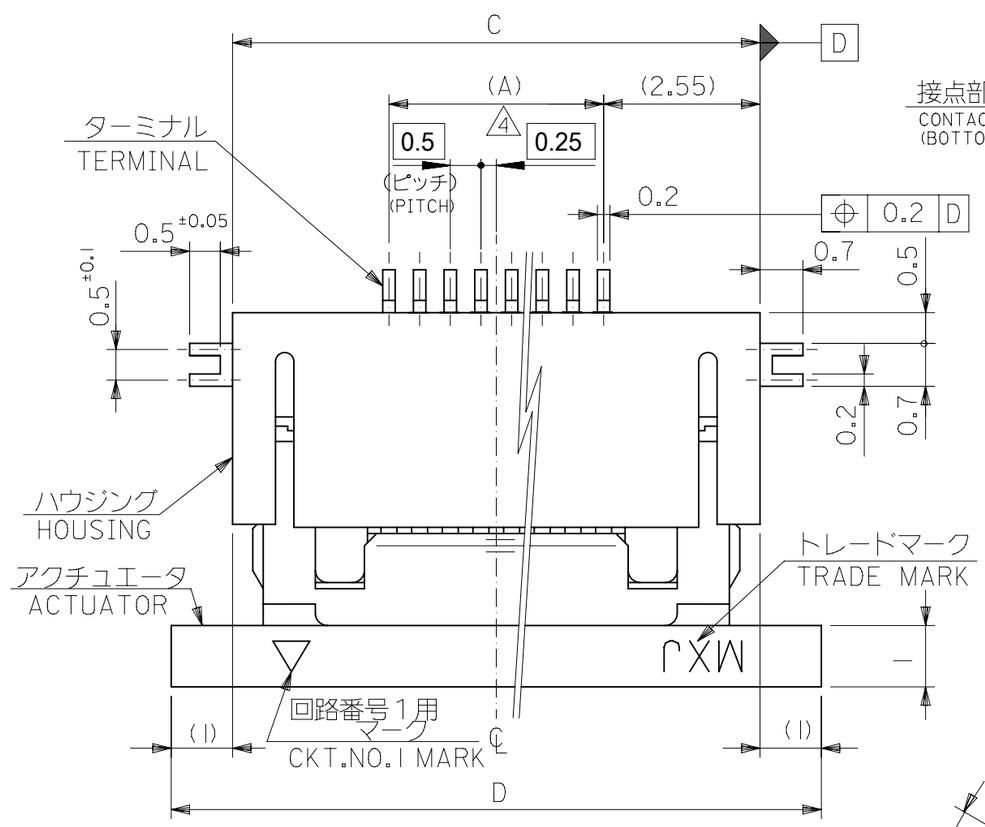

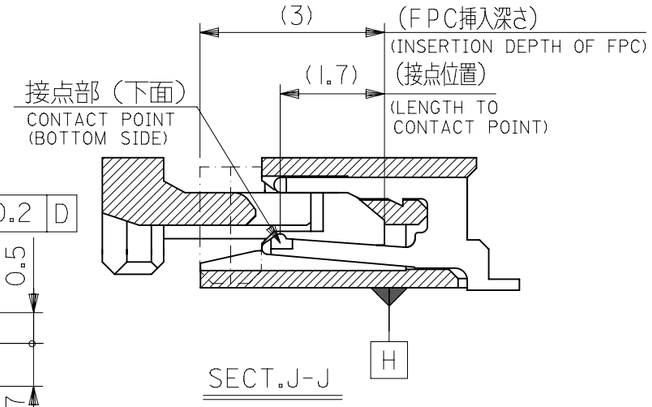

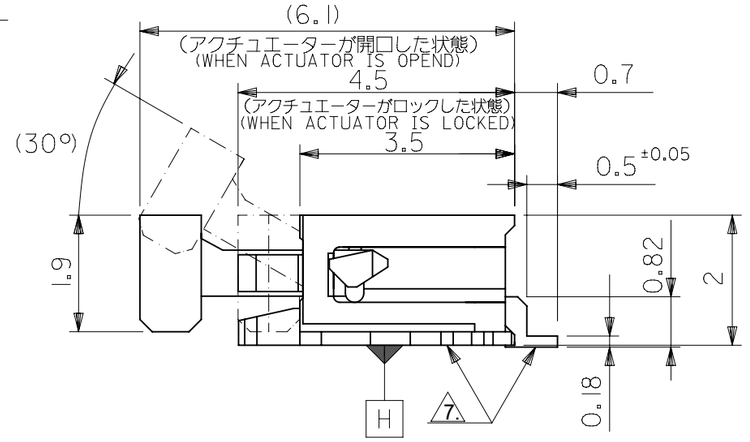

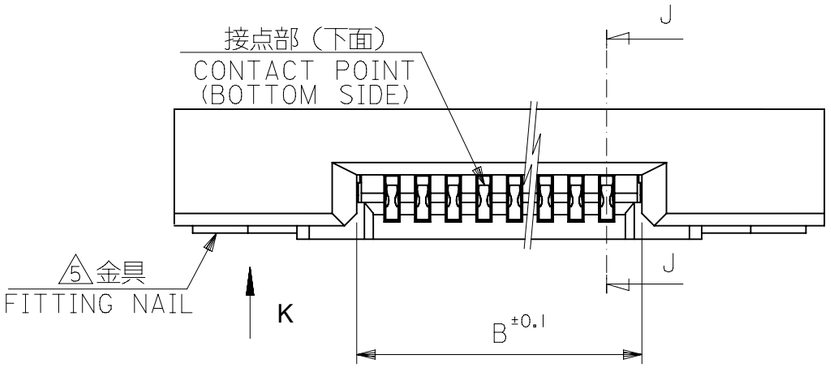

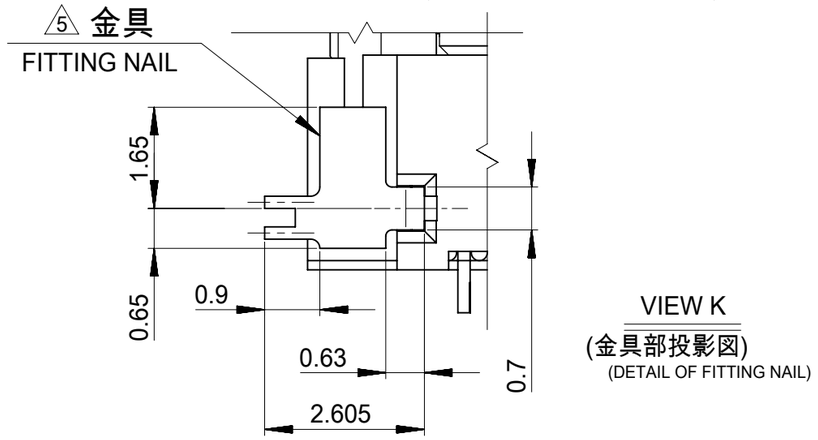

VIEW K
(金具部投影図)
(DETAIL OF FITTING NAIL)

NOTES

1.使用材料
MATERIAL
ハウジング：ポリアミド(PA) 、ナチュラル(白色)、ガラス充填、UL94V-0
HOUSING:POLYAMIDE NATURAL(WHITE)、GLASS FILLED,UL94V-0
アクチュエータ：ポリフェニレンサルファイド(PPS)、ナチュラル(茶色)、ガラス充填、UL94V-0
ACTUATOR: PPS ,NATURAL(BROWN), GLASS FILLED, UL94V-0
ターミナル：リン青銅(t = 0.2)
TERMINAL:PHOSPHOR BRONZE(t = 0.2)
金具：リン青銅(t = 0.2)
FITTING NAIL: PHOSPHOR BRONZE(t = 0.2)

2.メッキ仕様 PLATING
ターミナル TERMINAL
錫銀ビスマスメッキ (1.0μm以上)
TIN SILVER BISMUTH PLATING (1.0 MICROMETER MINIMUM)
下地メッキ：ニッケルメッキ (1.0μm以上)
UNDER PLATING : NICKEL PLATING (1.0 MICROMETER MINIMUM)
金具 NAIL
錫メッキ (1.0μm以上)
TIN PLATING (1.0 MICROMETER MINIMUM)
下地メッキ：ニッケルメッキ (1.0μm以上)
UNDER PLATING : NICKEL PLATING (1.0 MICROMETER MINIMUM)

3.エンボステープ梱包時は、アクチュエータがロックした状態になります。
IN THE PACKAGE,ACTUATOR OF PART NO.52437-**22 SHOULD BE LOCKED.

4 偶数極に適用
APPLY FOR EVEN CIRCUIT.

