



CKT. SIZE	DIM. A		DIM. B	
	(MM)	INCH	(MM)	INCH
04	(2.54)	.100	(4.83)	.190
06	(5.08)	.200	(7.37)	.290
08	(7.62)	.300	(9.91)	.390
10	(10.16)	.400	(12.45)	.490
12	(12.70)	.500	(14.99)	.590
14	(15.24)	.600	(17.53)	.690
16	(17.78)	.700	(20.07)	.790
18	(20.32)	.800	(22.61)	.890
20	(22.86)	.900	(25.15)	.990
22	(25.40)	1.000	(27.69)	1.090
24	(27.94)	1.100	(30.23)	1.190
26	(30.48)	1.200	(32.77)	1.290
28	(33.02)	1.300	(35.31)	1.390
30	(35.56)	1.400	(37.85)	1.490
32	(38.10)	1.500	(40.39)	1.590
34	(40.64)	1.600	(42.93)	1.690
36	(43.18)	1.700	(45.47)	1.790
38	(45.72)	1.800	(48.01)	1.890
40	(48.26)	1.900	(50.55)	1.990
42	(50.80)	2.000	(53.09)	2.090
44	(53.34)	2.100	(55.63)	2.190
46	(55.88)	2.200	(58.17)	2.290
48	(58.42)	2.300	(60.71)	2.390
50	(60.96)	2.400	(63.25)	2.490
52	(63.50)	2.500	(65.79)	2.590
54	(66.04)	2.600	(68.33)	2.690
56	(68.58)	2.700	(70.87)	2.790
58	(71.12)	2.800	(73.41)	2.890
60	(73.66)	2.900	(75.95)	2.990
62	(76.20)	3.000	(78.49)	3.090
64	(78.74)	3.100	(81.03)	3.190
66	(81.28)	3.200	(83.57)	3.290
68	(83.82)	3.300	(86.11)	3.390
70	(86.36)	3.400	(88.65)	3.490
72	(88.90)	3.500	(91.19)	3.590
74	(91.44)	3.600	(93.73)	3.690
76	(93.98)	3.700	(96.27)	3.790
78	(96.52)	3.800	(98.81)	3.890
80	(99.06)	3.900	(101.35)	3.990

GENERAL NOTES:

- PIN PUSHOUT FORCE: 4 LBS. MINIMUM
- FOR ILLUSTRATION PURPOSES, 20 (DUAL 10) CIRCUIT SIZE WAFER IS SHOWN.
- PINS MUST MEET SOLDERABILITY SPEC. NO. 152
- WAFER TO BE FLAT WITHIN (0.03 MM/CM) .003 IN./IN.
- FOR ASSEMBLIES WITH VOIDED PINS; SEE DRAWING NUMBER A-70216-5001-9999.
- THIS PRODUCT CONFORMS TO PRODUCT SPEC PS-70216.
- PACKAGING INFORMATION: (UNLESS OTHERWISE NOTED IN TABLES)

CIRCUIT SIZE	PACKAGING DRAWING
4 THROUGH 8	PK-70873-0353
10 AND OVER	PK-70873-0075

FINISH:

- TIN .000150 MINIMUM TIN OVER .000050 MINIMUM NICKEL OVERALL.
- 15 GOLD .000015 MINIMUM GOLD PLATE IN SELECTED AREA AND .000075 MINIMUM TIN IN SELECTED AREA OVER .000050 MINIMUM NICKEL OVERALL.
- 30 GOLD .000030 MINIMUM GOLD PLATE IN SELECTED AREA AND .000075 MINIMUM TIN IN SELECTED AREA OVER .000050 MINIMUM NICKEL OVERALL.
- 50 GOLD .000050 MINIMUM GOLD PLATE IN SELECTED AREA AND .000075 MINIMUM TIN IN SELECTED AREA OVER .000050 MINIMUM NICKEL OVERALL.

*THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO ROHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC". CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH LEAD.

