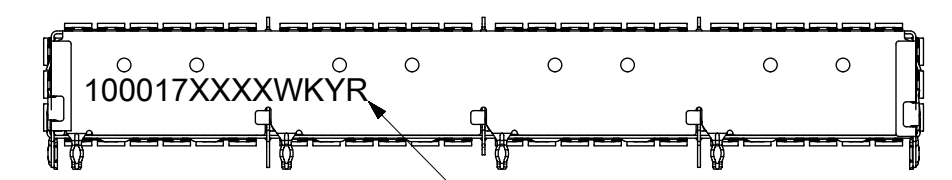
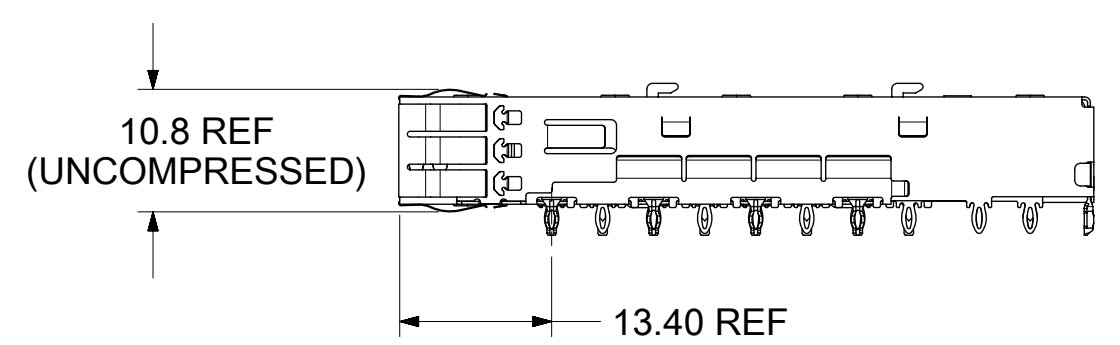
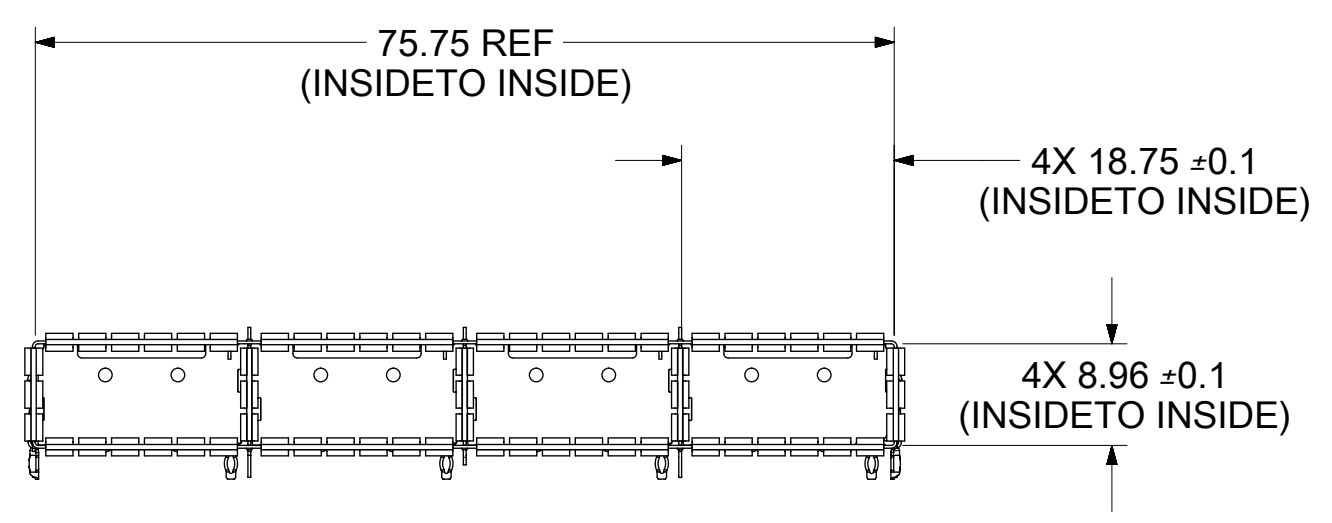
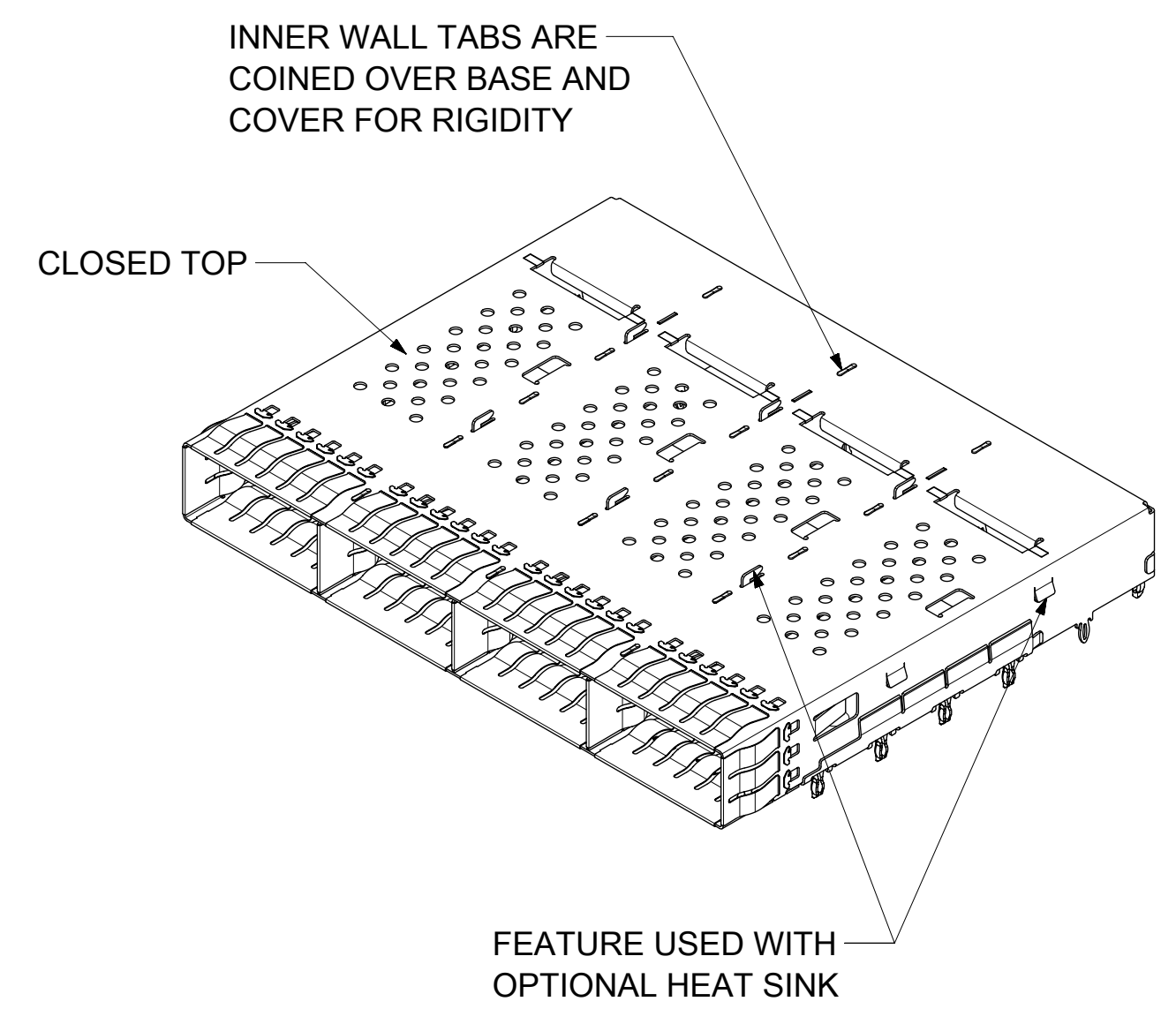
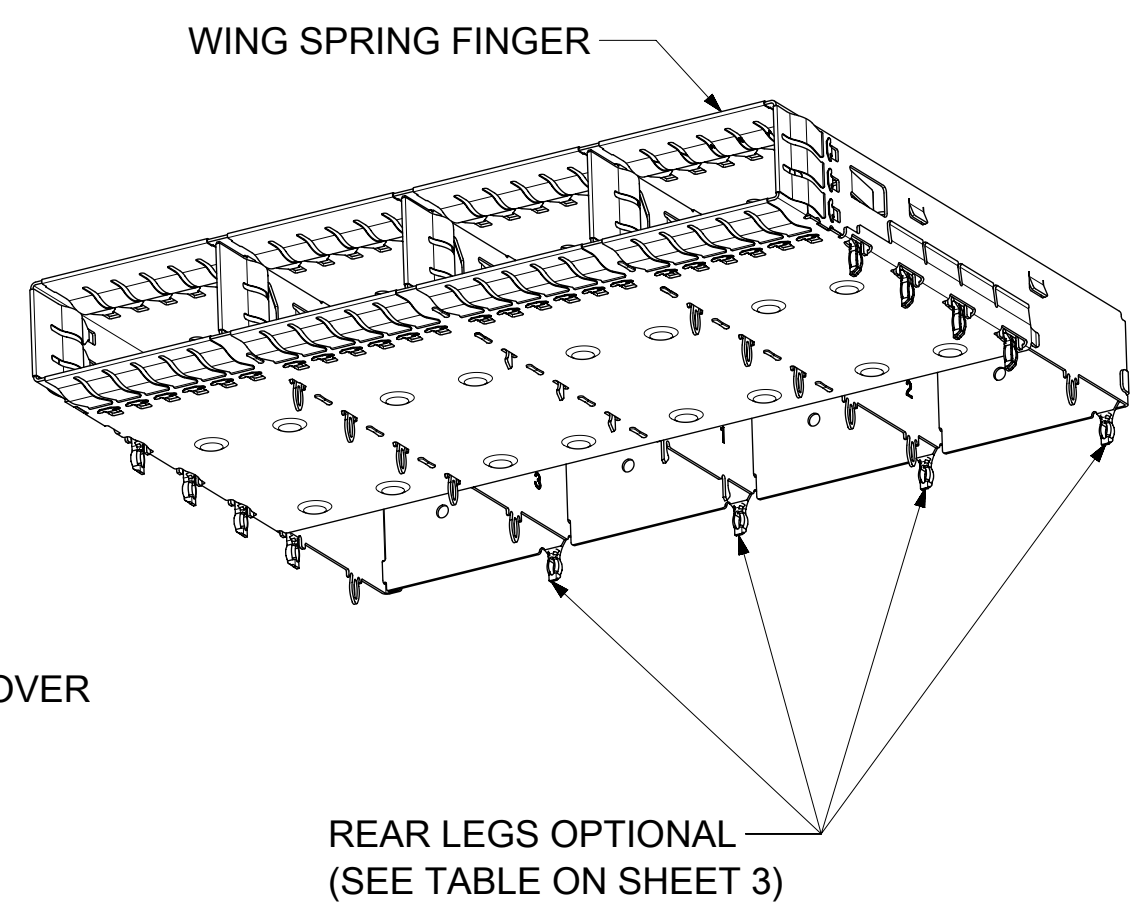
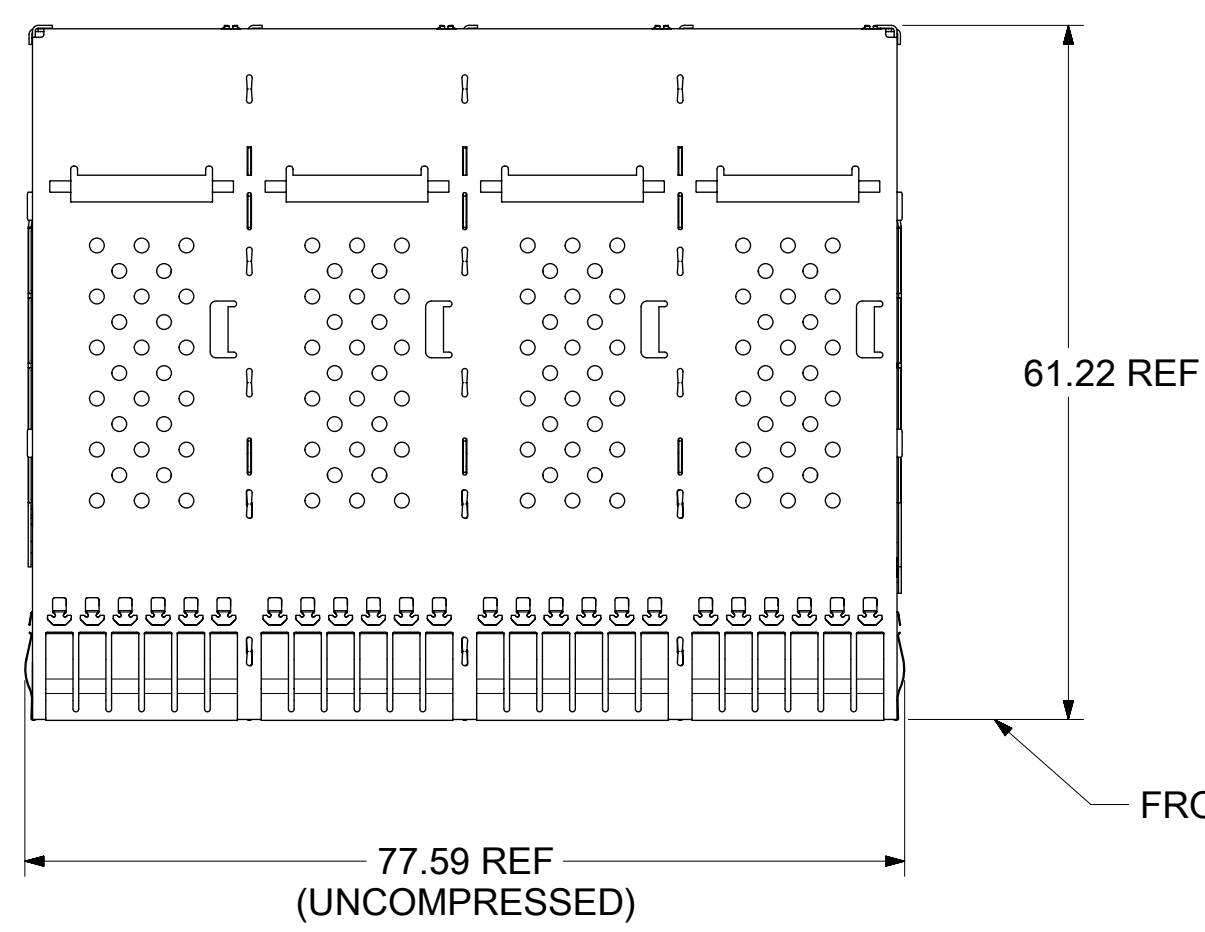


