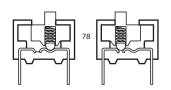
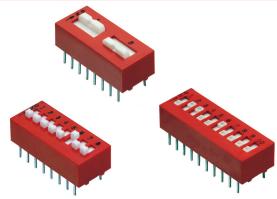


SERIES 78 SPST To 4PST Slide

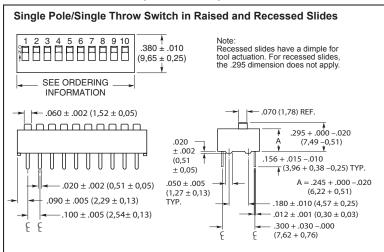


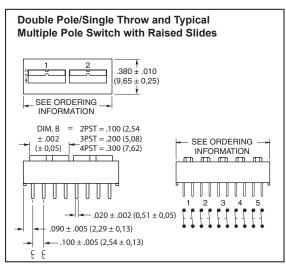
FEATURES

- Raised and Recessed Slides
- SPST, 2PST, 3PST, 4PST
- Sealed Base Standard
- Spring and Ball Contact
- Top Tape Seal Option



DIMENSIONS In inches (and millimeters)





CIRCUITRY

Single Pole/Single Throw Switch Typical Multiple Pole Switch Typical Circuit Diagram Typical Circuit Diagram

For switches with 5, 6, 7, 8, or 10PST circuitry, contact Grayhill.

ORDERING INFORMATION

Circuitry	No. of Positions	Length Inches	Length Metric	No./ Tube	Raised Slides*	Recessed Slides*
	2	0.280"	7,1mm	35	78B02T	78RB02T
	3	0.380"	9,7mm	27	78B03T	78RB03T
	4	0.480"	12,2mm	21	78B04T	78RB04T
	5	0.580"	14,7mm	18	78B05T	78RB05T
SPST	6	0.680"	17,3mm	15	78B06T	78RB06T
	7	0.780"	19,8mm	13	78B07T	78RB07T
	8	0.880"	22,4mm	12	78B08T	78RB08T
	9	0.980"	24,9mm	10	78B09T	78RB09T
	10	1.080"	27,4mm	9	78B10T	78RB10T
ļ	12	1.280"	32,5mm	8	78B12T	78RB12T
	1	0.280"	7,1mm	35	78F01T	
	2	0.480"	12,2mm	21	78F02T	
2PST	3	0.680"	17,3mm	15	78F03T	
	4	0.880"	22,4mm	12	78F04T	Recessed
	5	1.080"	27,4mm	9	78F05T	Slides
	6	1.280"	32,5mm	8	78F06T	Not Available
	1	0.380"	9,7mm	27	78G01T	
3PST	2	0.680"	17,3mm	15	78G02T	
	3	0.980"	24,9mm	10	78G03T	
4PST	1	0.480"	12,2mm	21	78H01T	
	2	0.880"	22,4mm	12	78H02T	

^{*}A top tape seal is required for switches that are machine soldered or heavily cleaned after hand soldering. To order top seal versions, add "S" to the Grayhill part number.

Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.



SPECIFICATIONS: Standard Styles

Ratings Mechanical Life: Operations per switch position	76 2,000	78 2,000	90B 2,000	
Make-and-break Current Rating: Operations per switch position at these resistive loads 1 mA, 5 Vdc; 50 mA, 30 Vdc; or 150 mA, 30 Vdc: 10 mA, 30 Vdc; or 10 mA, 50 mVdc: 10 mA, 50 mVdc; or 25 mA, 24 Vdc; or 100 mA, 6 Vdc:	2,000 	2,000 	 2,000 2,000	
Contact Resistance: Initially: After life, at 10 mA, 50 mVdc, open circuit:	$\leq 30~\text{m}\Omega \\ \leq 100~\text{m}\Omega$	$\leq 30~\text{m}\Omega \\ \leq 100~\text{m}\Omega$	$\leq 20~\text{m}\Omega \\ \leq 100~\text{m}\Omega$	
Insulation Resistance: Minimum, at 100 Vdc between adjacent closed contacts and also across open switch contacts Initially (Mohms): After life (Mohms):	5,000 1,000	5,000 1,000	5,000 1,000	
Dielectric Strength: Minimum voltage (AC, RMS) measured between adjacent closed contacts and also across open switch contacts. Initially: After life:	750 V 500 V	750 V 500 V	500 V 500 V	
Current Carry Rating: Maximum rise of 20°C	5 A	4 A	3 A	
Switch Capacitance: At 1 megahertz	2 pF	2 pF	2 pF	
Operating Temperature Range:	-40°C to + 85°C	-40°C to + 85°C	-40°C to + 85°C	
Storage Temperature Range:	-55°C to + 85°C	-55°C to + 85°C	-55°C to + 85°C	

Mechanical Ratings

Vibration Resistance: Per Method 204, Test Condition B, 1 mS opening (10 mS allowed)

Mechanical Shock: Per Method 213, Test Condition A. 1 mS opening (10 mS allowed)

Thermal Shock Resistance: Per specification; no failures; passes contact resistance.

Terminal Strength: Per specification

Thermal Aging: 1,000 hours at 85°C; no failures.

Environmental Ratings

Meets all requirements of MIL-S-83504. Where Grayhill performance is superior, the MIL spec is listed in parentheses.

Moisture Resistance: Per specification, Method 106.

Soldering Information

Series 90 MIDIP® and Series 76 recessed rocker (76RSB style) sealed switches have been tested to EIA Standard RS-448-2. Similar performance can be expected from other sealed Series 76 and 78 DIP switches.

Solderability: Per MIL-STD-202, Method 208 **Resistance to Soldering Heat:** 76RSB: Passes EIA Standard using two, four, and six second soldering time. 90: Per MIL-S-83504, six second test.

Fluxing: Per EIA RS-448-2 with flux touching switch body.

Cleaning: 76, 78 and 90 Series tape sealed products: Passes immersion test using water/ detergent. Acceptable solutions

include 1-1-1 trichlorethane, freon, (TF, TE, or TMS), isopropyl alcohol, detergent (140°F maximum). Terpene acceptable for Series 90 only. Solutions which are not recommended include acetone, methylene chloride, freon TMC.

Materials and Finishes

Shorting Member (Ball): Brass, gold-plated 10 microinches minimum over nickel barrier. **Base Contacts:** Copper alloy, gold-plated over nickel barrier.

Terminals: Copper alloy, matte-tin plated over nickel barrier.

Non-Conductive Parts: Thermoplastic (UL94V-O)

Potting Material: Epoxy, 76,78 only.

Protective Cover: 76,78, only-Polycarbonate.

Tape and Reel Packaging

Tape Seal:

76, 78: Polyester film 90: Polyimide film

Tape Seal Integrity: Passes gross leak test using 125°C flourinert for 20 seconds minimum. Reference MIL-STD-202, Method 112.