cap mount ability. It can also cause the increase of leakage current, separation of the lead wire and element, and damage to the SP-Cap body, all of which can badly affect the electrical performance of the SP-Cap.

2.5 Circuit board cleaning

SP-Cap should be cleaned after soldering in accordance with the following conditions.

Temperature : Less than 60 °C

Time : Within 5min

Be sure to sufficiently wash and dry (20 min at 100 °C) the board afterward.

【Recommended Cleaning Solvents】

Pine Alpha ST-100S, Clean-thru 750H / 750L / 710M, Aqua Cleaner 210SEP, Sunelec B-12

DK Beclear CW-5790, Techno Cleaner 219, Cold Cleaner P3-375, Telpene Cleaner EC-7R

Technocare FRW-17 / FRW-1 / FRV-1, AXREL 32, IPA (Isopropyl alcohol)

- (1) Consult our factory when performing processes with cleaning solvents other than those listed above or deionized water.
- (2) The use of ozone depleting cleaning agents are not recommended in the interest of protecting the environment.
- (3) In the case of using ultrasonic cleaning, the terminals may be broken. Therefore, please test before using in mass production.

3. Usage environment of equipment

Avoid using equipment to which SP-Cap are fitted in the following environments.

- (1) In liquid, such as Water, Oil, Chemicals, or Organic solvent.
- (2) In direct sunlight, outdoors, or in dust.
- (3) In vapor, such as dew condensation water of resistive element, or water leakage, salty air, or air with a high concentration corrosive gas, such as Cl₂, H₂S, NH₃, SO₂, or NO₂.
- (4) In an environment where strong static electricity or electromagnetic waves exist.
- (5) Mounting or placing heat-generating components or inflammables, such as vinyl-coated wires, near these SP-Cap.
- (6) Sealing or coating of these SP-Cap or a printed circuit board on which these SP-Cap are mounted, with resin and other material.
- (7) Acid or alkaline environments.
- (8) Environment subject to excessive vibration and shock.

4. Storage

SP-Cap should be stored in a moisture proof environment. Storage conditions before and after opening the moisture proof packaging as follows.

(If these conditions are exceeded, the package may absorb moisture and there is a risk of damage to the exterior due to heat stress during mounting.)

【Environment of Storage】

Temperature	: 5 °C to 30 °C
Humidity	: Less than 70 %
Maximum storage term before opening the package	: 2 years after manufactured
Maximum storage condition after opening the package	: 7 days after opening

SP-Cap should be all used within the storage term after opening the package.

5. Transportation

Take sufficient care during handling because excessive vibration, or shock can cause the reliability of the SP-Cap to decrease.

6. Emergency procedures

If the SP-Cap is overheated, the resin case may emit smoke. If this occurs, immediately switch off the unit's main power supply to stop operation. Keep your face and hands away from the SP-Cap the temperature may be high enough to cause the SP-Cap to ignite and burn.

7. Discarding

Since SP-Cap are composed of various metals and resins, treat them as industrial waste when arranging for their disposal.

The precautions in using aluminum electrolytic capacitors follow the "Safety application guide for the use in fixed aluminum electrolytic capacitors for electronic equipment", RCR-2367D issued by JEITA in October 2017. Please refer to the above application guide for details.

* Intellectual property right

We, Panasonic Group are providing the product and service that customers can use without anxiety, working positively on the protection of our products under intellectual property rights.

Representative patents relating to SP-Cap are as follows :

US Patent No. 7136276

Surface Mount Type CS,CT,CX series



CS, CT and CX series part numbers rated 10 V.DC or above are Not Recommended.
For New Design.



SP-Cap

Features

- High voltage (35 V max.)
- Low profile (Height 1.0 mm max.)
- High ripple current (5600 mA rms max.)
- RoHS compliance, Halogen free