BASE CAGE DETAILS SHOWN



P/N AND WEEK/YEAR DATE CODE TO BE PRINTED ON BACK OF COMPLETED CAGE ASSEMBLY APPROXIMATELY AS SHOWN. SEE TABLE BELOW FOR DATE CODE INFORMATION

- NOTES:**
- MATERIAL: CAGE: STAINLESS STEEL
 CENTER WALLS: STAINLESS STEEL
 WING SPRING FINGERS: STAINLESS STEEL
 HEAT SINKS: NICKEL PLATED ALUMINUM
 HEAT SINK CLIP: STAINLESS STEEL
 LIGHT PIPES: POLYCARBONATE (UL 94-V-0)
 - DRAWING APPLIES TO ALL P/N'S SHOWN ON PAGE 3
 - DURING FINAL INSPECTION, CAGE LEG LOCATIONS AND STRAIGHTNESS MUST BE CHECKED USING APPROPRIATE GO - NO GO GAGE
 - DURING FINAL INSPECTION, CAGE MUST BE INSPECTED TO MAKE SURE LEG CONFIGURATIONS AND PART NUMBERS ARE CORRECT, USE SHEETS 3, 4 AND 5
 - PARTS TO BE INSPECTED PER MOLEX COSMETIC SPEC WI-HP-7-2774 (CLASS B UNLESS OTHERWISE SPECIFIED)
 - PRESS-FIT LEGS 2.44 LONG -
 1.57 MINIMUM PCB THICKNESS FOR SINGLE SIDED USE.
 2.70 MINIMUM PCB THICKNESS FOR BELLY TO BELLY USE.
 - NO RoHS EXEMPTIONS

WEEK/YEAR DATE CODE TABLE	
WK	WEEK OF THE YEAR 01 THRU 52 (EXAMPLE: 01= FIRST WEEK OF YEAR 52= LAST WEEK OF YEAR)
YP	16, 17, 18 ETC.. (EXAMPLE: YEAR 2016= 16)

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
▽ = 0	4 PLACES ±	DIMENSION UNITS	SCALE
▽ = 0	3 PLACES ±	mm	1.5:1
▽ = 0	2 PLACES ± 0.13	CURRENT REV DESC:	
▽ = 0	1 PLACE ± 0.25	EC NO: 628051	
⊠ = 0	0 PLACES ±	DRWN: TKUMARKC 2019/11/25	
■ = 0		CHK'D: MCHEN104 2019/11/25	
▽ = 0		APPR: JCHIANG 2019/11/27	
		INITIAL REVISION:	
		DRWN: SJKG 2016/09/26	
		APPR: RCHEN08 2016/11/29	
		THIRD ANGLE PROJECTION	DRAWING
		C-SIZE	SERIES
			100017
DOCUMENT STATUS		MATERIAL NUMBER	
P1	RELEASE DATE	CUSTOMER	
	2019/11/27 11:41:12	GENERAL MARKET	
		SHEET NUMBER	
		1 OF 9	



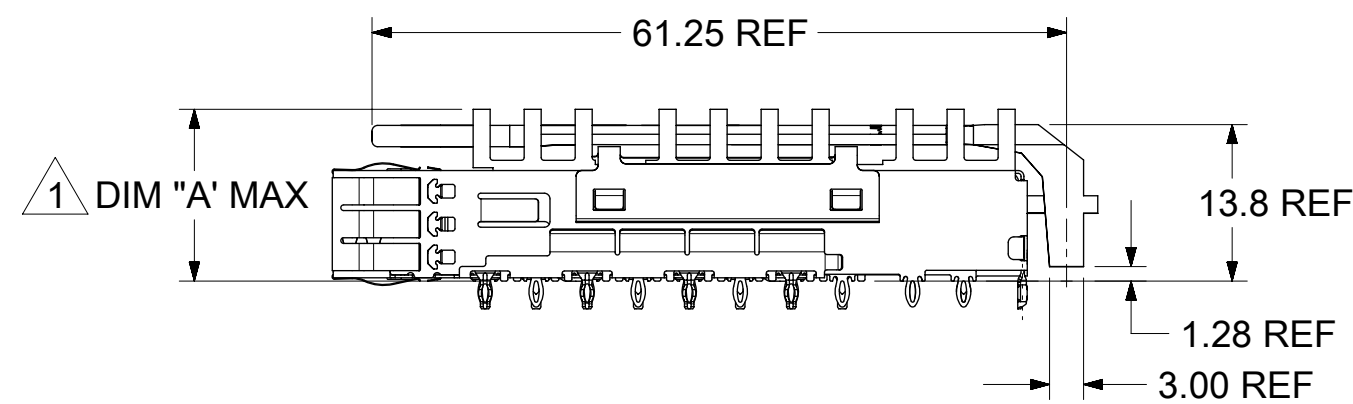
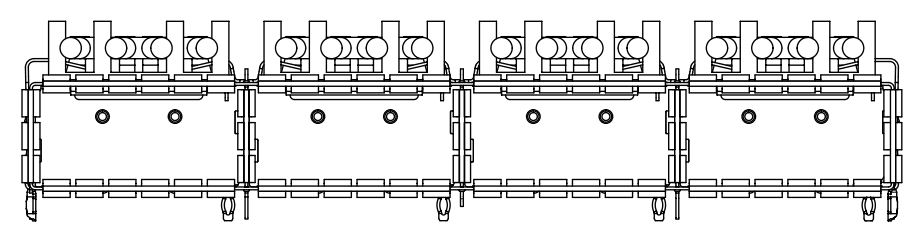
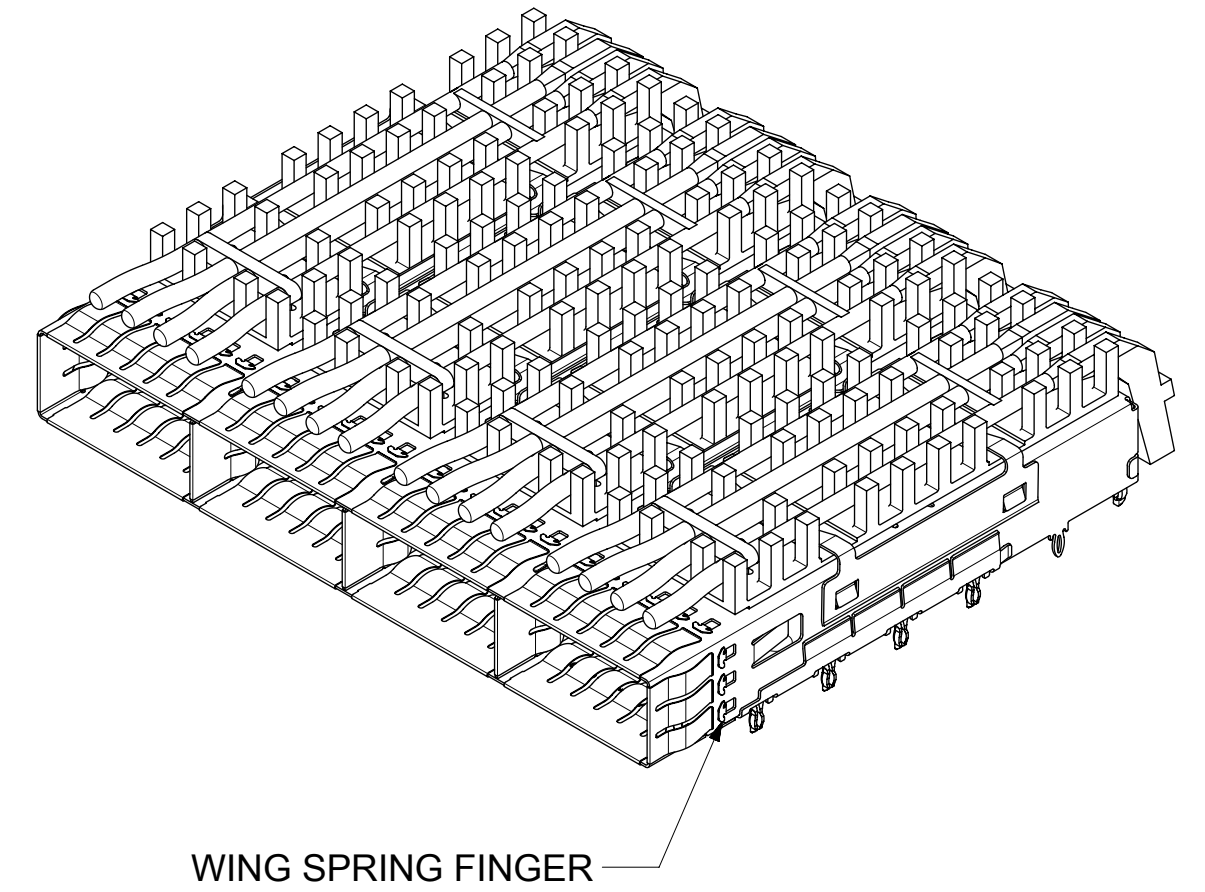
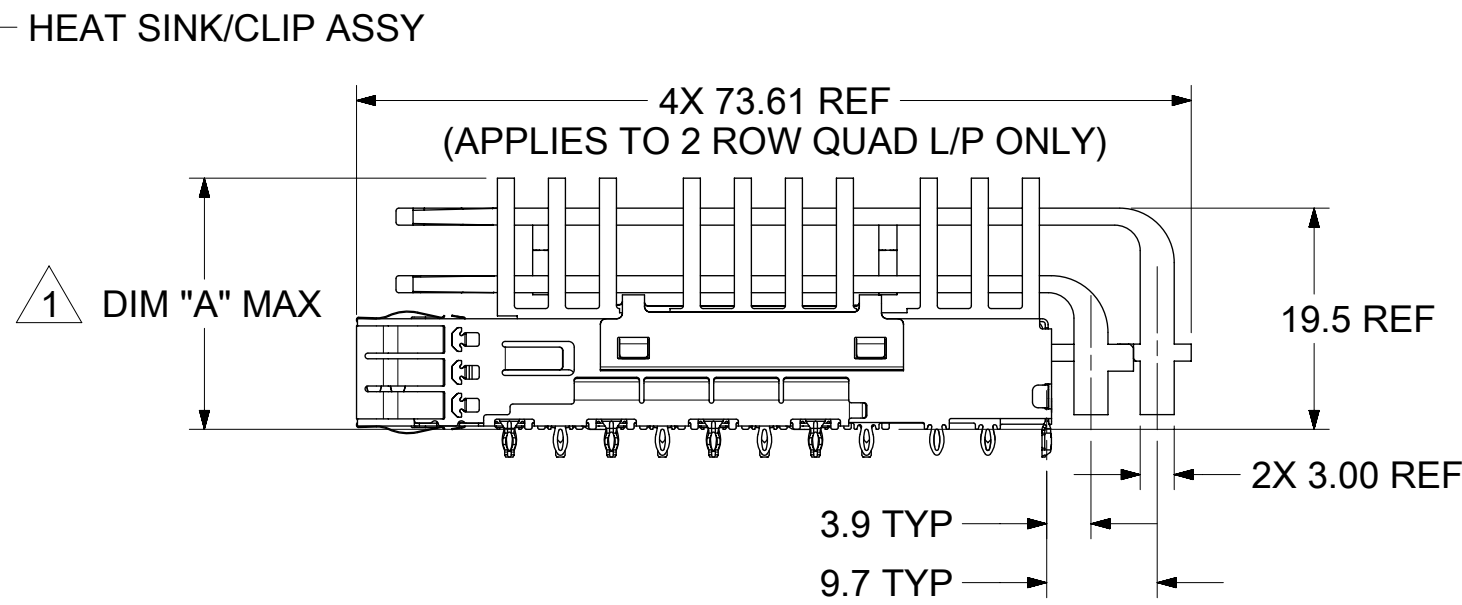
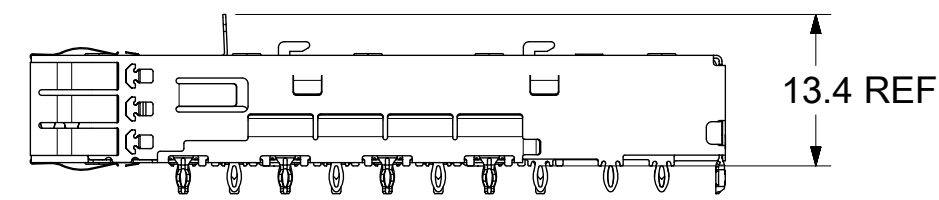
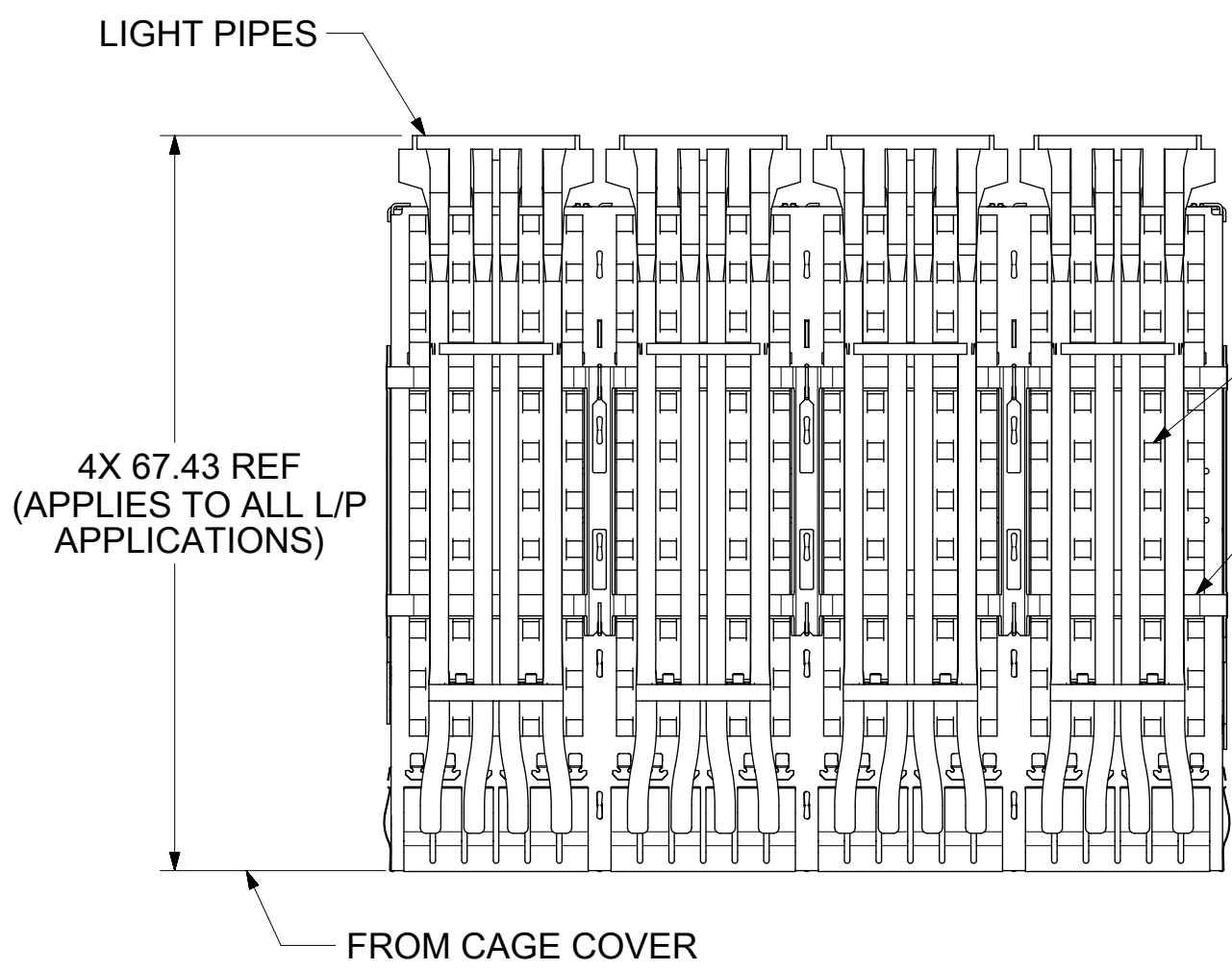
ZQSFP+ 1X4 GANGED CAGE ASSEMBLY
WING SPRING FINGER WITH H/S & LP OPTIONS

