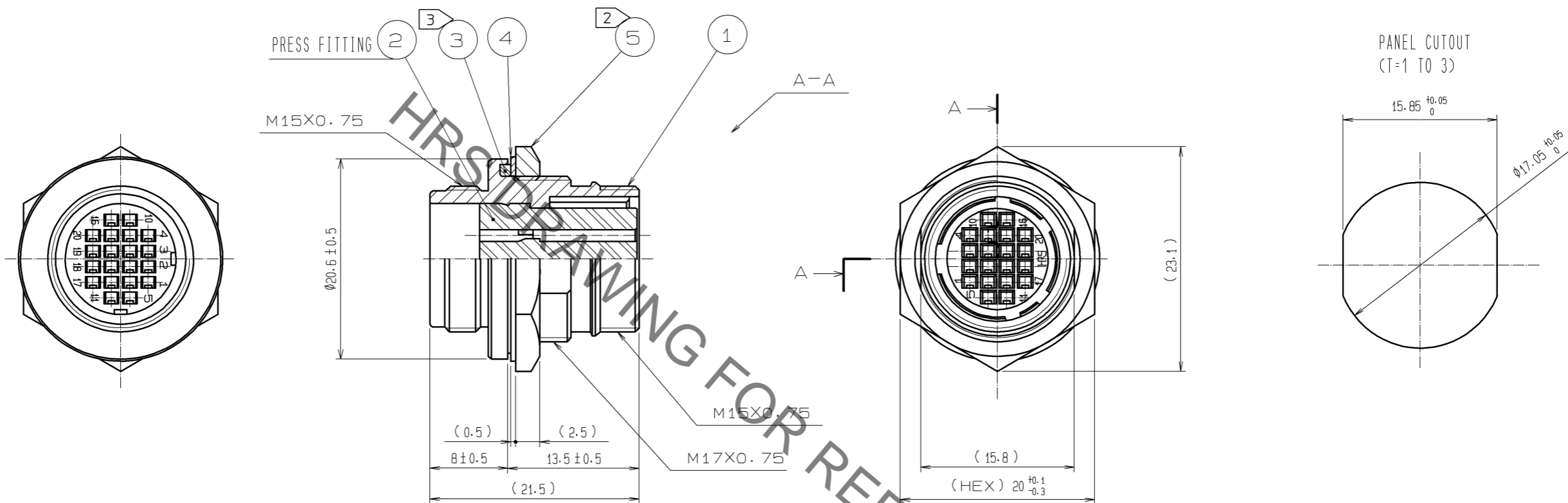


Jun.1.2019 Copyright 2019 HIROSE ELECTRIC CO., LTD. All Rights Reserved.
 In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.



- NOTES
- ① TABLE 1 SHOWS APPLICABLE CRIMP CONTACT AND APPLICABLE TOOL.
 - ② THE RECOMMENDED CLAMP TORQUE OF REF. NO. ②: 3 TO 4 N·m
 LOCTITE 242 HENKEL JAPAN OR EQUIVALENT IS
 RECOMMENDED TO PREVENT REF. NO. ② FROM LOOSENING.
 - ③ MAKE SURE THAT REF. NO. ② DOES NOT HAVE ANY FACTORS TO
 REDUCE WATER-RESISTANCY, SUCH AS SCRATCH, TWIST,
 PINCHING, OR DUST.

① TABLE 1

		LOOSE PIECE CONTACT	STRIP CONTACT
APPLICABLE CRIMP CONTACT		HR22-SC-122 (CL122-0016-6)	HR22-SC-222 (CL122-0008-8)
APPLICABLE CABLE	SIZE	AWG# 24~28	
	JACKET DIAMETER	Φ0.7~Φ1.15	
APPLICABLE CRIMPING TOOL		HR22-TA2428HC	AUTOMATIC CRIMPING MACHINE:CM-105 APPLICATOR:AP105-HR22-2
CONTACT EXTRACTION TOOL		RP6-SC-TP	

NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
3	SILICONE RUBBER	(BLACK)			
2	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0	5	BRASS	NICKEL PLATING
1	ZINC ALLOY	NICKEL PLATING	4	BRASS	NICKEL PLATING

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	2 : 1	△				
APPROVED : SU. OBARA			11.02.18	DRAWING NO. EDC3-045137-73		
CHECKED : HY. KISHI			11.02.18	PART NO. HR22-12WTRA-20SC(73)		
DESIGNED : WR. AJIRO			11.02.18	CODE NO. CL122-0021-6-73		
DRAWN : WR. AJIRO			11.02.18	△ 1/1		