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1-800-344-2112

PCN.PG05.02.22.2023 02.22.2023

Product Change Notice: SF, SF-D, SF-N, and SF-Y Series Relays Materials Color Change

We would like to inform you that we will change the materials color of the SF, SF-D, SF-N, and SF-Y Series Relays due to the ddiscontinuation of the case molding materials of the current color.

Effective Date:

SF-Y: Production from <u>01/01/2024</u> onwards.

SF: Production from 11/01/2023 onwards.

SF-D: Production from $\underline{11/01/2023}$ onwards.

SF-N: Production from 12/20/2022 onwards.

Change Details:

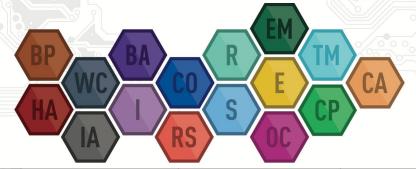
Series	Changes			
Series	Current	Change		
SF-Y (All Types)	PBT (Black)	PBT (Natural)		
SF (3a1b)	PBT (Blue)	PBT (Natural)		
SF-D (2a2b/4a4b)	PBT (Blue)	PBT (Natural)		
SF-N (All Types)	PBT (Blue)	PBT (Natural)		

Affected Parts:

SFY2-**V

SFY4-**V

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	SF2D-**V SF4D-**V SFN4D-*DC**V			
Datasheet(s):	See Attached.			
Notes:	There are no chan to this materials o	· ·	rice, or other specifications of th	ne relay due

Panasonic PCN.PG05.02.22.2023 SF, SF-D, SF-N, and SF-Y Series Relays Materials Color Change

Affected Series	Affected Part Numbers	Comments
SF-Y Series Relays	SFY2-DC5V	Color Change
SF-Y Series Relays	SFY2-DC12V	Color Change
SF-Y Series Relays	SFY2-DC16V	Color Change
SF-Y Series Relays	SFY2-DC18V	Color Change
SF-Y Series Relays	SFY2-DC21V	Color Change
SF-Y Series Relays	SFY2-DC24V	Color Change
SF-Y Series Relays	SFY3-DC5V	Color Change
SF-Y Series Relays	SFY3-DC12V	Color Change
SF-Y Series Relays	SFY3-DC16V	Color Change
SF-Y Series Relays	SFY3-DC18V	Color Change
SF-Y Series Relays	SFY3-DC21V	Color Change
SF-Y Series Relays	SFY3-DC24V	Color Change
SF-Y Series Relays	SFY4-DC5V	Color Change
SF-Y Series Relays	SFY4-DC12V	Color Change
SF-Y Series Relays	SFY4-DC16V	Color Change
SF-Y Series Relays	SFY4-DC18V	Color Change
SF-Y Series Relays	SFY4-DC21V	Color Change
SF-Y Series Relays	SFY4-DC24V	Color Change
SF-Y Series Relays	SFY5-DC5V	Color Change
SF-Y Series Relays	SFY5-DC12V	Color Change
SF-Y Series Relays	SFY5-DC16V	Color Change
SF-Y Series Relays	SFY5-DC18V	Color Change
SF-Y Series Relays	SFY5-DC21V	Color Change
SF-Y Series Relays	SFY5-DC24V	Color Change
SF-N Series Relays	SFN4D-DC5V	Color Change; Europe
SF-N Series Relays	SFN4D-DC9V	Color Change; Europe
SF-N Series Relays	SFN4D-DC12V	Color Change; Europe
SF-N Series Relays	SFN4D-DC16V	Color Change; Europe
SF-N Series Relays	SFN4D-DC18V	Color Change; Europe
SF-N Series Relays	SFN4D-DC21V	Color Change; Europe
SF-N Series Relays	SFN4D-DC24V	Color Change; Europe
SF-N Series Relays	SFN4D-DC36V	Color Change; Europe
SF-N Series Relays	SFN4D-DC48V	Color Change; Europe
SF-N Series Relays	SFN4D-DC60V	Color Change; Europe
SF Series Relays Double Contact Type	SF2D-DC5V	Color Change
SF Series Relays Double Contact Type	SF2D-DC12V	Color Change
SF Series Relays Double Contact Type	SF2D-DC24V	Color Change
SF Series Relays Double Contact Type	SF2D-DC48V	Color Change
SF Series Relays Double Contact Type	SF2D-DC60V	Color Change
SF Series Relays Double Contact Type	SF4D-DC5V	Color Change
SF Series Relays Double Contact Type	SF4D-DC12V	Color Change
SF Series Relays Double Contact Type	SF4D-DC24V	Color Change
SF Series Relays Double Contact Type	SF4D-DC48V	Color Change
SF Series Relays Double Contact Type	SF4D-DC60V	Color Change
SF Series Relays	SF3-DC5V	Color Change
SF Series Relays	SF3-DC12V	Color Change
SF Series Relays	SF3-DC24V	Color Change
SF Series Relays	SF3-DC48V	Color Change
SF Series Relays	SF3-DC60V	Color Change

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Flat type safety relays (double contact)

SF RELAYS Double contact type





4 Form A 4 Form B

FEATURES

1. High contact reliability

High contact reliability is achieved through the use of a double contact.

2. Forced operation contacts

N.O. and N.C. side contacts are connected through a card so that one interacts with the other in movement. In case of a contact welding, the other keeps a min. 0.5mm .020inch contact gap.

3. Independent operation contacts (4 Form A 4 Form B)

There are 4 points of forced operation contacts.

Each pair of contacts is free from the main armature and is independent from each other. So if a N.O. pair of contacts are welded, the other 3 N.O. contacts are not effected (operate properly) That enables to plan a circuit to detect welding or go back to the beginning condition.

4. Separated chamber structure

N.O. and N.C. side contacts are put in each own space surrounded with a card and a body-separater. That prevents short circuit between contacts, which is caused by their springs welding or damaged.

5. High breakdown voltage

High breakdown voltage 2,500 Vrms between contacts and coil.

6. High sensitivity

Realizes thin shape and high sensitivity (500 mW nominal operating power) by utilizing high-efficiency polarized magnetic circuit with 4-gap balanced armature.

7. Complies with safety standardsStandard products are UL, CSA, TÜV and SEV certified. Conform to European standards. TÜV certified. Complies with SUVA European standard.

TYPICAL APPLICATIONS

1. Industrial equipment such as presses and machine tools 2. Elevators and other kinds of hoisting mechanisms, conveyor equipment.

RoHS compliant

ORDERING INFORMATION

Contact arrangement
2: 2 Form A 2 Form B
4: 4 Form A 4 Form B

Nominal coil voltage
DC 5, 12, 24, 48, 60V

Note: Certified by UL, CSA, TÜV and SEV

TYPES

Contact arrangement	Nominal coil voltage	Part No.		
	5V DC	SF2D-DC5V		
	12V DC	SF2D-DC12V		
2 Form A 2 Form B	24V DC	SF2D-DC24V		
	48V DC	SF2D-DC48V		
	60V DC	SF2D-DC60V		
	5V DC	SF4D-DC5V		
	12V DC	SF4D-DC12V		
4 Form A 4 Form B	24V DC	SF4D-DC24V		
	48V DC	SF4D-DC48V		
	60V DC	SF4D-DC60V		