PRODUCT CUSTOMER DRAWING

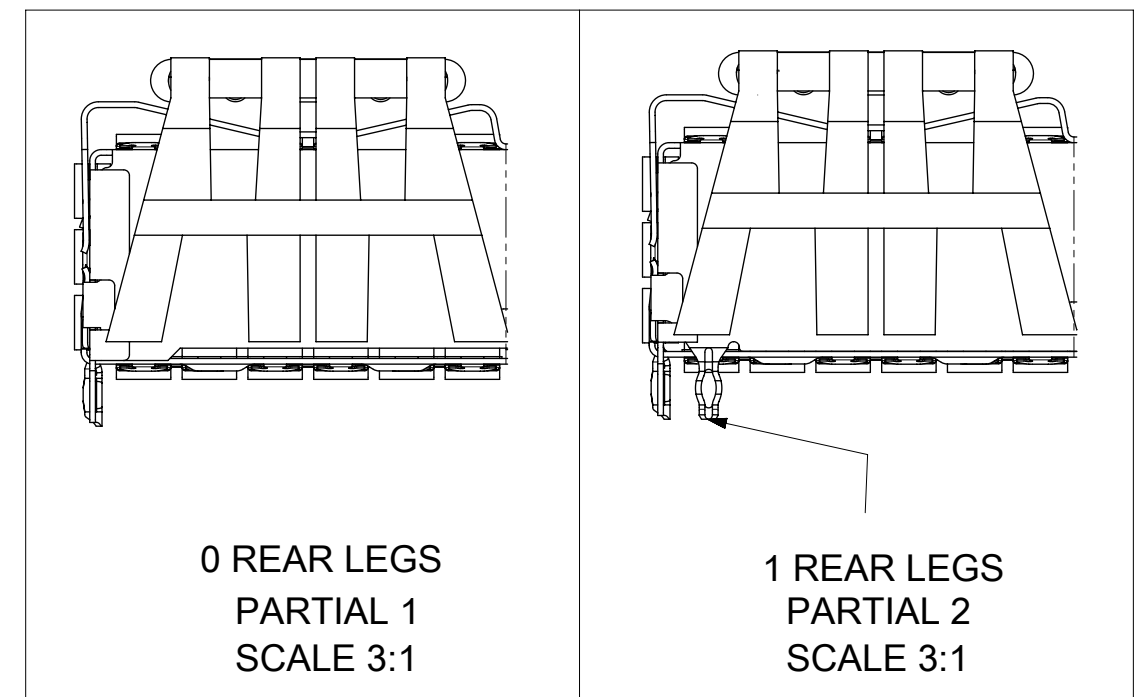
DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
1000177200	PSD	ASY	A2

CAGE ASSEMBLY OPTIONS

1000177547
SHOWN



REAR LEG OPTIONS



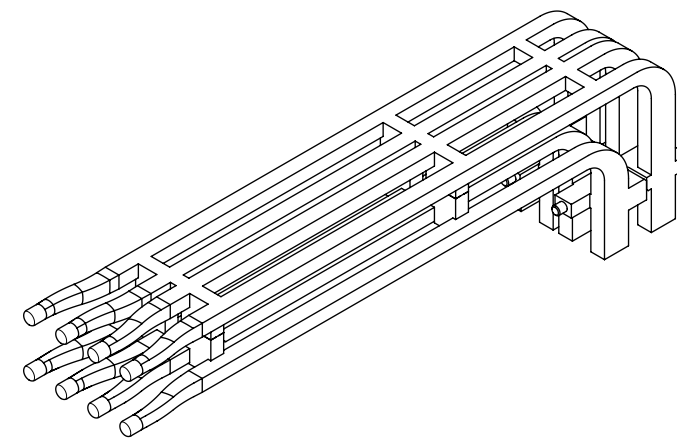
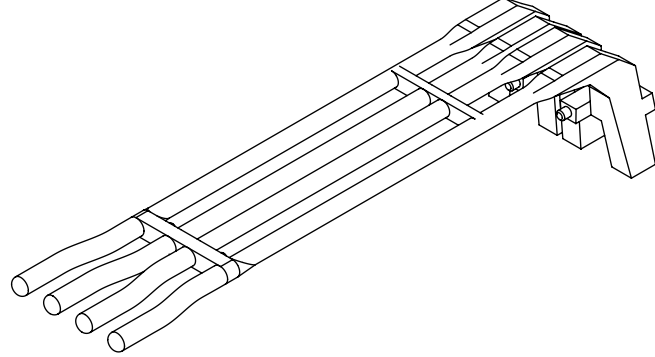
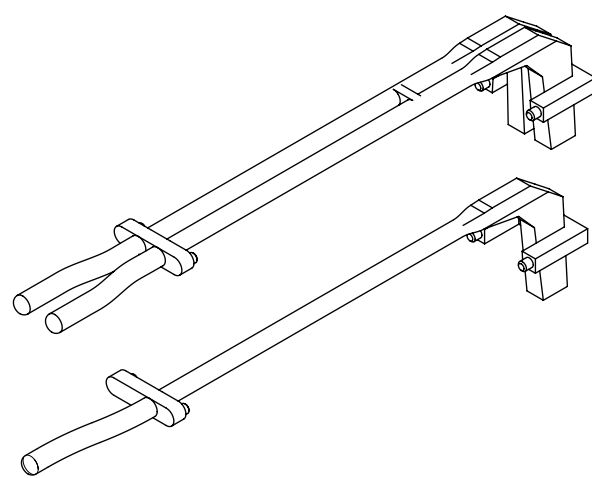
HEAT SINK AND LIGHT PIPE COMBINATIONS

HEAT SINK
USED
WITHOUT
LIGHTPIPE

SINGLE / DUAL LIGHT PIPE

QUAD LIGHT PIPE

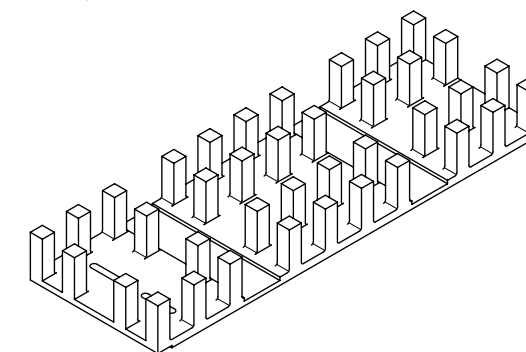
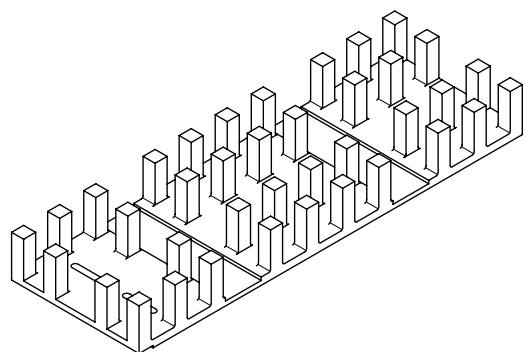
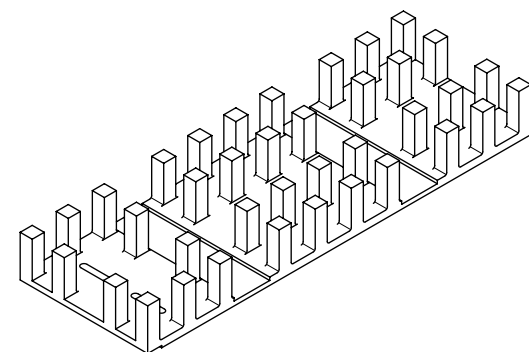
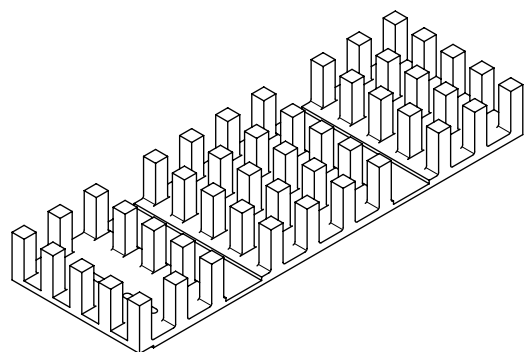
2 ROW QUAD LIGHT PIPE



HEAT SINK

HEAT SINK

HEAT SINK



HEAT SINK HEIGHT OPTIONS

OVERALL HEAT SINK HEIGHT	DIM "A"
PCI	13.7
SAN	16.0
NET	23.0

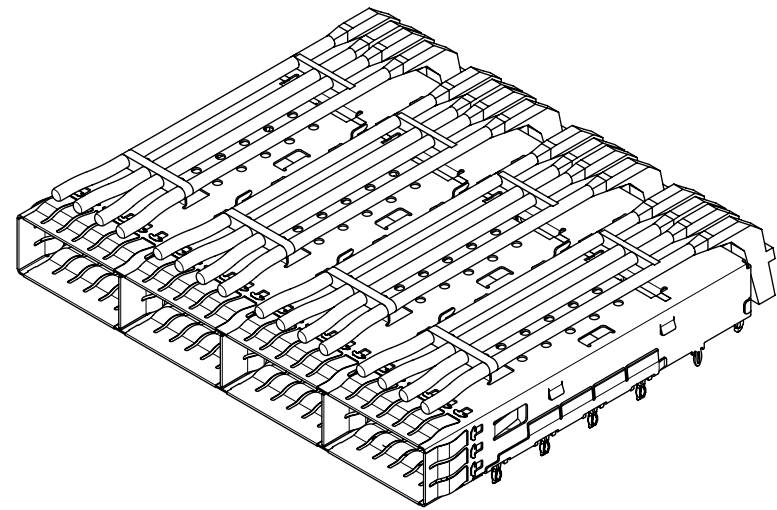
1 HEIGHT OF HEAT SINK WITH MODULE INSERTED.
DIMENSION MAY BE LESS DUE TO MODULE AND HEAT SINK VARIATIONS

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
DIMENSION UNITS	SCALE	CURRENT REV DESC:	
mm	1.5:1	EC NO: 628051	
GENERAL TOLERANCES (UNLESS SPECIFIED)		DRWN: TKUMARKC 2019/11/25	
ANGULAR TOL	± 2.0°	CHK'D: MCHEN104 2019/11/25	
4 PLACES	±	APPR: JCHIANG 2019/11/27	
3 PLACES	±	INITIAL REVISION:	
2 PLACES	± 0.13	DRWN: SJKG 2016/09/26	
1 PLACE	± 0.25	APPR: RCHEN08 2016/11/29	
0 PLACES	±	THIRD ANGLE PROJECTION	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		DRAWING	SERIES
		C-SIZE	100017

molex			
ZQSFP+ 1X4 GANGED CAGE ASSEMBLY WING SPRING FINGER WITH H/S & LP OPTIONS			
PRODUCT CUSTOMER DRAWING			
DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
1000177200	PSD	ASY	A2
MATERIAL NUMBER	CUSTOMER	SHEET NUMBER	
GENERAL MARKET		2 OF 9	