Specifications

Series	CS	CT	CX	
Category temp. range	-55 °C to +105 °C			
Rated voltage range	4.0 V to 35 V		2.0 V to 35 V	
Nominal cap. range	10 μF to 120 μF	15 μF to 180 μF	15 μF to 560 μF	
Capacitance tolerance	±20 % (120 Hz / +20 °C)			
DC leakage current	I ≤ 0.1 CV(μA) [2.0 V to 6.3 V, 2 min], I ≤ 0.3 CV(μA) [10 V to 35 V, 2 min]			
Dissipation factor (tan δ)	≤ 0.06 (120 Hz / + 20 °C)			
Surge voltage (V)	Rated voltage × 1.25 [2.0 V to 16 V], × 1.15 [20 V to 35 V] (15 °C to 35 °C)			
Endurance	+105 °C 2000 h, rated voltage applied			
	Capacitance change	Within ±20 % of the initial value		
	Dissipation factor (tan δ)	≤ 2 times of the initial limit		
	DC leakage current	≤ 3 times of the initial limit : 2.0 V to 6.3 V Within the initial limit : 10 V to 35 V		
Damp heat (Steady state)	+60 °C, 90 %, 500 h, No-applied voltage			
	Capacitance change of initial measurd value	2.0 V to 2.5 V +70 %, -20 %	4.0 V, 10 V to 35 V +60 %, -20 %	6.3 V +50 %, -20 %
	Dissipation factor (tan δ)	≤ 2 times of the initial limit		
	DC leakage current	Within the initial limit : 2.0 V to 6.3 V ≤ 3 times of the initial limit : 10 V to 35 V		

Marking

Capacitance (μF) Polarity bar (Positive)

Lot No. R. voltage code

R. voltage code		Unit : V			
d	2.0	j	6.3	D	20
e	2.5	A	10	E	25
g	4.0	C	16	V	35

Dimensions (not to scale)

Unit : mm

Series	L±0.2	W1±0.2	W2±0.1	H±0.1	P±0.3
CS	7.3	4.3	2.4	1.1	1.3
CT	7.3	4.3	2.4	1.4	1.3
CX	7.3	4.3	2.4	1.9	1.3

* Externals of figure are the reference.

Characteristics list

■ 2.0 V to 6.3 V

Series	Rated voltage (V)	Capacitance (μF)	Case size (mm)			Specification		Part number	Min. Packaging Q'ty ^{*3} (pcs)
			L	W	H	Ripple current ^{*1} (mA rms)	ESR ^{*2} (mΩ max.)		
CS	4.0	120	7.3	4.3	1.1	5100	15	EEFCS0G121R	3500
	6.3	68	7.3	4.3	1.1	5100	15	EEFCS0J680R	3500
CT	4.0	180	7.3	4.3	1.4	5100	15	EEFCT0G181R	3500
	6.3	100	7.3	4.3	1.4	5100	15	EEFCT0J101R	3500
CX	2.0	220	7.3	4.3	1.9	5100	15	EEFCX0D221R	3500
		270	7.3	4.3	1.9	5600	12	EEFCX0D271XR	3500
		330	7.3	4.3	1.9	5100	15	EEFCX0D331R	3500
			7.3	4.3	1.9	5600	12	EEFCX0D331XR	3500
		390	7.3	4.3	1.9	5100	15	EEFCX0D391R	3500
		470	7.3	4.3	1.9	5100	15	EEFCX0D471R	3500
	560	7.3	4.3	1.9	5100	15	EEFCX0D561R	3500	
	2.5	220	7.3	4.3	1.9	5100	15	EEFCX0E221R	3500
		330	7.3	4.3	1.9	5100	15	EEFCX0E331R	3500
		390	7.3	4.3	1.9	5100	15	EEFCX0E391R	3500
		470	7.3	4.3	1.9	5100	15	EEFCX0E471R	3500
	4.0	150	7.3	4.3	1.9	5100	15	EEFCX0G151R	3500
			7.3	4.3	1.9	5100	15	EEFCX0G181R	3500
		180	7.3	4.3	1.9	5600	12	EEFCX0G181XR	3500
			7.3	4.3	1.9	5100	15	EEFCX0G221R	3500
		220	7.3	4.3	1.9	5600	12	EEFCX0G221XR	3500
			270	7.3	4.3	1.9	5100	15	EEFCX0G271R
	330	7.3	4.3	1.9	5100	15	EEFCX0G331R	3500	
	6.3	100	7.3	4.3	1.9	5100	15	EEFCX0J101R	3500
		120	7.3	4.3	1.9	5100	15	EEFCX0J121R	3500
		150	7.3	4.3	1.9	5100	15	EEFCX0J151R	3500
			7.3	4.3	1.9	5600	12	EEFCX0J151XR	3500
		180	7.3	4.3	1.9	5100	15	EEFCX0J181R	3500
		220	7.3	4.3	1.9	5100	15	EEFCX0J221R	3500

*1: Ripple current (100 kHz / +45 °C)

*2: ESR (100 kHz / +20 °C)

*3: Please contact us when 500 pcs packing is necessary.