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

RATING

1. Coil data

Contact arrangement	Nominal coil voltage	Pick-up voltage (at 20°C 68°F)	Drop-out voltage (at 20°C 68°F)	Nominal coil current [±10%] (at 20°C 68°F)	Coil resistance [±10%] (at 20°C 68°F)	Nominal operating power (at 20°C 68°F)	Max. applied voltage (at 20°C 68°F)
2 Form A 2 Form B	5V DC			100mA	50Ω		
	12V DC	75%V or less of	10%V or more of	41.7mA	288Ω		120%V of nominal voltage
	24V DC	nominal voltage (Initial)	nominal voltage (Initial)	20.8mA	$1,152\Omega$	500mW	
	48V DC			10.4mA	4,608Ω		
	60V DC			8.3mA	7,200Ω		
	5V DC		15%V or more of	100mA	50Ω	500mW	
	12V DC	75%V or less of		41.7mA	288Ω		
4 Form A 4 Form B	24V DC	nominal voltage	nominal voltage	20.8mA	1,152Ω		
	48V DC	(Initial)	(Initial)	10.4mA	4,608Ω		
	60V DC			8.3mA	7,200Ω		

2. Specifications

Characteristics		Item		Specifications		
	Arrangement		2 Form A 2 Form B	4 Form A 4 Form B		
Contact	Contact resistance (I	nitial)	Max. 30 mΩ (By voltage drop 6 V DC 1A)			
	Contact material		Au-flashed AgSnO ₂ type			
	Nominal switching ca	pacity (resistive load)	6A 250V AC, 6A 30V DC			
1	Max. switching powe	r (resistive load)	1,500VA 180W			
Dating	Max. switching voltage	je	440V AC, 30V DC			
Rating	Max. switching currer	nt	6A			
Nominal operating		ower	500mW			
	Min. switching capacity (Reference value)*1		100mA 5V DC			
	Insulation resistance	(Initial)	Min. 1,000MΩ (at 500V DC) Mea	surement at same location as "Breakdown voltage" section.		
Electrical (Initial)	D 11	Between open contacts	1,300 Vrms for 1min. (Detection current: 10mA)			
	Breakdown voltage (Initial)	Between contact sets	2,500 Vrms for 1min. (Detection current: 10mA)			
		Between contact and coil	2,500 Vrms for 1min. (Detection current: 10mA)			
	Temperature rise (co	il) (at 20° 68°F)	Max. 45°C 113°F (By resistive method, nominal voltage applied to the coil; contact carrying current: 6A)			
	Operate time		Max. 30ms (Nominal voltage applied to the coil, excluding contact bounce time.)			
	Release time		Max. 15ms (Nominal voltage applied to the coil, excluding contact bounce time.) (without diode)			
	Shock resistance	Functional	Min. 294 m/s² (Half-wave pulse of sine wave: 11 ms; detection time: 10μs)			
Mechanical	SHOCK TESISTATICE	Destructive	Min. 980 m/s² (Half-wave pulse o	of sine wave: 6 ms)		
characteristics	Vibration resistance	Functional	10 to 55 Hz at double amplitude of 2 mm (Detection time: 10µs)			
	Vibration resistance	Destructive	10 to 55 Hz at double amplitude of 2 mm			
Expected life	Mechanical		Min. 10 ⁷ (at 180 times/min.)			
Expected life	Electrical		Min. 10 ⁵ (at 20 times/min.)			
Conditions	Conditions for operation, transport and storage*2		Ambient temperature: -40°C to +70°C -40°F to +158°F Humidity: 5 to 85% R.H. (Not freezing and condensing at low temperature)			
	Max. Operating spee	d	180 times/min.			
Unit weight			Approx. 38g 1.34oz	Approx. 47g 1.66oz		

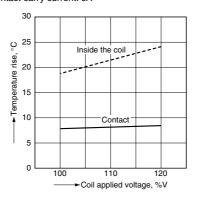
Notes: *1. This value can change due to the switching frequency, environmental conditions and desired reliability level, therefore it is recommended to check this with the actual load.

^{*2.} The upper limit of the ambient temperature is the maximum temperature that can satisfy the coil temperature rise value. Refer to Usage, transport and storage conditions in NOTES.

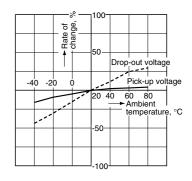
REFERENCE DATA

- 1. Operate/release time (without diode) Tested sample: SF2D-DC24V (2 Form A 2 Form B) Quantity: n = 20
 - 50 ms 40 →Operate/release time, 30 Operate time 20 10 0 <u>L</u> 80 90 100 110 120 -Coil applied voltage, %V
- 2. Temperature rise Tested sample: SF4D-DC24V (4 Form A 4 Form B) Quantity: n = 6

Coil applied voltage: 100%V, 120%V Contact carry current: 6A



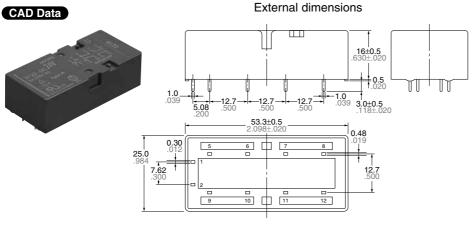
3. Ambient temperature characteristics Tested sample: SF4D-DC24V (4 Form A 4 Form B) Quantity: n = 6



DIMENSIONS (mm inch)

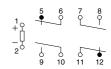
The CAD data of the products with a CAD Data mark can be downloaded from: http://industrial.panasonic.com/ac/e/

1. 2 Form A 2 Form B

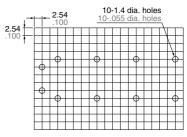


General tolerance: ±0.3 ±.012

Schematic (Bottom view)

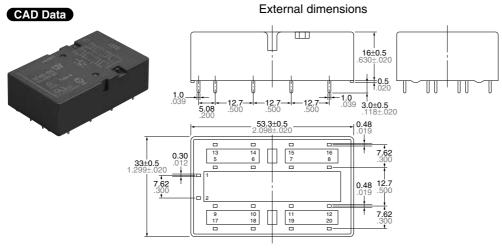


PC board pattern (Bottom view)



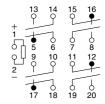
Tolerance: ±0.1 ±.004

2. 4 Form A 4 Form B

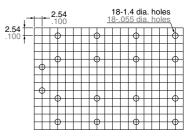


General tolerance: ±0.3 ±.012

Schematic (Bottom view)



PC board pattern (Bottom view)



Tolerance: ±0.1 ±.004

SAFETY STANDARDS

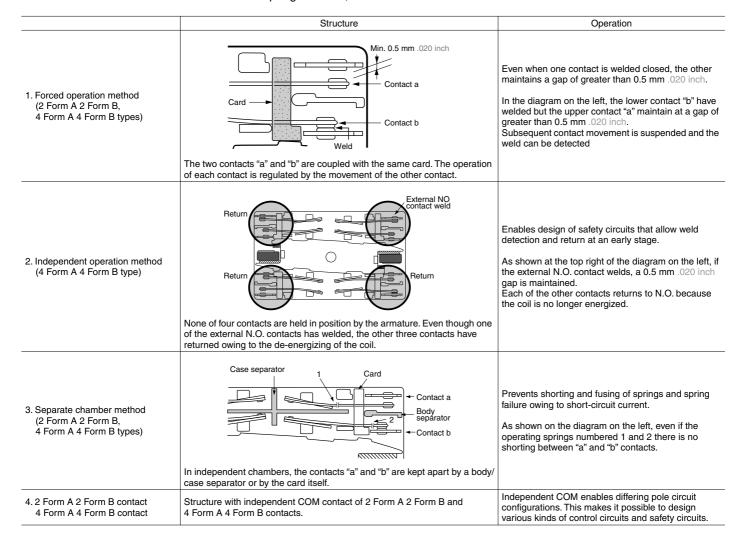
UL/C-UL (F	Recognized)	TÜV (C	ertified)	SEV		
File No.	Contact rating File No.		Rating	File No.	Contact rating	
E120782*	6A 250V AC 6A 24V DC	968 EZ 116.03/10 (SF2D) 968 EZ 116.02/09 (SF4D)		1	6A 24V DC 6A 250V AC	

^{*} CSA standard: Certified by C-UL

SAFETY STRUCTURE OF SF RELAYS

This SF relay design ensures that subsequent operations shut down and can automatically return to a safe state when the SF relay suffers overloading and other circuit abnormalities

(unforeseen externally caused circuit or device breakdowns, end of life incidents, and noise, surge, and environmental influences) owing to contact welding, spring fusion or, in the worst-case scenario, relay breakdown (coil rupture, faulty operation, faulty return, and fatigue and breakage of the operating spring and return spring), and even in the event of end of life.