5 ﾊﾟﾀｰﾝ剥離止め金具
FITTING NAIL FOR PREVENTION OF PEELING OF P.W.B. PATTERN.

6 R0.3は、FPCの導体部にかからないこと
R0.3 MUST NOT BE OVERLAPED TO PATTERN OF FPC.

7 ソルダーテール半田付け面のズレ量、及び金具半田付け面のズレ量は、基準面 H に対して上方向に0.1MAXIMUM、下方向に0.15MAXIMUMとする。
MISALIGNMENT OF SOLDER TAILS AND FITTING NAILS FROM DATUM H.
UPPER DIRECTION : 0.1 MAXIMUM
LOWER DORECTION : 0.15MAXIMUM

8.ELV及びRoHS適合品
ELV AND RoHS COMPLIANT

24.1	22.1	18.15	17.0	52437-3533	35
21.6	19.6	15.65	14.5	52437-3033	30
21.1	19.1	15.15	14.0	52437-2933	29
20.6	18.6	14.65	13.5	52437-2833	28
20.1	18.1	14.15	13.0	52437-2733	27
19.6	17.6	13.65	12.5	52437-2633	26
19.1	17.1	13.15	12.0	52437-2533	25
18.6	16.6	12.65	11.5	52437-2433	24
18.1	16.1	12.15	11.0	52437-2333	23
17.6	15.6	11.65	10.5	52437-2233	22
17.1	15.1	11.15	10.0	52437-2133	21
D	C	B	(A)	EMBOSSED PACKAGE	極数 CKT.
				ORDER No. オーダー番号	

CONNECTOR SERIES NO. : 52437-**22

GENERAL TOLERANCES (UNLESS SPECIFIED)	
10 UNDER	± 0.2
10 OVER 30 UNDER	± 0.25
30 OVER	± 0.3
ANGULAR ± 3 °	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

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DIMENSION UNITS	SCALE
mm	10:1

GENERAL TOLERANCES (UNLESS SPECIFIED)	
ANGULAR TOL	± 3.0 °
4 PLACES	± 0.2
3 PLACES	± 0.25
2 PLACES	± 0.3
1 PLACE	±
0 PLACES	±

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

CURRENT REV DESC:

EC NO: 600082
DRWN: YCHEN128 2018/03/02
CHK'D: KTAKAHASHI 2018/03/14
APPR: NUKITA 2018/03/14

INITIAL REVISION:
DRWN: KMIYAHARA 2012/09/05
APPR: KMORIKAWA 2013/04/05

molex

0.5MM FPC CONN ZIF R/A
HOUSING ASSY (LOWER CONTACT)

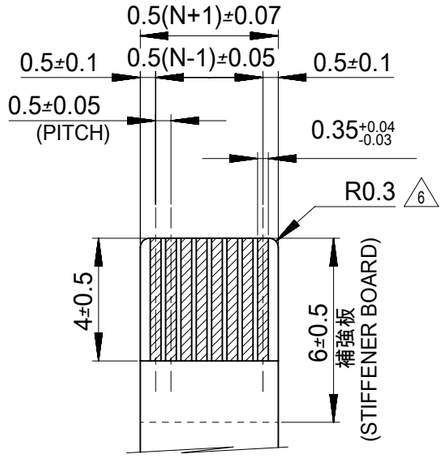
PRODUCT CUSTOMER DRAWING

DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
SD-52437-023	PSD	001	A

THIRD ANGLE PROJECTION	DRAWING	SERIES	MATERIAL NUMBER	CUSTOMER	SHEET NUMBER
	A3-SIZE	52437	SEE TABLE	GENERAL MARKET	1 OF 2

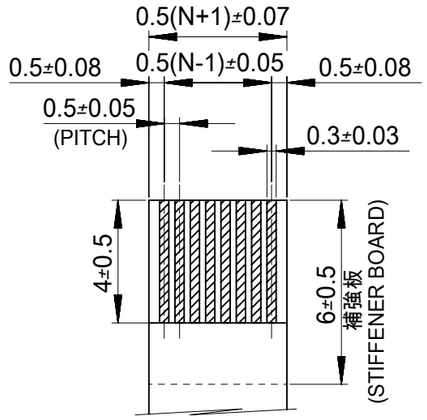
DOCUMENT STATUS	P1	RELEASE DATE	2018/03/14 07:58:48