◆ Please refer to each page in this catalog for "Reflow conditions" and "Taping specifications".

Temperature coefficient of ripple current

Temperature		T ≤ 45 °C	45 °C < T ≤ 85 °C	85 °C < T ≤ 105 °C
2.0 V to 6.3 V	Coefficient	1.0	0.7	0.25

◆ Ripple current should be controlled so that surface temperature of capacitor does not exceed the category temperature.

Characteristics list

■ 10 V to 35 V

Not Recommended for New Design

Series	Rated voltage (V)	Capacitance (μF)	Case size (mm)			Specification		Part number	Min. Packaging Q'ty* ³ (pcs)
			L	W	H	Ripple current* ¹ (mA rms)	ESR* ² (mΩ max.)		
CS	10	47	7.3	4.3	1.1	3200	40	EEFCS1A470R	3500
	16	15	7.3	4.3	1.1	3200	40	EEFCS1C150R	3500
		22	7.3	4.3	1.1	3200	40	EEFCS1C220R	3500
		33	7.3	4.3	1.1	3200	40	EEFCS1C330R	3500
	20	10	7.3	4.3	1.1	3200	40	EEFCS1D100R	3500
		15	7.3	4.3	1.1	3200	40	EEFCS1D150R	3500
		22	7.3	4.3	1.1	3200	40	EEFCS1D220R	3500
	25	10	7.3	4.3	1.1	3200	40	EEFCS1E100R	3500
		15	7.3	4.3	1.1	3200	40	EEFCS1E150R	3500
	35	10	7.3	4.3	1.1	3200	40	EEFCS1V100R	3500
CT	10	68	7.3	4.3	1.4	3200	40	EEFCT1A680R	3500
	16	47	7.3	4.3	1.4	3200	40	EEFCT1C470R	3500
	20	33	7.3	4.3	1.4	3200	40	EEFCT1D330R	3500
		47	7.3	4.3	1.4	3200	40	EEFCT1D470R	3500
	25	22	7.3	4.3	1.4	3200	40	EEFCT1E220R	3500
	35	15	7.3	4.3	1.4	3200	40	EEFCT1V150R	3500
CX	10	47	7.3	4.3	1.9	3200	40	EEFCX1A470R	3500
		68	7.3	4.3	1.9	3200	40	EEFCX1A680R	3500
		100	7.3	4.3	1.9	3200	40	EEFCX1A101R	3500
	16	15	7.3	4.3	1.9	3200	40	EEFCX1C150R	3500
		22	7.3	4.3	1.9	3200	40	EEFCX1C220R	3500
		33	7.3	4.3	1.9	3200	40	EEFCX1C330R	3500
		47	7.3	4.3	1.9	3200	40	EEFCX1C470R	3500
		68	7.3	4.3	1.9	3200	40	EEFCX1C680R	3500
	20	22	7.3	4.3	1.9	3200	40	EEFCX1D220R	3500
		33	7.3	4.3	1.9	3200	40	EEFCX1D330R	3500
		47	7.3	4.3	1.9	3200	40	EEFCX1D470R	3500
		56	7.3	4.3	1.9	3200	40	EEFCX1D560R	3500
	25	15	7.3	4.3	1.9	3200	40	EEFCX1E150R	3500
		22	7.3	4.3	1.9	3200	40	EEFCX1E220R	3500
		33	7.3	4.3	1.9	3200	40	EEFCX1E330R	3500
	35	15	7.3	4.3	1.9	3200	40	EEFCX1V150R	3500
22		7.3	4.3	1.9	3200	40	EEFCX1V220R	3500	

*1: Ripple current (100 kHz / +45 °C)

*2: ESR (100 kHz / +20 °C)

*3: Please contact us when 500 pcs packing is necessary.

◆ Please refer to each page in this catalog for "Reflow conditions" and "Taping specifications".

Temperature coefficient of ripple current

Temperature		T ≤ 45 °C	45 °C < T ≤ 85 °C	85 °C < T ≤ 105 °C
10 V to 35 V	Coefficient	1.0	0.8	0.5

◆ Ripple current should be controlled so that surface temperature of capacitor does not exceed the category temperature.

Guidelines and precautions regarding the technical information and use of our products described in this online catalog.