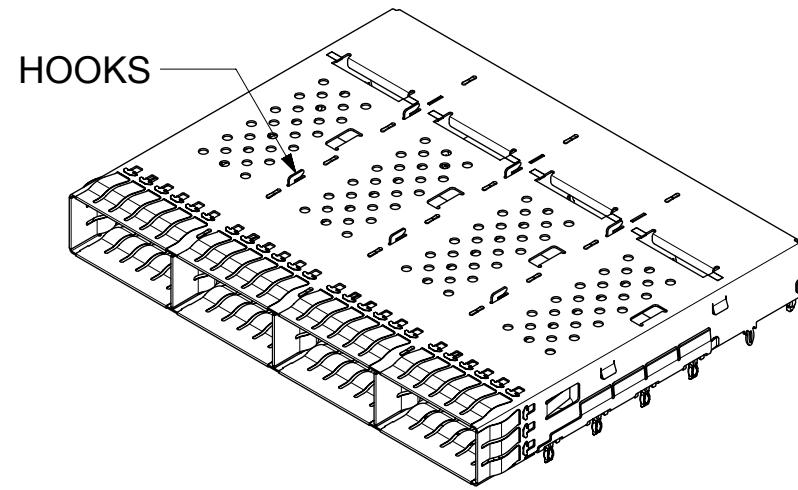
PART NUMBER SELECTION

NO HEAT SINKS
WITH LIGHT PIPES
CLOSED TOP



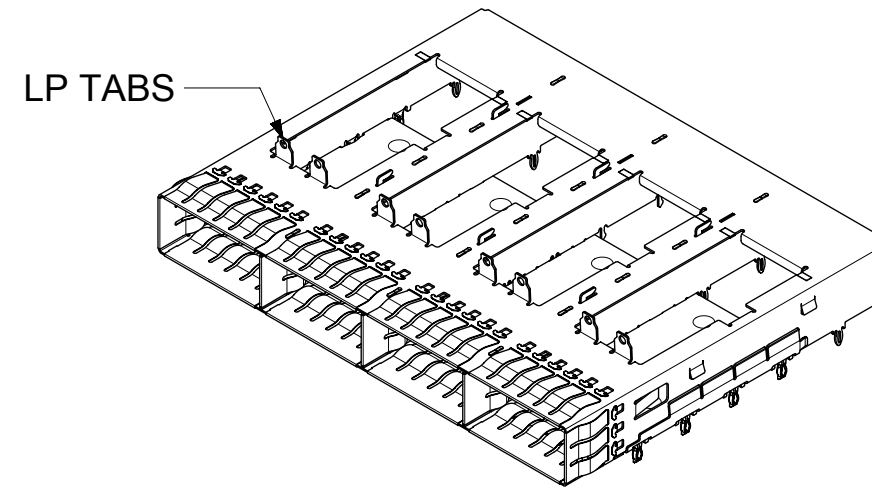
MOLEX P/N	LIGHT PIPES	#OF REAR LEGS PER PORT
1000177231	SINGLE	0
1000177232	SINGLE	1
1000177233	DUAL	0
1000177234	DUAL	1
1000177235	QUAD	0
1000177236	QUAD	1

NO HEAT SINKS
NO LIGHT PIPES
CLOSED TOP



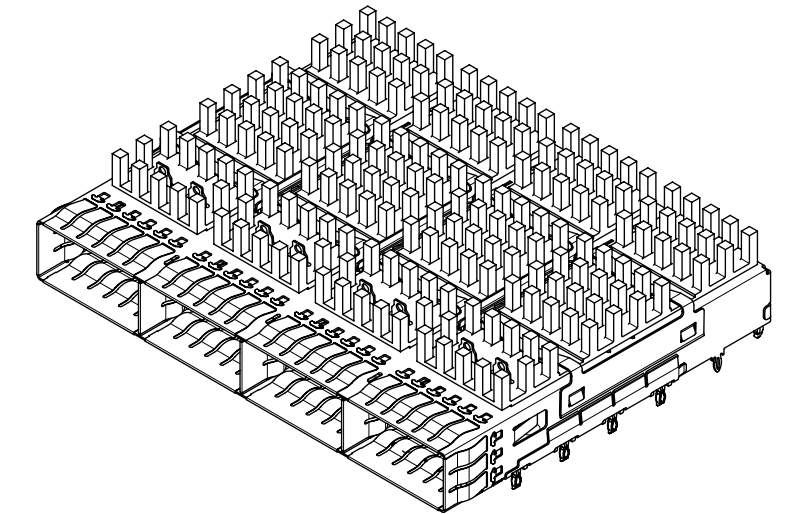
MOLEX P/N	#OF REAR LEGS PER PORT	HOOKS
1000177240	0	YES
1000177242	1	YES

NO HEAT SINKS
NO LIGHT PIPES
OPEN TOP



MOLEX P/N	#OF REAR LEGS PER PORT	LP TAB
1000177250	0	YES
1000177252	1	YES
1000177255	1	NO

WITH HEAT SINKS
NO LIGHT PIPES

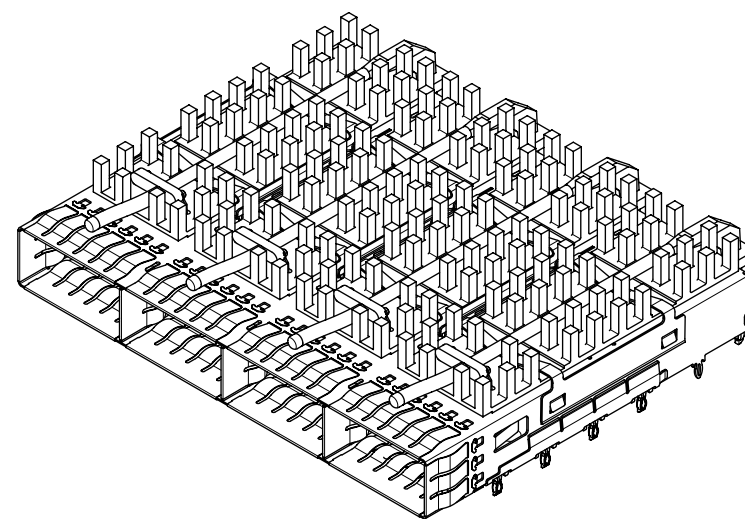


MOLEX P/N	HEAT SINK	#OF REAR LEGS PER PORT
1000177340	PCI	0
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1000177342	NET	0
1000177343	PCI	1
1000177344	SAN	1
1000177345	NET	1

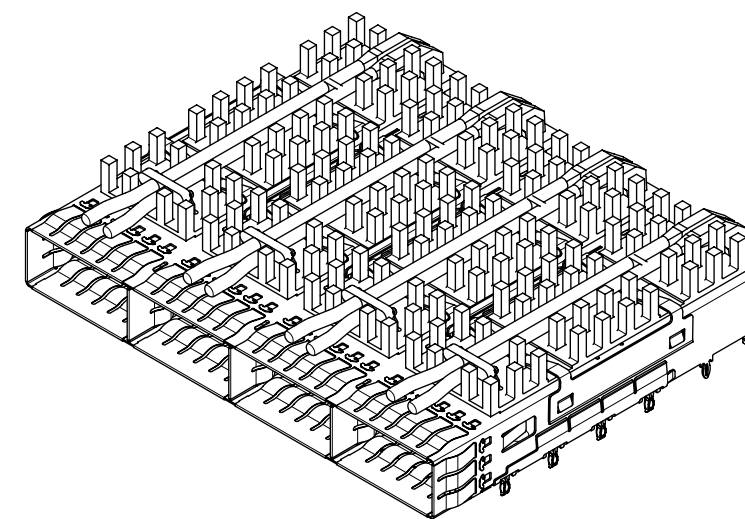
WITH HEAT SINKS AND LIGHT PIPES

MOLEX P/N	LIGHT PIPES	HEAT SINKS	#OF REAR LEGS PER PORT
1000177440	SINGLE	PCI	0
1000177441	SINGLE	SAN	0
1000177442	SINGLE	NET	0
1000177443	DUAL	PCI	0
1000177444	DUAL	SAN	0
1000177445	DUAL	NET	0
1000177446	QUAD	PCI	0
1000177447	QUAD	SAN	0
1000177448	QUAD	NET	0
1000177540	SINGLE	PCI	1
1000177541	SINGLE	SAN	1
1000177542	SINGLE	NET	1
1000177543	DUAL	PCI	1
1000177544	DUAL	SAN	1
1000177545	DUAL	NET	1
1000177546	QUAD	PCI	1
1000177547	QUAD	SAN	1
1000177548	QUAD	NET	1
1000177647	2 ROW QUAD	SAN	1
1000177648	2 ROW QUAD	NET	1
1000177649	2 ROW QUAD	CUSTOM (A=19.0REF)	1

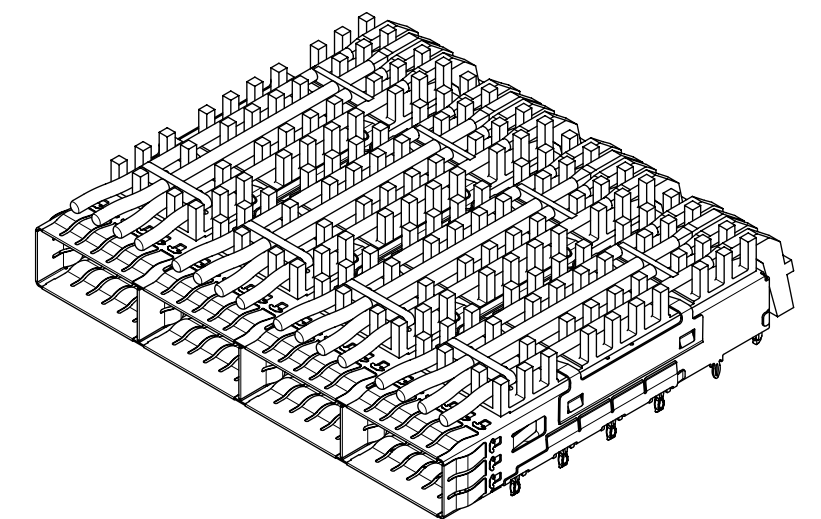
SINGLE LIGHT PIPE



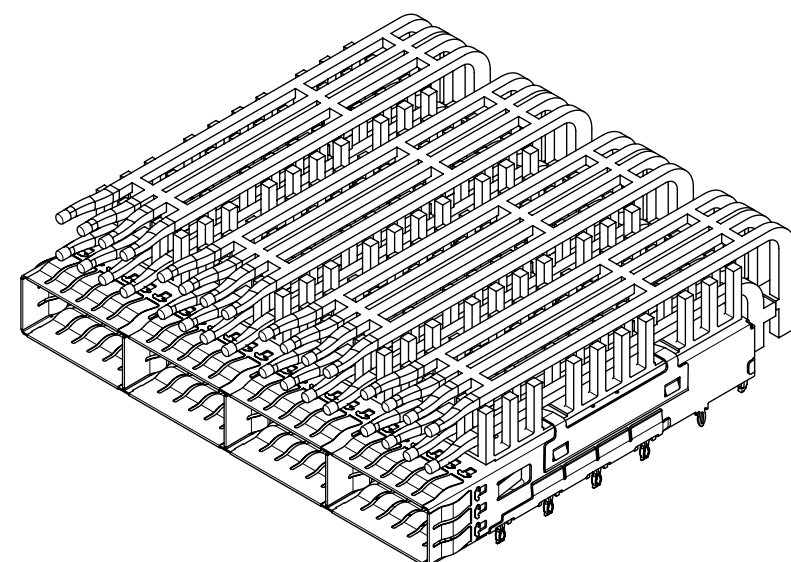
DUAL LIGHT PIPE



QUAD LIGHT PIPE



2 ROW QUAD LIGHT PIPE



SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
▽ = 0	DIMENSION UNITS	SCALE	CURRENT REV DESC:
▽ = 0	mm	1:1	EC NO: 628051
▽ = 0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DRWN: TKUMARKC 2019/11/25
▽ = 0	ANGULAR TOL ± 2.0°		CHK'D: MCHEN104 2019/11/25
▽ = 0	4 PLACES ±		APPR: JCHIANG 2019/11/27
▽ = 0	3 PLACES ±		INITIAL REVISION:
▽ = 0	2 PLACES ± 0.13		DRWN: SJKG 2016/09/26
▽ = 0	1 PLACE ± 0.25		APPR: RCHEN08 2016/11/29
▽ = 0	0 PLACES ±		THIRD ANGLE PROJECTION
▽ = 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		DRAWING SERIES
▽ = 0	C-SIZE		100017
DOCUMENT NUMBER		DOC TYPE	DOC PART
1000177200		PSD	ASY
MATERIAL NUMBER		CUSTOMER	SHEET NUMBER
GENERAL MARKET		3 OF 9	

