



# TDA38812

### 12 A synchronous Buck regulator

### Features

- Wide Input Voltage Range: 4 V to 16 V with internal bias and 2.7 V to 16 V with external VCC (3.3 V)
- Precision Reference Voltage (0.6 V +/- 0.5%)
- Stable with Ceramic Output Capacitors
- No External Compensation
- Optional Forced Continuous Conduction Mode and Diode Emulation for Enhanced Light Load Efficiency
- Selectable Switching Frequency from 600 kHz, 800 kHz, and 1 MHz
- Programmable Soft-Start Time with a minimum of 1 ms & Enhanced Pre-Bias Start-Up
- Voltage Tracking with External Reference Input
- Programmable Over Current Protection Limit with internal thermal compensation
- Enable input with Voltage Monitoring Capability
- Power Good Output
- Non-Latch OCP, UVP, Thermal Shutdown, and Latch-Off OVP
- Operating Temp: -40 °C < Tj < 125 °C
- Small Size: 3 mm x 4 mm QFN-21
- Lead-free, Halogen-free and RoHS Compliant

### **Potential applications**

- Server Applications
- Storage Applications
- Telecom & Datacom Applications
- Distributed Point of Load Power Architectures

### **Product validation**

Qualified for industrial applications according to the relevant tests of JEDEC47/20/22

### Description

The TDA38812 is a 12 A fully integrated and highly efficient dc - dc Buck regulator. It uses a fast Constant On-Time (COT) control scheme, which simplifies the design efforts and achieves fast transient response while maintaining excellent line and load regulation. It can operate over a wide range of input voltage (2.7 V to 16 V) using an external bias supply.

TDA38812 is a versatile regulator, offering switching frequency selectable from 600 kHz, 800 kHz and 1 MHz, programmable current limit, and soft-start time with a minimum of 1 ms, Forced Continuous Conduction Mode (FCCM) and Diode Emulation Mode (DEM) operation. The TDA38812 supports voltage tracking with an external reference input. It also features important protection functions, such as pre-bias start-up, thermally compensated current limit, over voltage and under voltage protection, and thermal shutdown to give required system level security in the event of fault conditions. The TDA38812 is available in a standard QFN-21 (3mm x 4mm) package and can operate over a wide temperature range (-40 °C < Tj < 125 °C).



### **Table of contents**

| Featu | Ires  | . 1 |
|-------|---|-----|
| Poter | ntial applications  | . 1 |
| Produ | uct validation  | . 1 |
| Descr | iption  | . 1 |
| Table | of contents   | . 2 |
| 1     | Ordering Information                                      | . 4 |
| 2     | Functional Block Diagram                                  | . 5 |
| 3     | Typical Aplication Diagram                                |     |
| 4     | Pin Descriptions  |     |
| 5     | Absolute maximum ratings                                  |     |
| 6     | Thermal Characteristics                                   |     |
| 6.1   | Thermal Characteristics                                   |     |
| 7     | Electrical specifications                                 |     |
| 7.1   | Recommended operating conditions                          |     |
| 7.2   | Electrical characteristics                                |     |
| 8     | Typical efficiency and power loss curves                  |     |
| 8.1   | VIN = 12 V, Fsw = 800 kHz, Mode: DEM and FCCM             |     |
| 9     | Thermal de-rating cuves                                   |     |
| 10    | R <sub>DS(ON)</sub> of MOSFET over temperature            |     |
| 11    | Theory of operation                                       |     |
| 11.1  | Fast Constant On-Time Control                             |     |
| 11.2  | FCCM and DEM Operation                                    |     |
| 11.3  | Pseudo-Constant Switching Frequency                       | 16  |
| 11.4  | Enable  | 16  |
| 11.5  | Soft start  | 17  |
| 11.6  | Pre-bias Start-up   | 17  |
| 11.7  | Voltage Tracking and External Reference                   | 17  |
| 11.8  | Internal Low-Dropout (LDO) Regulator                      | 19  |
| 11.9  | Current Sense (CS) and Over Current Protection (OCP)      | 20  |
| 11.10 | Under Voltage Protection (UVP)                            | 20  |
| 11.11 | Output Voltage Discharge                                  |     |
| 11.12 | Output Sinking Mode (OSM)                                 | 21  |
| 11.13 | Over Voltage Protection (OVP)                             | 21  |
| 11.14 | Negative Over Current Limit (NOCP)                        |     |
| 11.15 | Over Temperature Protection (OTP)                         | 22  |
| 11.16 | Power Good (PGood) Output                                 | 22  |
| 11.17 | Minimum ON - Time and Minimum OFF - Time                  |     |
| 11.18 | Selection of Feedforward Capacitor and Feedback Resistors | 23  |
| 12    | Design Example  |     |
| 12.1  | Enabling the TDA38812                                     | 24  |
| 12.2  | Selecting Input Capacitors                                |     |
| 12.3  | Inductor Selection  | 25  |
| 12.4  | Output Capacitor Selection                                | 25  |
| 12.5  | Output Voltage Programming                                | 26  |
| 12.6  | Feedforward Capacitor                                     | 26  |

### TDA38812 12 A synchronous Buck regulator Table of contents



| 12.7   | Bootstrap Capacitor         |  |
|--------|-----------------------------|--|
| 12.8   | VCC bypass Capacitor        |  |
| 12.9   | Pgood Resistor              |  |
| 12.10  | SS/Vref Capacitor           |  |
| 12.11  | Current Sense Resistor      |  |
| 13 App | olication Information       |  |
| 13.1   | Application Diagram         |  |
| 13.2   | Typical Operating Waveforms |  |
| 14 Lay | out Recommendations         |  |
| 14.1   | Solder mask                 |  |
| 14.2   | Stencil design              |  |
| 15 Pac | :kage                       |  |
| 15.1   | Marking Information         |  |
| 15.2   | Dimensions                  |  |
| 15.3   | Tape and Reel information   |  |
| 16 En\ | vironmental Qualifications  |  |
|        | history                     |  |



## **1** Ordering Information

#### 1. Ordering Information

| Base Part Number | Package Type | Standard Pack Form and Qty |      | Orderable Part Number |
|------------------|--------------|----------------------------|------|-----------------------|
| TDA38812         | QFN-21       | Tape and Reel              | 3000 | TDA38812XUMA1         |









# 2 Functional Block Diagram



Figure 2 Block Diagram



# 3 Typical Application Diagram



### TDA38812 12 A synchronous Buck regulator **Pin Descriptions**



#### **Pin Descriptions** 4

Note:

I = Input, O = Output

| Pin#   | Pin Name | I/O | Туре   | Pin Description   |
|--------|----------|-----|--------|---|
| 1      | BST      | Ι   | Analog | A capacitor connected between SW and BST is required to form a floating supply across the high-side switch driver.  |
| 2      | AGND     | -   | Ground | Select AGND as the control circuit reference point.   |
| 3      | CS       | I   | Analog | Current limit. Connect a resistor to AGND to set the current limit trip point.  |
| 4      | MODE     | Ι   | Analog | Operation mode selection. Program MODE to select FCCM, DEM, and the operating switching frequency.  |
| 5      | SS/VREF  | Ι   | Analog | Input pin for external reference to support voltage tracking. Decouple with a ceramic capacitor as close to SS/VREF pin possible. The capacitance of this capacitor also determines the soft-start time.  |
| 6      | RGND     | -   | Analog | Differential remote sense negative input. Connect this pin directly to the negative side of the voltage sense point. Short to GND if remote sense is not used.  |
| 7      | FB       | I   | Analog | Feedback: An external resistor divider from the output to RGND (tapped to FB) sets the output voltage. It is recommended to place the resistor divider as close to FB as possible. Vias should be avoided on the FB traces. Place a feed-forward capacitor (Cff) between output and FB to optimize load transient response. |
| 8      | EN       | Ι   | Analog | Enable; EN is an input signal that turns the regulator on or off. Drive<br>EN high to turn on the regulator, drive EN low to turn off the regulator.<br>Connect EN to VIN through a pull-up resistor or a resistive voltage<br>divider for automatic start-up.  |
| 9      | PGOOD    | 0   | Analog | Power good output. This is an open-drain signal. A pull-up resistor (connected to a DC voltage) is required to indicate high if the output voltage is within regulation. There is about 1 ms delay from FB≥92.5% to PGOOD pull-high.  |
| 10, 21 | VIN      | I   | Power  | Input voltage. VIN supplies power for the internal MOSFET and regulator. The input capacitors are needed to decouple the input rail. Place decoupling capacitors close to VIN and PGND. Use wide PCB traces to make the connection.   |
| 11-18  | PGND     | -   | Ground | System ground. PGND is the reference ground return. For this reason, care must be taken in PCB layout. Use wide PCB traces to make the connection.  |
| 19     | VCC      | I/O | Power  | Internal 3V LDO output. The driver and control circuits are powered from this voltage. Decouple with a minimum 1 $\mu$ F ceramic capacitor as close to VCC as possible. X7R or X5R grade dielectric ceramic capacitors are recommended for their stable temperature characteristics.  |
| 20     | SW       | 0   | Power  | Switch output. Connect SW to the inductor and bootstrap capacitor.<br>SW is driven up to the VIN voltage by the high-side switch during the<br>on-time of the PWM duty cycle. The inductor current drives SW low<br>during the off time. Use wide PCB traces to make the connection.  |



### 5 Absolute maximum ratings

#### Absolute maximum ratings

| Description                         | Min                       | Мах                     | Unit | Conditions    |
|-------------------------------------|---------------------------|-------------------------|------|---------------|
| VIN                                 | -0.3                      | 18                      | V    | Note <b>1</b> |
| VCC                                 | -0.3                      | 4.0                     | V    | Note <b>1</b> |
| EN                                  | -0.3                      | 18                      | V    |               |
| SW to PGND                          | -0.3 (dc),<br>-5 for 5 ns | VIN (dc)<br>25 for 5 ns | V    | Note 1        |
| BST to PGND                         | -0.3 (dc)                 | Vsw + 4.0               | V    | Note <b>1</b> |
| BST to SW                           | -0.3                      | 4.0                     | V    |               |
| PGND to AGND                        | -0.3                      | 0.3                     | V    |               |
| CS, FB, PGOOD, MODE, SS/VREF to GND | -0.3                      | 4.0                     | V    | Note <b>1</b> |
| Junction Temperature Range          | -40                       | 150                     | °C   |               |
| Storage Temperature Range           | -55                       | 150                     | °C   |               |

Note:

1. PGND, RGND, and AGND pin are connected.

Attention: Stresses beyond these listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications are not implied.



### 6 Thermal Characteristics

### 6.1 Thermal Characteristics

| Description                               | Symbol             | Values   | Test Conditions |
|---|--------------------|----------|-----------------|
| Junction to Ambient Thermal Resistance    | R <sub>TH-JA</sub> | 24 °C/W  | Note 2          |
| Junction to PCB Thermal Resistance        | R <sub>TH-JB</sub> | 8.6 °C/W | Note 2          |
| Junction to Case (Top) Thermal Resistance | R <sub>TH-JC</sub> | 18 °C/W  | Note 3          |

Note:

- 2. Simulated using TDA38812 evaluation board (Dimensions: 3in. x 4in., 6 Layer FR-4 PCB).
- 3. Simulated standalone thermal characteristics. Measured between junction and center on the package.



# 7 Electrical specifications

### 7.1 Recommended operating conditions

| Description                         | Min  | Мах | Unit | Note   |
|-------------------------------------|------|-----|------|--------|
| VIN Voltage Range with External VCC | 2.7  | 16  | V    | Note 4 |
| VIN Voltage Range with Internal LDO | 4    | 16  | V    |        |
| VCC Supply Voltage Range            | 3.12 | 3.6 | V    |        |
| Output Voltage Range                | 0.6  | 5.5 | V    |        |
| Continuous Output Current Range     |      | 12  | А    |        |
| OCP Limit (Valley)                  |      | 16  | А    |        |
| Peak current                        |      | 18  | Α    |        |
| Operating Junction Temperature      | -40  | 125 | °C   |        |

Note:

4. External bias voltage is connected to VCC pin.

### 7.2 Electrical characteristics

Note:

Unless otherwise specified, the specifications apply over,  $4 V \le V$ in  $\le 16 V$ , in  $-40 \degree C < T$ j  $< 125 \degree C$ . Typical values are specified at Ta = 25 °C.

| Parameter                    | Symbol           | Conditions   | Min  | Тур  | Мах  | Unit    |
|------------------------------|------------------|--|------|------|------|---------|
| Power Stage                  |                  |  |      |      |      |         |
| Top Switch                   | Rds(on)_top      | $V_{BST} - V_{SW} = 3.0 \text{ V}, I_0 = 10 \text{ A}, \text{ Tj} = 25 \text{ °C}$ |      | 16.2 |      |         |
| Bottom Switch                | Rds(on)_bot      | VCC = 3.0 V, Io = 10 A, Tj = 25 °C   |      | 4.6  |      | mΩ      |
| SW float voltage             | Vow              | EN = 0 V   |      |      | 300  | m)/     |
| SW float voltage             | Vsw              | EN = high, No Switching  |      |      | 300  | mV      |
|                              | <b>-</b>         | SW node rising edge, 6A, Note <b>5</b>   |      | 1.5  |      |         |
| Dead Band Time               | Tdb              | SW node falling edge, 6A, Note <mark>5</mark>                                      |      | 6    |      | ns      |
| Supply Current               |                  |  | •    |      | •    | <u></u> |
| VIN Supply Current (standby) | lin(standby)     | EN = Low, No Switching, Tj = 25 °C   |      | 2.6  | 10   | μA      |
| VIN Supply Current (static)  | lin(static)      | EN = 2 V, No Switching, Tj = 25 °C   |      | 1.04 | 1.2  | mA      |
| Soft Start                   |                  |  |      |      |      |         |
| Soft Start Sourcing current  | lss_source       | SS = 0 V   |      | 42   |      | uA      |
| Soft Start Sinking current   | Iss_sink         | SS = 1 V   |      | 6.7  |      | uA      |
| Minimum SS time              | Tss_min          | Css = 1 nF, Tj = 25 °C   | 0.75 | 1    | 1.25 | ms      |
| Feedback Voltage             |                  |  |      |      |      |         |
| Feedback Voltage             | V <sub>REF</sub> |  |      | 0.6  |      | V       |
| Accuracy                     |                  | 0°C < Tj < 85 °C, Note <mark>6</mark>  |      | 0.5  |      | 0/      |
| Accuracy                     |                  | -40 °C < Tj < 125 °C, Note <b>6</b>  |      | 1    |      | %       |