MATERIAL:

PINS - PHOS. BRONZE
WAFER - G.F. POLYESTER, 94V-0; COLOR: BLACK

DIMENSIONS SHOWN (METRIC) INCH UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°		▽ = 0	▼ = 0	REVISE ONLY ON CAD SYSTEM												
<table border="1"> <thead> <tr> <th>PLACES</th> <th>INCH</th> <th>METRIC</th> </tr> </thead> <tbody> <tr> <td>3 PLACES</td> <td>± .005</td> <td>---</td> </tr> <tr> <td>2 PLACES</td> <td>± .01</td> <td>± 0.13</td> </tr> <tr> <td>1 PLACE</td> <td>---</td> <td>± 0.25</td> </tr> </tbody> </table>		PLACES	INCH	METRIC	3 PLACES	± .005	---	2 PLACES	± .01	± 0.13	1 PLACE	---	± 0.25	TITLE SALES ASS'Y-RIGHT ANGLE WAFER W/BREAK-OFF OPTION / .100 GRID DUAL ROW W/.025 SQUARE PINS		
PLACES	INCH	METRIC														
3 PLACES	± .005	---														
2 PLACES	± .01	± 0.13														
1 PLACE	---	± 0.25														
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MOLEX INCORPORATED SHEET NO. DATE 1 OF 5 05/18/94														
DRWG. BY: RCB	CHK'D. BY:	FILE NAME: 570216X1.DGN	SCALE: 4 : 1	PART NO. DRWG. NO. SDA-70216-0079-5000												
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.		DA C														

E	LEAD FREE UCP2004-1770 RLWHITE 04/04/26
D3	REVISE PKGNC ECN UDT2000-0949 SCHAFFER 00/4/76
D2	ADDED PART PER ECN # UT1190 SCARTH 97/04/08
D1	ADDED PART PER ECN # U70668 SCARTH 96/12/13
D	REVISED PER ECN # UT0414 SCARTH 96/11/04
C1	ADDED EDP NO'S PER ECN # U60256 95/08/23 CAC
C	VOIDED EDP NO'S PER ECN # U60097 95/07/27 CAC
B	REVISED INFORM PER ECN NO U50982 03-31-95 BJS
A	RELEASED PER ECN NO. U40640 05-18-94 RCB

J	13	12	11		10	9	8	7	6	70216		4	3	2	1	
	ENGINEERING PART NUMBER A-70216-	RELEASE FOR MANUFACTURE	EXPOSED PIN DIM.						PLATING TYPE - SEE SHEET 1	CONNECTOR END PLATING			P.C. BOARD END PLATING			PACKAGE PER
			C REF.	D ± (0.25) / .010						TYPE	E MEAS.		TYPE	G MEAS.		
I	-0079/-0117	RFM	(2.79) .110	(6.10) .240					TIN	TIN	(2.54) .100		TIN	(1.27) .050	NOTE #7 ON SHEET 1	
I	-0118/-0156	RFM	(2.79) .110	(8.13) .320					TIN	TIN	(4.57) .180		TIN	(1.27) .050	NOTE #7 ON SHEET 1	
H	-0235/-0273	RFM	(2.79) .110	(6.10) .240					15 GOLD	GOLD	(2.54) .100		TIN	(1.27) .050	NOTE #7 ON SHEET 1	
H	-0274/-0312	RFM	(2.79) .110	(8.13) .320					15 GOLD	GOLD	(4.57) .180		TIN	(1.27) .050	NOTE #7 ON SHEET 1	
H	-0313/-0351	RFM	(4.19) .165	(6.10) .240					15 GOLD	GOLD	(2.54) .100		TIN	(1.27) .050	NOTE #7 ON SHEET 1	
G	-0391/-0429	RFM	(2.79) .110	(6.10) .240					30 GOLD	GOLD	(2.54) .100		TIN	(1.27) .050	NOTE #7 ON SHEET 1	
G	-0430/-0468	RFM	(2.79) .110	(8.13) .320					30 GOLD	GOLD	(4.57) .180		TIN	(1.27) .050	NOTE #7 ON SHEET 1	
F	-0469/-0507	RFM	(4.45) .175	(6.10) .240					30 GOLD	GOLD	(2.54) .100		TIN	(1.27) .050	NOTE #7 ON SHEET 1	
F	-0547/-0585	RFM	(2.79) .110	(6.10) .240					50 GOLD	GOLD	(2.54) .100		TIN	(1.27) .050	NOTE #7 ON SHEET 1	
E	-0664/-0702	RFM	(2.79) .110	(9.53) .375					15 GOLD	GOLD	(4.57) .180		TIN	(1.27) .050	NOTE #7 ON SHEET 1	
D	-0703/-0741														NOTE #7 ON SHEET 1	
D	-0742/-0780														NOTE #7 ON SHEET 1	
CHARTED DIMENSIONS FOR ASSEMBLIES LISTED AFTER A-70216-0780 WILL CONTINUE ON SHEET 6.																
C																C
B																B
A																A
										E	SEE SHEET 1	DIMENSIONS SHOWN (METRIC) INCH		<input checked="" type="checkbox"/> = 0 <input type="checkbox"/> = 0 REVISE ONLY ON CAD SYSTEM		
										DI	SEE SHEET 1	UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°		TITLE		
										D	SEE SHEET 1	INCH METRIC		SALES ASS'Y-RIGHT ANGLE WAFER W/BREAK-OFF OPTION .100 GRID DUAL ROW W/.025 SQUARE PINS		
										CI	SEE SHEET 1	3 PLACE ± .005 ---		FROM MOLEX INCORPORATED SHEET NO. DATE		
										C	SEE SHEET 1	2 PLACE ± .01 ± 0.13		L15LE,ILL. 60532 U.S.A. 2 05/18/94		
										B	SEE SHEET 1	1 PLACE --- ± 0.25		PART NO. DRWG. NO.		
										A	SEE SHEET 1	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART SDA-70216-0079-5000		
										LTR.	REVISIONS	LTR.	REVISIONS	FILE NAME 570216X2 DIV. SIZE		
														THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION. DA C		