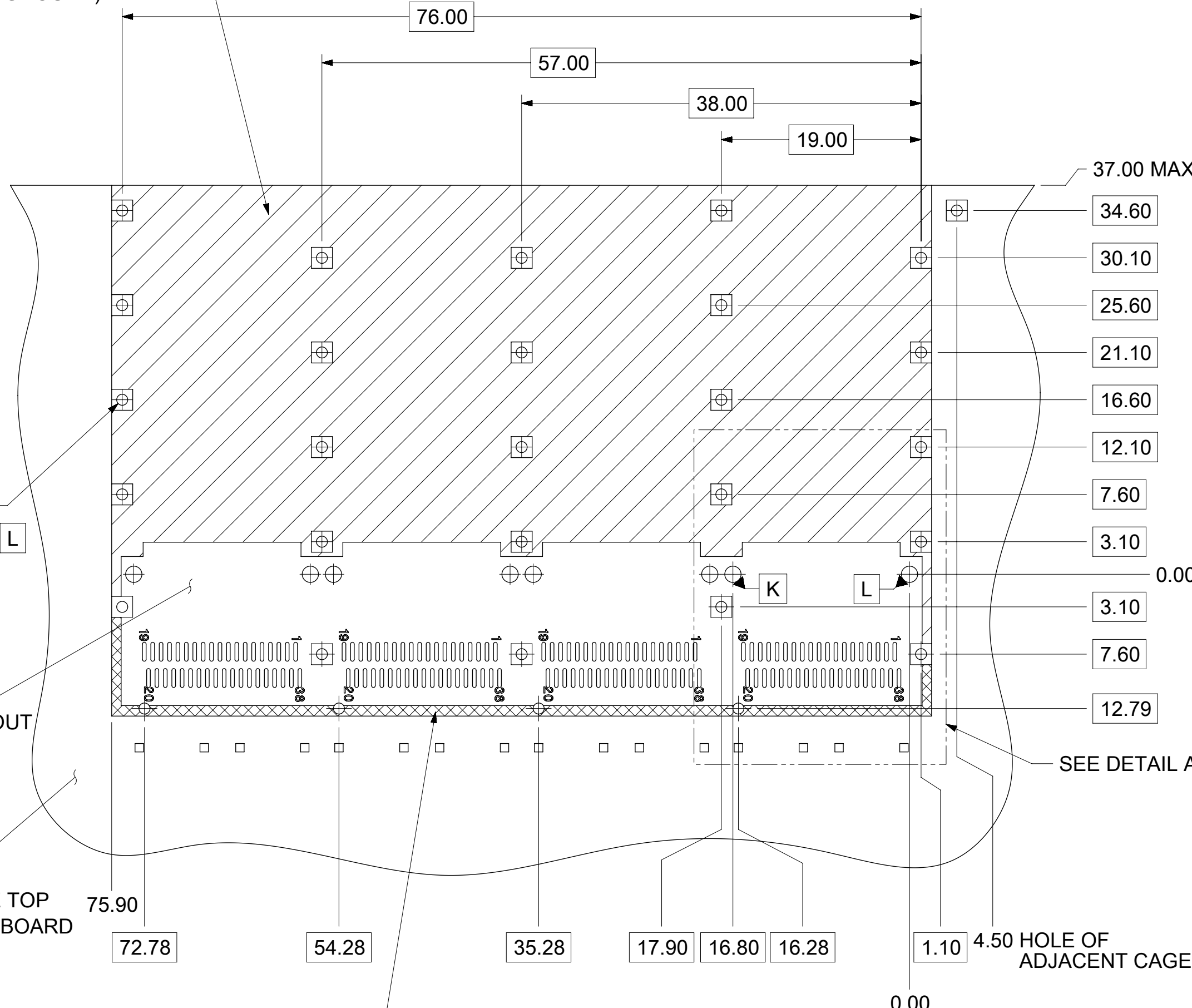
molex

ZQSFP+ 1X4 GANGED CAGE ASSEMBLY
WING SPRING FINGER WITH H/S & LP OPTIONS

PRODUCT CUSTOMER DRAWING

PCB LAYOUT FOR SINGLE SIDED MOUNTING

HATCHED AREA DENOTES
COMPONENT AND TRACE KEEP-OUT
(EXCEPT CHASSIS GROUND)



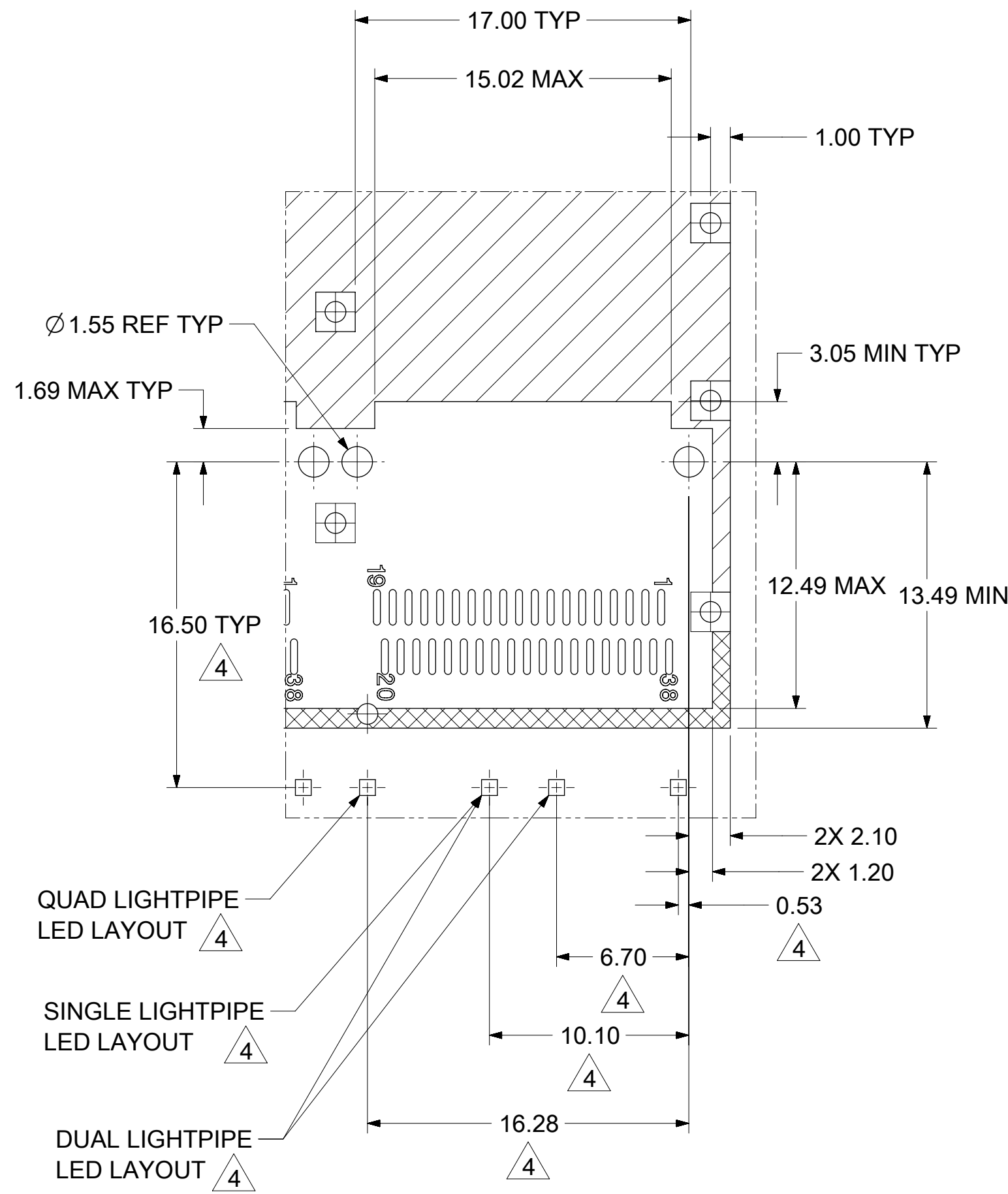
Ø 1.05 ± 0.05 TYP
Ø 0.10 (M) A K L

AREA DENOTES
COMPONENT KEEP-OUT
(TRACES ALLOWED)

CROSS HATCHED AREA DENOTES
WHERE SURFACE TRACES
ARE PERMITTED

DATUM -A- IS THE TOP
SURFACE OF HOST BOARD

- NOTES:
1. PADS AND VIAS GO TO CHASSIS GROUND. (RECOMMENDED PADS TO BE 2.00mm SQUARE.)
 2. RECOMMENDED THRU HOLE PLATING INCLUDES HASL, OSP, OR IMMERSION (GOLD, SILVER, OR TIN).
 3. CONNECTOR PAD LAYOUT PER SFF-8663 WILL ACCOMODATE MOLEX CONNECTOR SERIES 170432.
 4. NOTED DIMENSIONS ONLY APPLY TO CAGE ASSEMBLIES WITH LIGHT PIPES.



DETAIL A
SCALE 4:1

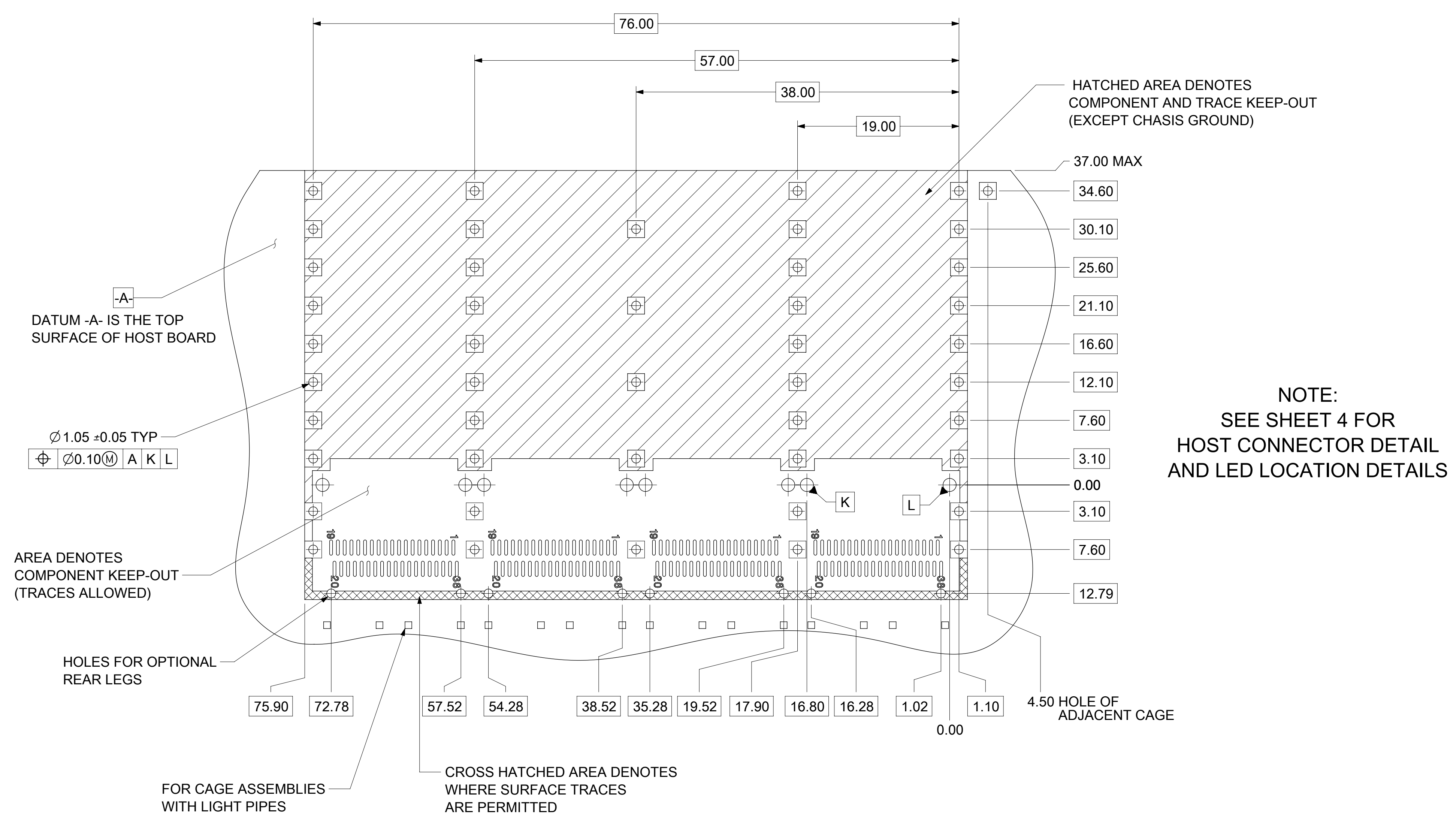
SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
▽ = 0	mm	SCALE	2.5:1
▽ = 0	GENERAL TOLERANCES (UNLESS SPECIFIED)		
▽ = 0	ANGULAR TOL		± 2.0°
▽ = 0	4 PLACES	±	
▽ = 0	3 PLACES	±	
▽ = 0	2 PLACES	± 0.13	
▽ = 0	1 PLACE	± 0.25	
▽ = 0	0 PLACES	±	
▽ = 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		
CURRENT REV DESC:		EC NO: 628051	
		DRWN: TKUMARKC 2019/11/25	
		CHK'D: MCHEN104 2019/11/25	
		APPR: JCHIANG 2019/11/27	
		INITIAL REVISION:	
		DRWN: SJKG 2016/09/26	
		APPR: RCHEN08 2016/11/29	
THIRD ANGLE PROJECTION		DRAWING	SERIES
C-SIZE		100017	
DOCUMENT NUMBER		DOC TYPE	DOC PART
1000177200		PSD	ASY
MATERIAL NUMBER		CUSTOMER	SHEET NUMBER
		GENERAL MARKET	4 OF 9



