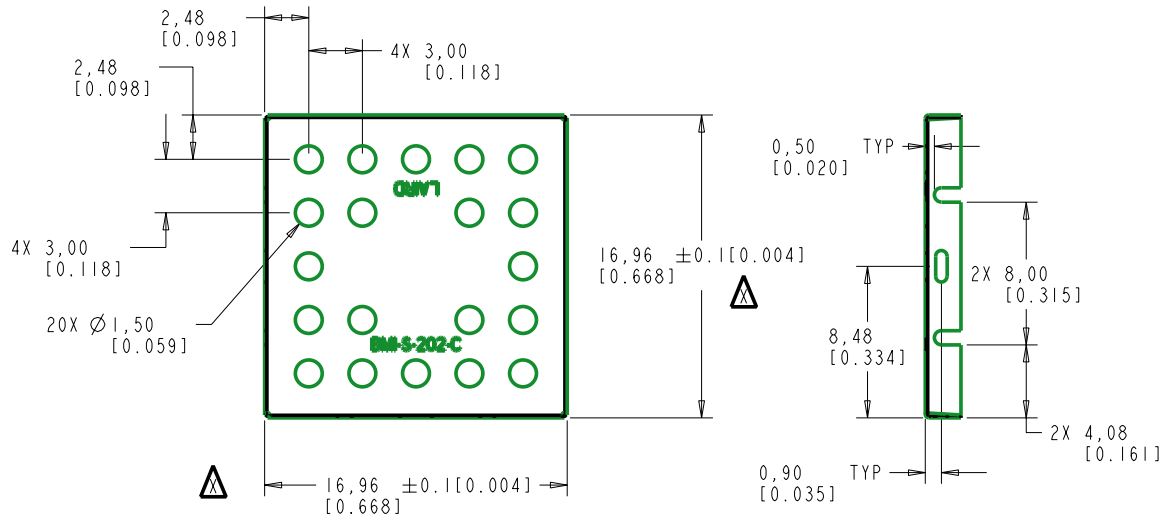


# REVISION CHANGES

REV	DESCRIPTION	DATE	BY	APPROVED
T2	CHANGED DRAWING FORMAT, P/N WAS BMI-S-202-C	03/10/05	ARZ	RJR
3	INSERTED DUAL DIMENSIONS(E5454)	06/12/06	RCB	DG
4	P/N WAS BMIS-202-C, ADDED LAIRD MARK	08/14/07	IV	JE

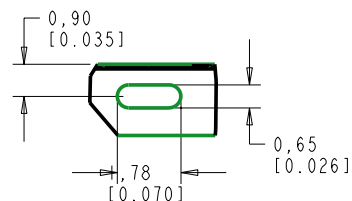
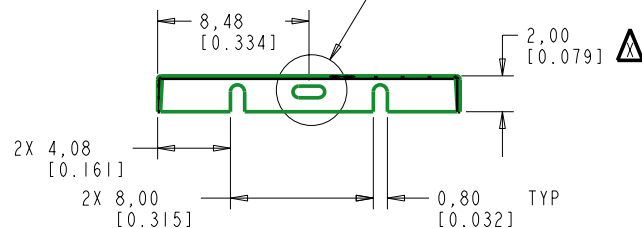


## NOTES:

- MATERIAL SPECIFICATIONS:
  - MATERIAL:  
THICKNESS = 0.13[0.005] ±0.02[0.0008]  
TYPE: COLD ROLLED STEEL
  - SURFACE FINISH:  
1.25 - 3.75 MICRONS(0.000049-0.000148 IN)  
100% MATTE TIN
- TOLERANCE/APPEARANCE:
  - NO CHANGE IN PRODUCTION MATERIAL SHALL BE ALLOWED WITHOUT EXPLICIT PRIOR WRITTEN APPROVAL FROM LAIRD TECHNOLOGIES ENGINEERING DEPARTMENT.
  - PARTS SHALL BE FREE OF SHARP EDGES. BURRS SHALL NOT EXCEED 10% OF MATERIAL THICKNESS OR 0.15mm WHICHEVER IS LESS.
  - REFERENCE DIMENSIONS, SHOWN IN PARANTHESES (DIM), ARE WITHOUT TOLERANCE AND ARE FOR INFORMATION PURPOSES ONLY.
  - CRITICAL DIMENSIONS ARE DESIGNATED BY
  - ALL RADII ARE TO BE R0.25 UNLESS OTHERWISE SPECIFIED.

- PACKAGING:
  - LAYER PACK

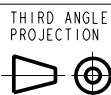
## SEE DETAIL 1



DETAIL 1  
SCALE 10.000

ALL DIMENSIONS ARE  
IN MILLIMETERS

TOLERANCES UNLESS SPECIFIED		
0.50 - 6.00	±0.10	
6.00 - 30.00	±0.20	
30.00 - 120.00	±0.30	
120.00 - 400.00	±0.50	
Ø HOLE	±0.10	
ANGULAR TOL.	±1°	



1751 WILKENING COURT  
SCHAUMBURG, IL 60173

TITLE: SHIELD COVER				
CUSTOMER:		CUST. ENGR.	PART NO. BMI-S-202-C	
PROJECT: CATALOG	DATE: 12/06/97			
DRAWN BY: ARZ	SCALE: 5.000	SYSTEM: PRO/E	DWG SIZE	REV.
APP'D BY:	SHEET NO. 1 OF 1	FILE: BMI-S-202-C	C	4

DO NOT  
SCALE PRINT

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