		13	12	11	10	9	8	7	6	70216	4	3	2	1			
J	NO. OF CKTS	FINISH CODE: TIN DIMENSIONS: C-(2.79) / .110 D-(6.10) / .240		FINISH CODE: TIN DIMENSIONS: C-(2.79) / .110 D-(8.13) / .320		FINISH CODE: TIN DIMENSIONS: C-(4.45) / .175 D-(6.10) / .240		FINISH CODE: TIN DIMENSIONS: C-(2.79) / .110 D-(8.13) / .320		FINISH CODE: 15 GOLD DIMENSIONS: C-(2.79) / .110 D-(6.10) / .240		FINISH CODE: 15 GOLD DIMENSIONS: C-(2.79) / .110 D-(8.13) / .320					
		EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER		
I	04	10-88-3041	A-70216-0079	10-88-3042	A-70216-0118							10-89-4042	A-70216-0235	10-89-4043	A-70216-0274		
	06	10-88-3061	A-70216-0080	10-88-3062	A-70216-0119							10-89-4062	A-70216-0236	10-89-4063	A-70216-0275		
	08	10-88-3081	A-70216-0081	10-88-3082	A-70216-0120							10-89-4082	A-70216-0237	10-89-4083	A-70216-0276		
	10	10-88-3101	A-70216-0082	10-88-3102	A-70216-0121							10-89-4102	A-70216-0238	10-89-4103	A-70216-0277		
	12	10-88-3121	A-70216-0083	10-88-3122	A-70216-0122							10-89-4122	A-70216-0239	10-89-4123	A-70216-0278		
	14	10-88-3141	A-70216-0084	10-88-3142	A-70216-0123							10-89-4142	A-70216-0240	10-89-4143	A-70216-0279		
H	16	10-88-3161	A-70216-0085	10-88-3162	A-70216-0124							10-89-4162	A-70216-0241	10-89-4163	A-70216-0280		
	18	10-88-3181	A-70216-0086	10-88-3182	A-70216-0125							10-89-4182	A-70216-0242	10-89-4183	A-70216-0281		
	20	10-88-3201	A-70216-0087	10-88-3202	A-70216-0126							10-89-4202	A-70216-0243	10-89-4203	A-70216-0282		
	22	10-88-3221	A-70216-0088	10-88-3222	A-70216-0127							10-89-4222	A-70216-0244	10-89-4223	A-70216-0283		
	24	10-88-3241	A-70216-0089	10-88-3242	A-70216-0128							10-89-4242	A-70216-0245	10-89-4243	A-70216-0284		
	26	10-88-3261	A-70216-0090	10-88-3262	A-70216-0129							10-89-4262	A-70216-0246	10-89-4263	A-70216-0285		
	28	10-88-3281	A-70216-0091	10-88-3282	A-70216-0130							10-89-4282	A-70216-0247	10-89-4283	A-70216-0286		
	30	10-88-3301	A-70216-0092	10-88-3302	A-70216-0131							10-89-4302	A-70216-0248	10-89-4303	A-70216-0287		
	32	10-88-3321	A-70216-0093	10-88-3322	A-70216-0132							10-89-4322	A-70216-0249	10-89-4323	A-70216-0288		
	34	10-88-3341	A-70216-0094	10-88-3342	A-70216-0133							10-89-4342	A-70216-0250	10-89-4343	A-70216-0289		
	G	36	10-88-3361	A-70216-0095	10-88-3362	A-70216-0134							10-89-4362	A-70216-0251	10-89-4363	A-70216-0290	
		38	10-88-3381	A-70216-0096	10-88-3382	A-70216-0135							10-89-4382	A-70216-0252	10-89-4383	A-70216-0291	
		40	10-88-3401	A-70216-0097	10-88-3402	A-70216-0136							10-89-4402	A-70216-0253	10-89-4403	A-70216-0292	
		42	10-88-3421	A-70216-0098	10-88-3422	A-70216-0137							10-89-4422	A-70216-0254	10-89-4423	A-70216-0293	
44		10-88-3441	A-70216-0099	10-88-3442	A-70216-0138							10-89-4442	A-70216-0255	10-89-4443	A-70216-0294		