### TDA38812

### 12 A synchronous Buck regulator

# \_\_\_\_\_

### **Electrical specifications**

| Parameter                         | Symbol          | Conditions                             | Min  | Тур  | Мах  | Unit               |  |
|-----------------------------------|-----------------|--|------|------|------|--------------------|--|
| On-Time Timer Control             |                 |  |      |      |      |                    |  |
|                                   |                 | Vin = 12 V, Vout = 1 V, Fsw = 600 kHz  | 133  | 142  | 149  |                    |  |
|                                   |                 | Mode = VCC/GND, Note <b>7</b>          | 155  | 172  | 145  |                    |  |
| On Time                           | Ton             | Vin = 12 V, Vout = 1 V, Fsw = 800 kHz  | 102  | 108  | 113  | ns                 |  |
|                                   |                 | Mode = 243 kΩ/30.1 kΩ, Note <b>7</b>   |      |      |      | _                  |  |
|                                   |                 | Vin = 12 V, Vout = 1 V, Fsw = 1000 kHz | 83   | 88.4 | 93   |                    |  |
|                                   | - / · · >       | Mode = 121 kΩ/60.4 kΩ, Note <b>7</b>   |      |      |      |                    |  |
| Minimum On-Time                   | Ton(min)        | Vfb = 500 mV                           |      | 23   |      | ns                 |  |
| Minimum Off-Time                  | Toff(min)       | Vfb = 500 mV                           |      | 180  |      | ns                 |  |
| VCC LDO Output                    |                 |  |      |      | 0.40 |                    |  |
| Output Voltage                    | Vcc             |  | 2.88 | 3.0  | 3.12 | V                  |  |
| VCC load regulation               |                 | Icc = 25 mA, SS/VREF = 0V              |      | 0.5  |      | %                  |  |
| Short Circuit current limit       | Ishort          | $4 V \le Vin \le 16 V$                 | 70   |      |      | mA                 |  |
| Foldback current limit            | Ifoldback       | Vin = 4 V, Tj = 25C, Note <b>5</b>     | 2.5  |      |      | mA                 |  |
| Under Voltage Lockout             |                 |  |      | 1    | 1    |                    |  |
| VIN UVLO – Rising threshold       | VIN_UVLO_Rise   |  | 2.1  | 2.4  | 2.7  | v                  |  |
| VIN UVLO – Falling threshold      | VIN_UVLO_Fall   | VCC 5.2 V                              | 1.55 | 1.85 | 2.15 | .5                 |  |
| VCC-Start Threshold               | Vcc_UVLO_Start  | VCC Rising Trip Level                  | 2.65 | 2.8  | 2.95 | 95 V               |  |
| VCC-Stop Threshold                | Vcc_UVLO_Stop   | VCC Falling Trip Level                 | 2.35 | 2.52 | 2.65 |                    |  |
| Enable-Start-Threshold            | En_UVLO_Start   | n_UVLO_Start ramping up 1              |      | 1.2  | 1.3  | v                  |  |
| Enable Hysteresis                 | En_hysteresis   |  |      | 0.21 |      | v                  |  |
| Input Impedance                   | R <sub>EN</sub> |  | 500  | 1150 | 1800 | kΩ                 |  |
| <b>Over Current Limit</b>         |                 |  |      |      |      |                    |  |
| Current Limit Threshold           | Vcs             |  | 1.15 | 1.2  | 1.25 | V                  |  |
| ICS to IOUT ratio                 | Gcs             | lout >= 5A                             | 18   | 20   | 22   | uA/A               |  |
|                                   | NOCP_OSM        |  |      | -5.8 |      | А                  |  |
| Negative current limit            | NOCP_OVP        |  |      | -9.2 |      | А                  |  |
| Negative current limit<br>timeout |                 |  |      | Ton  |      | ns                 |  |
| Output OVP and UVP                |                 |  |      |      |      |                    |  |
| OVP Trip Threshold                | OVP_Vth         | FB Rising                              | 113  | 116  | 119  |                    |  |
| OSM Rising Threshold              | OSM_Vth_Rising  |  |      | 104  |      |                    |  |
| OSM Falling Threshold             | OSM_Vth_Falling |  |      | 102  |      | % V <sub>REF</sub> |  |
| UVP Trip Threshold                | UVP_Vth         | FB Falling                             | 77   | 80   | 83   |                    |  |
| Hiccup Blanking Time              | Tblk_Hiccup     |  |      | 11.5 |      | ms                 |  |
| Power Good                        |                 |  |      |      | 1    |                    |  |
| Pgood Turn on Threshold           | VPG (upper)     | FB Rising                              | 89.5 | 92.5 | 95.5 |                    |  |
|                                   |                 | FB Falling                             | 77   | 80   | 83   | $\% V_{REF}$       |  |
| Pgood Turn off Threshold          | VPG (lower)     | OVP Condition                          |      | 116  | 119  | -                  |  |
|                                   |                 | IPG = 10 mA, Powered ON                | 113  |      | 100  |                    |  |
| Pgood Voltage Low                 | VPG (low)       | VIN = VCC = 0 V, IPG = 2 mA,           |      | 500  | 650  | mV                 |  |



### TDA38812

## 12 A synchronous Buck regulator

#### **Electrical specifications**



| Parameter             | Symbol       | Conditions                                | Min | Тур | Мах | Unit |
|-----------------------|--------------|---|-----|-----|-----|------|
|                       |              | Rpull-up $\ge 2 \text{ k}\Omega$ to 3.3 V |     |     |     |      |
| Pgood Turn on Delay   | VPG (on)_Dly | FB Rising, see VPG (upper)                | 0.8 | 1   | 1.2 | ms   |
| Pgood Leakage Current |              | PG = 3.3 V                                |     |     | 10  | μΑ   |
| Thermal Shutdown      |              |   |     |     |     |      |
| Thermal Shutdown      |              | Note 5                                    |     | 140 | 150 | °C   |
| Hysteresis            |              | Note 5                                    |     | 20  |     | °C   |

Note:

- 5. Guaranteed by construction and not tested in production.
- 6. Hot and cold temperature performance is guaranteed via correlation using statistical quality control. Not tested in production.
- 7. Ton is trimmed so that the target switching frequency of 800 kHz is achieved at around 4 A load current for a 12Vin and 1Vout operation.



### 8 Typical efficiency and power loss curves

### 8.1 VIN = 12 V, Fsw = 800 kHz, Mode: DEM and FCCM

VIN = 12 V, VCC = internal LDO, lout = 0 A – 12 A, Fsw = 800 kHz, room temperature, natural convection. Note that the efficiency and power loss curves include losses of the TDA38812, inductor losses, losses of the input and output capacitors, and PCB trace losses. **Table 1** shows the inductors used for each of the output voltages in the efficiency measurement.

| Vout (V) | Lout (nH) | P/N            | DCR (mΩ) | Size (mm)        |
|----------|-----------|----------------|----------|------------------|
| 1.0      | 240 nH    | CMLE063T-R24MS | 1.19     | 6.95 x 6.6 x 2.8 |
| 3.3      | 820 nH    | CMLE063T-R82MS | 4.7      | 7.25 x 6.6 x 2.8 |
| 5.0      | 1000 nH   | CMLE063T-1R0MS | 5.6      | 7.25 x 6.6 x 2.8 |

#### Table 1Inductors for VIN = 12 V, Fsw = 800 kHz





# 9 Thermal de-rating curves







### **10 R**<sub>DS(ON)</sub> of MOSFET over temperature





Figure 7 Synchronous MOSFET (Q2) Rdson



## **11** Theory of operation

### **11.1** Fast Constant On-Time Control

The TDA38812 features a proprietary fast Constant On-Time (COT) Control, which can provide fast load transient response, good output regulation and minimize the design effort. Fast COT control compares the output voltage  $(V_{OUT})$  to a floor voltage combined with an internal ramp signal. When  $V_{OUT}$  drops below that signal, a PWM signal is initiated to turn on the high-side FET for a fixed on-time. The floor voltage is generated from an internal compensated error amplifier, which compares the  $V_{OUT}$  with a reference voltage. Compared to the traditional COT control, Fast COT control significantly improves output voltage regulation.