ZQSFP+ 1X4 GANGED CAGE ASSEMBLY
WING SPRING FINGER WITH H/S & LP OPTIONS

PRODUCT CUSTOMER DRAWING

PCB LAYOUT FOR BELLY TO BELLY MOUNTING

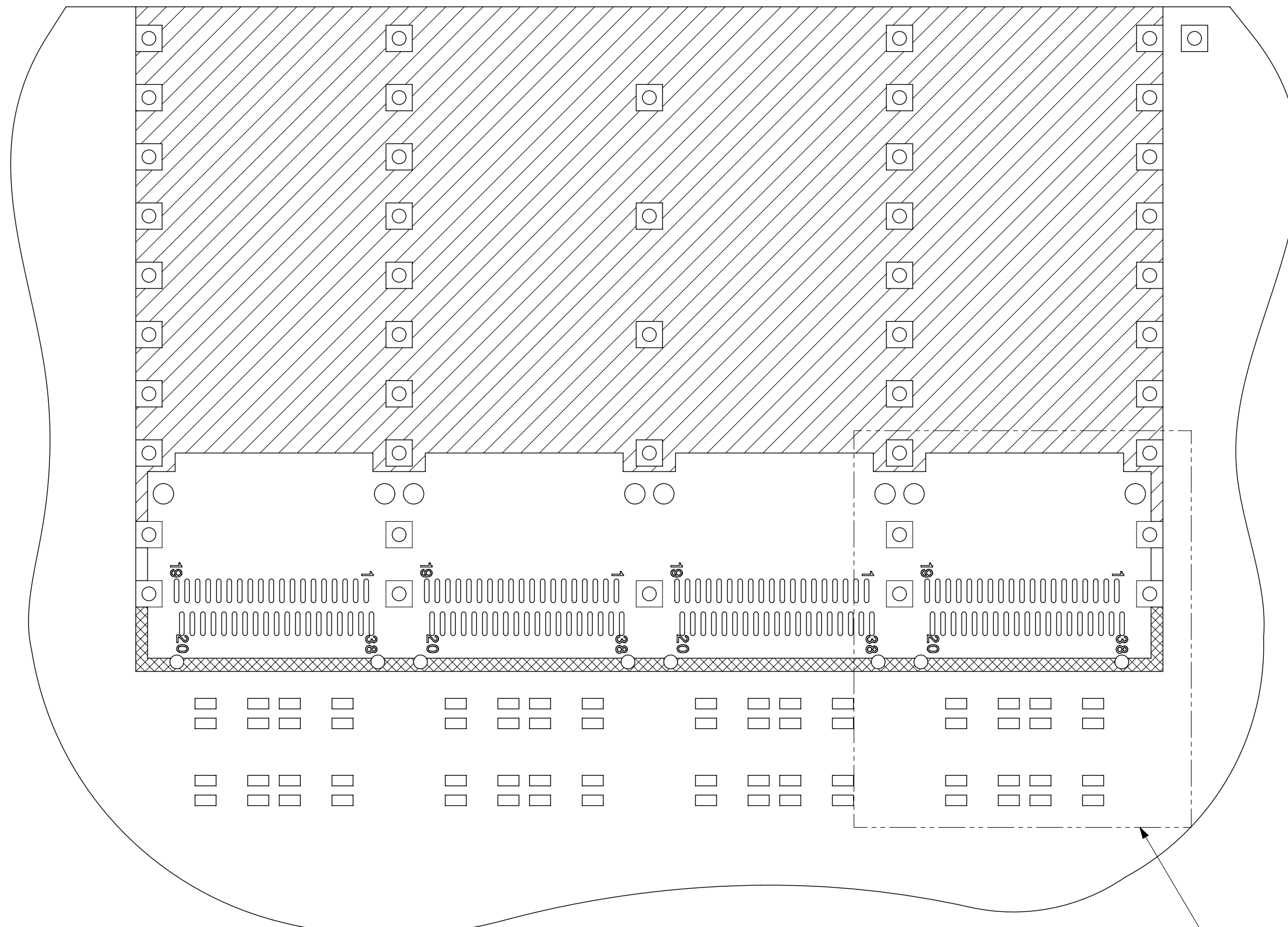


- NOTES:**
1. PADS AND VIAS GO TO CHASSIS GROUND. (RECOMMENDED PADS TO BE 2.00mm SQUARE.)
 2. RECOMMENDED THRU HOLE PLATING INCLUDES HASL, OSP, OR IMMERSION (GOLD, SILVER, OR TIN).
 3. CONNECTOR PAD LAYOUT PER SFF-8663 WILL ACCOMODATE MOLEX CONNECTOR SERRIES 170432.

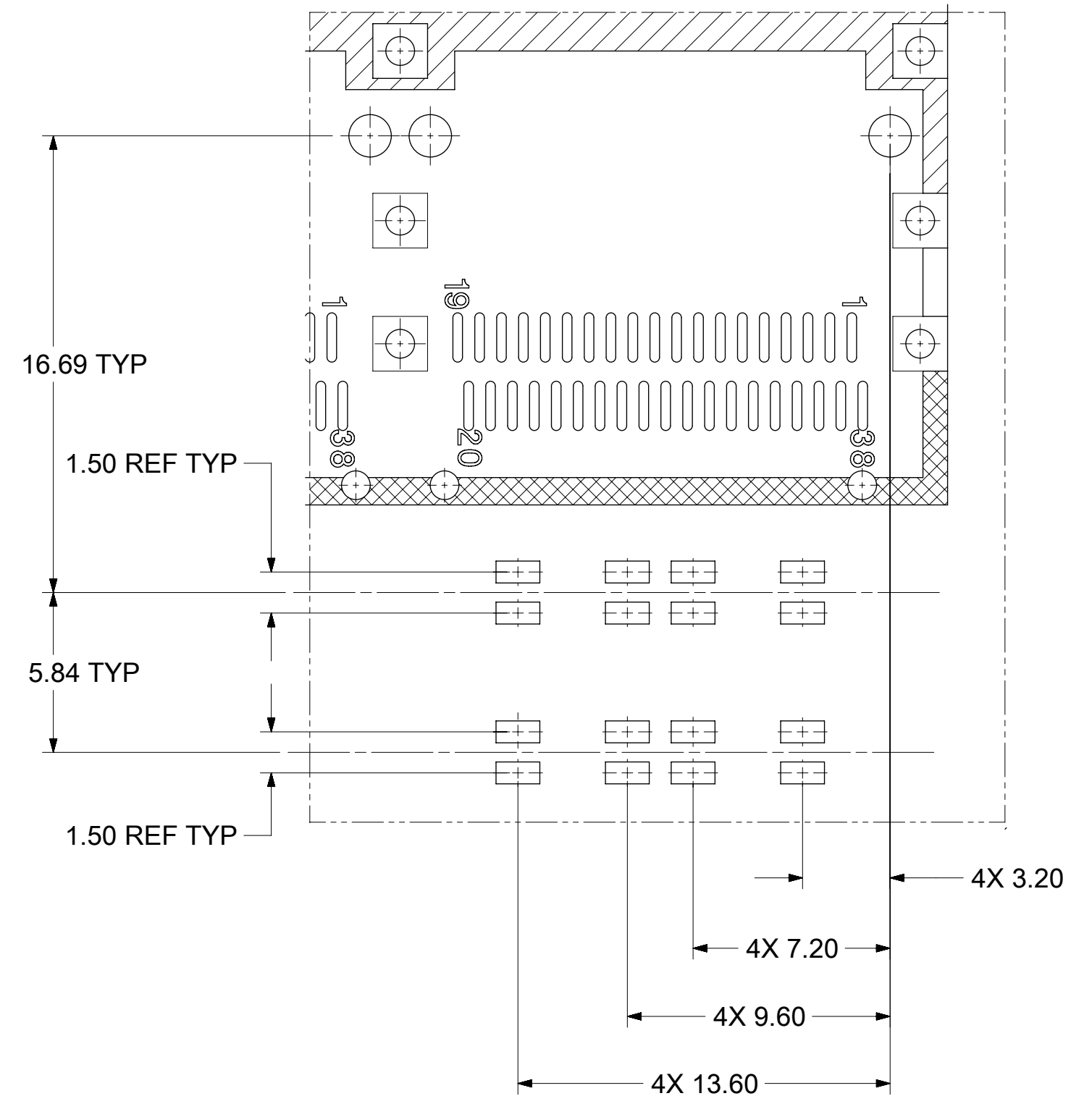
SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
DIMENSION UNITS	SCALE	CURRENT REV DESC:	
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$\nabla = 0$	ANGULAR TOL $\pm 2.0^\circ$		
$\nabla = 0$	4 PLACES	\pm	INITIAL REVISION: DRWN: SJKG 2016/09/26 APPR: RCHEN08 2016/11/29
$\nabla = 0$	3 PLACES	\pm	
$\nabla = 0$	2 PLACES	± 0.13	DOCUMENT NUMBER: 1000177200 DOC TYPE: PSD DOC PART: ASY REVISION: A2
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$\nabla = 0$	0 PLACES	\pm	MATERIAL NUMBER: GENERAL MARKET CUSTOMER: GENERAL MARKET SHEET NUMBER: 5 OF 9
$\nabla = 0$	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		
		THIRD ANGLE PROJECTION	DRAWING: C-SIZE
		SERIES: 100017	

DOCUMENT STATUS	P1	RELEASE DATE	2019/11/27 11:41:12
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LED PLACEMENT FOR 2 ROW QUAD LIGHT PIPE



SEE DETAIL 1

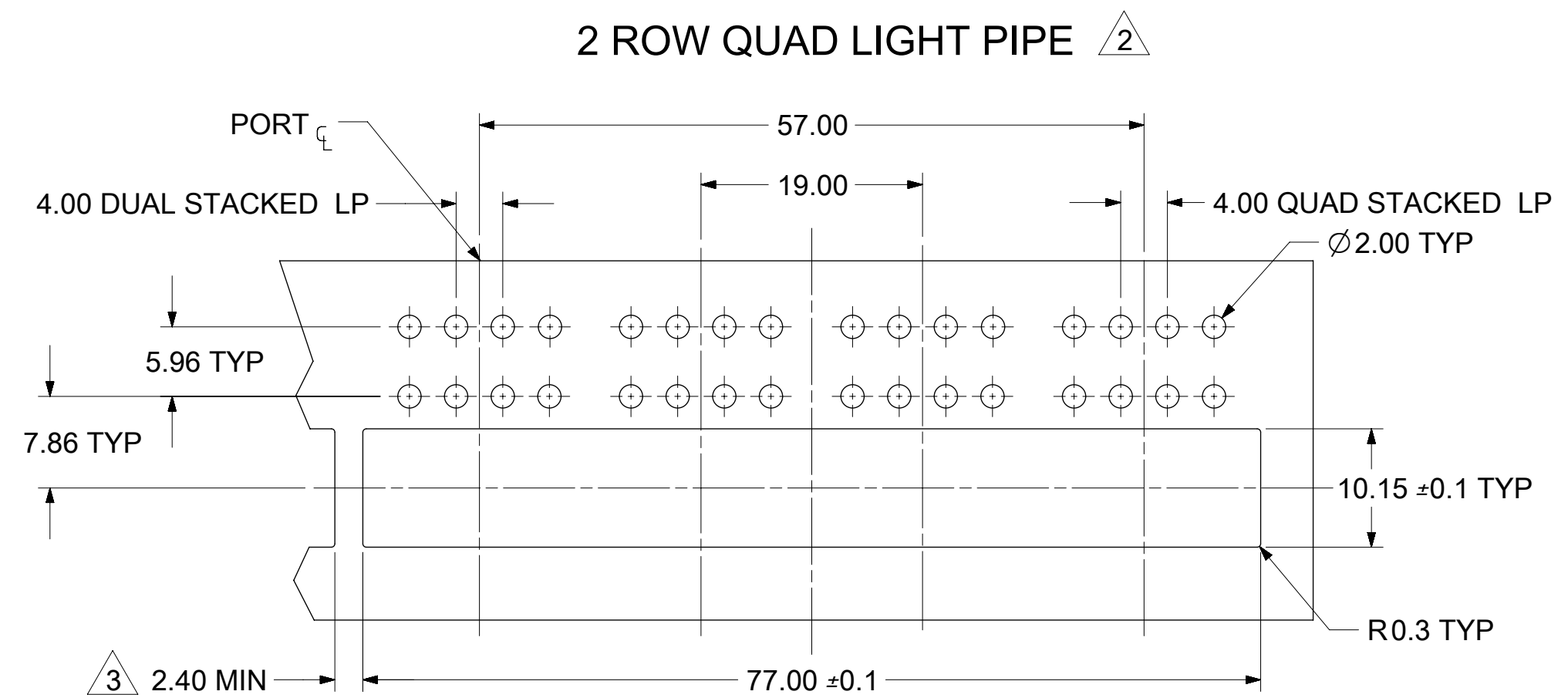
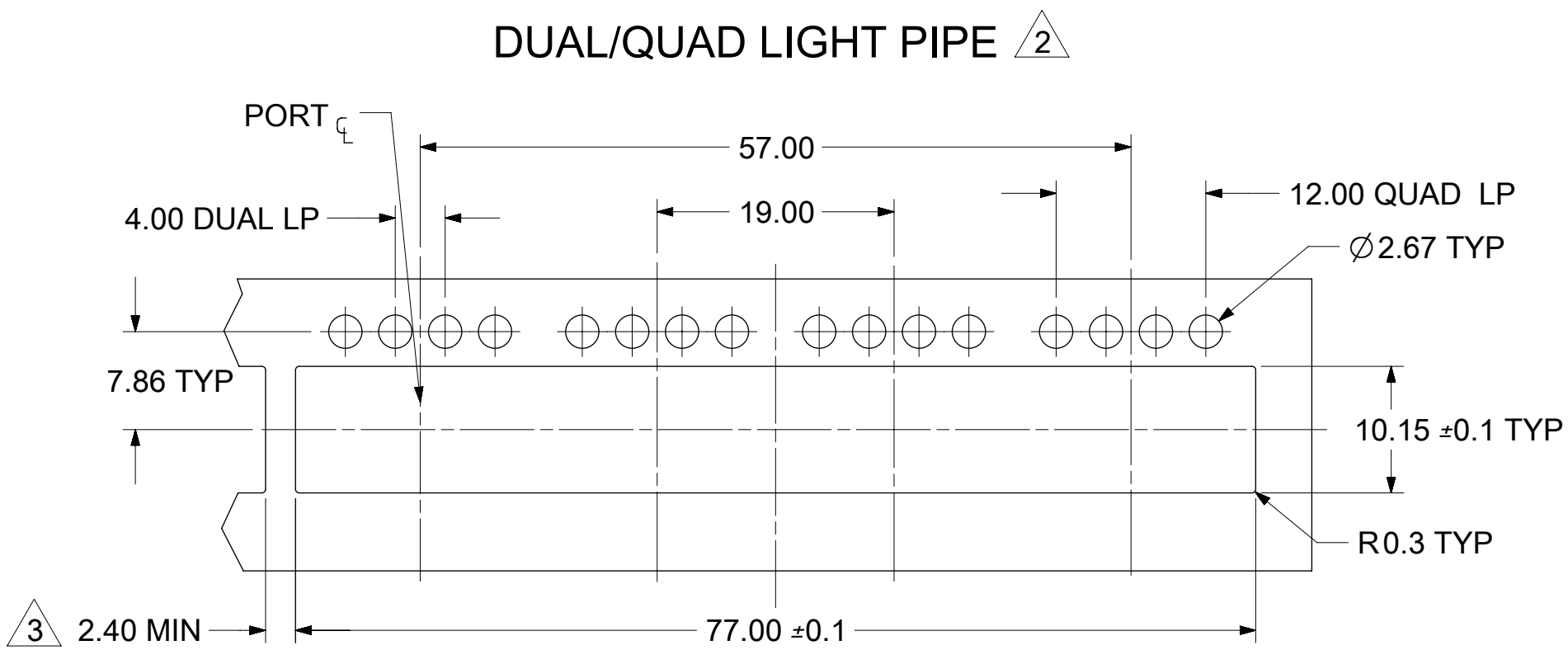
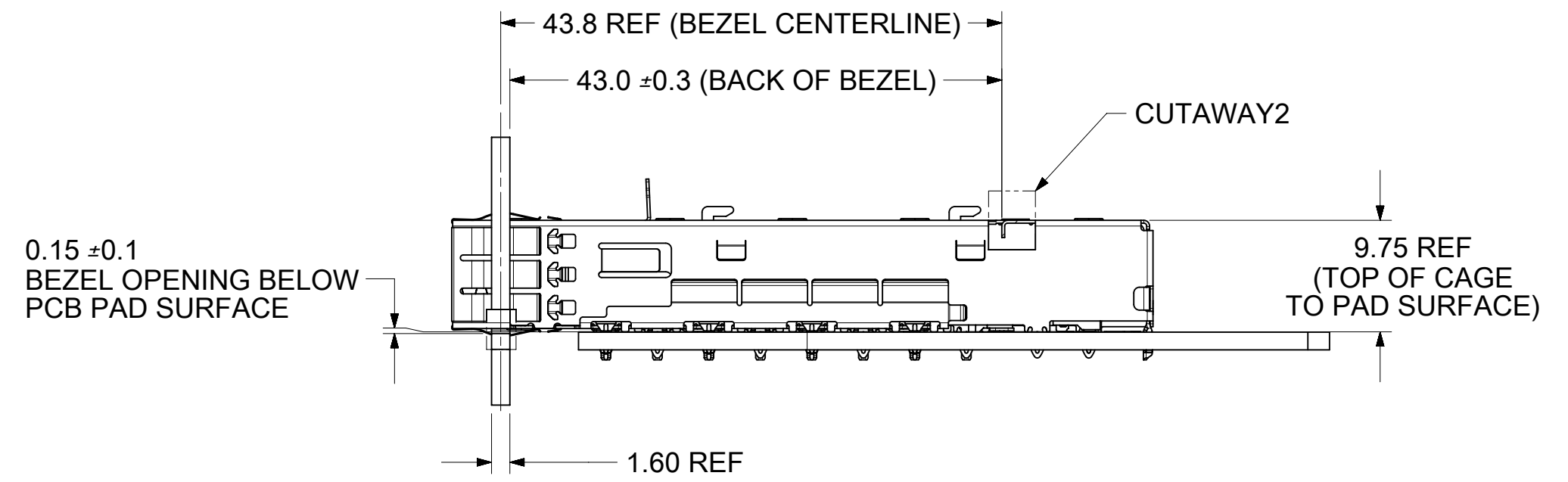
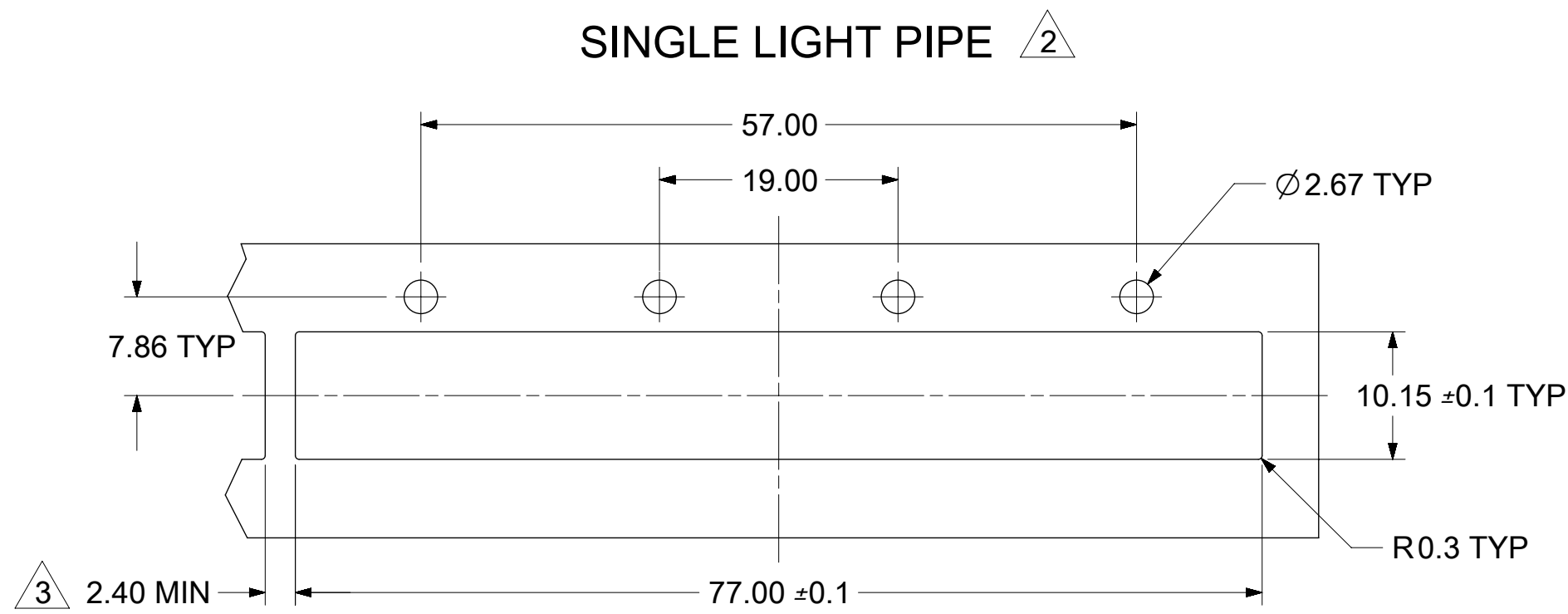


