

# 448 Series Fuse



Agency Approvals				
Agency	Agency File Number	Ampere Range		
<b>91</b>	E10480	0.062A - 15A		
(Sft)	29862	0.062A - 15A		
PSE	NBK030205-E10480A NBK030205-E10480B	1A - 1.6A 2A - 5A		

Electrical Characteristics for Series				
% of Ampere Rating	Ampere Rating	Opening Time		
100%	0.062A –15	4 hours, Minimum		
200%	0.062A -10	5 sec., Maximum		
200 %	12 –15	20 sec., Maximum		

# Description

The lead-free Nano<sup>2®</sup> SMF Fuse is a very small, square surface mount fuse that is RoHS compliant, Halogen Free and 100% lead-free. This product is fully compatible with lead-free solder alloys and higher temperature profiles associated with lead-free assembly.

#### Features

- RoHS compliant, Leadfree and Halogen Free
- Very fast-acting
- Small size
- Wide range of current rating available (0.062A to 15A)
- Wide operating temperature range
- UL Recognized to UL/ CSA/NMX UL 248-1 and UL/CSA/NMX UL 248-14

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• Conforms to DENAN's Appendix 3

#### Applications

- Notebook PC
- LCD/PDPTV
- LCD monitor
- LCD/PDP panel
- LCD backlight inverter
- Portable DVD player
- Power supply
- Networking
- PC server
- Cooling fan system

- Storage system
- Telecom system
- Wireless basestation
- White goods
- Game console
- Office Automation
   equipment
- Battery charging circuit protection
- Industrial equipment

## **Additional Information**





Resources



Samples



# **Surface Mount Fuses**

NANO<sup>2®</sup> Fuse > Very Fast-Acting > 448 Series

# **Electrical Specifications by Item**

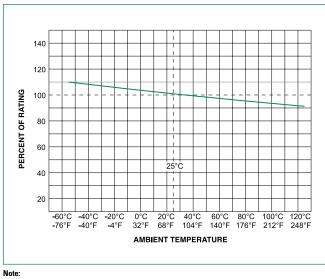
Ampere Rating (A) Amp Code		Max		Nominal Cold		Agency Approvals		
	Voltogo Poting Inte	Interrupting Rating	Interrupting Posistones	Nominal Melting I²t (A²sec)	<b>71</b>	<b>()</b>	PS E	
0.062	.062	125	-	5.50	0.00023	х	x	
0.080	.080	125		4.42	0.00043	х	x	
0.100	.100	125		2.90	0.00082	х	x	
0.125	.125	125		2.58	0.00130	x	x	
0.160	.160	125		1.76	0.00280	х	x	
0.200	.200	125		1.65	0.00380	х	x	
0.250	.250	125		0.95	0.01520	х	x	
0.315	.315	125		0.7015	0.02650	x	x	
0.375	.375	125		0.6155	0.02400	х	x	
0.400	.400	125		0.4895	0.04160	х	x	
0.500	.500	125		0.3800	0.10000	х	x	
0.630	.630	125		0.3125	0.121	х	x	
0.750	.750	125	50A @125VAC/ VDC	0.2290	0.206	х	x	
0.800	.800	125		0.1907	0.272	x	x	
1.00	001.	125	300A @32 VDC PSE: 100A	0.08630	0.441	х	x	х
1.25	1.25	125	@100VAC	0.06619	0.900	x	x	х
1.50	01.5	125		0.06514	0.900	х	x	х
1.60	01.6	125		0.06261	1.122	x	x	х
2.00	002.	125		0.03529	0.812	х	x	х
2.50	02.5	125		0.02934	1.156	x	x	х
3.00	003.	125		0.02445	1.720	х	x	х
3.15	3.15	125		0.02300	1.810	x	x	х
3.50	03.5	125		0.02100	2.300	х	x	х
4.00	004.	125		0.01577	3.970	x	x	x
5.00	005.	125		0.01531	4.490	х	x	х
6.30	06.3	125		0.01044	12.10	x	x	х
7.00	007.	125		0.00900	13.92	х	x	х
8.00	008.	125		0.00780	18.33	x	x	х
10.00	010.	125	35A @125 VAC 50A @125 VDC 300A @32 VDC PSE: 100A @100VAC	0.00700	28.00	х	x	x
12.00	012.	85	50A @65 VAC/	0.00533	47.59	x	x	
15.00	015.	85	VDC 300A @24 VDC 200A @85 VDC	0.00394	78.4	х	x	