-4-

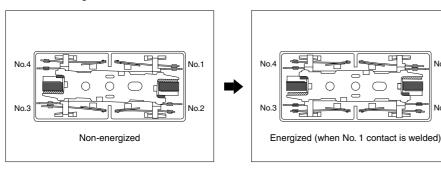
THE OPERATION OF SF RELAYS (when contacts are welded)

SF relays work to maintain a normal operating state even when the contact welding occur by overloading or short-circuit currents. It is easy to make weld detection circuits and safety circuits in the design to ensure safety even if contacts weld.

1) 2 Form A 2 Form B type

Form "b" Contact Weld

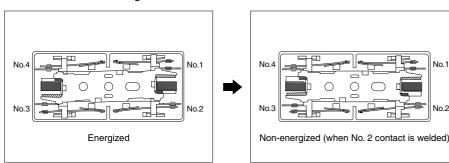
If the form "b" contact (No. 1 and 3) welds, the armature becomes non-operational, the contact gaps at the three form "a" contacts are maintained at greater than 0.5 mm .020 inch. Reliable isolation is thus ensured.



Example: If the No. 1 contact welds
Each of the three form "a" contacts (No. 2 and 4)
maintain a gap of greater than 0.5 mm .020 inch.

Form "a" Contact Weld

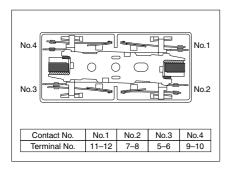
When the form "a" contacts (No. 2 or 4) weld, the armature remains in a non-returned state and the contact gap at the two form "b" contact is maintained at greater than 0.5 mm .020 inch. Reliable isolation is thus ensured.



Example: If the No. 2 contact welds.

The two form "b" contact (No. 1 or 3) maintains a gap of greater than 0.5 mm .020 inch.

Contact Operation Table



The table below shows the state of the other contacts when the current through the welded form "a" contact is 0 V and the rated voltage is applied through the form "b" contact.

		S	tate of oth	er contac	ts		
		1	2	3	4		
Welded terminal No.	1		>0.5		>0.5		
	2	>0.5		>0.5			
	3		>0.5		>0.5		
	4	>0.5		>0.5			

* Contact gaps are shown at the initial state.

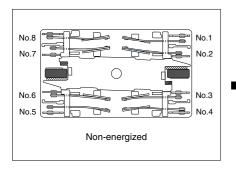
If the contacts change state owing to loading/breaking it is necessary to check the actual loading.

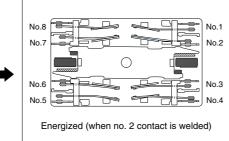
>0.5: contact gap is kept at min. 0.5 mm .020 inch Empty cells: either closed or open

2) 4 Form A 4 Form B type

Internal Contacts Weld

When internal contacts (No. 2, No. 3, No. 6 or No. 7) are welded, the armature becomes non-operational and the four form "a" contact gaps are maintained at 0.5 mm .020inch or greater. Reliable cut-off is thus ensured.



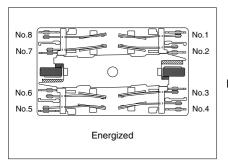


Example: If the No. 2 contact welds.

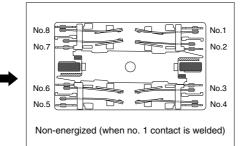
Each of the four form "a" contacts (No. 1, 3, 5, and 7) maintains a gap of greater than 0.5 mm .020 inch.

External Contacts Weld

When external contacts (No. 1, No. 4, No. 5 or No. 8) are welded, gaps of 0.5 mm .020inch and greater are maintained between adjacent contacts and other contacts operate normally by the coil being non-energized.

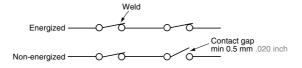


Example 2: If external connections are made in series. Even if one of the contacts welds, the other contacts operate independently and the contact gaps are maintained at greater than 0.5 mm .020 inch.

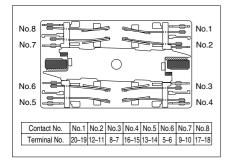


Example 1: If the No. 1 contact welds.

The adjacent No. 2 contact maintains a gap of greater than 0.5 mm .020 inch. The other contacts, because the coil is not energized, return to their normal return state; each of form "a" contacts (No. 3, 5, and 7) maintains a contact gap of greater than 0.5 mm .020 inch; each of the form "b" contacts (No. 4, 6, and 8) return to a closed state.



Contact Operation Table



The table below shows the state of the other contacts when the current through the welded form "a" contact is 0 V and the rated voltage is applied through the form "b" contact.

Cor	Contact No.		State of other contacts						
Contact No.		1	2	3	4	5	6	7	8
	1		>0.5	>0.5	≠	>0.5	≠	>0.5	≠
	2	>0.5		>0.5		>0.5		>0.5	
	3		>0.5		>0.5		>0.5		>0.5
Welded terminal	4	≠	>0.5	>0.5		≠	>0.5	≠	>0.5
No.	5	>0.5	≠	>0.5	≠		>0.5	>0.5	≠
	6	>0.5		>0.5		>0.5		>0.5	
	7		>0.5		>0.5		>0.5		>0.5
	8	>0.5	>0.5	≠	>0.5	≠	>0.5	>0.5	

>0.5: contact gap is kept at min. 0.5 mm .020 inch #: contact closed Empty cells: either closed or open

NOTES

1. For cautions for use, please read "General Application Guidelines".

^{*} Contact gaps are shown at the initial state.

If the contacts change state owing to loading/breaking it is necessary to check
the actual loading.

Panasonic



Flat type safety relays

SF RELAYS



FEATURES

1. Forced operation contacts

N.O. and N.C. side contacts are connected through a card so that one interacts with the other in movement. In case of a contact welding, the other keeps a min. 0.5mm .020inch contact gap.

2. Separated chamber structure

N.O. and N.C. side contacts are put in each own space surrounded with a card and a body-separater. That prevents short circuit between contacts, which is caused by their springs welding or damaged.

3. Contact arrangement of 3 Form A 1 Form B

Enables various forms of control circuit.

4. High breakdown voltage

High breakdown voltage 2,500 Vrms (between contact sets/ between contact and coil)

5. High sensitivity

Realizes thin shape and high sensitivity (500mW nominal operating power) by utilizing high-efficiency polarized magnetic circuit with 4-gap balanced armature.

6. Complies with safety standardsStandard products are UL, CSA, TÜV and SEV certified. Conform to European standards. TÜV certified. Complies with SUVA European standard.

TYPICAL APPLICATIONS

- 1. Industrial equipment such as presses and machine tools
- 2. Elevators and other kinds of hoisting mechanisms, conveyor equipment.