DETAIL 1
SCALE 5:1

NOTE:
SEE SHEET 4 FOR
HOST CONNECTOR DETAIL

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		CURRENT REV DESC:		molex		
DIMENSION UNITS	SCALE					DOC TYPE	DOC PART	REVISION
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$\nabla = 0$	GENERAL TOLERANCES (UNLESS SPECIFIED)						ZQSFP+ 1X4 GANGED CAGE ASSEMBLY WING SPRING FINGER WITH H/S & LP OPTIONS	
$\nabla = 0$	ANGULAR TOL $\pm 2.0^\circ$						PRODUCT CUSTOMER DRAWING	
$\nabla = 0$	4 PLACES	\pm	EC NO: 628051		2019/11/25		DOCUMENT NUMBER	
$\nabla = 0$	3 PLACES	\pm	DRWN: TKUMARKC		2019/11/25		1000177200	
$\nabla = 0$	2 PLACES	± 0.13	CHK'D: MCHEN104		2019/11/25		PSD	ASY
$\nabla = 0$	1 PLACE	± 0.25	APPR: JCHIANG		2019/11/27		A2	
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$\nabla = 0$	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		DRWN: SJKG		2016/09/26		CUSTOMER	
$\nabla = 0$			APPR: RCHEN08		2016/11/29		GENERAL MARKET	
$\nabla = 0$			THIRD ANGLE PROJECTION	DRAWING	SERIES	SHEET NUMBER		
$\nabla = 0$				C-SIZE	100017	6 OF 9		