Notes:

- I<sup>2</sup>t calculated at 8ms.
- Resistance is measured at 10% of rated current, 25°C

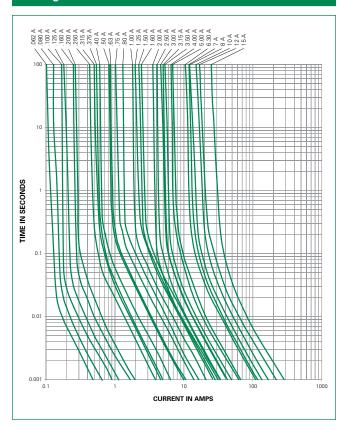


#### **Temperature Re-rating Curve**



1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

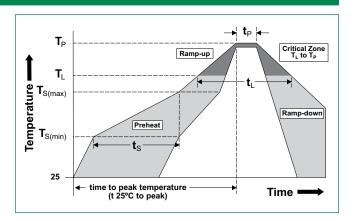
#### **Average Time Current Curves**



#### **Soldering Parameters**

Reflow Condition		Pb – Free assembly	
Pre Heat	- Temperature Min (T <sub>s(min)</sub> )	150°C	
	- Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 secs	
Average ram	5°C/second max.		
$T_{S(max)}$ to $T_L$ -	5°C/second max.		
Reflow	- Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
	- Temperature (t <sub>L</sub> )	60 – 150 seconds	
Peak Temperature (T <sub>P</sub> )		260 <sup>+0/-5</sup> °C	
Time within	20 – 40 seconds		
Ramp-down Rate		5°C/second max.	
Time 25°C to peak Temperature (T <sub>P</sub> )		8 minutes max.	
Do not exceed		260°C	

Wave Soldering Parameters 260°C Peak Temperature, 10 seconds max.





#### **Product Characteristics**

Dimensions

1.45

(.057")

1.96 (.077") 6.10 ± .20

(.240")

7 A LE

6.86 (.270")

3.15

(.124")

2.95 (116"

Materials	Body: Ceramic Terminations: Gold-plated Caps		
Product Marking	Brand, Amperage Rating		
Operating Temperature	-55°C to 125°C		
Moisture Sensitivity Level	Level 1, J-STD-020		
Solderability	MILSTD-202, Method 208		
Insulation Resistance (after Opening)	MIL-STD-202, Method 302, Test Condition A (10,000 ohms minimum)		

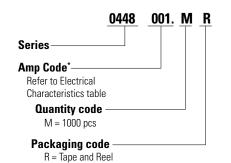
2.69 ± .25 (.106")

2.69 ± .25

(.106")

Thermal Shock	MIL-STD-202, Method 107, Test Condition B, 5 cycles, -65°C to 125°C, 15 minutes @ each extreme	
Mechanical Shock	MIL-STD-202, Method 213, Test I: Deenergized. 100G's pk amplitude, sawtooth wave 6ms duration, 3 cycles XYZ+xyz = 18 shocks	
Vibration	MILSTD-202, Method 201: 0.03" amplitude, 10-55 Hz in 1 min. 2hrs each XYZ=6hrs	
Moisture Resistance	MIL-STD-202, Method 106, 10 cycles	
Salt Spray	MIL-STD-202, Method 101, Test Condition B (48hrs)	
Resistance to Soldering Heat	MIL-STD-202, Method 210, Test condition B (10 sec at 260°C)	

## Part Numbering System



\*Example:

1.5 amp product is 0448<u>01.5</u>MR (1 amp product shown above).

Recommended pad layout

Packaging					
Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code		
12mm Tape and Reel	EIA RS-481-1 (IEC 286, part 3)	1000	MR		

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