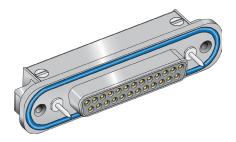
HiPer-D® Standard and High-Density Connectors



280-025S right angle PC tail socket connectors with O-ring flange for rear panel mounting



Rear panel mount HiPer-D® right angle PC tail socket connectors feature rugged one-piece machined aluminum shell and stainless steel shroud for improved EMI protection. Contacts are non-removable size #20 or #22. Flange O-ring provides panel seal. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features environmental sealing and optional blind mate hardware. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the bottom of the connector allow attachment to circuit board. Contacts are potted with epoxy. Glass-reinforced thermoset epoxy insulators. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

How To Order								
Sample Part Number		-1	280-025\$	5H78	МТ	G	В	
Basic Part Number								
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table							
Shell Finish	ME = Electroless Nickel MT : JF = Cadmium with Yellow Chromate Z2 = Z1 = Passivated Stainless Steel				-			
Mating Hardware	N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins		P = #4-40 Female Jackposts B = Female Guide Bushings					
PC Tail Length	A = .125 (3.18) Tail Length	B = .250 (6.35) Tail Length						

Shell Size - Contact Arrangements								
Shell Size-	Contact Size and Qty							
Contact Arr.	#20	#22						
Standard Density								
1S9	9							
2S15	15							
3S25	25							
4S37	37							
5S50	50							
High Density								
1H15		15						
2H26		26						
3H44		44						
4H62		62						
5H78		78						
6H104		104						

Mating Hardware									
N No Hardware #8-32 tapped hole	P #4-40 Female Jackposts								
Commission									
B Female Guide Bushings	G Male Guide Pins								

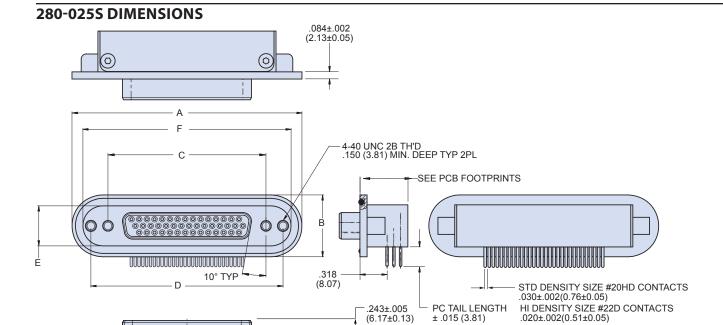
Materials and Finishes						
Shell	Aluminum alloy					
Contacts	Copper alloy, 50 microin. gold plated					
Insulator	Thermoset epoxy					
Potting Compound	Ероху					
O-ring	Fluorosilicone rubber					
Hardware	300 series stainless steel					

Specifications						
Current Rating	#22 5 AMPS, #20 7.5 AMPS					
Test Voltage	1000 VAC RMS					
Insulation Resistance	5000 megohms minimum					
Operating Temperature	-65° C. to +200° C.					
Ingress Protection	IP 67					
Shock	300 g.					
Vibration, Random	43.92 g.					

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	-	4	E	3	СВ	asic	c D Basic		E		F	
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in	mm	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.940	74.68	.643	16.33	3.127	79.43

(6.17±0.13)

.150 (3.81) MIN. DEEP TYP 2PL

4-40 UNC 2B TH'D

NOTES

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D® connectors are available with a wide variety of materials and finishes. See About Series 28 HiPer-D® Shell Plating Options for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to *Panel Cutouts and Printed Circuit Board Footprints*.
- 5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in *HiPer-D® Product Specification*.