- If you want to use our products described in this online catalog for applications requiring special qualities or reliability, or for applications where the failure or malfunction of the products may directly jeopardize human life or potentially cause personal injury (e.g. aircraft and aerospace equipment, traffic and transportation equipment, combustion equipment, medical equipment, accident prevention, anti-crime equipment, and/or safety equipment), it is necessary to verify whether the specifications of our products fit to such applications. Please ensure that you will ask and check with our inquiry desk as to whether the specifications of our products fit to such applications use before you use our products.
- The quality and performance of our products as described in this online catalog only apply to our products when used in isolation. Therefore, please ensure you evaluate and verify our products under the specific circumstances in which our products are assembled in your own products and in which our products will actually be used.
- If you use our products in equipment that requires a high degree of reliability, regardless of the application, it is recommended that you set up protection circuits and redundancy circuits in order to ensure safety of your equipment.
- The products and product specifications described in this online catalog are subject to change for improvement without prior notice. Therefore, please be sure to request and confirm the latest product specifications which explain the specifications of our products in detail, before you finalize the design of your applications, purchase, or use our products.
- The technical information in this online catalog provides examples of our products' typical operations and application circuits. We do not guarantee the non-infringement of third party's intellectual property rights and we do not grant any license, right, or interest in our intellectual property.
- If any of our products, product specifications and/or technical information in this online catalog is to be exported or provided to non-residents, the laws and regulations of the exporting country, especially with regard to security and export control, shall be observed.

<Regarding the Certificate of Compliance with the EU RoHS Directive/REACH Regulations>

- The switchover date for compliance with the RoHS Directive/REACH Regulations varies depending on the part number or series of our products.
- When you use the inventory of our products for which it is unclear whether those products are compliant with the RoHS Directive/REACH Regulation, please select "Sales Inquiry" in the website inquiry form and contact us.

We do not take any responsibility for the use of our products outside the scope of the specifications, descriptions, guidelines and precautions described in this online catalog.

Notices

■ Applicable laws and regulations

- This product complies with the RoHS Directive (Restriction of the use of certain hazardous substances in electrical and electronic equipment (DIRECTIVE 2011/65/EU and (EU)2015/863)).
- No Ozone Depleting Chemicals(ODC's), controlled under the Montreal Protocol Agreement, are used in producing this product.
We do not use PBBs or PBDEs as brominated flame retardants.
- Export procedure which followed export related regulations, such as foreign exchange and a foreign trade method, on the occasion of export of this product.
- These products are not dangerous goods on the transportation as identified by UN(United Nations) numbers or UN classification.

■ Limited applications

- This capacitor is designed to be used for electronics circuits such as audio/visual equipment, home appliances, computers and other office equipment, optical equipment, measuring equipment.
- High reliability and safety are required [be / a possibility that incorrect operation of this product may do harm to a human life or property] more. When use is considered by the use, the delivery specifications which suited the use separately need to be exchanged.

■ Intellectual property rights and licenses

- The technical information in this specification provides examples of our products' typical operations and application circuits. We do not guarantee the non-infringement of third party's intellectual property rights and we do not grant any license, right, or interest in our intellectual property.

Items to be observed

■ For specification

- This specification guarantees the quality and performance of the product as individual components. The durability differs depending on the environment and the conditions of usage. Before use, check and evaluate their compatibility with actual conditions when installed in the products. When safety requirements cannot be satisfied in your technical examination, inform us immediately.
- Do not use the products beyond the specifications described in this document.

■ Upon application to products where safety is regarded as important

Install the following systems for a failsafe design to ensure safety if these products are to be used in equipment where a defect in these products may cause the loss of human life or other signification damage, such as damage to vehicles (automobile, train, vessel), traffic lights, medical equipment, aerospace equipment, electric heating appliances, combustion/ gas equipment, rotating rotating equipment, and disaster/crime prevention equipment.

- (1) The system is equipped with a protection circuit and protection device.
- (2) The system is equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault.