### 11.2 FCCM and DEM Operation

The TDA38812 offers two operation modes: Forced Continuous Conduction Mode (FCCM) and Diode Emulation Mode (DEM). With FCCM, the TDA38812 always operates as a synchronous buck converter with a pseudo-constant switching frequency leading to small output voltage ripple. In DEM, the synchronous FET is turned off when the inductor current is close to zero, reducing the switching frequency and improving efficiency at light load. At heavy load, both FCCM and DEM operate in the same way. The operation mode can be selected with the MODE pin, as shown in **Table 2**. It should be noted that the selection of the operation mode cannot be changed on the fly. To load a new MODE configuration, EN or VCC voltage must be cycled.

### 11.3 Pseudo-Constant Switching Frequency

The TDA38812 offers three programmable switching frequencies ( $F_{SW}$ ) from 600 kHz to 1 MHz, by connecting an external resistor from the MODE pin to ground. Based on the selected  $F_{SW}$ , the TDA38812 generates the corresponding on-time of the Control FET ( $T_{ON}$ ) for a given input voltage ( $V_{IN}$ ) and  $V_{OUT}$ , as shown by the formula below.

$$T_{on} = \frac{V_{OUT}}{V_{IN}} \times \frac{1}{F_{SW}}$$

Where  $F_{SW}$  is the desired switching frequency. During operation, the TDA38812 monitors  $V_{IN}$  and  $V_{OUT}$ , and can automatically adjust the on-time to maintain the pre-selected  $F_{SW}$ . As load current increases, the switching frequency can increase to compensate for power losses.

Table 2lists the configurations for MODE pin. In this table, E96 resistor with ±1% tolerance is used. To load a newMODE configuration, EN or VCC voltage must be cycled.

| U U                    |            |      |
|------------------------|------------|------|
| MODE pin               | Freq (kHz) | Mode |
| GND                    | 600        |      |
| 30.1 kΩ to GND         | 800        | FCCM |
| 60.4 k $\Omega$ to GND | 1000       |      |
| VCC                    | 600        |      |
| 243 k $\Omega$ to GND  | 800        | DEM  |
| 121 kΩ to GND          | 1000       |      |

Table 2Configuration of MODE Pin

### 11.4 Enable

EN pin controls the on/off state of the TDA38812. An internal Under Voltage Lock-Out (UVLO) circuit monitors the EN voltage. When the EN voltage is above an internal threshold, the internal LDO starts to ramp up. When the VCC/LDO voltage rises above the VCC\_UVLO\_Start threshold, the soft-start sequence starts. The EN pin can be

# **TDA38812 12 A synchronous Buck regulator**



**Theory of operation** 

configured in three ways, as shown in Figure 8. EN can be driven from an external source, as shown in Configuration 1. With configuration 2, the EN signal is derived from the VIN voltage by a resistor divider, R<sub>EN1</sub> and R<sub>EN2</sub>. By selecting different divider ratios, users can program a UVLO threshold for the bus voltage. This is a very desirable feature because it prevents the TDA38812 from operating until VIN is higher than a desired voltage level required to regulate the target output voltage. For some space-constrained designs, the EN pin can be directly connected to VIN without using the external resistor divider, as shown in Configuration 3. The EN pin should not be left floating. A pull-down resistor in the range of tens of kilohms is recommended.



**Enable Configurations Figure 8** 

#### 11.5 Soft start

The TDA38812 has an internal digital soft start to control the output voltage rise and to limit the current surge at start-up. To ensure proper start-up, the soft-start sequence initiates when the EN and VCC voltages rise above their respective thresholds. When EN and VCC rise above the threshold, the part does not soft start for 400  $\mu$ s (typical) where it reads the MODE pin and any external reference voltage applied on SS/VREF pin. Then the internal soft start signal linearly rises from 0 V to 0.6 V in a defined time duration. The soft-start time does not change with the output voltage. During soft start, the TDA38812 operates in DEM until 0.9 ms after the output voltage ramps above the PGood turn-on threshold. The TDA38812 has a minimum soft start time of 1 ms. A longer soft start time can be set by adding capacitance between SS/VREF and GND. The soft start capacitance required can be calculated using,

$$C_{SS} (nF) = \frac{t_{SS} (mS) \times 36\mu A}{0.6 (V)}$$
$$C_{SS} = C_{SS1} + C_{SS2}$$

where, C<sub>SS1</sub> and C<sub>SS2</sub> are recommended to be a minimum of 10 nF.

#### 11.6 **Pre-bias Start-up**

The TDA38812 can start up into a pre-charged output without causing oscillations and disturbances of the output voltage. When the TDA38812 starts up with a pre-biased output voltage, both control FET and Sync FET are kept OFF until the SS/VREF voltage exceeds the FB voltage.

#### 11.7 Voltage Tracking and External Reference

The TDA38812 supports voltage tracking and external reference voltage with the use of SS/VREF pin. When no external voltage is sensed on the SS/VREF pin, the part will use the internal reference voltage (0.6 V). When an external reference voltage is connected between SS/VREF and RGND, it acts as reference for the output voltage. The feedback (FB) voltage follows this external voltage signal.



During the power on delay, a detection circuit senses the voltage on the SS/VREF pin. Right before this sensing occurs, an internal 120  $\Omega$  resistor tries to discharge the voltage on SS/VREF pin for 100  $\mu$ s. The discharge circuit makes sure that any left-over energy in the SS/VREF capacitor is not detected as the voltage reference. The detection circuit senses the SS/VREF voltage 40  $\mu$ s after the discharge circuit is turned off. If the detection circuit senses the voltage on the SS/VREF pin to be higher than 92.5% of internal reference, it will use the SS/VREF pin voltage as the new reference for PGood,  $V_{OUT}$  OVP and UVP thresholds. The part powers up using internal soft start and PGood is high 1 ms after FB pin reaches the rising threshold.

If the detection circuit senses the SS/VREF voltage to be lower than 92.5% of internal reference, it will use the internal reference voltage for the PGood,  $V_{OUT}$  OVP and UVP thresholds. For soft start, FB follows the slower one among the internal soft start or external SS/VREF pin. Once the Pgood is high, the reference voltage is transitioned from the internal reference to the voltage on SS/VREF pin.

