

### **Agency Approvals**

Agency	Agency File/Certificate Number
<i>71</i> 2	E128662

## **Maximum Ratings and Thermal Characteristics**

(T<sub>A</sub>=25°C unless otherwise noted)

Parameter	Symbol	Value	Unit
Operating Storage Temperature Range	T <sub>STG</sub>	-55 to 150	°C
Operating Junction Temperature Range	T	-55 to 125	°C
Current Rating <sup>1</sup>	l <sub>pp</sub>	10	kA

#### Note:

1. Rated I<sub>PP</sub> measured with 8/20µs pulse.

# Functional Diagram



## **Description**

The AK10-Y series of high power TVS diode is specially designed for meeting severe surge test environment of both AC and DC line protection applications. It features a very fast response and ultra low clamping characteristics as compared to MOVs (Metal Oxide Varistors). It accomplishes this by virtue of the Littelfuse Foldbak™ technology, which provides a clamping voltage lower than the avalanche voltage (but above the rated working voltage); therefore, any voltage rise due to increased current conduction is maintained at a minimum magnitude, providing the best possible protection level. These AK components can be connected in series and / or parallel to create a very high surge current protection solution.

### **Features**

- Recognized to UL 497B as an Isolated Loop Circuit Protector
- Both reflow and wave soldering capable
- Very low clamping voltage
- Ultra compact: less than onetenth the size of traditional discrete solutions
- Sharp breakdown voltage
- Low slope resistance
- Bi-directional
- Foldbak<sup>TM</sup> technology for superior clamping factor
- Symmetric in leads width for easier soldering during assembly.

- IEC 61000-4-2 ESD 15kV(Air), 8kV (Contact)
- ESD protection of data lines in accordance with IEC 61000-4-2
- EFT protection of data lines in accordance with IEC 61000-4-4
- Halogen-free and RoHS compliant
- Glass passivated junction
- Pb-free E4 means 2nd level interconnect is Pb-free and the terminal finish material is silver

### **Electrical Characteristics**

(T<sub>A</sub>=25°C unless otherwise noted)

Part Part Numbers Marking	Standoff Rev Voltage Lea		Typical I <sub>R</sub> @ 85°C (µA)	oc Voltage (V <sub>BR</sub> ) @ I <sub>T</sub>		$\begin{array}{c} \text{Test} \\ \text{Current} \\ \text{I}_{_{\!$	Max. Clamping Voltage V <sub>CL</sub> @ Peak Pulse Current (I <sub>PP</sub> ) (Note 1)		Coefficient Capacita	Max. Capacitance 0 Bias 10kHz	Hz	
		(V <sub>SO</sub> ) Voits	μA	(μ.Α.)	Min Volts	Max Volts	(mA)	$V_{\rm CL}$ Volts	I <sub>PP</sub> Amps	(%/°C)	(nF)	<i>71</i>
AK10-015C-Y	10-015C	15	10	15	16	19	10	28	10,000	0.1	40.0	-
AK10-030C-Y	10-030C	30	10	15	32	37	10	48	10,000	0.1	20.0	X
AK10-033C-Y	10-033C	33	10	15	36	40	10	53	10,000	0.1	20.0	Χ
AK10-058C-Y	10-058C	58	10	15	64	70	10	110	10,000	0.1	10.0	Χ
AK10-066C-Y	10-066C	66	10	15	72	80	10	120	10,000	0.1	10.0	Χ
AK10-076C-Y	10-076C	76	10	15	85	95	10	140	10,000	0.1	6.5	Χ
AK10-170C-Y	10-170C	170	10	15	180	220	10	260	10,000	0.1	4.0	Χ
AK10-190C-Y	10-190C	190	10	15	200	245	10	290	10,000	0.1	3.0	Χ
AK10-220C-Y	10-220C	220	10	15	230	270	10	330	10,000	0.1	2.5	X
AK10-240C-Y	10-240C	240	10	15	250	285	10	340	10,000	0.1	2.2	Χ
AK10-270C-Y	10-270C	270	10	15	282	315	10	401	10,000	0.1	2.3	Χ
AK10-380C-Y	10-380C	380	10	15	401	443	10	520	10,000	0.1	2.0	Χ
AK10-430C-Y	10-430C	430	10	15	440	490	10	625	10,000	0.1	1.4	Χ
AK10-530C-Y	10-530C	530	10	15	560	619	10	750	10,000	0.1	1.0	Χ

Note: Using 8/20µs wave shape as defined in IEC 61000-4-5.



# Ratings and Characteristic Curves (TA=25°C unless otherwise noted) (Continued)

Figure 1
Peak Power Derating

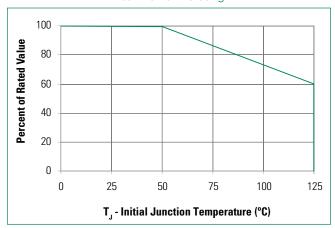


Figure 3
Typical Peak Pulse Power Rating Curve

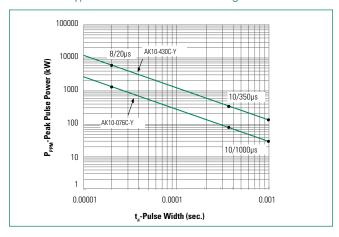
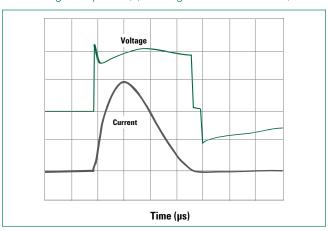
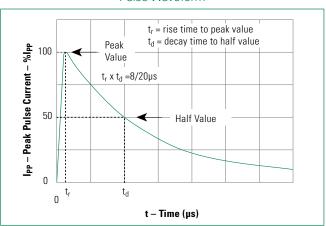
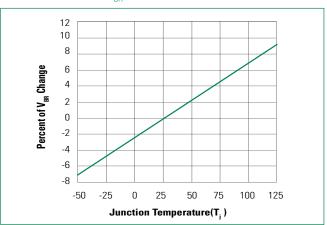