■ Conditions of use

- Before using the products, carefully check the effects on their quality and performance, and determined whether or not they can be used. These products are designed and manufactured for general-purpose and standard use in general electronic equipment. These products are not intended for use in the following special conditions.
 - (1) In liquid, such as Water, Oil, Chemicals, or Organic solvent.
 - (2) In direct sunlight, outdoors, or in dust.
 - (3) In vapor, such as dew condensation water of resistive element, or water leakage, salty air, or air with a high concentration corrosive gas, such as Cl₂, H₂S, NH₃, SO₂, or NO_x.
 - (4) In an environment where strong static electricity or electromagnetic waves exist.
 - (5) Mounting or placing heat-generating components or inflammables, such as vinyl-coated wires, near these products.
 - (6) Sealing or coating of these products or a printed circuit board on which these products are mounted, with resin and other material.
 - (7) Using solvent, water or water-soluble cleaner for flux cleaning agent after soldering. (In particular, when using water or a water-soluble cleaning agent, be careful not to leave water residues)
 - (8) Using in the atmosphere where strays acid or alkaline.
 - (9) Using in the atmosphere where there are excessive vibration and shock.
- Please arrange circuit design for preventing impulse or transitional voltage. Do not apply voltage, which exceeds the full rated voltage when the capacitors receive impulse voltage, instantaneous high voltage, high pulse voltage etc.
- Our products there is a product are using an electrolyte solution. Therefore, misuse can result in rapid deterioration of characteristics and functions of each product. Electrolyte leakage damages printed circuit and affects performance, characteristics, and functions of customer system.

 **Application Guidelines (SP-Cap)**

1. Circuit design

1.1 Prohibited circuits for use

Do not use the SP-Cap with the following circuit.

- (1) High-impedance voltage retention circuits
- (2) Coupling circuits
- (3) Time-constant circuit
- (4) Circuit which are greatly affected by leakage current
- (5) 2 or more SP-Cap connected serially

1.2 Voltage and polarity

The application of over- voltage and reverse voltage described below can cause increases in leakage current and short circuits. Applied voltage, refers to the voltage value including the peak value of the transitional Instantaneous voltage and the peak value of ripple voltage, not just steady line voltage.

Design your circuit so than the peak voltage does not exceed the stipulated voltage.

【Over-Voltage】

Do not apply over-voltage in excess of the rated voltage. Do not apply voltage, which exceeds the full rated voltage when the SP-Cap receive impulse voltage, instantaneous high voltage, high pulse voltage etc.

【Reverse-Voltage】

Do not apply reverse-voltage

1.3 Ripple current

Use the SP-Cap within the stipulated permitted ripple current.

When excessive ripple current is applied to the SP-Cap, it causes increases in leakage current and short circuits due to self-heating.

Even when using the SP-Cap under the permissible ripple current, reverse voltage may occur if the DC bias voltage is low.

1.4 Leakage current

There is a risk of leakage current characteristics increasing even if the following use environments are within the stipulated range. However, even if the leakage current increases, the SP-Cap self-repairing function will reduce the leakage current in most cases when a voltage is applied.

- (1) After reflow
- (2) Shelf conditions such as high temperature with no load, high temperature high humidity with no load and sudden temperature changes.

1.5 Temperature

- (1) Use at or under the rated (guaranteed) temperature.

Operation at temperatures exceeding specifications causes large changes in the SP-Cap electrical properties, and deterioration than can potentially lead to failure.

When calculating the operating temperature of the SP-Cap, be sure to include not only the ambient temperature and internal temperature of the unit, but also radiation from heat generating elements inside the unit (power transistors, resistors, etc.), and self-heating due to ripple current.

- (2) Specified ESR is a value at the time of shipping from factory. ESR may change upon use conditions.

1.6 Failure rate

The majority of failure modes are short circuits or increases in leakage current.

The main factors of failure are mechanical stress, heat stress and electric stress due to re-flow and heat from the use temperature environment.

Even within the stipulated limits, it is possible to lower the failure rate by reducing use conditions such as temperature and voltage. Please be sure to have ample margin in your design.

【Expected Failure Rate】

- (a) Date based on our reliability tests: 8.2 Fit or less (Based on applied rated voltage at 105 °C)
- (b) Market failure rate: 0.13 Fit or less (Based on c=0, Reliability standard : 60 %)

1.7 Mounting area consideration

Isolate the surface of PCB under the mounted SP-Cap.

2. Mounting

2.1 When mounting

- (1) Check the SP-Cap ratings (capacitance and voltage) before mounting.
- (2) Check the SP-Cap polarity before mounting.
- (3) Check the land size for the SP-Cap before mounting.
- (4) When using a mounter, if the pressure for mounting is too high, then the current leak may increase, shortcircuiting may occur, or the SP-Cap may break down or come off.

2.2 Soldering

- (1) Reflow soldering

Be performed by one of following methods.

