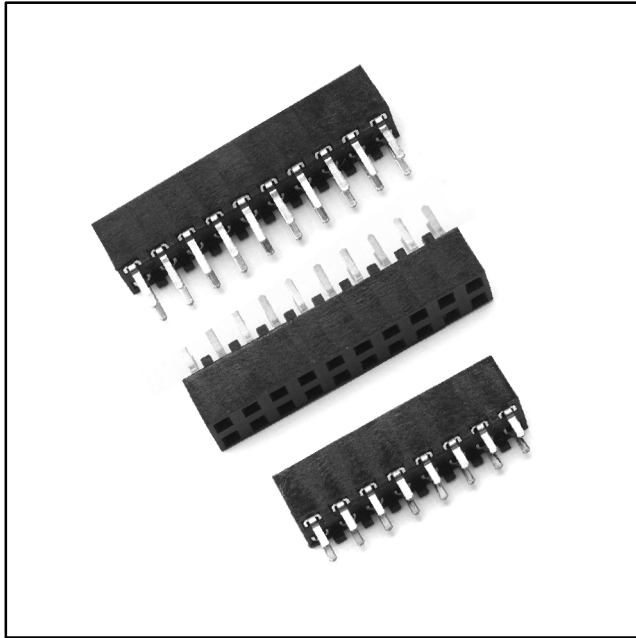


3M™ Pak 20 Boardmount Socket

2 mm × 2 mm Straight, Solder Tails

1502 Series



- High temperature dielectric
- IR, vapor and wave solder compatible
- Industry standard compatible
- Minimizes PC board stacking heights
- End stackable feature
- Side stackable feature

Date Modified: May 30, 2003

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Sheet 1 of 2

Physical

Insulation
Material: Glass Filled PCT
Flammability: UL 94V-0
Color: Black

Contact
Material: Copper Alloy

Plating
Underplating: 50-150 μ " [1.27-3.81 μ m] Nickel — QQ-N-290, Class 2
Wiping Area: Gold — MIL-G-45204, Type II, Grade C
Solder Tails: 100-300 μ " [2.54-7.62 μ m] 90/10 Tin Lead — MIL-P-81728

Marking: Orientation delta and 3M logo

Note: The location and thickness of the contact plating is determined by the part number. Refer to ordering information.

Electrical

Current Rating: 1.5 A
Insulation Resistance: $> 5 \times 10^9 \Omega$ at 250 Vdc
Withstanding Voltage: 500 Vdc at Sea Level

Environmental

Temperature Rating: -55°C to +105°C

UL File No.: E68080

3M
Interconnect Solutions
<http://www.3M.com/interconnects/>

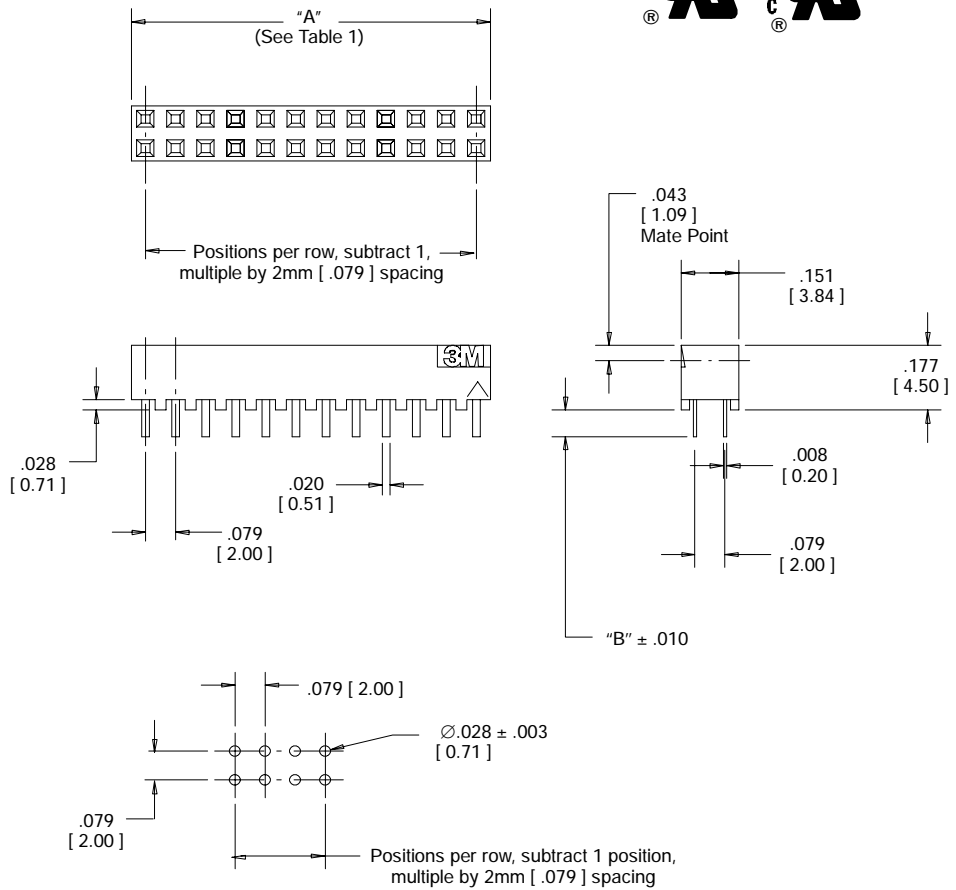
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For technical, sales or ordering information call
800-225-5373

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2 mm × 2 mm Straight, Solder Tails

1502 Series

Contact Quantity	Dimension A
04	0.156 [4.00]
06	0.231 [6.00]
08	0.310 [8.00]
10	0.389 [10.00]
12	0.467 [12.00]
14	0.546 [14.00]
16	0.625 [16.00]
18	0.704 [18.00]
20	0.782 [20.00]
22	0.861 [22.00]
24	0.940 [24.00]
26	1.019 [26.00]
28	1.097 [28.00]
30	1.176 [30.00]
32	1.255 [32.00]
34	1.334 [34.00]
36	1.412 [36.00]
38	1.491 [38.00]
40	1.570 [40.00]
42	1.649 [42.00]
44	1.727 [44.00]
46	1.806 [46.00]
48	1.885 [48.00]
50	1.964 [50.00]
52	2.042 [52.00]
54	2.121 [54.00]
56	2.200 [56.00]
58	2.278 [58.00]
60	2.357 [60.00]



Recommended Hole Pattern

Inch
[mm]

Tolerance Unless Noted			
	.0	.00	.000
Inch	± .1	± .01	± .005

[] Dimensions for Reference only

Ordering Information

1502XX-600XXX

Number of Positions
(See Table 1)
(Even No.: 4 - 60)

Solder Tail Length
Dimension B
1 = .055" (1.4mm)
2 = .100" (2.54mm)

Plating
TB = 30 μ" [0.76. μm] Gold
TH = 15 μ" [0.38. μm] Gold

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Sheet 2 of 2

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