During startup, the SS/VREF voltage must reach a minimum voltage equal to the internal reference (0.6 V) to ensure proper operation. After soft start is complete and PGood is high, the SS/VREF input signal can be in the range of 0.4 V to 1.2 V. The slew rate of the track voltage must be limited to 1 mV/us. To overdrive the SS/VREF during normal operation, the external source must be able to sink more than 36  $\mu$ A of current when the external reference is lower than the internal reference. Or it should be able to source a current more than 12  $\mu$ A when the external reference is higher than internal reference.

During ramping down of the external track voltage down to zero, the PGood goes low after the SS/VREF pin voltage reaches 100 mV. While tracking below 100 mV, the part would enter a latch off OVP and would require an EN or VCC recycle to power back up. During OCP/UVP hiccup retry or OTP retry, the part would sense the SS/VREF pin voltage and follow the typical startup procedure described above.





Figure 9 Startup sequence with external reference and voltage tracking

### 11.8 Internal Low-Dropout (LDO) Regulator

The TDA38812 has an integrated low-dropout (LDO) regulator, providing the bias voltage for the internal circuitry. To minimize standby current, the internal LDO is disabled when the EN voltage is pulled low. VIN pin is the input of the LDO. To save power losses on the LDO, an external bias voltage can be used by connecting directly to the VCC pin. Figure 10 illustrates the configuration of VCC, and VIN pin for internal LDO and external Vcc operation.



#### Figure 10 Configuration of using the internal LDO or an external VCC

Section **7.1** specified the recommended operating voltage range of VIN and VCC pin under different configurations. The following design guidelines are recommended when configuring the VCC.





- Place a bypass capacitor to minimize the disturbance on the VCC pin.
- For both operation using the internal LDO and external Vcc, a 2.2 uF~10 uF low ESR ceramic capacitor is required to be placed close to the VCC with reference to PGND.

The internal LDO has two current limits, i.e., a short circuit current limit and a foldback current limit. Foldback current limit is much lower than the short circuit current limit. The transition between the two limits is based on the VCC UVLO rising and falling thresholds. During startup, the LDO ramps up with the foldback current limit. Once the LDO voltage is above the VCC UVLO rising threshold, it transitions to the short circuit current limit. In case of short on LDO, the current is limited to short circuit current limit until the LDO voltage drops below the VCC UVLO falling threshold. Beyond which, the fold back current limit is enabled. These two limits help protect the LDO during any fault conditions.

### **11.9** Current Sense (CS) and Over Current Protection (OCP)

During the ON time of the Synchronous MOSFET, the inductor current is sensed and mirrored to CS pin with the ratio of  $G_{cs}$ . By using an external resistor ( $R_{cs}$ ) from CS to AGND, the voltage on CS pin ( $V_{cs}$ ) is proportional to the SW current cycle-by-cycle. The Control MOSFET is only allowed to turn on when  $V_{cs}$  is below the internal OCP voltage threshold of 1.2V (during the ON state of Synchronous MOSFET) to limit the SW valley current cycle-by-cycle. The resistor  $R_{cs}$  can be calculated as below.

$$R_{CS}(\Omega) = \frac{V_{CS}}{G_{CS} \times \left(I_{LIM} - \left(\frac{(V_{IN} - V_{OUT}) \times V_{OUT}}{V_{IN}} \times \frac{1}{2 \times L \times F_{SW}}\right)\right)}$$

where,  $V_{cs}$  is 1.2 V,  $G_{cs}$  = 20  $\mu$ A/A, and ILIM is the desired DC current limit.

OCP hiccup is active 3 ms after the device is enabled. Once OCP hiccup is active, if the device detects over current condition for consecutive 40 cycles, or if the FB drops below under voltage protection (UVP) threshold, it enters hiccup mode and Pgood flags low. In hiccup mode, the device latches off the Control MOSFET immediately, and latches off the Synchronous MOSFET after ZCD (zero crossing detection) is detected. Meanwhile, the SS/VREF capacitor is also discharged. After about 11 ms, the device will try to soft stat automatically. If the over current condition still holds after 3 ms of running, the device repeats this operation cycle until the over current condition disappears, and the output voltage rises smoothly back to the regulation level.

### 11.10 Under Voltage Protection (UVP)

Under Voltage Protection (UVP) provides additional protection during OCP fault or other faults. UVP protection is enabled when the soft-start reference rises above 160 mV. UVP circuitry monitors FB voltage. When FB is below the UVP threshold for 5  $\mu$ s (typical), an undervoltage trip signal is triggered. PGood is pulled low after a delay of ~2  $\mu$ s. The part continues to switch for ~5  $\mu$ s after PGood is pulled low. Then the Control MOSFET is turned OFF and the Synchronous MOSFET is turned OFF after ZCD (zero crossing detection) is detected. Also, the SS/VREF capacitor is discharged. Then the TDA38812 enters hiccup mode with a blanking time of 11 ms, during which the Control MOSFET and the Synchronous MOSFET remain off. After the completion of blanking time, the TDA38812 attempts to recover to the nominal output voltage with a soft start, as shown in **0**. The TDA38812 will repeat hiccup mode and attempt to recover until the UVP condition is removed.

### **11.11** Output Voltage Discharge

The device enters output voltage discharge mode when it is disabled through EN. Both Control and Synchronous MOSFETs are latched OFF. A discharge FET connected between SW and PGND is turned on to discharge the output voltage. The typical switch ON resistance of the FET is about 80  $\Omega$ . Once FB voltage drops below 10% of SS/VREF, the discharge FET is turned OFF.

# TDA38812 12 A synchronous Buck regulator



#### Theory of operation



Figure 11 Cycle-by-cycle OCP response

### 11.12 Output Sinking Mode (OSM)

When the FB voltage is higher than 104% SS/VREF voltage but is below the OVP threshold, it triggers Output Sinking Mode. During OSM operation, the Synchronous MOSFET remains ON to discharge the output until it hits the -6 A negative current limit (NOCP\_OSM). When it hits -6 A limit, the Synchronous MOSFET is turned OFF and Control MOSFET is turned ON for TON time. Then the Control MOSFET is turned OFF and Synchronous MOSFET is turned back ON. The device keeps this operation until the FB drops below 102% SS/VREF. Once FB drops below 102% SS/VREF, the device exits OSM.

### **11.13** Over Voltage Protection (OVP)

The OVP comparator becomes active after the SS/VREF voltage reaches 0.6 V. TDA38812 has a Latched OVP response, i.e., when OVP is triggered, the Control FET remains latched off until either VCC voltage or the EN signal is cycled.

Over Voltage Protection (OVP) is achieved by comparing the FB voltage to an OVP threshold voltage. When the FB voltage exceeds the OVP threshold, an over voltage trip signal is asserted after 4 µs (typical) delay. The Control MOSFET is latched OFF and PGood flags low. The Synchronous MOSFET remains ON to discharge the output until it hits the -9 A negative current limit (NOCP\_OVP). When it hits -9 A limit, the Synchronous MOSFET is turned OFF and Control MOSFET is turned ON for TON time. Then the Control MOSFET is turned OFF and Synchronous MOSFET is turned back ON. This operation is repeated until the FB voltage drops below 50% of the SS/VREF voltage. When FB voltage drops below 50% of the reference voltage, Synchronous MOSFET is turned OFF if the part is operating in DEM. If operating in FCCM, it repeats the switching behavior (Synchronous MOSFET turned ON until the NOCP limit is hit, then turn OFF Synchronous MOSFET and turn control MOSFET ON for TON time)

# TDA38812 12 A synchronous Buck regulator



#### Theory of operation

until FB is discharged to 10% of the reference voltage. After that Control MOSFET stays latched OFF. If ever the FB rises above the OVP threshold in this state, the response is repeated.