FORMAT: master-lb-prod-A3
REVISION: H
DATE: 2018/01/18



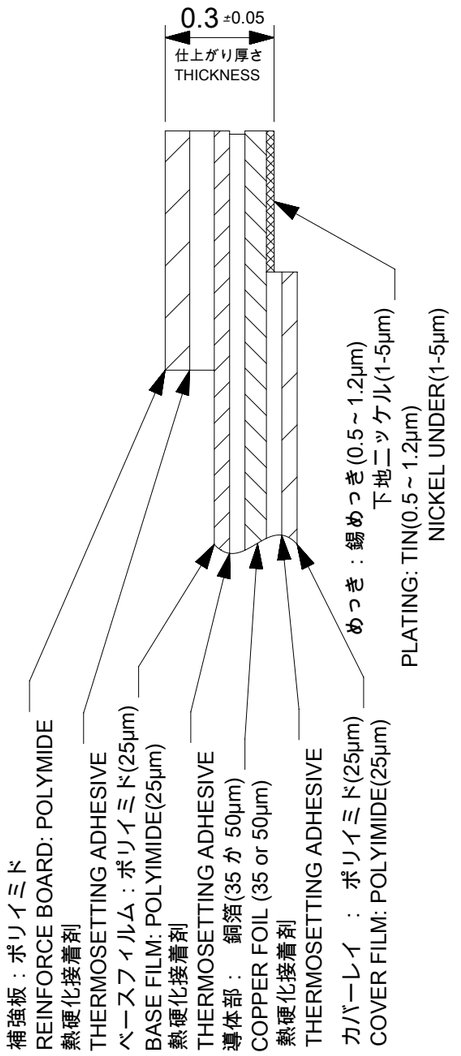
適合FPC推奨寸法

APPLICABLE FPC
PLATING RECOMMENDED DIMENSION
仕上がり厚さ：0.3±0.05
THICKNESS: 0.3+0.05/-0.05



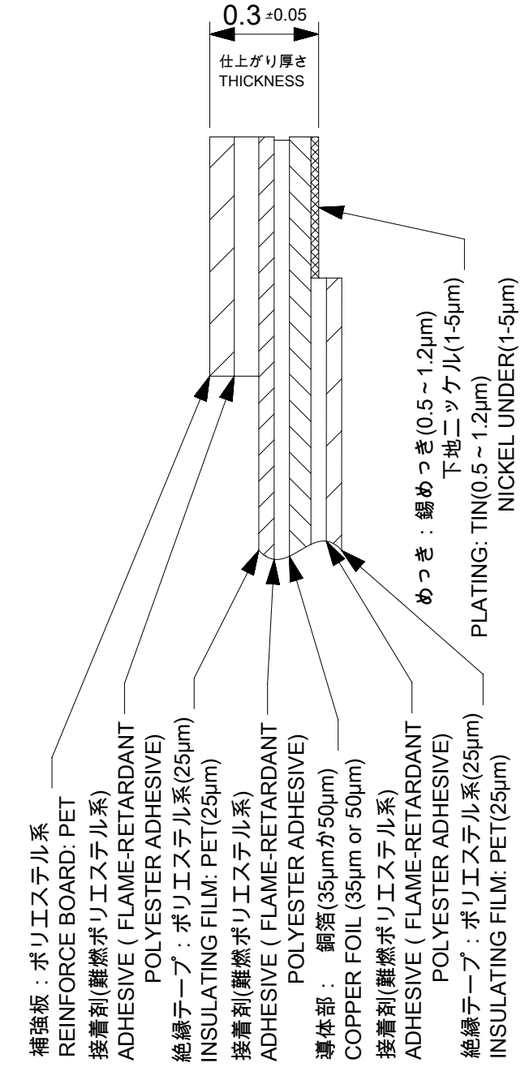
適合FFC推奨寸法

APPLICABLE FFC
PLATING RECOMMENDED DIMENSION
仕上がり厚さ：0.3±0.05
THICKNESS: 0.3+0.05/-0.05



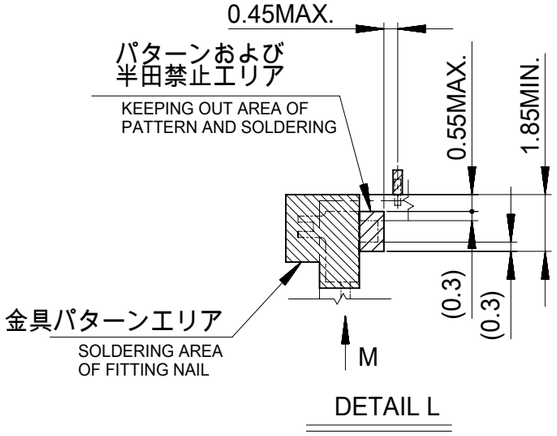
FPC構成推奨仕様

STRUCTURE OF FPC

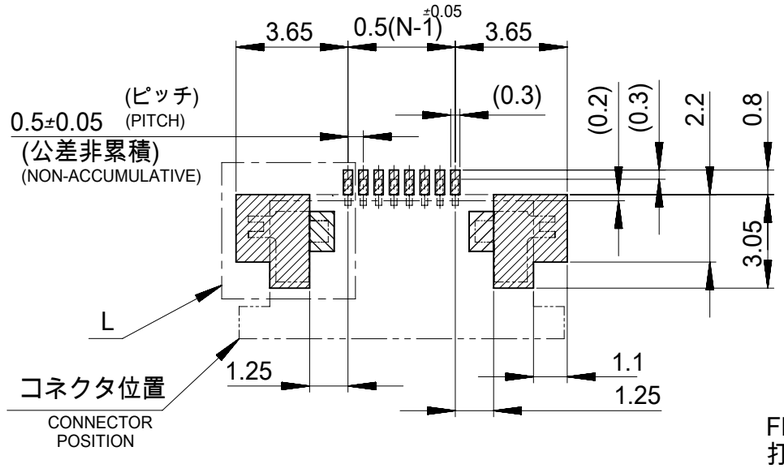


FFC構成推奨仕様

STRUCTURE OF FFC



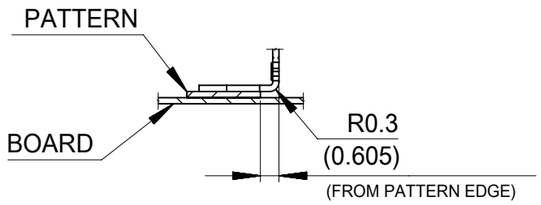
DETAIL L



推奨基板レイアウト
（マウンド面）

RECOMMENDED P.C.BOARD
PATTERN DIMENSION
(MOUNTING SIDE)

FPC/FFCについて　ABOUT FPC/FFC
打ち抜き方向は導体側から補強板側を推奨します。
接着剤の接点部への付着は導通不良の原因になりますので、染み出しが無い様、お願い致します。
RECOMMENDED PUNCHING DIRECTION: FROM CONDUCTOR SIDE TO STIFFENER SIDE
PLEASE PUT APPROPRIATE AMOUNT OF ADHESIVE ON ADHEREND BECAUSE
THERE IS A POSSIBILITY THAT THE EXTRA ADHESIVE CAUSES THE DEFECT IN
ELECTRICAL CONTINUITY.



VIEW M

(DETAIL OF FITTING NAIL
ON PATTERN)

マスク厚　　：　100μm
マスク開口率　：　100%
SCREEN THICKNESS　: 100μm