RoHS compliant

ORDERING INFORMATION

Contact arrangement
3: 3 Form A 1 Form B

Nominal coil voltage
DC 5, 12, 24, 48, 60V

TYPES

Contact arrangement	Nominal coil voltage	Part No.
	5V DC	SF3-DC5V
	12V DC	SF3-DC12V
3 Form A 1 Form B	24V DC	SF3-DC24V
	48V DC	SF3-DC48V
	60V DC	SF3-DC60V

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

RATING

1. Coil data

Contact arrangement	Nominal coil voltage	Pick-up voltage (at 20°C 68°F)	Drop-out voltage (at 20°C 68°F)	Nominal coil current [±10%] (at 20°C 68°F)	Coil resistance [±10%] (at 20°C 68°F)	Nominal operating power (at 20°C 68°F)	Max. applied voltage (at 20°C 68°F)
	5V DC			100mA	50Ω		
3 Form A 1 Form B	12V DC	80%V or less of nominal voltage (Initial)	10%V or more of nominal voltage (Initial)	41.7mA	288Ω	500mW	120%V of nominal voltage
	24V DC			20.8mA	1,152 Ω		
	48V DC			10.4mA	$4,608\Omega$		
	60V DC			8.3mA	$7,200\Omega$		

2. Specifications

Characteristics		Item	Specifications
	Arrangement		3 Form A 1 Form B
Contact	Contact resistance (I	nitial)	Max. 30 mΩ (By voltage drop 6 V DC 1A)
	Contact material		Au-flashed AgSnO₂ type
	Nominal switching ca	apacity (resistive load)	6A 250V AC, 6A 30V DC
	Max. switching power	r (resistive load)	1,500VA 180W
Rating	Max. switching voltage	ge	250V AC, 30V DC
natiliy	Max. switching currer	nt	6A
	Nominal operating po	ower	500mW
	Min. switching capac	ity (Reference value)*1	100mA 5V DC
	Insulation resistance	(Initial)	Min. 1,000M Ω (at 500V DC) Measurement at same location as "Breakdown voltage" section.
		Between open contacts	2,500 Vrms for 1min. (Detection current: 10mA)
	Breakdown voltage (Initial)	Between contact sets	2,500 Vrms for 1min. (Detection current: 10mA)
Electrical	(IIIIIai)	Between contact and coil	2,500 Vrms for 1min. (Detection current: 10mA)
characteristics	Temperature rise (co	il)	Max. 45°C 113°F (By resistive method, nominal voltage applied to the coil; contact carrying current: 6A)
	Surge breakdown vo	Itage (between contact and coil)	_
	Operate time		Max. 30ms (Nominal voltage applied to the coil, excluding contact bounce time.)
	Release time		Max. 15ms (Nominal voltage applied to the coil, excluding contact bounce time.) (without diode)
	Shock resistance	Functional	Min. 294 m/s ² (Half-wave pulse of sine wave: 11 ms; detection time: 10μs)
Mechanical	Shock resistance	Destructive	Min. 980 m/s ² (Half-wave pulse of sine wave: 6 ms)
characteristics	Vibration resistance	Functional	10 to 55 Hz at double amplitude of 2 mm (Detection time: 10µs)
	VIDIALION TESISLANCE	Destructive	10 to 55 Hz at double amplitude of 2 mm
Expected life	Mechanical		Min. 107: (at 180 times/min.)
Expected life	Electrical		Min. 3×10 ⁴ (at 20 times/min.)*2
Conditions	Conditions for operation, transport and storage*3		Ambient temperature: -40°C to +70°C -40°F to +158°F Humidity: 5 to 85% R.H. (Not freezing and condensing at low temperature)
	Max. Operating spee	d	180 times/min.
Unit weight			38g 1.34oz

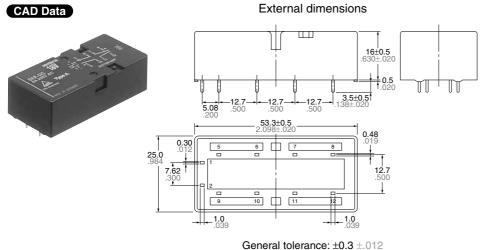
Notes: *1. This value can change due to the switching frequency, environmental conditions and desired reliability level, therefore it is recommended to check this with the actual load.

*2. More than 105 operations when applying the nominal switching capacity to one side of contact pairs of each Form A contact and Form B contact

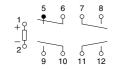
*3. The upper limit of the ambient temperature is the maximum temperature that can satisfy the coil temperature rise value. Refer to Usage, transport and storage conditions in NOTES.

DIMENSIONS (mm inch)

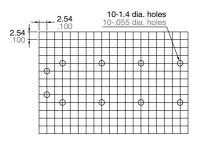
The CAD data of the products with a CAD Data mark can be downloaded from: http://industrial.panasonic.com/ac/e/



Schematic (Bottom view)



PC board pattern (Bottom view)



Tolerance: ±0.1 ±.004

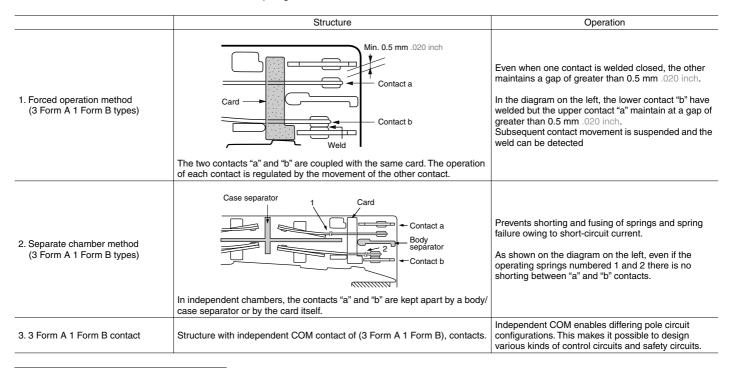
SAFETY STANDARDS

UL/C-UL (Recognized)		TÜV (C	Certified)	SEV	
File No.	Contact rating	File No.	Rating	File No.	Contact rating
E120782	6A 250V AC	968/EZ 312.01/09	6A 250V AC	12.0193	6A 250V AC

^{*} CSA standard: certified by C-UL

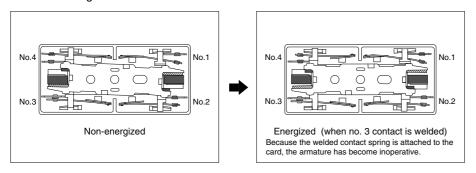
SAFETY STRUCTURE OF SF RELAYS

This SF relay design ensures that subsequent operations shut down and can automatically return to a safe state when the SF relay suffers overloading and other circuit abnormalities (unforeseen externally caused circuit or device breakdowns, end of life incidents, and noise, surge, and environmental influences) owing to contact welding, spring fusion or, in the worst-case scenario, relay breakdown (coil rupture, faulty operation, faulty return, and fatigue and breakage of the operating spring and return spring), and even in the event of end of life.



Form "b" Contact Weld

If the form "b" contact (No. 3) welds, the armature becomes non-operational, the contact gaps at the three form "a" contacts are maintained at greater than 0.5 mm .020 inch. Reliable isolation is thus ensured.

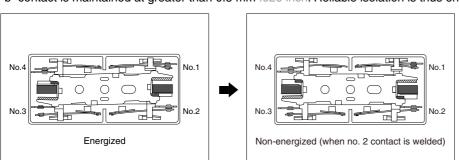


If the No. 3 contact welds.

Each of the three form "a" contacts (No. 1, 2, and 4) maintain a gap of greater than 0.5 mm .020 inch.

Form "a" Contact Weld

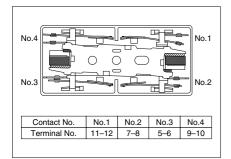
When the form "a" contacts (No. 1, 2, or 4) weld, the armature remains in a non-returned state and the contact gap at the single form "b" contact is maintained at greater than 0.5 mm .020 inch. Reliable isolation is thus ensured.



If the No. 2 contact welds.

The single form "b" contact (No. 3) maintains a gap of greater than 0.5 mm .020 inch.

Contact Operation Table



The table below shows the state of the other contacts when the current through the welded form "a" contact is 0 V and the rated voltage is applied through the form "b" contact.