### **11.14** Negative Over Current Limit (NOCP)

The TDA38812 offers negative over current limit protection. When the device detects the current in the synchronous MOSFET is at the negative current limit, it turns off the Synchronous MOSFET to limit the negative current. Under normal operation or in the case of an OSM event, the negative current is limited at -6 A. In the case of an OVP event, the negative current is limited at -9 A.



Figure 12 Over voltage protection response

### **11.15** Over Temperature Protection (OTP)

Temperature is monitored internally on TDA38812. When the temperature exceeds the over temperature threshold, OTP circuitry turns off the Control MOSFET immediately and the Synchronous MOSFET is turned off after ZCD (zero crossing detection) is detected. Also, the SS/VREF capacitor is discharged. Automatic restart is initiated when the sensed temperature drops back into the operating range. The thermal shutdown threshold has a hysteresis of 20 °C.

### 11.16 Power Good (PGood) Output

The PGood pin is the open drain of an internal NFET and must be externally pulled high through a pull-up resistor. The PGood signal is high when three criteria are satisfied:

- 1. EN signal and VCC voltage are above their respective thresholds.
- 2. No over voltage or over temperature faults occur.

3.  $V_{OUT}$  is within regulation.

**Final Datasheet** 



To detect if  $V_{OUT}$  is in regulation, the PGood comparator continuously monitors FB voltage. When FB voltage ramps up above the upper threshold, the PGood signal is pulled high after 1 ms. When FB voltage drops below the lower threshold or rises above the OVP threshold, the PGood signal is pulled low. **0 and 0** illustrate the PGood response. During start-up with a pre-biased output voltage, the PGood signal is held low before the first PWM is generated and is then pulled high with 1 ms delay after FB voltage rises above the PGood threshold.

A 10 k $\Omega$  or higher pull-up resistor is needed for a PGood bias voltage of 3.3V to maintain the PGood signal at logic low (below 0.7 V) when VIN = VCC = 0 V.

### 11.17 Minimum ON - Time and Minimum OFF - Time

The minimum on-time refers to the shortest time for the Control MOSFET to be reliably turned on. The minimum off-time refers to the minimum time duration in which the Synchronous FET stays on before a new PWM pulse is generated. The minimum off-time is needed for TDA38812 to charge the bootstrap capacitor, and to sense the current of the Synchronous MOSFET for OCP.

For applications requiring a small duty cycle, it is important that the selected switching frequency results in an on-time larger than the maximum spec of the minimum on-time in Section **7.2**. Otherwise, the resulting switching frequency may be lower than the desired target. The following formula should be used to check for the minimum on-time requirement.

$$\frac{V_{OUT}}{k \times F_{SW} \times V_{IN}} > \max \ spec \ of \ T_{ON(\min)}$$

Where  $F_{sw}$  is the desired switching frequency. k is the variation of the switching frequency. As a rule of thumb, select k = 1.25 to ensure design margin.

For applications requiring a high duty cycle, it is important to make sure a proper switching frequency is selected so that the resulting off-time is longer than the maximum spec of the minimum off-time in Section 7.2, which can be calculated as shown below.

$$\frac{V_{IN} - V_{OUT}}{k \times F_{SW} \times V_{IN}} > \max \ spec \ of \ T_{OFF(\min)}$$

Where  $F_{SW}$  is the desired switching frequency. *k* is the variation of the switching frequency. As a rule of thumb, select k = 1.25 to ensure design margin.

The resulting maximum duty cycle is therefore determined by the selected on-time and minimum off-time.

$$D_{max} = \frac{T_{on}}{T_{on} + T_{off(\min)}}$$

### **11.18** Selection of Feedforward Capacitor and Feedback Resistors

Output voltage can be programmed with an external voltage divider. The FB voltage is compared to an internal reference voltage of 0.6 V. The divider ratio is set to provide 0.6 V at the FB pin when the output is at its desired value. The calculation of the feedback resistor divider is shown below.

$$V_o = V_{ref} \times (1 + \frac{R_{FB1}}{R_{FB2}})$$

Where  $R_{FB1}$  and  $R_{FB2}$  are the top and bottom feedback resistors. Recommended feedback resistors values is from  $1k\Omega$  to  $20k\Omega$ .

A small MLCC capacitor, Cff, is preferred in parallel with the top feedback resistor, RFB1, to provide extra phase boost and to improve the transient load response. The value of Cff is recommended to be 10 pF to 1nF. For higher output voltage, lower cff capacitor value is recommended.

### TDA38812 12 A synchronous Buck regulator Design Example



### 12 Design Example

In this section, an example is used to demonstrate how to design a buck regulator with the TDA38812. The application circuit is shown in **Figure 13.** The design specifications are given below:

• VIN = 12 V (±10 %)

- I<sub>o</sub> = 12 A
- $V_{\circ}$  ripple voltage =  $\pm 1$  % of  $V_{\circ}$
- Load transient response =  $\pm 3$  % of V<sub>o</sub> with a step load current = 4 A and slew rate = 2.5 A/µs

### 12.1 Enabling the TDA38812

The TDA38812 has a precise Enable threshold voltage, which can be used to implement a higher UVLO on the input bus voltage by connecting the EN pin to VIN with a resistor divider, as shown in Configuration 2 of **Figure 8**. The Enable feedback resistor,  $R_{EN1}$  and  $R_{EN2}$ , can be calculated as follows.

$$VIN_{(\min)} \times \frac{R_{EN2}}{R_{EN1} + R_{EN2}} \ge V_{EN(\max)}$$
$$R_{EN2} \ge R_{EN1} \times \frac{V_{EN(\max)}}{VIN_{(\min)} - V_{EN(\max)}}$$

Where  $V_{EN (max)}$  is the maximum spec of the Enable-start-threshold as defined in Section 7.2. For VIN  $_{(min)}$  = 10 V, select  $R_{EN1}$  = 49.9 k $\Omega$  and  $R_{EN2}$  = 7.5 k $\Omega$ .

### 12.2 Selecting Input Capacitors

Without input capacitors, the pulse current of the Control MOSFET is provided directly from the input supply. Due to the impedance of the cable, the pulse current can cause disturbance on the input voltage and potential EMI issues. The input capacitors filter the pulse current, resulting in almost constant current from the input supply. The input capacitors should be selected to tolerate the input pulse current, and to reduce the input voltage ripple. The RMS value of the input ripple current can be expressed by:

$$I_{RMS} = I_o \times \sqrt{D \times (1 - D)}$$
$$D = \frac{V_o}{VIN}$$

Where  $I_{RMS}$  is the RMS value of the input capacitor current.  $I_o$  is the output current, and D is the Duty Cycle. For  $I_o = 12$  A and  $D_{(max)} = 0.083$ , the resulting RMS current flowing into the input capacitor is  $I_{rms} = 3.32$  A.