Figure 5
Surge Response (8/20 Surge current waveform)



**Figure 2**Pulse Waveform

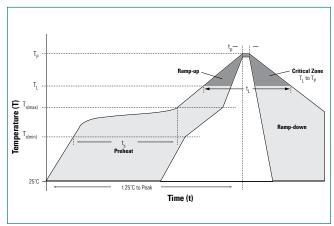




# **AK10-Y Series** Axial Leaded – 10kA

### **Soldering Parameters**

Reflow Con	dition	Lead-free assembly	
	-Temperature Min (T <sub>s(min)</sub> )	150°C	
Pre Heat	- Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (min to max) (t <sub>s</sub> )	60 – 120 secs	
Average ran peak	np up rate (Liquidus Temp (T <sub>L</sub> ) to	3°C/second max	
T <sub>S(max)</sub> to T <sub>A</sub> -	Ramp-up Rate	3°C/second max	
Reflow	- Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
	-Time (min to max) (T <sub>s</sub> )	60 - 150 seconds	
Peak Tempe	rature (T <sub>P</sub> )	260 <sup>+0/-5</sup> °C	
Time within	5°C of actual peak Temperature (t <sub>p</sub> )	30 seconds	
Ramp-dowr	n Rate	6°C/second max	
Time 25°C t	o peak Temperature (T <sub>P</sub> )	8 minutes Max.	
Do not exce	ed	260°C	



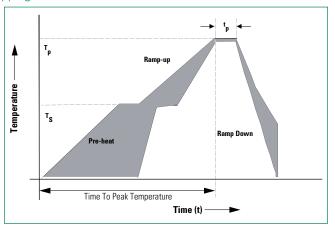
### Flow Soldering

(Solder Dipping)

Reflow Con	dition	Lead-free assembly		
Pre Heat	- Temperature Min (T <sub>s(min)</sub> )	140°C		
	- Temperature Max (T <sub>s(max)</sub> )	160°C		
	- Time to Pre-Heat Temp	60 - 150 secs		
Average ran	np up rate to Pre-Heat Temp	5°C/second max		
Peak Tempe	rature (T <sub>p</sub> )	260 <sup>+0/-5</sup> °C		
Average ran	np up rate (pre-heat to T <sub>p</sub> )	5°C/second max		
Time within	actual peak Temperature Max	6 seconds		
Ramp-dowi	n Rate	5°C/second max		

### **Physical Specifications**

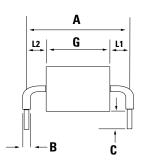
Weight	Contact manufacturer
Case	UL Recognized compound meeting flammability rating V-0
Terminal	Silver plated leads, solderable per MIL-STD-750 Method 2026

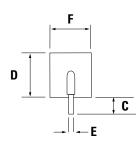




# AK10-Y Series Axial Leaded – 10kA

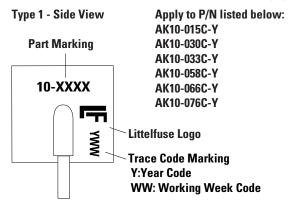
### **Dimensions**

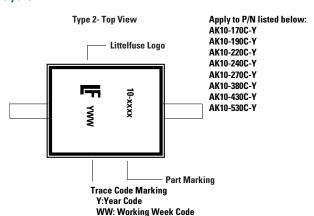




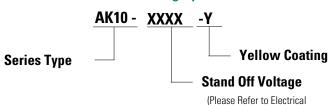
Dimensions	Inches	Millimeters	
Α	0.950 +/- 0.04	24.15 +/- 1.00	
A - 530C-Y	1.370 +/- 0.08	34.70 +/- 2.00	
В	0.095 +/- 0.024	2.4 +/- 0.60	
С	0.236 +/- 0.04	6.00 +/- 1.00	
D	0.570 max.	14.48 max.	
E	0.050 +/- 0.002	1.270 +/- 0.05	
F	0.500 max.	12.70 max.	
G - 015C-Y	0.142 +/- 0.04	3.60 +/- 1.00	
G - 030C-Y/ 033C-Y	0.167 +/- 0.04	4.23 +/- 1.00	
G - 058C-Y/066C-Y/076C-Y	0.200 +/- 0.04	5.08 +/- 1.00	
G - 170C-Y/190C-Y	0.362 +/- 0.04	9.2 +/- 1.00	
G-220C-Y	0.39 +/- 0.04	9.9 +/- 1.00	
G - 240C-Y/ /270C-Y	0.420 +/- 0.04	10.67 +/- 1.00	
G - 380C-Y/430C-Y	0.650 +/- 0.04	16.50 +/- 1.00	
G - 530C-Y	1.060 +/- 0.06	27.00 +/- 1.50	
L1/L2	L1= L2 tolerance +/- 0.04 inch (1.0 mm)		

### **Part Marking System**





### **Part Marking System**



Characteristics Chart)

**Packing Options** 

Part Number	Component Package	Quantity	Packaging Option	
AK10XXXX-Y	AK Package	56pcs/Box	Bulk	
AK10-XXXX-Y-12	AK Package	12pcs/Box	Bulk	

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