		State of other contacts				
		1	2	3	4	
	1			>0.5		
Welded terminal	2			>0.5		
No.	3	>0.5	>0.5		>0.5	
	4			>0.5		

>0.5: contact gap is kept at min. 0.5 mm .020 inch Empty cells: either closed or open

NOTES

1. For cautions for use, please read "General Application Guidelines".

-4-

^{*} Contact gaps are shown at the initial state.

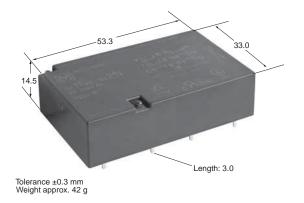
If the contacts change state owing to loading/breaking it is necessary to check the actual loading.







Low profile safety relay with forcibly guided double contacts



FEATURES

- Relay complies with EN 50205, Type B
- Polarized magnet system with snap action function
- Extremely small total power loss
 - Nominal coil power consumption of 390mW
 - Double contacts with low contact resistance, e.g. [$(6A)^2 \times 2.5m\Omega$] × 4NO = 360mW
- Relay height, 14.5mm
- Reinforced insulation according to EN 50178
 - between coil-contacts and contacts-contacts
 - rated voltage of the circuits 230 / 400V or 277 / 480Vrms
 - rated impulse voltage of 6kV $\,\,\,\,\,\,\,\,\,\,\,\,\,$ clearance $\,\geq\,$ 5.5 mm
 - pollution degree 2 → creepage distance ≥ 5.5mm

SPECIFICATIONS

Contact

Contact configuration (a = normally open / NO, b = normally closed / NC)	4a2b
Contact material	AgSnO ₂ , with Au flash
Contact resistance (initial at 6V DC, 1A) Typical contact resistance	≤ 30 m $Ω$ 2.5m $Ω$
Max. switching capacity	6A/8A ^{*1} 250V AC
Max. switching voltage	500V AC / DC
Min. switching voltage / min. switching current	Reference 10V / 10mA
Pick-up / drop-out / bounce time (approx. values at U _{nominal})	23 / 6 ^{*2} / 2ms
Mechanical life	10 ⁷ ops

Coil

Operate / release	75% / 25%
and holding at 20°C (% of U _{nominal})*3	min. 48%
Pick-up/nominal power consumption	219-236 / 390-420mW

Characteristics

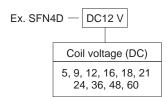
Max. switching frequency (without load)	5Hz
Permissible ambient temperature at nominal power consumption*3	-25°C to 92°C
Upper temperature limit	105°C
Test voltage: open contact / contact-contact / contact-coil	2500 / 4000 / 5000V _{rms}
Insulation resistance at 500V DC (initial)	10 ⁹ Ω
Shock resistance (11ms) NO/NC*4	20 / 15G
Vibration resistance 10 – 200 Hz (10 – 55 Hz, amplitude 2 mm)*4	10G
Degree of protection	RT III ^{*5}
Unit weight	42g

Important: Relay characteristics may be influenced by:

- · strong external magnetic fields
- magnetic conductive materials near the relay
- narrow top-to-top mounting (printed surface to printed surface)

- *1 See "ELECTRICAL LIFE (Reference Data)*1" on page 2.
- *2 Without diode
- *3 See also "REFERENCE DATA" on page 3.
- *4 Contact interruption <10μs
- *5 According to EN 61810-1: 2004, table 2

ORDERING INFORMATION



Notes: 1) Standard packing; Tube: 10 pcs. Case 100 pcs.

2) Other coil voltage available upon request

SFN4D

COIL DATA (at 20°C)

Part number	Coil nominal voltage V DC	Operate voltage*1 V DC	Release voltage ^{*1} V DC	Coil resistance Ω (±10%, 20°C)
SFN4D-DC5V	5	3.75	1.25	64.1
SFN4D-DC9V	9	6.75	2.25	207.7
SFN4D-DC12V	12	9.00	3.00	369.2
SFN4D-DC16V	16	12.00	4.00	656.4
SFN4D-DC18V	18	13.5	4.50	830.8
SFN4D-DC21V	21	15.75	5.25	1130.8
SFN4D-DC24V	24	18.00	6.00	1476.9
SFN4D-DC36V	36	27.00	9.00	3085.7
SFN4D-DC48V	48	36.00	12.00	5485.7
SFN4D-DC60V	60	45.00	15.00	8571.4

^{*1} Operate and release voltage at different temperatures, see "REFERENCE DATA" on page 3, coil voltage characteristics.

SWITCHING CAPABILITY

- Making / breaking capacities according to EN 60947-5-1: 2000, table 4 / 5; AC15: 6A 230V AC / DC13: 6A 24V DC
- Endurance / overload test according to UL 508 16 edition, sections 42 / 43; 6A 250V AC / 6A 24V DC; B300 / R300; File E120782

ELECTRICAL LIFE (Reference Data)*1

Voltage	Current (A)	Load type	Frequency	Duty cycle	No. of contacts	No. of ops.
230V AC	8	AC 1	0.25Hz	25%	4	85,000
230V AC	6	AC 1	0.25Hz	25%	4	200,000
230V AC	2.5	AC 1	0.25Hz	25%	4	1,500,000
230V AC	60 / 6	AC 15	0.20Hz	20%	3	40,000
24V DC	6	DC 1	0.25Hz	25%	4	2,000,000
250V DC	0.27	DC 13	0.10Hz	10%	4	>1,000,000*2

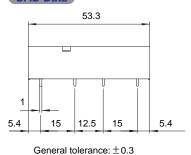
^{*1} Test conditions: Room temperature, breathing hole closed, dielectric strength according to EN61810-1:2004.

DIMENSIONS

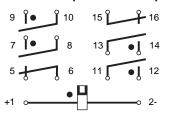
Download **CAD Data** from our Web site.

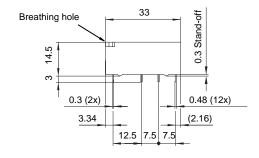
Outer dimensions



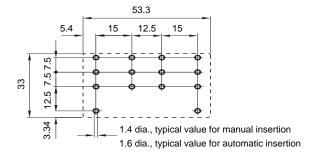


Projection mode: Schematic (Bottom view)





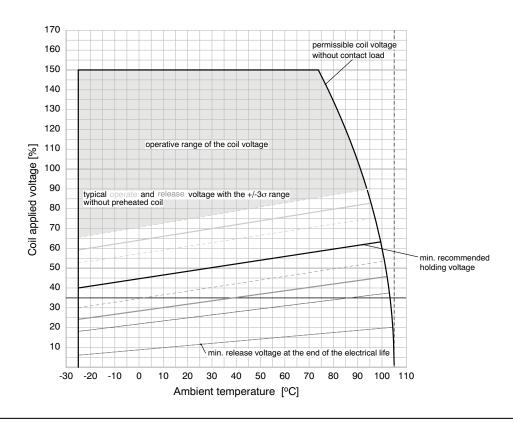
PC board pattern (Bottom view)



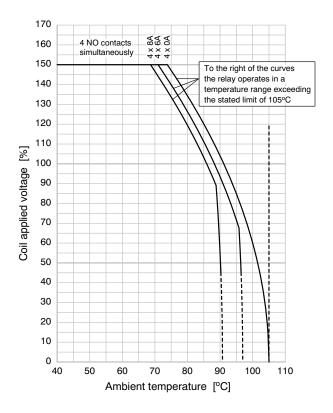
^{*2} Has to be confirmed

REFERENCE DATA

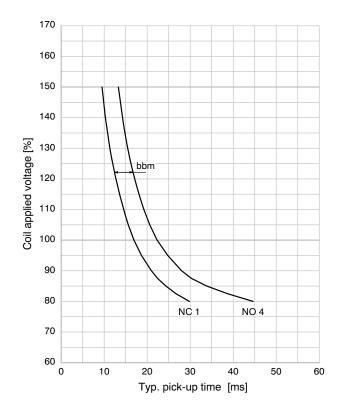
Coil voltage characteristics



Thermic operating range



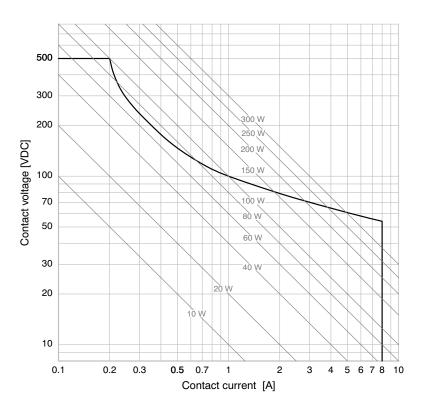
Switching time in relation to coil excitement at 20°C