- (a) Ambient heat conduction reflow (IR / Hot-air)

Please refer to the page of "Mounting Specifications".

- (b) Vapor phase reflow (but only allowable for CX, CT, SX, ST, GX, LX, LT and HX series).

Please contact Panasonic for details of allowable vapor phase reflow condition.

- (2) Wave soldering and dip soldering

Please remind SP-Cap is NOT compatible.

- (3) Hand soldering

Excessive force stress to the SP-Cap should be avoided

Conditions

Tip temperature of soldering iron : 350 °C max.

Exposure time : 10 s max.

※ Once removed from the printed circuit board for any reason, please do not use the SP-Cap again.

2.3 Land size

Refer to the land size of "Mounting specifications" for appropriate design dimensions.

Circuit board design requires examination of the most suitable dimensions taking conditions such as circuit board, parts and reflow into consideration.

2.4 Mechanical stress

Do not apply excessive force to the SP-Cap this can damage the electrodes and badly affect the SP-Cap mount ability. It can also cause the increase of leakage current, separation of the lead wire and element, and damage to the SP-Cap body, all of which can badly affect the electrical performance of the SP-Cap.

2.5 Circuit board cleaning

SP-Cap should be cleaned after soldering in accordance with the following conditions.

Temperature : Less than 60 °C

Time : Within 5min

Be sure to sufficiently wash and dry (20 min at 100 °C) the board afterward.

【Recommended Cleaning Solvents】

Pine Alpha ST-100S, Clean-thru 750H / 750L / 710M, Aqua Cleaner 210SEP, Sunelec B-12

DK Beclear CW-5790, Techno Cleaner 219, Cold Cleaner P3-375, Telpene Cleaner EC-7R

Technocare FRW-17 / FRW-1 / FRV-1, AXREL 32, IPA (Isopropyl alcohol)

- (1) Consult our factory when performing processes with cleaning solvents other than those listed above or deionized water.
- (2) The use of ozone depleting cleaning agents are not recommended in the interest of protecting the environment.
- (3) In the case of using ultrasonic cleaning, the terminals may be broken. Therefore, please test before using in mass production.

3. Usage environment of equipment

Avoid using equipment to which SP-Cap are fitted in the following environments.

- (1) In liquid, such as Water, Oil, Chemicals, or Organic solvent.
- (2) In direct sunlight, outdoors, or in dust.
- (3) In vapor, such as dew condensation water of resistive element, or water leakage, salty air, or air with a high concentration corrosive gas, such as Cl₂, H₂S, NH₃, SO₂, or NO₂.
- (4) In an environment where strong static electricity or electromagnetic waves exist.
- (5) Mounting or placing heat-generating components or inflammables, such as vinyl-coated wires, near these SP-Cap.
- (6) Sealing or coating of these SP-Cap or a printed circuit board on which these SP-Cap are mounted, with resin and other material.
- (7) Acid or alkaline environments.
- (8) Environment subject to excessive vibration and shock.

4. Storage

SP-Cap should be stored in a moisture proof environment. Storage conditions before and after opening the moisture proof packaging as follows.

(If these conditions are exceeded, the package may absorb moisture and there is a risk of damage to the exterior due to heat stress during mounting.)

【Environment of Storage】

Temperature	: 5 °C to 30 °C
Humidity	: Less than 70 %
Maximum storage term before opening the package	: 2 years after manufactured
Maximum storage condition after opening the package	: 7 days after opening

SP-Cap should be all used within the storage term after opening the package.

5. Transportation

Take sufficient care during handling because excessive vibration, or shock can cause the reliability of the SP-Cap to decrease.

6. Emergency procedures

If the SP-Cap is overheated, the resin case may emit smoke. If this occurs, immediately switch off the unit's main power supply to stop operation. Keep your face and hands away from the SP-Cap the temperature may be high enough to cause the SP-Cap to ignite and burn.

7. Discarding

Since SP-Cap are composed of various metals and resins, treat them as industrial waste when arranging for their disposal.

The precautions in using aluminum electrolytic capacitors follow the "Safety application guide for the use in fixed aluminum electrolytic capacitors for electronic equipment", RCR-2367D issued by JEITA in October 2017.
Please refer to the above application guide for details.

* Intellectual property right

We, Panasonic Group are providing the product and service that customers can use without anxiety, working positively on the protection of our products under intellectual property rights.

Representative patents relating to SP-Cap are as follows :

US Patent No. 7136276