46		10-88-3461	A-70216-0100	10-88-3462	A-70216-0139							10-89-4462	A-70216-0256	10-89-4463	A-70216-0295		
F	48	10-88-3481	A-70216-0101	10-88-3482	A-70216-0140							10-89-4482	A-70216-0257	10-89-4483	A-70216-0296		
	50	10-88-3501	A-70216-0102	10-88-3502	A-70216-0141							10-89-4502	A-70216-0258	10-89-4503	A-70216-0297		
	52	10-88-3521	A-70216-0103	10-88-3522	A-70216-0142							10-89-4522	A-70216-0259	10-89-4523	A-70216-0298		
	54	10-88-3541	A-70216-0104	10-88-3542	A-70216-0143							10-89-4542	A-70216-0260	10-89-4543	A-70216-0299		
	56	10-88-3561	A-70216-0105	10-88-3562	A-70216-0144							10-89-4562	A-70216-0261	10-89-4563	A-70216-0300		
	58	10-88-3581	A-70216-0106	10-88-3582	A-70216-0145							10-89-4582	A-70216-0262	10-89-4583	A-70216-0301		
	60	10-88-3601	A-70216-0107	10-88-3602	A-70216-0146							10-89-4602	A-70216-0263	10-89-4603	A-70216-0302		
	62	10-88-3621	A-70216-0108	10-88-3622	A-70216-0147							10-89-4622	A-70216-0264	10-89-4623	A-70216-0303		
E	64	10-88-3641	A-70216-0109	10-88-3642	A-70216-0148							10-89-4642	A-70216-0265	10-89-4643	A-70216-0304		
	66	10-88-3661	A-70216-0110	10-88-3662	A-70216-0149							10-89-4662	A-70216-0266	10-89-4663	A-70216-0305		
	68	10-88-3681	A-70216-0111	10-88-3682	A-70216-0150							10-89-4682	A-70216-0267	10-89-4683	A-70216-0306		
	70	10-88-3701	A-70216-0112	10-88-3702	A-70216-0151							10-89-4702	A-70216-0268	10-89-4703	A-70216-0307		
	72	10-88-3721	A-70216-0113	10-88-3722	A-70216-0152							10-89-4722	A-70216-0269	10-89-4723	A-70216-0308		
	74	10-88-3741	A-70216-0114	10-88-3742	A-70216-0153							10-89-4742	A-70216-0270	10-89-4743	A-70216-0309		
	76	10-88-3761	A-70216-0115	10-88-3762	A-70216-0154							10-89-4762	A-70216-0271	10-89-4763	A-70216-0310		
	78	10-88-3781	A-70216-0116	10-88-3782	A-70216-0155							10-89-4782	A-70216-0272	10-89-4783	A-70216-0311		
80	10-88-3801	A-70216-0117	10-88-3802	A-70216-0156							10-89-4802	A-70216-0273	10-89-4803	A-70216-0312			

C															C
B															B

A											DIMENSIONS SHOWN (METRIC) INCH UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°		▽ = 0 ▼ = 0 REVISE ONLY ON CAD SYSTEM		TITLE SALES ASS'Y-RIGHT ANGLE WAFER W/BREAK-OFF OPTION .100 GRID DUAL ROW W/.025 SQUARE PINS		
											INCH METRIC		3 PLACE ± ±		DATE 05/18/94		
											2 PLACE ± ±		MOLEX INCORPORATED U.S.A.		SHEET NO. 3		
											1 PLACE ± ±		PART NO.		DRWG. NO. SDA-70216-0079-5000		
										DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		FILE NAME S70216X3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.		DIV. SIZE C	
										DRG. BY RCB CHK'D. BY		SCALE					
										APP'D. BY							
										LTR. REVISIONS		LTR. REVISIONS					