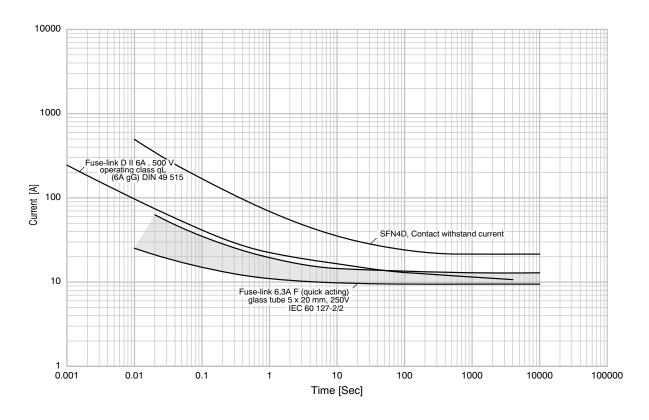
4

REFERENCE DATA, continued

Load limit curve



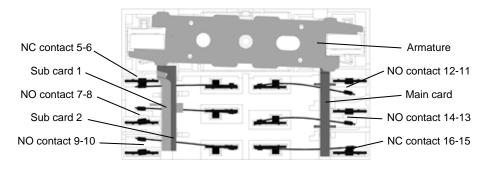
Time / current characteristic



ds_61408_en_sfn4d: 130312D

APPLICATION NOTES

The SFN4D Safety Relay



Remark: Only NC 5-6 monitors all NO contacts!

Legend for interpreting contact conditions

Contact	NC (Normally Closed)			C (Normally Closed) NO (Normally Open)				
Condition	Closed	Fully open	Open	Open or closed	Closed	Fully open	Open	Open or closed
Symbol	<u>. </u>	ļ_ °	<u> </u>		,	Î	ļ ļ	ļ
Contact gap	0	Maximum (~1.5mm)	>0.5mm (forcibly guided)	Not defined	0	Maximum (~1.5mm)	>0.5mm (forcibly guided)	Not defined

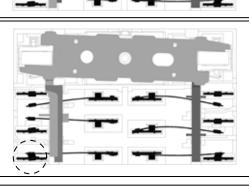
The SFN4D under normal operating conditions

Condition	Illustration of Relay State	Condition of Contacts
Coil deenergized. Armature in deenergized position. NC contacts closed. NO contacts have a contact gap of approx. 1.5mm.		5
Coil energized. Armature in energized position. NO contacts closed. NC contacts have a contact gap of approx. 1.5mm.		5 7 9 12 14 16 6 8 10 11 13 15 9

SFN4D

Condition	Illustration of Relay State	Condition of Contacts		
NC 5-6 welded. Coil energized. Armature nearly in deenergized position.		75 78 9 12 14 16 15 15 15 15 15 15 15 15 15 15 15 15 15	 All NO contacts are forcibly guided. The NO contact gaps are min. 0.5mm. For NC 16-15, the contact condition is not defined. 	
NC 16-15 welded. Coil energized. Armature nearly in deenergized position.		5 7 9 12 14 16 16 16 16 16 16 16 16 16 16 16 16 16	 All NO contacts are forcibly guided. The NO contact gaps are min. 0.5mm. For NC 5-6, the contact condition is not defined. 	
NO 12-11 welded. Coil deenergized. Armature nearly in energized position.		5 7 9 7 12 14 16 6 8 0 10 0 11 17 13 0 15 0	- All (both) NC contacts are forcibly guided The NC contact gaps are m 0.5mm For all NO contacts, the contact condition is not defined.	
- NO 14-13 welded Coil deenergized Armature in nearly energized position.		5 7 9 12 14 16 6 8 10 11 13 15	 All (both) NC contacts are forcibly guided. The NC contact gaps are m 0.5mm. For all NO contacts, the contact condition is not defined. 	
- NO 7-8 welded Coil deenergized Armature in deenergized position.		5 7 7 9 12 14 16 6 8 10 11 13 15	- NC 16-15 is closed!! - All non-welded NO contacts show their max contact gap. - NC 5-6 forcibly guided to twelded contact by sub card The contact gap is min. 0.5mm.	

- NO 9-10 welded.
- Coil deenergized.
- Armature in deenergized position.



- NC 16-15 is closed!!
- All non-welded NO contacts show their max. contact gap.
- NC 5-6 forcibly guided to the welded contact by sub card 2.
 The contact gap is min.
 0.5mm.

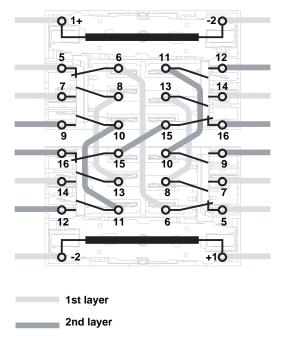
Failure modes, application examples

1)Feedback loop, 2) Self-holding circuit, 3) Safety circuit, 4) Auxiliary contacts

		Condition of contacts at deenergized coil
1. Self-holding circuit, three safety circuits K1 $6 \ 8 \ 10 \ 11 \ 13 \ 15 \ 15 \ 14 \ 12 \ 9 \ 7 \ 16$	One contact welded, e.g. NO 9-10 of K1.	K1 $\begin{array}{c ccccccccccccccccccccccccccccccccccc$
K2 6 13 11 10 8 15 16		Condition of contacts at deenergized coil
1) 2) 2) 3) 3) 4)	One contact welded, e.g. NO 12-11 of K2.	K1 $\begin{array}{cccccccccccccccccccccccccccccccccccc$
		Condition of contacts at deenergized coil
2.1. Four safety circuits K1 $\frac{5}{6}$, $\frac{7}{8}$, $\frac{9}{10}$, $\frac{12}{11}$, $\frac{14}{13}$, $\frac{16}{15}$, K2 $\frac{6}{5}$, $\frac{13}{14}$, $\frac{11}{12}$, $\frac{10}{9}$, $\frac{8}{7}$, $\frac{15}{16}$, $\frac{15}$	One contact welded, e.g. NO 9-10 of K1.	K1 $\begin{array}{cccccccccccccccccccccccccccccccccccc$
K2 ⁶ 13 11 10 8 15		Condition of contacts at deenergized coil
1) 3) 3) 3) 4) (see wiring example, p. 8)	One contact welded, e.g. NO 12-11 of K2.	K1 5 7 9 12 14 16 6 8 10 11 13 15 12 14 16 15 10 10 10 10 10 10 10 10
		Condition of contacts at deenergized coil
2.2. Two safety circuits K1 $\frac{5}{6} \left \frac{7}{8} \right \frac{9}{10} \left \frac{12}{11} \right \frac{14}{13} \left \frac{16}{15} \right $	Both contacts of one path are welded, e.g. NO 7-8 and NO 14-13. A safety circuit needs two paths in this failure mode. The contacts 9-10, 12-11, and 14-13 of K1 interrupt the load.	K1 $\begin{array}{cccccccccccccccccccccccccccccccccccc$
K2 ⁶ \ 13\ 11\ 10\ 8\ 15\ 5\ 14\ 12\ 9\ 7\ 16\		Condition of contacts at deenergized coil
1) 3) 3) 4) (see wiring example, p. 8)	Both contacts of one path are welded, e.g. NO 9-10 and NO 12-11. A safety circuit needs two paths in this failure mode. The contacts 7-8, 12-11, and 14-13 of K1 interrupt the load.	K1 $5 - 7 \cdot 7 \cdot 9 \cdot 12 \cdot 14 \cdot 16 - 6 \cdot 8 \cdot 10 \cdot 11 \cdot 13 \cdot 15 \cdot 15 \cdot 12 \cdot 14 \cdot 16 \cdot 15 \cdot 15 \cdot 15 \cdot 12 \cdot 7 \cdot 9 \cdot 7 \cdot 16 \cdot 16 \cdot 15 \cdot 16 \cdot 16$
		3 7 14 1 12 7 9 7 10 10 7

8

Wiring for application examples 2.1 and 2.2



For Cautions for Use, see Relay Technical Information.