To meet the requirement of the input ripple voltage, the minimum input capacitance can be calculated as follows.

$$C_{in(\min)} > \frac{I_o \times (1 - D) \times D}{f_{sw} \times (\Delta VIN - ESR \times I_o \times (1 - D))}$$

Where  $\Delta$ VIN is the maximum allowable peak-to-peak input ripple voltage, and ESR is the equivalent series resistance of the input capacitors. Ceramic capacitors are recommended due to low ESR, ESL and high RMS current capability. For I<sub>o</sub> = 12 A, F<sub>sw</sub> = 800 kHz, ESR = 2 mΩ, and VIN = 120 mV, C<sub>in(min)</sub> > 12 µF. To account for the

# TDA38812 12 A synchronous Buck regulator



#### **Design Example**

derating of ceramic capacitors under a bias voltage, ten 22 µF/0805/25V MLCC are used for the input capacitors. In addition, a bulk capacitor is recommended if the input supply is not located close to the voltage regulator.

### 12.3 Inductor Selection

The inductor is selected based on output power, operating frequency, and efficiency requirements. A low inductor value results in a large ripple current, lower efficiency, and high output noise, but helps with size reduction and transient load response. Generally, the desired peak-to-peak ripple current in the inductor ( $\Delta$ i) is found between 20% and 50% of the output current.

The inductor saturation current must be higher than the maximum spec of the OCP limit plus the peak-to-peak inductor ripple current. For some core material, inductor saturation current may decrease with increasing temperature. It is important to check the inductor saturation current at the maximum operating temperature.

The inductor value for the desired operating ripple current can be determined using the following relations:

$$L = (V_{in(\max)} - V_o) \times \frac{D_{min}}{\Delta i_{L(\max)} \times F_{sw}}$$
$$D_{min} = \frac{V_o}{V_{in(\max)}}$$

$$I_{sat} \ge OCP_{max} + \Delta i_{L(max)}$$

Where:  $VIN_{(max)}$  = Maximum input voltage;  $\Delta iL_{max}$  = Maximum peak-to-peak inductor ripple current;  $OCP_{max}$  = maximum spec of the OCP limit as defined in Section 7.2; and  $I_{sat}$  = inductor saturation current. In this case, select inductor L = 240 nH to achieve  $\Delta iL_{max}$  = 40% of  $I_{omax}$ . The  $I_{sat}$  should be no less than 17 A.

### 12.4 Output Capacitor Selection

The output capacitor selection is mainly determined by the output voltage ripple and transient requirements.

To satisfy the  $V_{\circ}$  ripple requirement,  $C_{\circ}$  should satisfy the following criterion:

$$C_o > \frac{\Delta i_{Lmax}}{8 \times \Delta V_{or} \times f_{sw}}$$

Where  $\Delta V_{or}$  is the desired peak-to-peak output ripple voltage. For  $\Delta i L_{max}$  = 4.8 A,  $\Delta V_{or}$  = 10 mV,  $F_{sw}$  = 800 kHz,  $C_o$  must be larger than 75  $\mu$ F. The ESR and ESL of the output capacitors, as well as the parasitic resistance or inductance due to PCB layout, can also contribute to the output voltage ripple. It is suggested to use Multi-Layer Ceramic Capacitor (MLCC) for their low ESR, ESL and small size.

To meet the transient response requirements, the output capacitors should also meet the following criterion:

$$C_o > \frac{L \times \Delta I_{o(\max)}^2}{2 \times \Delta V_{oL} \times V_o}$$

Where  $\Delta V_{OL}$  is the allowable V<sub>o</sub> deviation during the load transient.  $\Delta I_{o(max)}$  is the maximum step load current. Please note that the impact of ESL, ESR, control loop response, transient load slew rate, and PWM latency is not considered in the calculation shown above. Extra capacitance is usually needed to meet the transient requirements. As a rule of thumb, we can triple the C<sub>o</sub> that is calculated above as a starting point, and then optimize the design based on bench measurement. In this case, to meet the transient load requirement (i.e.  $\Delta V_{OL}$ = 30 mV,  $\Delta I_{o(max)}$  = 8 A), select C<sub>o</sub> = ~256 µF. For more accurate estimation of C<sub>o</sub>, simulation tools should be used to aid the design.



### 12.5 Output Voltage Programming

Output voltage can be programmed with an external voltage divider. The FB voltage is compared to an internal reference voltage of 0.6 V. The divider ratio is set to provide 0.6 V at the FB pin when the output is at its desired value. The calculation of the feedback resistor divider is shown below.

$$V_o = V_{ref} \times (1 + \frac{R_{FB1}}{R_{FB2}})$$

Where  $R_{FB1}$  and  $R_{FB2}$  are the top and bottom feedback resistors. Select  $R_{FB1} = 10 \text{ k}\Omega$  and  $R_{FB2} = 15 \text{ k}\Omega$ , to achieve  $V_0 = 1.0 \text{ V}$ . The same resistor divider can be used at the VSNS pin to achieve the same voltage scaling factor.

### 12.6 Feedforward Capacitor

A small MLCC capacitor,  $C_{\rm ff}$ , can be placed in parallel with the top feedback resistor,  $R_{\rm FB1}$ , to improve the transient response. With Lo = 240 nH, Co = 470  $\mu$ F and  $R_{\rm FB1}$  = 10 k $\Omega$ ,  $C_{\rm ff}$  = ~220 pF.  $C_{\rm ff}$  can be further optimized based on bench testing of transient load response.

### **12.7 Bootstrap Capacitor**

For most applications, a 0.1  $\mu F$  ceramic capacitor is recommended for bootstrap capacitor placed between SW and BOOT.

### 12.8 VCC bypass Capacitor

Please see the recommendation in **Section 11.8**. A 2.2  $\mu$ F MLCC is selected for the VCC/LDO bypass capacitor and a 2.2  $\mu$ F MLCC is selected for the VIN bypass capacitor.

### 12.9 Pgood Resistor

The recommended value for Pgood resistor is 10 k $\Omega$  and above. 10 k $\Omega$  resistor is selected for the Pgood resistor.

### 12.10 SS/Vref Capacitor

Soft start can be programmed with an external capacitor at SS/Vref pin. The calculation of the soft start capacitor is shown below.

$$C_{SS} (nF) = \frac{t_{SS} (mS) \times 36\mu A}{0.6 (V)}$$
$$C_{SS} = C_{SS1} + C_{SS2}$$

For 2.2ms soft start, 68nF of two numbers of soft start capacitor are connected. Minimum value of 10nF capacitor value is recommended between SS/Vref pin to RGND and SS/Vref pin to AGND.

### 12.11 Current Sense Resistor

Following equation is used to calculate current sense resistor.

$$R_{CS}(\Omega) = \frac{V_{CS}}{G_{CS} \times \left(I_{LIM} - \left(\frac{(V_{IN} - V_{OUT}) \times V_{OUT}}{V_{IN}} \times \frac{1}{2 \times L \times F_{SW}}\right)\right)}$$

where,  $V_{cs}$  is 1.2 V,  $G_{cs}$  = 20  $\mu$ A/A, and ILIM is the desired DC current limit.

 $4.99k\Omega$  resistor is selected for 14A current limit.



### **13** Application Information

### **13.1** Application Diagram



Figure 13 Typical application diagram of TDA38812. Vin = 12 V, Vo = 1V, Io = 12 A, Fsw = 800 kHz.

