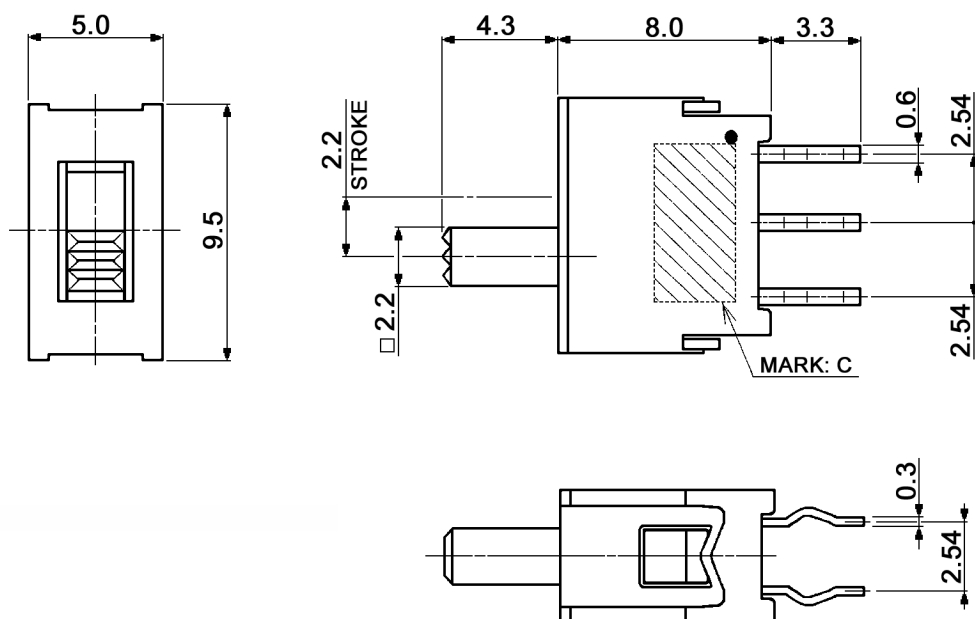
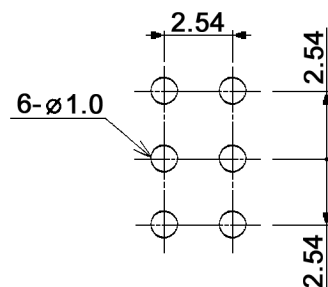




P.C. LAYOUT



Specifications:

Contact rating:	max. 50mA, 48V AC/DC; min. 1µA, 20mV AC/DC
Contact resistance:	50mOhm max. at 1.5mA, 200µA AC
Insulation resistance:	500MOhm min. at 250V DC
Dielectric strength:	250V AC for 1 minute
Temperature range:	-20°C to +80°C
Mechanical life:	max. rating: 10 000 cycles; min. rating: 50 000 cycles
Operating force:	70 - 500gf
Mounting:	on pc-board
Soldering conditions:	auto-soldering: max.: 260 +/-5°C, 5 +/-1sec.
Switching function:	on - on
Material:	Terminal / contact: phosphor bronze, gold plated
	Lever: PBT resin, black
	Frame: brass, nickel plated
	Case: PBT resin, gray



Tolerances:			Date	Name	ASL 2 D	
			05/06	dr		
					30 08 82	
					knitter-switch	
Soldering conditions	10/06	dr				Page
Modifications	Date	Name				1/1