Panasonic





Compact Relay Family with Forcibly Guided Contacts

SF-Y RELAYS



4-pole (2 Form A 2 Form B, 3 Form A 1 Form B)



6-pole (4 Form A 2 Form B, 5 Form A 1 Form B)

RoHS compliant

FEATURES

1. Forcibly guided contact structure Relay complies with EN 50205, Type A Equipped with forcibly guided contact structure that enables detection of contact welding and construction of safety circuit.

- 2. Small size
- 3. Different contact configurations:

Туре	$L \times W \times H$ (mm inch)
2 Form A 2 Form B,	31.0 × 28.6 × 14.5
3 Form A 1 Form B	1.220 × 1.126 × .571
4 Form A 2 Form B,	39.0 × 28.6 × 14.5
5 Form A 1 Form B	1.535 × 1.126 × .571

- 4. Low profile: 14.5 mm .571 inch
- **5. Insulation according to EN 60664-1:** Overvoltage category III, Pollution degree 2, 250V AC
- Reinforced insulation:

Clearance and creepage 5.5 mm .217 inch

(between all contacts and between contact NO4 and coil)

Basic insulation:

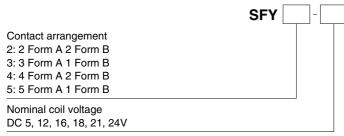
Clearance 3 mm .118 inch and creepage 4 mm .157 inch

(between all contacts and between contact NC3 and coil)

TYPICAL APPLICATIONS

- 1. Emergency stop switches
- 2. Machine safety engineering
- 3. Safety control units
- 4. Automation technology
- 5. Elevators
- 6. Escalators
- 7. Overcurrent protection with monitor contact

ORDERING INFORMATION



Notes: Please consult us about other coil voltages. Gold-clad contact type available on request.

TYPES

Co	ontact arrangement	Nominal coil voltage	Part No.
		5 V DC	SFY2-DC5V
		12 V DC	SFY2-DC12V
	2 Form A 2 Form B	16 V DC	SFY2-DC16V
		18 V DC	SFY2-DC18V
4 nole		21 V DC	SFY2-DC21V
4-pole		24 V DC	SFY2-DC24V
		5 V DC	SFY3-DC5V
		12 V DC	SFY3-DC12V
	3 Form A 1 Form B	16 V DC	SFY3-DC16V
		18 V DC	SFY3-DC18V
		21 V DC	SFY3-DC21V
		24 V DC	SFY3-DC24V
		5 V DC	SFY4-DC5V
		12 V DC	SFY4-DC12V
	4 Form A 2 Form B	16 V DC	SFY4-DC16V
		18 V DC	SFY4-DC18V
Coole		21 V DC	SFY4-DC21V
6-pole		24 V DC	SFY4-DC24V
		5 V DC	SFY5-DC5V
		12 V DC	SFY5-DC12V
	5 Form A 1 Form B	16 V DC	SFY5-DC16V
		18 V DC	SFY5-DC18V
		21 V DC	SFY5-DC21V
	<u> </u>	24 V DC	SFY5-DC24V

Standard packing: Tube 20 pcs.

RATING

1. Coil data

Con	tact arrangement	Nominal coil voltage	Pick-up voltage (at 20°C 68°F)	Drop-out voltage (at 20°C 68°F)	Nominal operating current [±10%] (at 20°C 68°F)	Coil resistance [±10%] (at 20°C 68°F)	Nominal operating power (at 20°C 68°F)	Max. applied voltage (at 20°C 68°F)
		5V DC			134mA	38Ω		
		12V DC			56mA	215Ω		
	2 Form A 2 Form B	16V DC			42mA	380Ω		
	2 FOITH A 2 FOITH B	18V DC			37mA	483Ω		
		21V DC			32mA	666Ω		
4 mala		24V DC			28mA	864Ω		
4-pole		5V DC			134mA	38Ω		
		12V DC			56mA	215Ω		120%V of nominal voltage
	3 Form A 1 Form B	16V DC		15%V or more of nominal voltage (Initial)	42mA	380Ω	670mW	
	3 FORM A 1 FORM B	18V DC	75%V or less of nominal voltage (Initial)		37mA	483Ω		
		21V DC			32mA	666Ω		
		24V DC			28mA	864Ω		
		5V DC			134mA	38Ω		
		12V DC			56mA	215Ω		
	4 Form A 0 Form D	16V DC			42mA	380Ω		
	4 Form A 2 Form B	18V DC			37mA	483Ω		
		21V DC			32mA	666Ω		
0		24V DC			28mA	864Ω		
6-pole		5V DC			134mA	38Ω		
		12V DC			56mA	215Ω		
	5 5 A 4 5 D	16V DC			42mA	380Ω		
	5 Form A 1 Form B	18V DC			37mA	483Ω		
		21V DC	1		32mA	666Ω		
		24V DC	1		28mA	864Ω		

-2-

2. Specifications

Charastaristics	ltem -		Specifications		
Characteristics			4-pole	6-pole	
	Contact arrangement		2 Form A 2 Form B, 3 Form A 1 Form B	4 Form A 2 Form B, 5 Form A 1 Form B	
Contact	Forcibly guided	contacts	All contacts: Type A, EN 50205		
	Contact resista	nce (Initial)	Max. 100 mΩ (By voltage drop 6 V DC 1A)		
	Contact materia	al	Au-flashed AgNi alloy type		
	Nominal switch	ing capacity (resistive load)	6A 250V AC, 6A 30V DC		
	Max. switching	power (resistive load)	1,500VA, 180W		
Rating	Max. switching	voltage	250V AC, 30V DC		
	Max. switching	current	6 A		
	Min. switching	capacity (Reference value)*1	10mA 10V DC		
Insulation resistance (Initial)		tance (Initial)	Min. 1,000M Ω (at 500V DC) Measurement at same	e location as "Breakdown voltage" section.	
_,	Breakdown voltage (Initial)	Between open contacts	1,500 Vrms for 1 min. (Detection current: 10mA)		
		Between contact sets	4,000 Vrms for 1 min. (Detection current: 10mA)		
Electrical characteristics	voltage (mittal)	Between contact and coil	NC3: 2,500 Vrms for 1min; NO4: 4,000 Vrms for 1min (Detection current: 10mA)		
inaracier istics	Coil holding vo	tage*4	Min. 60%V (Initial, at 20°C 68°F)		
	Operate time (a	at 20°C 68°F)	Max. 20ms (Nominal coil voltage applied to the coil, excluding contact bounce time)		
	Release time (a	at 20°C 68°F)	Max. 10ms (Nominal coil voltage applied to the coil, excluding contact bounce time) (without diode)		
	Shock	Functional	Min. 200 m/s² {Min. 20G} (Half-wave pulse of sine wave: 11 ms; detection time: 10μs)		
Mechanical	resistance	Destructive	Min. 1,000 m/s ² (Half-wave pulse of sine wave: 6 ms)		
characteristics	Vibration	Functional	10 to 55 Hz at double amplitude of 1.5 mm .059 inc	ch (Detection time: 10μs)	
	resistance	Destructive	10 to 55 Hz at double amplitude of 1.5 mm .059 inch		
Evacated life	Mechanical		Min. 10 ⁷ (at 180 times/min.)		
Expected life	Electrical		250 V AC 6 A resistive load: Min. 10 ⁵ (at 20 times/min.)		
Degree of protec	tion		RT III*3		
		pperation, transport and	Ambient temperature: -40°C to +70°C -40°F to +158°F Humidity: 5 to 85% R.H. (Not freezing and condensing at low temperature)		
	Max. Operating	speed	20 times/min. (at nominal voltage)		
Unit weight			Approx. 19 g .67 oz	Approx. 23 g .81 oz	