### **13.2** Typical Operating Waveforms

 $V_{in}$  = 12.0 V, Vo = 1 V,  $I_{o}$  = 12 A,  $F_{sw}$  = 800 kHz, Room Temperature, no airflow



Figure 14 Start up at 12 A Load, (Ch1: Vin, Ch2: Vout, Ch3: PGood, Ch4: Enable)







Start up at 0 A Load, (Ch1: Vin, Ch2: Vo, Ch3: PGood, Ch4: Enable)



Figure 16 Vout ripple at 12A Load, Fsw = 800 kHz, (Ch2: Vo)



Figure 17 SW node jitter, 12A load, Fsw = 800 kHz











Figure 19 Short circuit and UVP (Hiccup), (Ch2: Vo, Ch3: PGood)



Figure 20 Transient response at 4 A step load current @ 10 A/μs slew rate: Io= 0 A – 4 A, (Ch5: Vo, Ch3: Io), pk-pk: 39.4 mV, Fsw = 800 kHz



### 14 Layout Recommendations

PCB layout is very important when designing high frequency switching converters. Layout will affect noise pickup and can cause a good design to perform with less than expected results. Following design guidelines are recommended to achieve the best performance.

- Bypass capacitors, including input/output capacitors, VIN and VCC bypass capacitors, should be placed near the corresponding pins as close as possible.
- Place bypass capacitors from TDA38812 power input (Drain of Control MOSFET) to PGND (Source of Synchronous MOSFET) to reduce noise and ringing in the system. The output capacitors should be terminated to a ground plane that is away from the input PGND to mitigate the switching spikes on the Vout. The bypass capacitor shared by VCC should be terminated to PGND.
- Place a boot strap capacitor near the TDA38812 BST and SW pin as close as possible to minimize the loop inductance.
- SW node copper should only be routed on the top layer to minimize the impact of switching noise.
- Connect AGND pin to the PGND pad through a single point connection, using a wider trace. Keep the trace length to minimum and place it right underneath the AGND and PGND pins.
- Via holes can be placed on VIN and PGND pads to aid thermal dissipation.
- Wide copper polygons are desired for Vin and PGND connections in favor of power losses reduction and thermal dissipation. Sufficient via holes should be used to connect power traces between different layers.
- The EN pin and configuration pins including SS/VREF, MODE, and CS should be terminated to a quiet ground.

### TDA38812 12 A synchronous Buck regulator Layout Recommendations



Following figures illustrate the PCB layout design of the TDA38812 standard demo board.



Figure 21 TDA38812 Demo Board – Top Layer



Figure 22 TDA38812 Demo Board – Bottom Layer





Figure 23 TDA38812 Demo Board – 2nd Layer (Ground)





TDA38812 Demo Board - 3rd Layer (Ground & Signal)





Figure 25 TDA38812 Demo Board – 4th Layer (Ground & Signal)



Figure 26 TDA38812 Demo Board – 5th Layer (Ground)

### 14.1 Solder mask

Evaluation has shown that the best overall performance is achieved using the substrate/PCB layout as shown in the following figures. PQFN devices should be placed to an accuracy of 0.050 mm on both X and Y axes. Self-centering behavior is highly dependent on solders and processes, and experiments should be run to confirm the limits of self-centering on specific processes.

### TDA38812 12 A synchronous Buck regulator Layout Recommendations



Infineon recommends that larger Power or Land Area pads are Solder Mask Defined (SMD). This allows the underlying copper traces to be as large as possible, which helps in terms of current carrying capability and device cooling capability. When using SMD pads, the underlying copper traces should be at least 0.05 mm larger (on each edge) than the openings in the solder mask. This allows for layers to be misaligned by up to 0.1 mm on both axes. Ensure that the solder resist between the smaller signal lead areas is at least 0.15 mm wide due to the high x/y aspect ratio of the solder mask strip.

### 14.2 Stencil design

Stencils for PQFN packages can be used with thicknesses of 0.100-0.250 mm (0.004-0.010"). Stencils thinner than 0.100 mm are unsuitable because they deposit insufficient solder paste to make good solder joints with the ground pad; high reductions sometimes create similar problems. Stencils in the range of 0.125 mm-0.200 mm (0.005-0.008"), with suitable reductions, give the best results. A recommended stencil design is shown below. This design is for a stencil thickness of 0.127 mm (0.005"). The reduction should be adjusted for stencils of other thicknesses.



Figure 27 PCB metal, solder mask, and Stencil - pad size and spacing.

### TDA38812 12 A synchronous Buck regulator Package



### 15 Package

This section includes marking, mechanical and packaging information for the TDA38812.

### 15.1 Marking Information









Figure 29 Package Dimensions (all dimensions in mm)

### TDA38812 12 A synchronous Buck regulator

Package



### 15.3 Tape and Reel information





# 16 Environmental Qualifications

#### Table 3

| Qualification Level<br>Moisture Sensitivity |                      | Industrial           | Industrial                                   |  |
|---|----------------------|----------------------|--|--|
|   |                      | QFN Package          | JEDEC Level 2 @ 260 °C                       |  |
| ESD   | Human Body Model     | ANSI/ESDA/JEDEC JS-0 | ANSI/ESDA/JEDEC JS-001, 2 (2000V to < 4000V) |  |
|   | Charged Device Model | ANSI/ESDA/JEDEC JS-0 | ANSI/ESDA/JEDEC JS-002, C3 (≥ 1000V)         |  |
| RoHS Compliant                              |                      | Yes                  | Yes  |  |



#### **Revision History**

TDA38812

#### Revision: 2023-07-21, Rev. 2.0

| Previous Revision |            |  |  |  |
|-------------------|------------|--|--|--|
| Revision          | Date       | Subjects (major changes since last revision) |  |  |
| 2.0               | 2023-07-21 | Release of final version                     |  |  |

#### Trademarks

All referenced product or service names and trademarks are the property of their respective owners.

#### We Listen to Your Comments

Any information within this document that you feel is wrong, unclear or missing at all? Your feedback will help us to continuously improve the quality of this document. Please send your proposal (including a reference to this document) to: erratum@infineon.com

Published by Infineon Technologies AG 81726 München, Germany © 2023 Infineon Technologies AG All Rights Reserved.

#### Legal Disclaimer

The information given in this document shall in no event be regarded as a guarantee of conditions or characteristics ("Beschaffenheitsgarantie").

With respect to any examples, hints or any typical values stated herein and/or any information regarding the application of the product, Infineon Technologies hereby disclaims any and all warranties and liabilities of any kind, including without limitation warranties of non-infringement of intellectual property rights of any third party.

In addition, any information given in this document is subject to customer's compliance with its obligations stated in this document and any applicable legal requirements, norms and standards concerning customer's products and any use of the product of Infineon Technologies in customer's applications.

The data contained in this document is exclusively intended for technically trained staff. It is the responsibility of customer's technical departments to evaluate the suitability of the product for the intended application and the completeness of the product information given in this document with respect to such application.

#### Information

For further information on technology, delivery terms and conditions and prices please contact your nearest Infineon Technologies Office (www.infineon.com).

#### Warnings

Due to technical requirements, components may contain dangerous substances. For information on the types in question, please contact the nearest Infineon Technologies Office.

The Infineon Technologies component described in this Data Sheet may be used in life-support devices or systems and/or automotive, aviation and aerospace applications or systems only with the express written approval of Infineon Technologies, if a failure of such components can reasonably be expected to cause the failure of that life-support, automotive, aviation and aerospace device or system or to affect the safety or effectiveness of that device or system. Life support devices or systems are intended to be implanted in the human body or to support and/or maintain and sustain and/or protect human life. If they fail, it is reasonable to assume that the health of the user or other persons may be endangered.