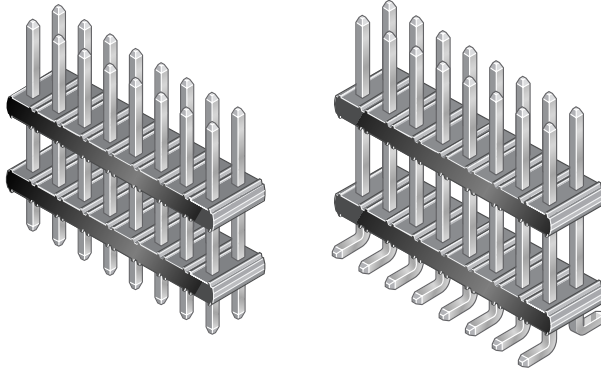


Minitek™ Unshrouded Stacking Headers 2,00 mm



- **CUSTOMISABLE:**
Wide variety of stack heights in 0.13 mm increments
- Custom sizes to meet your specific design requirements
- High temperature plastic



**24 HOUR
SAMPLES**

Technical Data

Physical

Housing: High-temperature, black thermoplastic
 Flammability rating: UL 94 V-0
 Pin: Phosphor-bronze
 Plating: Gold over 1.27 µm nickel



Electrical Performance

Current rating: 2 A continuous
 Insulation resistance: 1000 MΩ min.
 Contact resistance: 25 mΩ max.
 Dielectric withstanding voltage: 650 V
 Voltage rating: 200 V

Mechanical Performance

Mating cycles (durability): 100

Operating Temperature

-55°C to +125°C

Packaging

Standard: TMT in bags
 SMT in Tape-and-reel
 Optional: Tubes (see drawing)

Reference Information

File no. E66906
 File no. LR46923
 Product drawing: 59112, 59132, or 59202
 Product specification: DPS-12-011
 Specifications subject to change without notice.

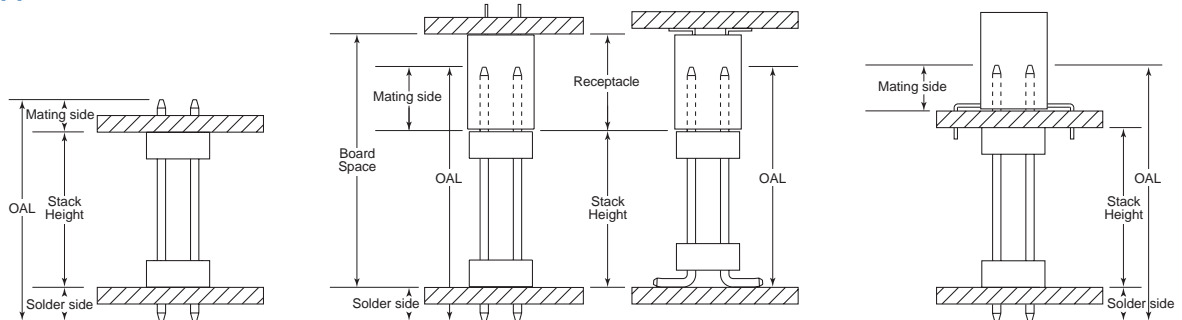
Mating Data

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■ Minitek™ ctw contacts and housings	48
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Processing Information

Compatible with wave, vapor-phase, and IR reflow soldering processes

Typical Applications



Part Number

5	9	Lead	Solder Side Option	2	Plating	Pin Style	Positions Per Row	Stack Height
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1 = Through Mount (TMT)
2 = Surface Mount (SMT)

1 = 2.50
3 = 3.00
0 = SMT

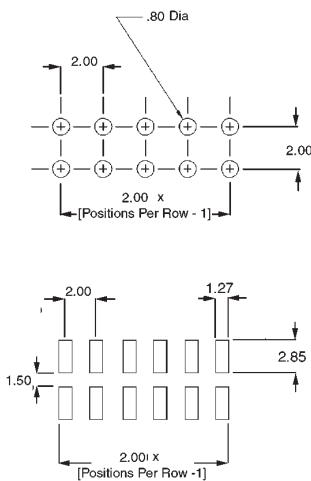
G = 0,76 µm Gold on mating area,
2-6 µm Tin-Lead on solder side
F = Gold flash

02 to 25 (TMT)
02 to 25 (SMT)

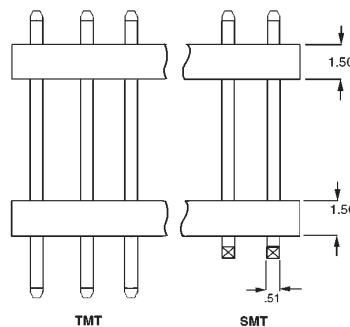
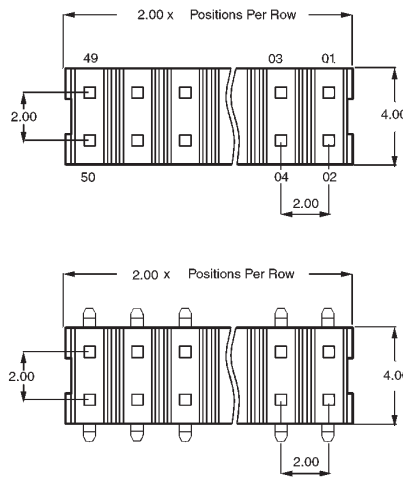
XX.X = mm
Specify mm
[i.e., 037 = 03.7 mm]
in 0.1 mm increments

PACKING:
B = Bags (TMT)
A = Tape-and-reel (SMT)

Pin Style	OAL (TMT) mm	Height (SMT) mm
22	8.20	6.53
24	9.55	7.87
26	10.19	8.51
28	11.79	10.11
30	13.54	11.86
32	14.10	12.42
34	15.60	13.92
36	17.09	15.42
38	19.08	17.40
40	21.08	19.41



Recommended PCB Layout



Step-by-Step Design

1. Determine desired board spacing
2. Select receptacle and calculate stack height
Stack Height = Board Spacing – Receptacle Height
3. Find the insertion depth from the chart below.
Calculate max./min. OAL
OAL = Stack Height + Tail + Insertion Depth
4. Select the Pin Style with OAL between max. and min. values

	RECEPTACLES	
	TMT	SMT
Height (mm)	4.50	2.30
Insertion Depth (max.)	4.30	2.20
Insertion Depth (min.)	3.03	1.43

Example:

1. Application requires a board spacing of 14.1
2. Select the appropriate receptacle, in this case 3.0 height (SMT)
The Header Stack Height is 14.1 – 3.0 = 11.1
3. For 1,6 mm board application (TMT), the 2.5 Solder side is selected
OAL (max.) = 14.1 + 2.5 + 3.4 = 20.0
OAL (min.) = 14.1 + 2.5 + 1.28 = 17.88
4. Select Pin Style 38 with OAL = 19.07
5. Part Number is 59112-G38-10-141

Dimensions in mm