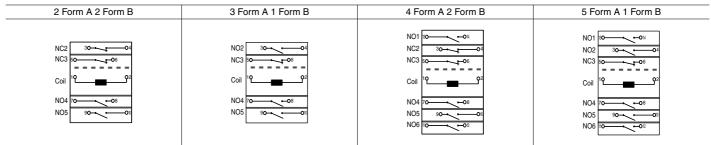
Notes: *1. This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

- *2. The upper limit of the ambient temperature is the maximum temperature that can satisfy the coil temperature rise value. Refer to Usage, transport and storage conditions in NOTES.
- *3. According to EN 61810-1:2010, table 2. Characteristic is sealed construction with terminals, case and base sealed shut with sealing resin. Construction is designed to prevent seeping of flux when soldering and cleaning fluid when cleaning. Harmful substances on the contacts are removed by gas purging before sealing with.
- *4. Coil holding voltage is the coil voltage after 100 ms from the applied nominal voltage.

Important: Relay characteristics may be influenced by:

- strong external magnetic fields
- magnetic conductive materials near the relay
- narrow top-to-top mounting (printed surface to printed surface)

Insulation



- = Reinforced insulation: overvoltage category III, pollution degree 2, 250V AC
 - (Clearance and creepage distance is 5.5 mm .217 inch or more between all contacts. Also, there is 5.5 mm .217 inch or more clearance and creepage distance even between contact NO4 and coil.)
- = = = Basic insulation: overvoltage category III, pollution degree 3, 250V AC

(The clearance is 3 mm .118 inch or more between all contacts and the creepage distance is 4 mm .157 inch or more. Even between contact NC3 and coil, the clearance is 3 mm .118 inch or more and the creepage distance is 4 mm .157 inch or more.)

Other contact gaps when contacts are welded

The table below shows the state of the other contacts.

In case of form "NO" contact weld the coil applied voltage is 0 V.

In case of form "NC" contact weld the coil applied voltage is nominal.

<2 Form A 2 Form B>

			State of other contacts			
		3-4 (NC)	5-6 (NC)	7-8 (NO)	9-10 (NO)	
	3-4 (NC)			>0.5	>0.5	
Welded terminal No.	5-6 (NC)			>0.5	>0.5	
	7-8 (NO)	>0.5	>0.5			
	9-10 (NO)	>0.5	>0.5			

<3 Form A 1 Form B>

		State of other contacts				
		3-4 (NC)	5-6 (NO)	7-8 (NO)	9-10 (NO)	
	3-4 (NC)		>0.5	>0.5	>0.5	
Welded terminal No.	5-6 (NO)	>0.5				
	7-8 (NO)	>0.5				
	9-10 (NO)	>0.5				

<4 Form A 2 Form B>

			State of other contacts				
		3-4 (NC)	5-6 (NC)	7-8 (NO)	9-10 (NO)	11-12 (NO)	13-14 (NO)
	3-4 (NC)			>0.5	>0.5	>0.5	>0.5
Welded terminal No.	5-6 (NC)			>0.5	>0.5	>0.5	>0.5
	7-8 (NO)	>0.5	>0.5				
	9-10 (NO)	>0.5	>0.5				
	11-12 (NO)	>0.5	>0.5				
	13-14 (NO)	>0.5	>0.5				

<5 Form A 1 Form B>

			State of other contacts				
		3-4 (NC)	5-6 (NO)	7-8 (NO)	9-10 (NO)	11-12 (NO)	13-14 (NO)
	3-4 (NC)		>0.5	>0.5	>0.5	>0.5	>0.5
Welded terminal No.	5-6 (NO)	>0.5					
	7-8 (NO)	>0.5					
	9-10 (NO)	>0.5					
	11-12 (NO)	>0.5					
	13-14 (NO)	>0.5					

>0.5: contact gap is kept at min. 0.5 mm .020 inch Empty cells: either ON or OFF Note: Contact gaps are shown at the initial state.

If the contact transfer is caused by load switching, it is necessary to check the actual loading.

DIMENSIONS (mm inch)

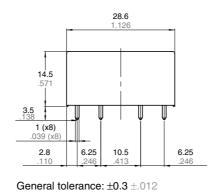
The CAD data of the products with a CAD Data mark can be downloaded from: http://industrial.panasonic.com/ac/e/

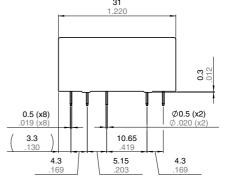
1. 4-pole (2 Form A 2 Form B, 3 Form A 1 Form B)

CAD Data



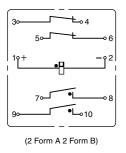
External dimensions

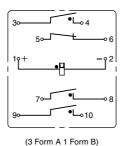




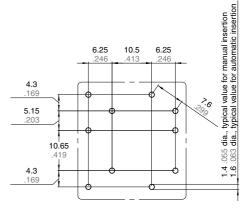
Projection mode: (-)

Schematic (Bottom view)





PC board pattern (Bottom view)



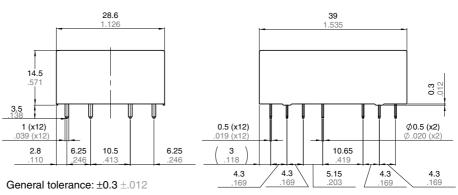
Tolerance: $\pm 0.1 \pm .004$

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2. 6-pole (4 Form A 2 Form B, 5 Form A 1 Form B)

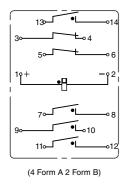
CAD Data

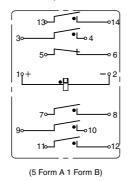
External dimensions



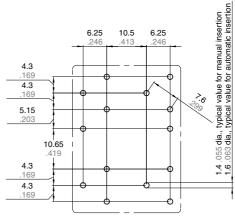
Projection mode: (---

Schematic (Bottom view)





PC board pattern (Bottom view)



Tolerance: ±0.1 ±.004

SAFETY STANDARDS

Certification authority	File No.	Rating
UL/C-UL	E120782	6A 250V AC, general use, 100Kops 6A 30V DC, general use, 100Kops, B300, R300 (pilot duty)
TÜV	Cert. no: 968/EZ 535. 00/12	6A 230V AC (cosφ=1.0) 70°C 158°F, 6A 24V DC resistive

NOTES

1. For cautions for use, please read "General Application Guidelines".

2. Coil operating power

Pure DC current should be applied to the coil. The wave form should be rectangular. If it includes ripple, the ripple factor should be less than 5%. However, check it with the actual circuit since the characteristics may be slightly different.

3. Coil connection

When connecting coils, refer to the wiring diagram to prevent mis-operation or malfunction.

4. Soldering

When using automatic soldering, the following conditions are recommended

- 1) Preheating: 120°C 248°F, within 120 sec (PC board solder surface)
- 2) Soldering: 260°C±5°C 500°F±41°F, within 6 sec

-6-