SCREEN OPEN RATIO : 100%

GENERAL TOLERANCES (UNLESS SPECIFIED)	
10 UNDER	± 0.2
10 OVER 30 UNDER	± 0.25
30 OVER	± 0.3
ANGULAR ± 3 °	

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

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DIMENSION UNITS	SCALE
mm	5:1

GENERAL TOLERANCES (UNLESS SPECIFIED)
ANGULAR TOL ± 2.0 °
4 PLACES ± 0.2
3 PLACES ± 0.25
2 PLACES ± 0.3
1 PLACE ±
0 PLACES ±
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

CURRENT REV DESC:

EC NO: 600082
DRWN: YCHEN128 2018/03/02
CHK'D: KTAKAHASHI 2018/03/14
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THIRD ANGLE PROJECTION | DRAWING: A3-SIZE | SERIES: 52437

molex

0.5MM FPC CONN ZIF R/A
HOUSING ASSY (LOWER CONTACT)

PRODUCT CUSTOMER DRAWING

DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
SD-52437-023	PSD	001	A

MATERIAL NUMBER	CUSTOMER	SHEET NUMBER
SEE TABLE	GENERAL MARKET	2 OF 2

DOCUMENT STATUS	P1	RELEASE DATE	2018/03/14 07:58:48

FORMAT: master-lb-prod-A3
REVISION: H
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