BEZEL AND BOARD POSITION DIMENSIONS FOR SINGLE SIDE MOUNTING

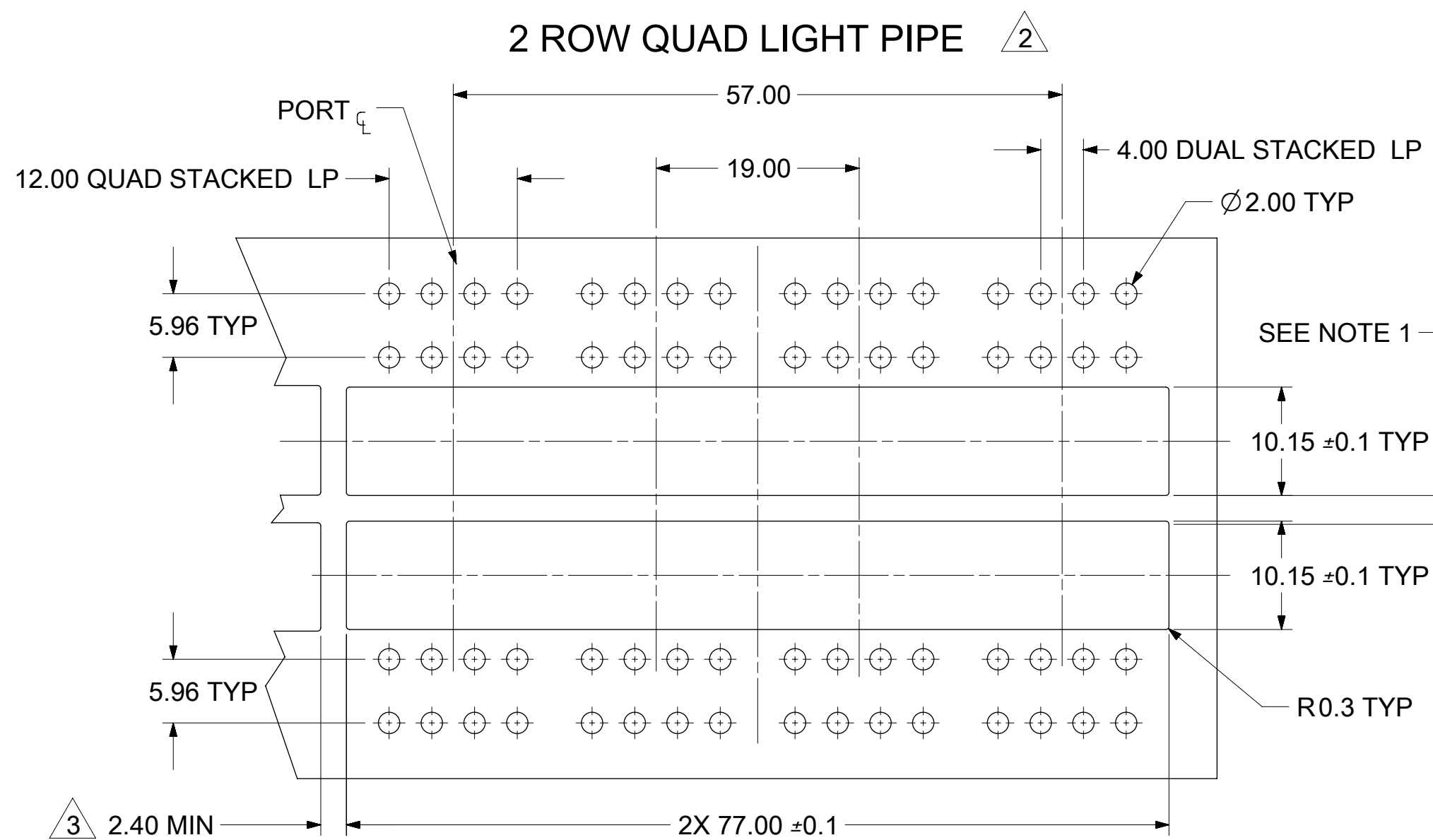
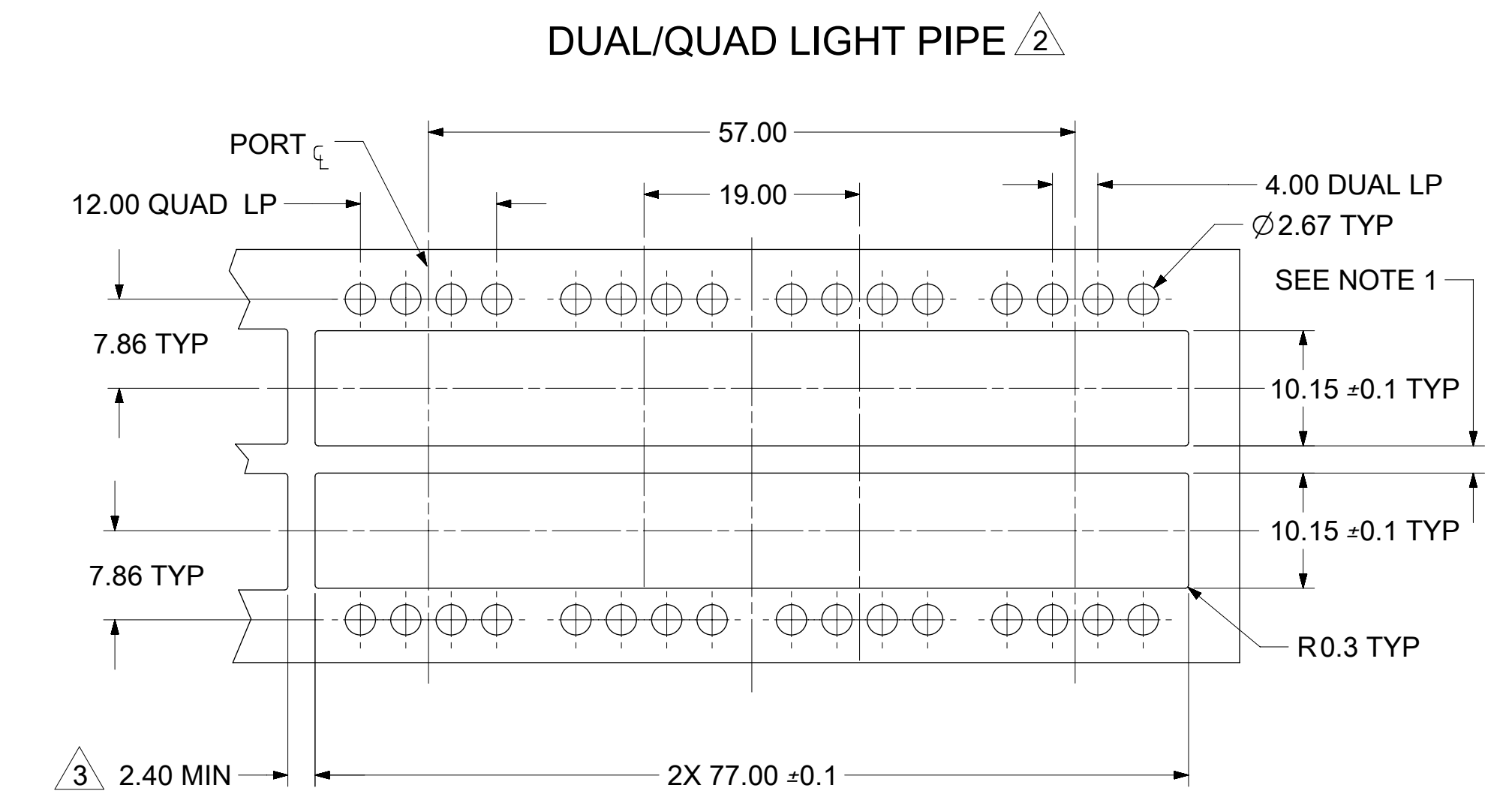
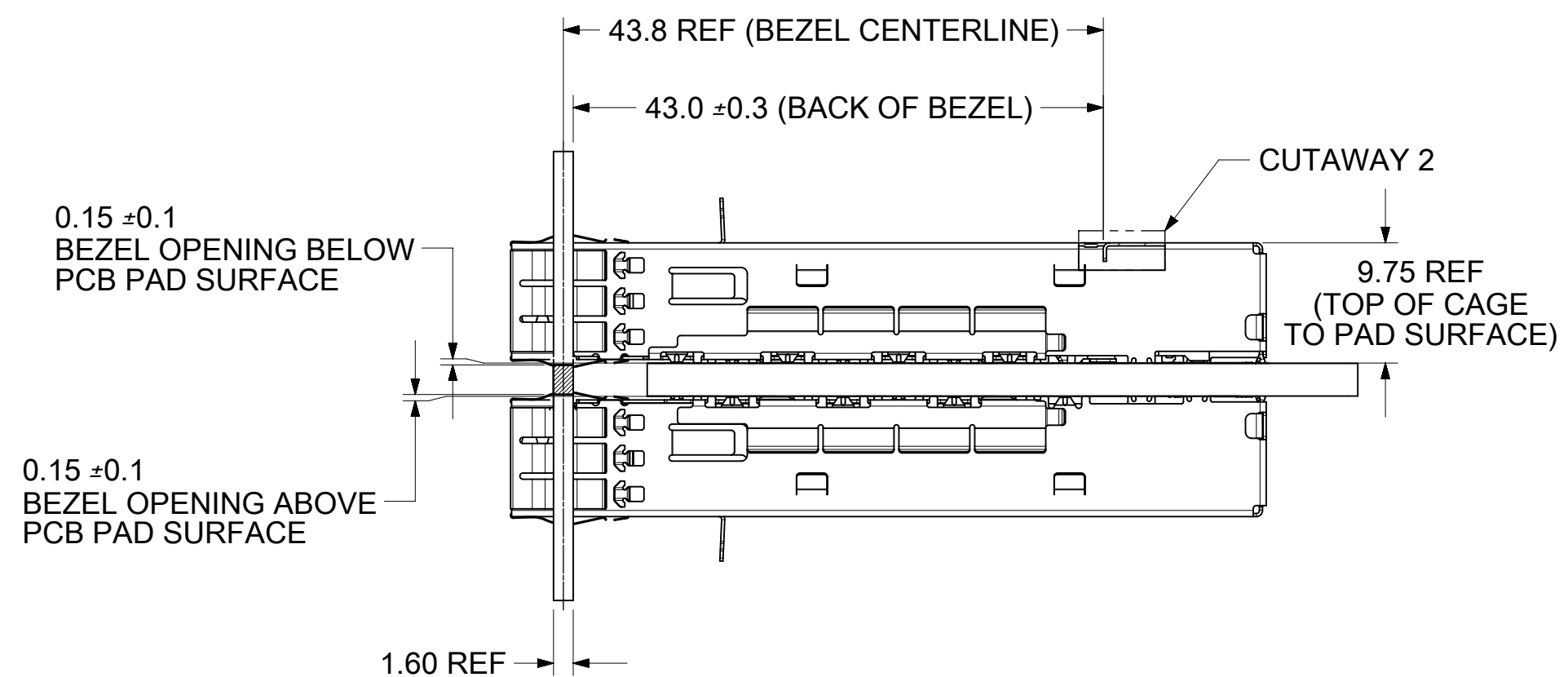
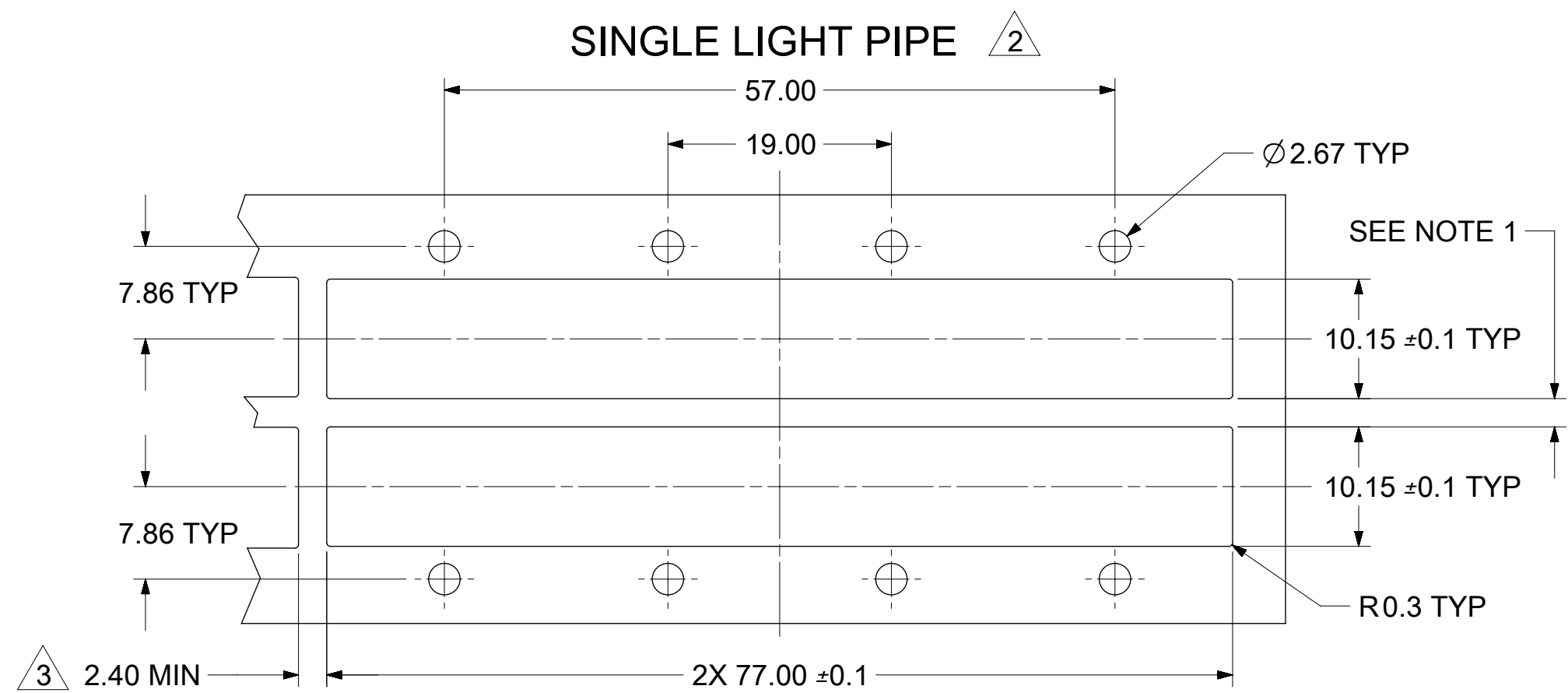


- NOTE:
- PCB THICKNESS VARIATION MUST BE CONSIDERED WHEN DETERMINING BEZEL OPENING LOCATION.
 - NOTED DIMENSIONS ONLY APPLY TO CAGE ASSEMBLIES WITH LIGHT PIPES.
 - THIS DIMENSION IS FOR REFERENCE ONLY. USER CAN MODIFY IT DEPENDS ON APPLICATION. (THIS DIMENSION VARIES BASED ON DISTANCE OF "HOLE OF ADJACENT CAGE" ON PCB LAYOUT.)

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
DIMENSION UNITS	SCALE	CURRENT REV DESC:	
▽ = 0	mm	2:1	molex ZQSFP+ 1X4 GANGED CAGE ASSEMBLY WING SPRING FINGER WITH H/S & LP OPTIONS PRODUCT CUSTOMER DRAWING
▽ = 0	GENERAL TOLERANCES (UNLESS SPECIFIED)		
▽ = 0	ANGULAR TOL ± 2.0°		
▽ = 0	4 PLACES	±	EC NO: 628051 DRWN: TKUMARKC 2019/11/25 CHK'D: MCHEN104 2019/11/25 APPR: JCHIANG 2019/11/27
▽ = 0	3 PLACES	±	INITIAL REVISION: DRWN: SJKG 2016/09/26 APPR: RCHEN08 2016/11/29
▽ = 0	2 PLACES	± 0.13	
▽ = 0	1 PLACE	± 0.25	DOCUMENT NUMBER: 1000177200 DOC TYPE: PSD DOC PART: ASY REVISION: A2
▽ = 0	0 PLACES	±	MATERIAL NUMBER: GENERAL MARKET CUSTOMER: GENERAL MARKET SHEET NUMBER: 7 OF 9
▽ = 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION DRAWING: C-SIZE SERIES: 100017

DOCUMENT STATUS	P1	RELEASE DATE	2019/11/27 11:41:12
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BEZEL AND BOARD POSITION DIMENSIONS FOR BELLY TO BELLY MOUNTING



NOTE:
 1. PCB THICKNESS VARIATION MUST BE CONSIDERED WHEN DETERMINING BEZEL OPENING LOCATION.
 2. NOTED DIMENSIONS ONLY APPLY TO CAGE ASSEMBLIES WITH LIGHT PIPES.
 3. THIS DIMENSION IS FOR REFERENCE ONLY. USER CAN MODIFY IT DEPENDS ON APPLICATION. (THIS DIMENSION VARIES BASED ON DISTANCE OF "HOLE OF ADJACENT CAGE" ON PCB LAYOUT.)

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
DIMENSION UNITS	SCALE	CURRENT REV DESC:	
▽ = 0	mm	2:1	
▽ = 0	GENERAL TOLERANCES (UNLESS SPECIFIED)		
▽ = 0	ANGULAR TOL ± 2.0°		
▽ = 0	4 PLACES	±	
▽ = 0	3 PLACES	±	
▽ = 0	2 PLACES	± 0.13	
▽ = 0	1 PLACE	± 0.25	
▽ = 0	0 PLACES	±	
▽ = 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		
		THIRD ANGLE PROJECTION	DRAWING SERIES
			C-SIZE 100017
		EC NO: 628051	2019/11/25
		DRWN: TKUMARKC	2019/11/25
		CHK'D: MCHEN104	2019/11/25
		APPR: JCHIANG	2019/11/27
		INITIAL REVISION:	
		DRWN: SJKG	2016/09/26
		APPR: RCHEN08	2016/11/29
DOCUMENT STATUS		DOC TYPE	DOC PART
P1	RELEASE DATE	1000177200	PSD
2019/11/27	11:41:12	ASY	A2
MATERIAL NUMBER		CUSTOMER	SHEET NUMBER
1000177200		GENERAL MARKET	8 OF 9



ZQSFP+ 1X4 GANGED CAGE ASSEMBLY
WING SPRING FINGER WITH H/S & LP OPTIONS

PRODUCT CUSTOMER DRAWING

REV	DATE	DESCRIPTION
A	2016/11/25	INITIAL RELEASE
A1	2019/11/19	SHEET 2: D05: ADDED DIM 1.28 REF. SHEET 5: C07: ADDED DIM 19.52, 35.28 & 38.52 C09: ADDED DIM 54.28 & 57.52 C10: ADDED DIM 72.78 SHEET 7: G01: CORRECTED TYPO DIM FROM 9.78 REF TO 9.75 REF SHEET 8: G01: CORRECTED TYPO DIM FROM 9.78 REF TO 9.75 REF
A2	2019/11/25	SHEET 7: F05: CORRECTED BEZEL OPENING POSITION FROM ABOVE THE PCB PAD TO BELOW .

SYMBOLS										THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION														
= 0					mm					SCALE					1:1					CURRENT REV DESC:				
= 0					GENERAL TOLERANCES (UNLESS SPECIFIED)										EC NO: 628051									
= 0					ANGULAR TOL ± 2.0°										DRWN: TKUMARKC 2019/11/25									
= 0					4 PLACES ±										CHK'D: MCHEN104 2019/11/25									
= 0					3 PLACES ±										APPR: JCHIANG 2019/11/27									
= 0					2 PLACES ± 0.13					INITIAL REVISION:					PRODUCT CUSTOMER DRAWING									
= 0					1 PLACE ± 0.25					DRWN: SJKG 2016/09/26					DOCUMENT NUMBER									
= 0					0 PLACES ±					APPR: RCHEN08 2016/11/29					1000177200									
= 0					DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS					THIRD ANGLE PROJECTION					DRAWING									
= 0										C-SIZE					SERIES									
															MATERIAL NUMBER									
															CUSTOMER									
															GENERAL MARKET									
															SHEET NUMBER									
															9 OF 9									



ZQSFP+ 1X4 GANGED CAGE ASSEMBLY
WING SPRING FINGER WITH H/S & LP OPTIONS

PRODUCT CUSTOMER DRAWING

DOC TYPE	DOC PART	REVISION
PSD	ASY	A2